

# Spare Parts Catalogue

— for the —



FOR VEHICLES NUMBERED :

## 86 Model

Basic Vehicle Home .....	46100001 onwards
Basic Vehicle L.H.D. Export .....	46130001 onwards
Basic Vehicle R.H.D. Export .....	46160001 onwards
C.K.D. L.H.D. Export .....	46630001 onwards
C.K.D. R.H.D. Export .....	46660001 onwards

## 107 Model

Basic Vehicle Home .....	47200001 onwards
Basic Vehicle L.H.D. Export .....	47230001 onwards
Basic Vehicle R.H.D. Export .....	47260001 onwards

*Please note that all prices and specifications are subject to alteration without notice*

## The Rover Co. Ltd.

By Appointment  
to His Late Majesty  
King George VI



Manufacturers  
of  
Land-Rovers

The Rover Company Ltd.

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Rovrepair, Wesphone,  
London, England

## 1st Edition

ALWAYS QUOTE TYPE AND NUMBER OF VEHICLE WHEN ORDERING

Price : £1. 10s. Od.

July, 1953

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REGISTERED TRADE MARK

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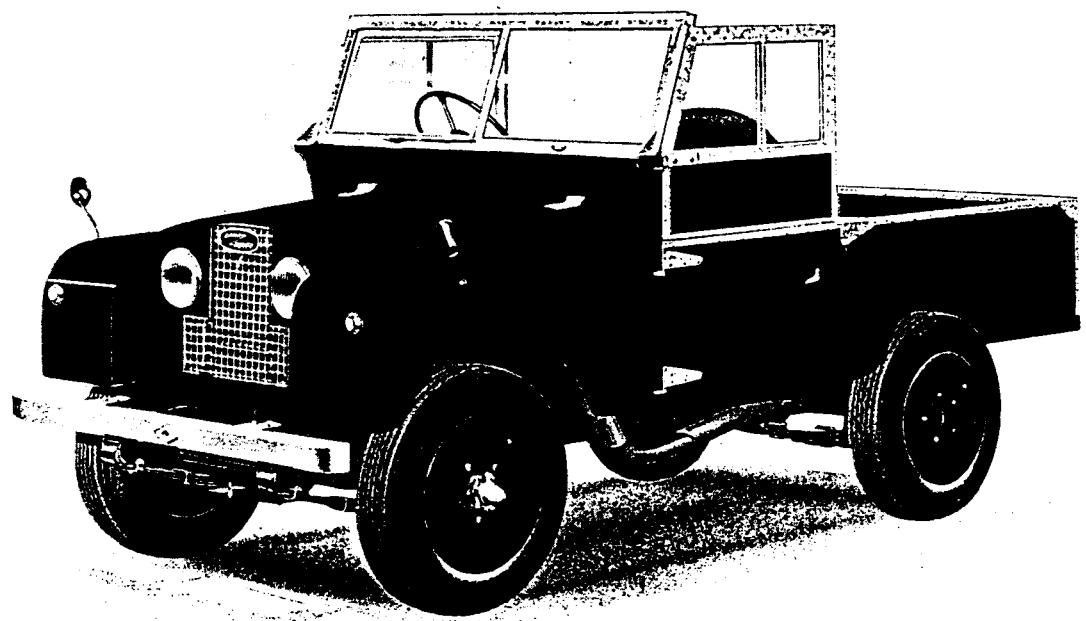
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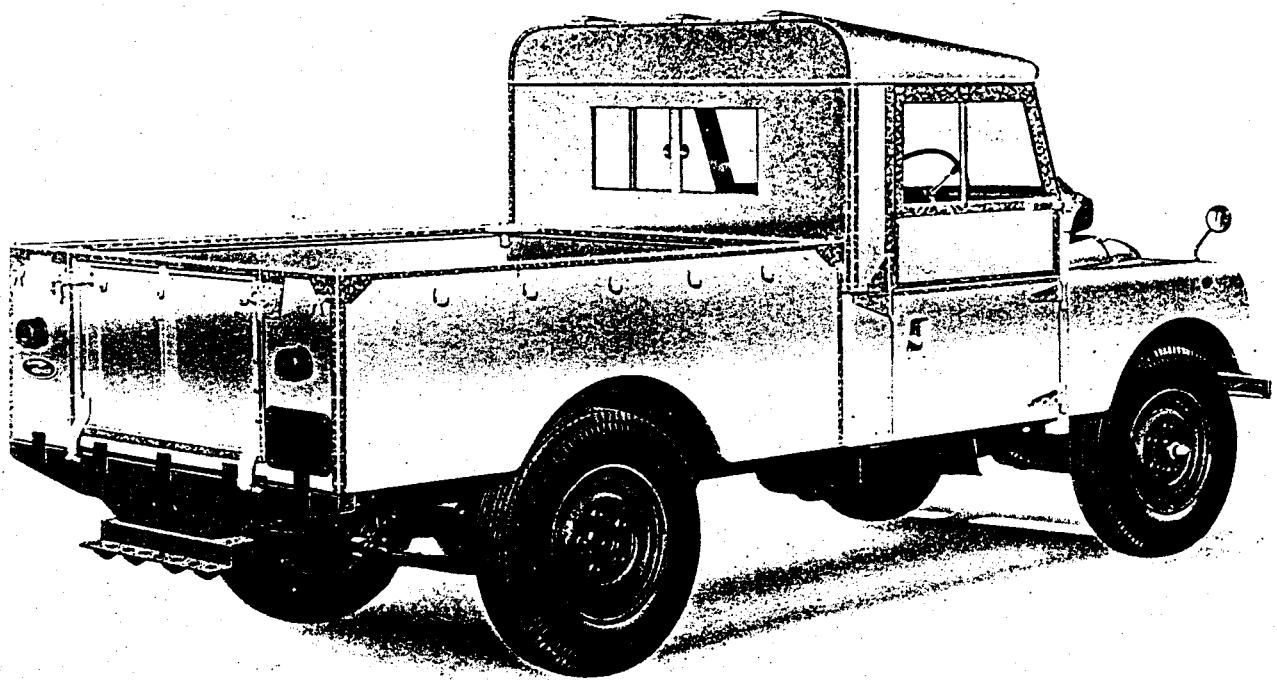
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THE LAND-ROVER 86



THE LAND-ROVER 107

## GENERAL EXPLANATION

This spare parts catalogue is to be used for Land-Rover vehicles, to both Home and Export specifications in the 461, 463, 466 and 472 Series.

The part number quoted is always common to all the models covered by the section in question unless otherwise stated, in which case differences are noted in the Remarks column.

**NOMENCLATURE.** As the list covers both Home and Export models, reference is made throughout the text to the "left-hand" (L.H.) and "right-hand" (R.H.) sides of the vehicle, rather than to "near-side" and "off-side". The "left-hand side" is that to the left hand when the vehicle is viewed from the rear; similarly, "left-hand drive" (L.H.D.) models are those having the driving controls on the left-hand side, again when the vehicle is viewed from the rear.

**ASSEMBLIES** are printed in CAPITALS, and all the parts comprising that assembly are shown by indenting the alignment of the description column, the indentation reverting to the original alignment when the assembly is complete. The indentation is clearly shown by the numbers 1, 2, 3, 4 at the top of each page.

An example taken from Page 21 is given below :

1 2 3 4

### FRONT COVER ASSEMBLY

Dowel locating front cover  
Oil seal for front cover  
Joint washer for front cover

It will be seen that the FRONT COVER ASSEMBLY includes the dowel and oil seal for front cover (indentation 1), while the joint washer, by reverting to alignment with FRONT, is excluded from the assembly.

In all cases where the entire assembly is required, quote only the assembly number.

**SIZES OF BOLTS AND NUTS** are B.S.F. except where otherwise stated, and bolt lengths shown are the under-head dimension. Bolts which differ in any way from standard B.S.F., Whitworth or B.A. specification are indicated as "special"; in such cases common stock cannot be used for replacement.

**USE OF THIS PARTS LIST.** It is suggested that for convenient use of this list, reference should first be made to the appropriate illustration; identification of the part required will then immediately transfer attention to the text by means of the plate reference number. This system will be found particularly effective with regard to the smaller items; major assemblies, etc., may, of course, be found directly by using the subject index on the following pages.

The plate reference numbers in the left-hand column of the text are only for convenience in the use of the book, and should not be quoted on orders for spare parts.

### WHEN ORDERING SPARE PARTS, ALWAYS :

- (1) Quote a PART or ASSEMBLY NUMBER, giving the NAME OF THE PART and the VEHICLE NUMBER for which it is required.
- (2) Order from the nearest authorised Rover Distributor or Dealer.
- (3) Specify how despatch is to be made.

## INSTRUCTIONS GENERALES

Ce Catalogue des pièces de rechange doit être utilisé pour rechercher le numéro des pièces désirées pour tous les véhicules Land-Rover, spécifications "Home" (Marché intérieur) et "Export" (Marché extérieur) dans les Séries 461, 463, 466 et 472.

Le numéro de la pièce est commun à tous les modèles groupés sous la section en question, à moins que la pièce ne soit de désignation spéciale. En pareil cas, les différences sont notées dans la colonne des observations.

### NOMENCLATURE

Dans ce catalogue, nous avons recours à la spécification droite et gauche, droite et gauche étant définis par rapport à la position qu'occupe le conducteur lorsque celui-ci est assis au volant de son véhicule.

Les ENSEMBLES sont imprimés en lettres MAJUSCULES et toutes les pièces comprises dans un ensemble sont indiquées en déplacant la désignation de ces pièces d'une colonne vers la droite par rapport à la position qu'occupe la désignation de l'ensemble. Lorsque cet ensemble est complet, la désignation de la pièce suivante est ramenée à l'alignement original, c'est-à-dire vers la gauche. L'alignement des désignations est clairement montré par les numéros 1, 2, 3, 4, en haut de chaque page.

Un exemple pris à la Page 21 est donné ci-dessous :

1	2	3	4
FRONT COVER ASSEMBLY			
Dowel locating front cover.			
Oil seal for front cover.			
Joint washer for front cover.			

L'on remarquera que l'ensemble "FRONT COVER ASSEMBLY" comprend les pièces "Dowel locating front cover", "Oil seal for front cover" (colonne 1), tandis que la pièce suivante "Joint washer for front cover" est exclue de l'ensemble, la désignation de celle-ci étant ramenée en ligne avec l'ensemble "FRONT COVER ASSEMBLY".

Lorsqu'un ensemble complet est désiré, il suffira d'indiquer le numéro de l'ensemble.

Sauf indications contraires, LES DIMENSIONS DES BOULONS ET ECROUS sont données en B.S.F. ; la dimension spécifiée pour chaque boulon représente la longueur du corps de ceux-ci. Les boulons qui diffèrent de la spécification standard B.S.F., Whitworth ou B.A., sont indiqués comme étant de désignation spéciale ; dans ces cas particuliers, des boulons ordinaires ne peuvent être utilisés pour les remplacer.

### COMMENT SE SERVIR DE CE CATALOGUE

Pour faciliter la recherche d'une pièce, il est recommandé de la situer en premier lieu sur la planche descriptive convenable, puis de rechercher dans le texte la désignation et le numéro de celle-ci, en utilisant le numéro de repère trouvé sur la planche à proximité de la pièce. Cette méthode facilitera grandement la recherche des petites pièces ; les principaux ensembles peuvent évidemment être recherchés directement au moyen de la table des matières.

L'objet des numéros de repère figurant dans la colonne de gauche, est de faciliter l'emploi de ce catalogue et ne doivent pas être indiqués sur les bons de commande.

### DANS LA PASSATION DES COMMANDES, IL EST INDISPENSABLE DE :

- 1) Donner le NUMERO DE LA PIECE ou de L'ENSEMBLE, la DESIGNATION COMPLETE DE CHAQUE PIECE ainsi que le NUMERO DU VEHICULE à laquelle la pièce est destinée.
- 2) Spécifier le mode d'expédition désiré.
- 3) Placer la commande avec l'agent Rover le plus proche.

## INSTRUCCIONES GENERALES

Este catálogo de piezas de repuesto debe ser empleado para los vehículos Land-Rover, tanto en los modelos nacionales, como para la exportación, en las Series 461, 463, 466 y 472.

El número de pieza citado es siempre común a todos los modelos a que se hace referencia en la sección, a menos que se indique de otra forma, en cuyo caso, dicha diferencia está anotada en la columna titulada "Remarks" (Observaciones).

**NOMENCLATURA.** Como la lista se refiere a modelos Nacionales y de Exportación, la referencia en el texto se hace a vehículos con volante a la izquierda (L.H.) y volante a la derecha (R.H.). El costado izquierdo del vehículo es aquél que queda situado a la mano izquierda cuando se ve el vehículo desde su parte posterior; los vehículos con volante a la izquierda son aquellos que tienen los mandos de la dirección a la izquierda, también cuando el vehículo se ve desde la parte posterior.

Los CONJUNTOS van impresos en MAYUSCULAS y todas las piezas que comprenden dicho conjunto quedan indicadas por espaciados o desplazamientos de la alineación de la columna descriptiva; el espacio vuelve a la alineación primitiva cuando el conjunto queda terminado. El espacio se aprecia con toda claridad por la numeración 1, 2, 3, 4 en la parte superior de cada página.

Como ejemplo tomemos la Página 21 en la que se indica:

1 2 3 4

### FRONT COVER ASSEMBLY

Dowel locating front cover

Oil seal for front cover

Joint washer for front cover.

Se podrá observar que el FRONT COVER ASSEMBLY incluye el "dowel" y el "oil seal" para la cubierta delantera (espaciado 1) mientras que la "joint washer", por volver a la alineación con la palabra FRONT, queda excluida del conjunto.

En todos los casos donde se requiere un conjunto completo, cite solo el número del conjunto.

LOS TAMAÑOS DE PERNOS Y TUERCAS son de B.S.F., excepto en los casos en que se indique lo contrario; el tamaño del perno es el de la longitud del espárrago del mismo. Los pernos que varían de los especificados por la B.S.F., Whitworth, o B.A., son indicados como tipos "especiales"; en tales casos no se pueden emplear para el recambio los que haya en existencia.

**EMPLEO DE ESTA LISTA DE PIEZAS.** Para facilitar el empleo de esta lista recomendamos identificar la pieza comparándola primero con la ilustración correspondiente. El número de referencia que se indica en la ilustración permite hallar rápidamente el lugar correspondiente en el texto. Este método resultará particularmente eficaz para piezas pequeñas; los conjuntos de mayor importancia pueden ser identificados directamente refiriéndose al índice que hay en las páginas siguientes.

Los números de referencia de las ilustraciones que se indican en la columna a la izquierda del texto tienen por único objeto facilitar el empleo del libro y no deberán ser mencionados al solicitar piezas de repuesto.

### AL PEDIR PIEZAS DE REPUESTO, SIEMPRE:

- (1) Se citará el NUMERO DE LA PIEZA o NUMERO DEL CONJUNTO, dando el NUMERO DE LA PIEZA Y NUMERO DEL VEHICULO para el cual se precisa.  
(2) Colóquese el pedido con el Distribuidor Rover más próximo.  
(3) Especifíquese como se ha de efectuar el envío.

## INSTRUÇÕES GERAIS

Este catálogo de peças sobressalentes destina-se aos veículos Land-Rover, tanto para os modelos do mercado interno, como para os de exportação, das Séries 461, 463, 466 e 472.

O número indicado para cada peça é sempre comum a todos os modelos abrangidos pela parte do catálogo em questão, a não ser que se especifique o contrário, em cujo caso as excepções são anotadas na coluna de "Remarks" (Observações).

**NOMENCLATURA.** Como este catálogo se refere igualmente a modelos do Mercado Interno e de Exportação, faz-se sempre referência no texto aos lados esquerdo (L.H.) e direito (R.H.) do veículo, sendo o primeiro o que fica do lado da mão esquerda quando se olha para o veículo da parte traseira. Os veículos com volante à esquerda (L.H.D.) são aqueles que têm os comandos da direcção do lado esquerdo, também quando se olha para o veículo da parte de trás.

Os CONJUNTOS são impressos em letras MAIÚSCULAS e todas as peças que fazem parte de um conjunto são indicadas escrevendo os respectivos nomes afastados um espaço para a direita do alinhamento da coluna descriptiva; logo que o conjunto esteja completo, deixa de dar-se esse espaço e volta-se ao alinhamento original. As mudanças de alinhamento são facilmente observadas por meio dos números 1, 2, 3, 4, escritos no topo de cada página.

Como um exemplo, tome-se a página 21, onde poderá ler-se :

1	2	3	4
FRONT COVER ASSEMBLY			
	Dowel	locating	front cover
	Oil	seal	for front cover
	Joint	washer	for front cover.

Notar-se-à que o "FRONT COVER ASSEMBLY" inclui o "dowel" e a "oil seal" da "front cover" (coluna 1), ao passo que a "joint washer", já escrita por debaixo do alinhamento original da palavra "FRONT", não pertence a esse conjunto.

Em todos os casos em que se pretenda um conjunto completo, é suficiente indicar apenas o número do conjunto.

Os TAMANHOS DOS PERNOS E PORCAS são B.S.F., excepto nos casos em que se indique o contrário, sendo o tamanho do perno o comprimento do respectivo corpo sem cabeça. Os pernos que difiram de qualquer modo das especificações B.S.F., Whitworth, ou B.A., são indicados como de tipo "especial"; nestes casos não podem ser substituídos pelos que normalmente há em armazém.

**EMPREGO DESTA LISTA DE PEÇAS.** Para facilitar a identificação de qualquer peça, recomenda-se primeiramente compará-la com a ilustração apropriada; a identificação da peça poderá então ser feita imediatamente, referindo-se ao texto onde se encontrará a designação e respectivo número de referência. A referência ao texto faz-se utilizando o número da chapa junto da ilustração. Este sistema é especialmente vantajoso para as peças mais pequenas; os conjuntos principais podem ser identificados directamente no índice impresso nas páginas seguintes.

Os números de referência das chapas inscritos na coluna do lado esquerdo do texto destinam-se únicamente a facilitar o emprego deste livro, não devendo ser citados quando se fazem encomendas de peças. •

**AO FAZER A ENCOMENDA DE PEÇAS SOBRESSALENTES, DEVE SEMPRE :**

- (1) Indicar-se o NÚMERO DA PEÇA ou o NÚMERO DO CONJUNTO, dando ao mesmo tempo o NOME DA PEÇA e o NÚMERO DO VEÍCULO a que se destina;
- (2) Dirigir-se a encomenda ao Distribuidor Rover mais próximo;
- (3) Especificar-se como o despacho deve ser feito.

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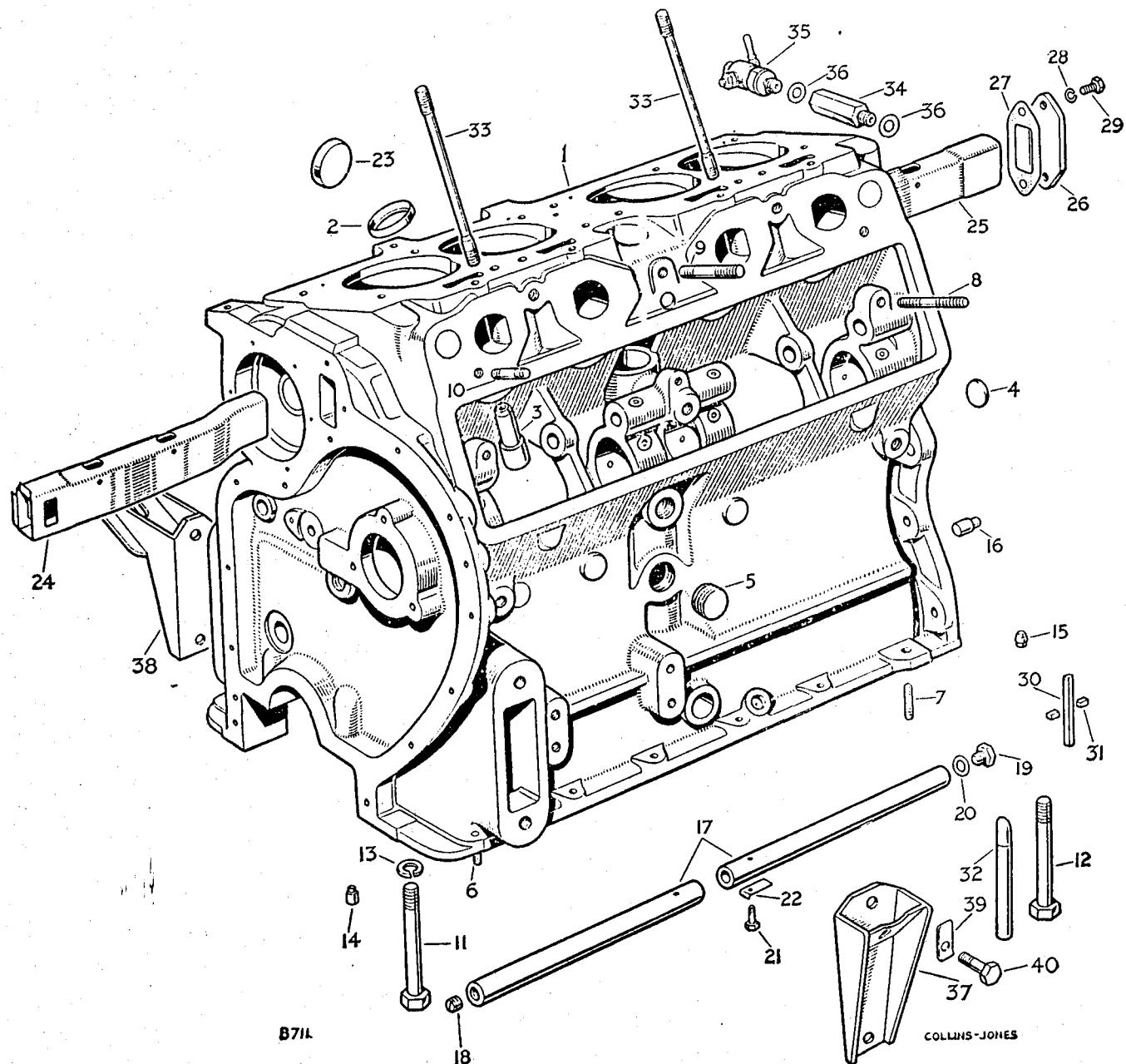
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Spring, road, front	...	93	Tyre, road wheel	...	95
Spring, road, rear	...	93	Tyre, 7.00 x 16"	...	95
Spring, road, trailer	...	223	<b>U</b>		205
Starter motor	...	33	Universal joint cover plates	...	
Steering column	...	71	<b>V</b>		
Steering, drag link	...	75	Valve guide, exhaust	...	7
Steering, longitudinal tube	...	77	Valve guide, inlet	...	13
Steering relay lever	...	75	Vehicle heater	...	199
Steering, track rod	...	75	Ventilator, windscreens	...	143
Steering wheel	...	71	Vibration damper	...	9
Stop lamp	...	113	Voltage control box	...	117
Stop lamp, trailer	...	225	<b>W</b>		
Strainer, oil	...	19	Water pump	...	25
Strap, hood	...	147	Water temperature gauge	...	205
Stub axle	...	69	Wheel brace, divided rim wheels	...	213
Sump crankcase	...	21	Wheel cylinder, brake	...	79
Sump strainer	...	19	Wheel, road	...	95
Supply tank, brake	...	81	Wheel, steering	...	71
Support bracket, steering column	...	73	Winch, capstan, front	...	189
Support, engine, front	...	7	Winch, capstan, rear	...	187
Support, engine, rear	...	43	Winch shaft housing, front winch	...	191
Support plate, front winch	...	191	Windscreens	...	145
Support, spare wheel	...	212	Windscreen fastener	...	145
Suppressors, radio	...	213	Windscreen wiper	...	117
Switch, lamps	...	111	Windscreen, ventilator	...	143
Switch, oil pressure	...	23	Wing, front	...	133
Switch, panel lights	...	111	Wing valance cover plate	...	133
Switch, starter	...	111	Withdrawal clutch	...	53
Switch, stop lamp	...	83	Worm wheel, front winch	...	189
Switch, trafficator	...	209	Worm wheel, rear winch	...	187
Swivel pin	...	67	Wrench for capstan winch	...	213
Swivel pin housing	...	67			
Synchronising clutch	...	45			

# CYLINDER BLOCK

6

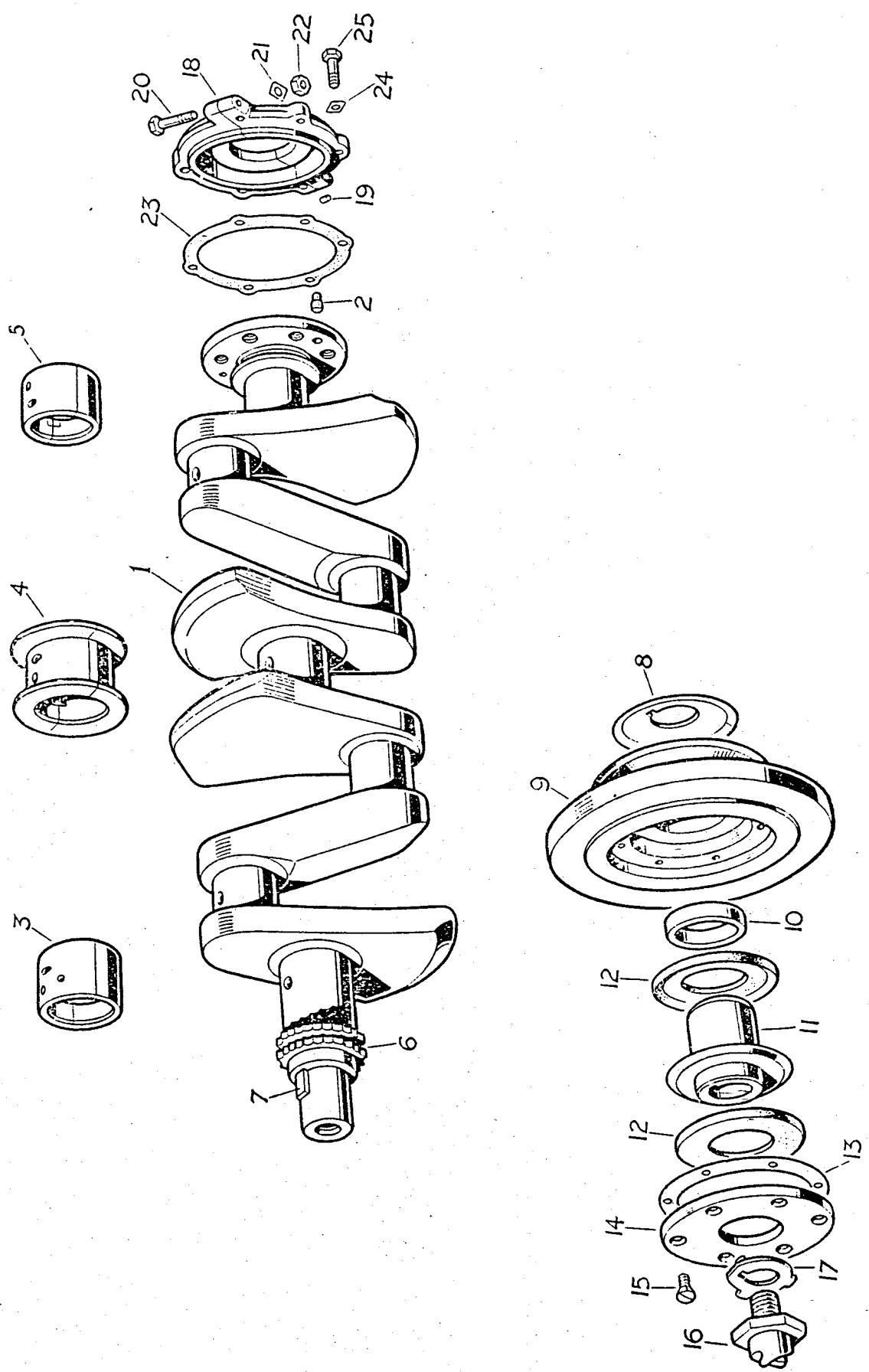


# CYLINDER BLOCK

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					ENGINE AND CLUTCH ASSEMBLY	1	241703 *	
1					CYLINDER BLOCK ASSEMBLY	1	236191	
					Cylinder block, crankshaft, pistons, camshaft and valve gear	1	262663	
2					Insert for exhaust valve seat	4	09065	
3					Valve guide, exhaust	4	217971	
4					Core plug $1\frac{1}{8}$ " dia.	1	52615	
5					Core plug 1" dia.	2	09191	
6					Stud, short } For oil	12	2890	
7					Stud, long } sump	3	57126	
8					Stud for bottom rocker cover	3	242830	
9					Stud, long } For exhaust	3	09207	
10					Stud, short } manifold	2	01291	
11					Set bolt for main bearing	4	233608	
12					Set bolt for main bearing, rear	2	233607	
13					Special spring washer for set bolt	6	243419	
14					Dowel, locating main bearing and bearing cap	10	07877	
15					Dowel, locating rear main bearing cap	1	230300	
16					Dowel, locating flywheel housing	2	52124	
17					Oil gallery pipe	2	09034	
18					Plug for gallery pipe, front	1	03129	
19					Plug for gallery pipe, rear	1	216933	
20					Joint washer for rear plug	1	3803	
21					Set bolt ( $\frac{1}{4}" \times \frac{5}{8}"$ long) } Fixing gallery	2	215053	
22					Locker } pipe to block	2	2995	
23					Cup plug	3	236988	
24					Water pipe, front } In	1	231220	
25					Water pipe, rear } cylinder block	1	231221	
26					Cover plate for rear water pipe	1	231218	
27					Joint washer for cover plate	1	231219	
28					Spring washer } Fixing	2	3074	
29					Set bolt ( $\frac{1}{4}" \times \frac{5}{8}"$ long) } cover plate	2	250510	
30					Cork packing (long) } For rear main	2	233275	
31					Cork packing (short) } bearing cap	4	03122	
32					Oil return pipe in rear bearing cap	1	230161	
33					Stud for cylinder head	2	212332	
34					Extension for drain tap	1	243185	
35					Drain tap for cylinder block	1	243237	
36					Joint washer for drain tap and extension	2	213959	
37					Engine front support bracket complete L.H.	1	230655	
38					Engine front support bracket complete R.H.	1	239449	
39					Locker } Fixing brackets	4	212430	
40					Set bolt ( $\frac{1}{4}" \times \frac{33}{32}"$ long) } to cylinder block	4	215485	

\* ENGINE AND CLUTCH ASSEMBLY does not include carburettor and fittings.

# CRANKSHAFT

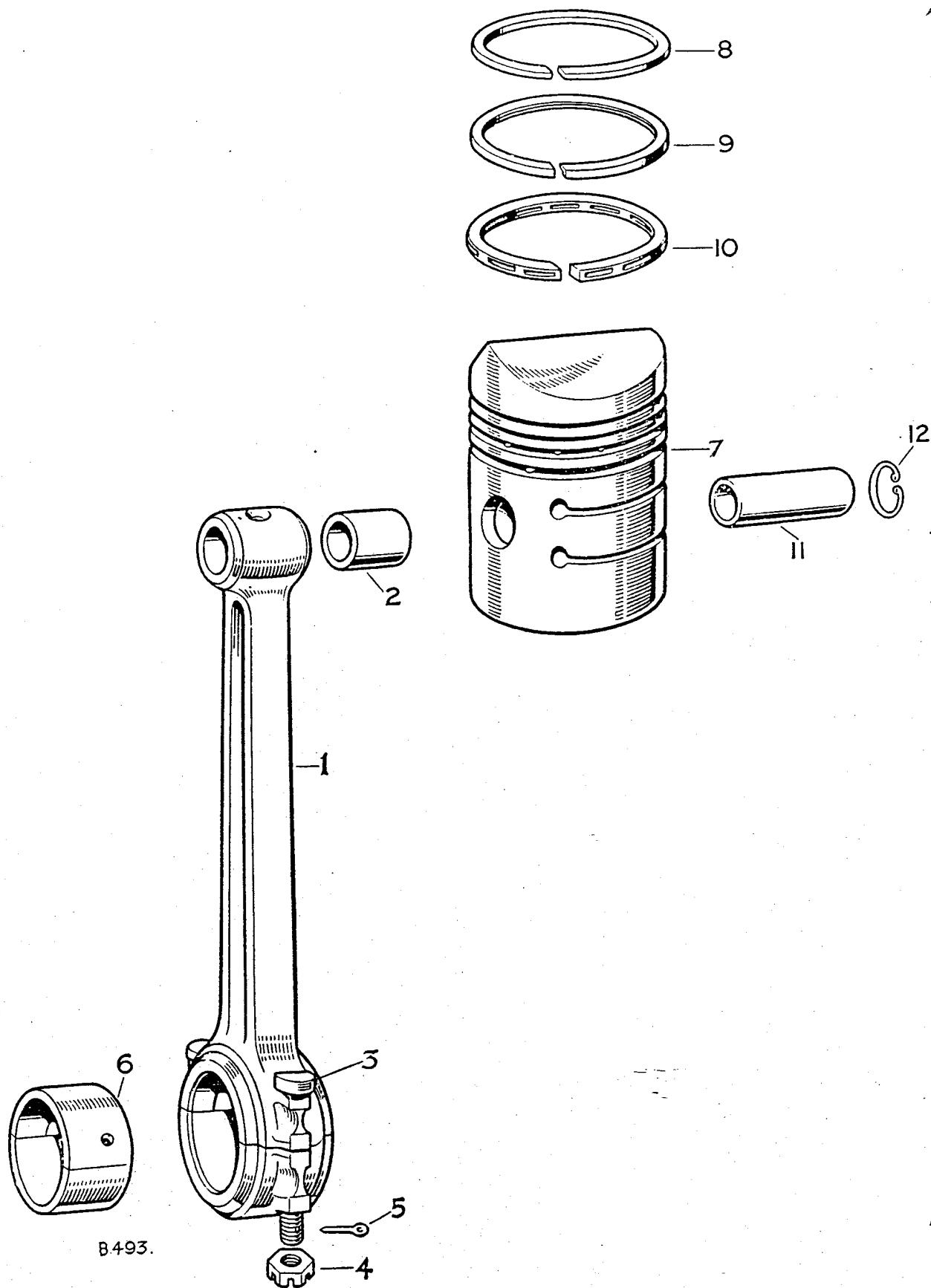


B492.

# CRANKSHAFT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					CRANKSHAFT ASSEMBLY, STD.	1	212382	
					CRANKSHAFT ASSEMBLY, .015" U.S.	1	217930	
					CRANKSHAFT ASSEMBLY, .030" U.S.	1	217931	
					CRANKSHAFT ASSEMBLY, .040" U.S.	1	217932	
							6395	
2					Dowel for flywheel	1	217937	
3					Main bearing, front, Std.	1	217943	
					Main bearing, front, .015" U.S.	1	217949	
					Main bearing, front, .030" U.S.	1	217955	
					Main bearing, front, .040" U.S.	1	217956	
4					Main bearing, centre, Std.	1	217938	
					Main bearing, centre, .015" U.S.	1	217944	These part numbers cover bearing halves supplied in pairs, i.e., top and bottom. Bearing halves are not supplied separately
					Main bearing, centre, .030" U.S.	1	217950	
					Main bearing, centre, .040" U.S.	1	217956	
						1	217939	
5					Main bearing, rear, Std.	1	217945	
					Main bearing, rear, .015" U.S.	1	217951	
					Main bearing, rear, .030" U.S.	1	217957	
					Main bearing, rear, .040" U.S.	1	59054	
6					Chainwheel on crankshaft	1	52015	
7					Key locating chainwheel	1	59053	
8					Oil thrower on crankshaft	1	215935	
					VIBRATION DAMPER ASSEMBLY	1		
9					DAMPER FLYWHEEL AND BUSH ASSEMBLY	1	215936	
10					Bush for flywheel	1	03188	
11					Driving flange	1	09017	
12					Rubber disc for damper	2	03017	
13					Shim	As required	03020	
14					Retaining plate	1	03018	
15					Set screw ( $\frac{1}{4}$ " x $\frac{3}{8}$ " long) fixing plate to flywheel	6	03093	
16					Starting dog	1	215887	
17					Lock washer for starting dog	1	03092	
18					CRANKSHAFT OIL RETAINER CAP ASSEMBLY	1	212383	
19					Dowel	2	09209	
20					Bolt ( $\frac{1}{4}$ " x $1\frac{1}{2}$ " long)	2	250517	
21					Locker	2	2500	
22					Nut ( $\frac{1}{2}$ ")	2	2823	
23					Joint washer	1	09089	
24					oil retainer cap	6	2500	
25					Set bolt ( $\frac{1}{4}$ " x $\frac{3}{8}$ " long)	6	215056	
					to cylinder block			

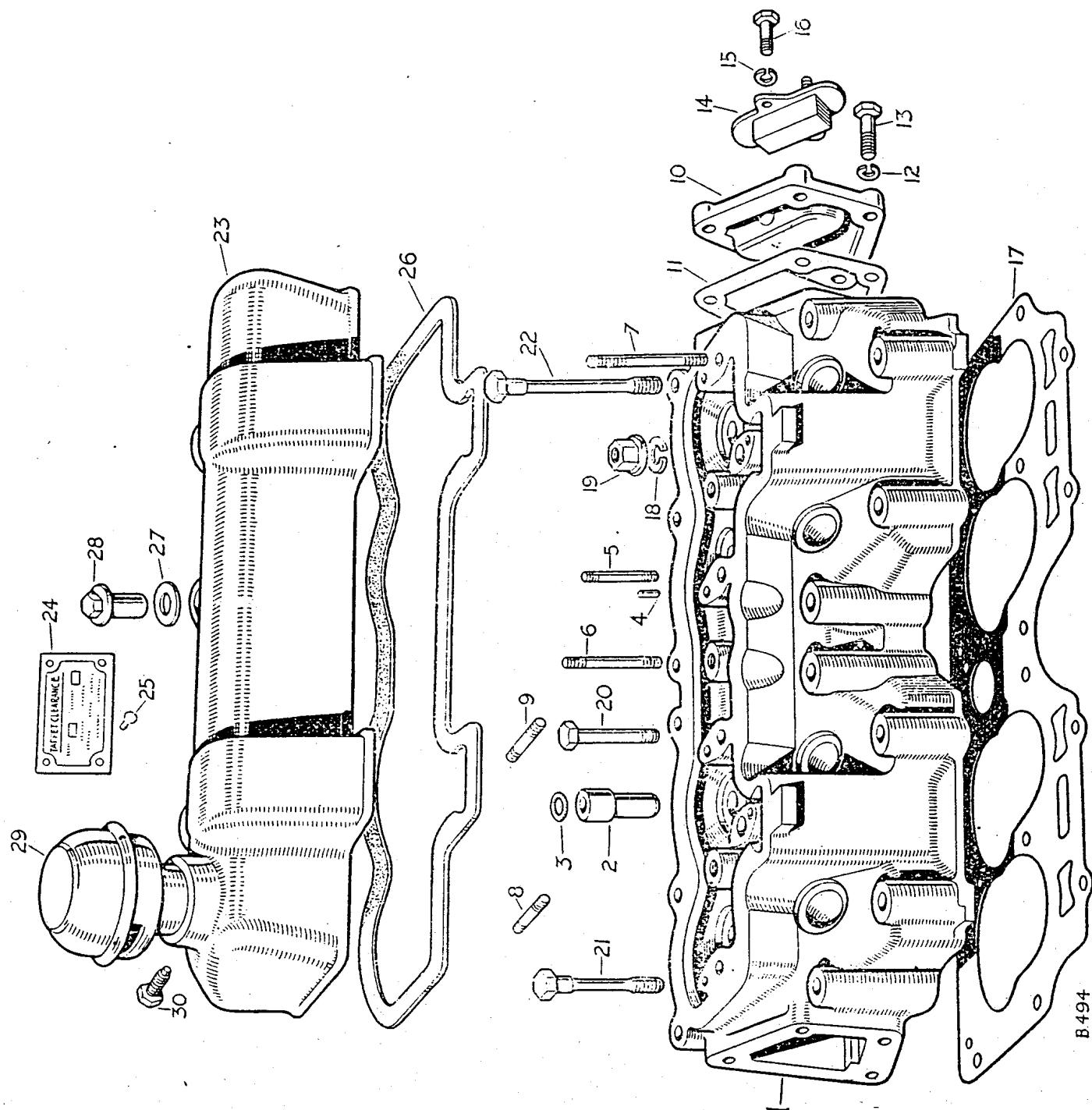
## CONNECTING ROD AND PISTON



# CONNECTING ROD AND PISTON

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					CONNECTING ROD ASSEMBLY....	...	4	212366
2					Gudgeon pin bush ....	...	4	217846
3					Special bolt } Fixing connecting	8	07884	
4					Castle nut ( $\frac{3}{8}$ ") } rod cap	8	2102	
5					Split pin fixing connecting rod cap ....	...	8	2392
6					Connecting rod bearing halves, Std. ....	...	8	09008
					Connecting rod bearing halves, .015" U.S.	...	8	217847
					Connecting rod bearing halves, .030" U.S.	...	8	217848
					Connecting rod bearing halves, .040" U.S.	...	8	217849
7					PISTON ASSEMBLY, Std. ....	...	4	234833
					PISTON ASSEMBLY, .010" O.S. ....	...	4	236168
					PISTON ASSEMBLY, .020" O.S. ....	...	4	236169
					PISTON ASSEMBLY, .030" O.S. ....	...	4	236170
					PISTON ASSEMBLY, .040" O.S. ....	...	4	236171
8					Piston ring, compression, Std. ....	...	8	231155
					Piston ring, compression, .010" O.S. ....	...	8	236173
					Piston ring, compression, .020" O.S. ....	...	8	236174
					Piston ring, compression, .030" O.S. ....	...	8	236175
					Piston ring, compression, .040" O.S. ....	...	8	236176
9					Stepped scraper ring, Std. ....	...	4	234816
					Stepped scraper ring, .010" O.S. ....	...	4	236178
					Stepped scraper ring, .020" O.S. ....	...	4	236179
					Stepped scraper ring, .030" O.S. ....	...	4	236180
					Stepped scraper ring, .040" O.S. ....	...	4	236181
10					Maxilite scraper ring, Std. ....	...	4	234817
					Maxilite scraper ring, .010" O.S. ....	...	4	236183
					Maxilite scraper ring, .020" O.S. ....	...	4	236184
					Maxilite scraper ring, .030" O.S. ....	...	4	236185
					Maxilite scraper ring, .040" O.S. ....	...	4	236186
11					Gudgeon pin, Std. ....	...	4	231154
					Gudgeon pin, .001" O.S. ....	...	4	236188
					Gudgeon pin, .003" O.S. ....	...	4	236189
12					Circlip for gudgeon pin ....	...	8	03170

# CYLINDER HEAD

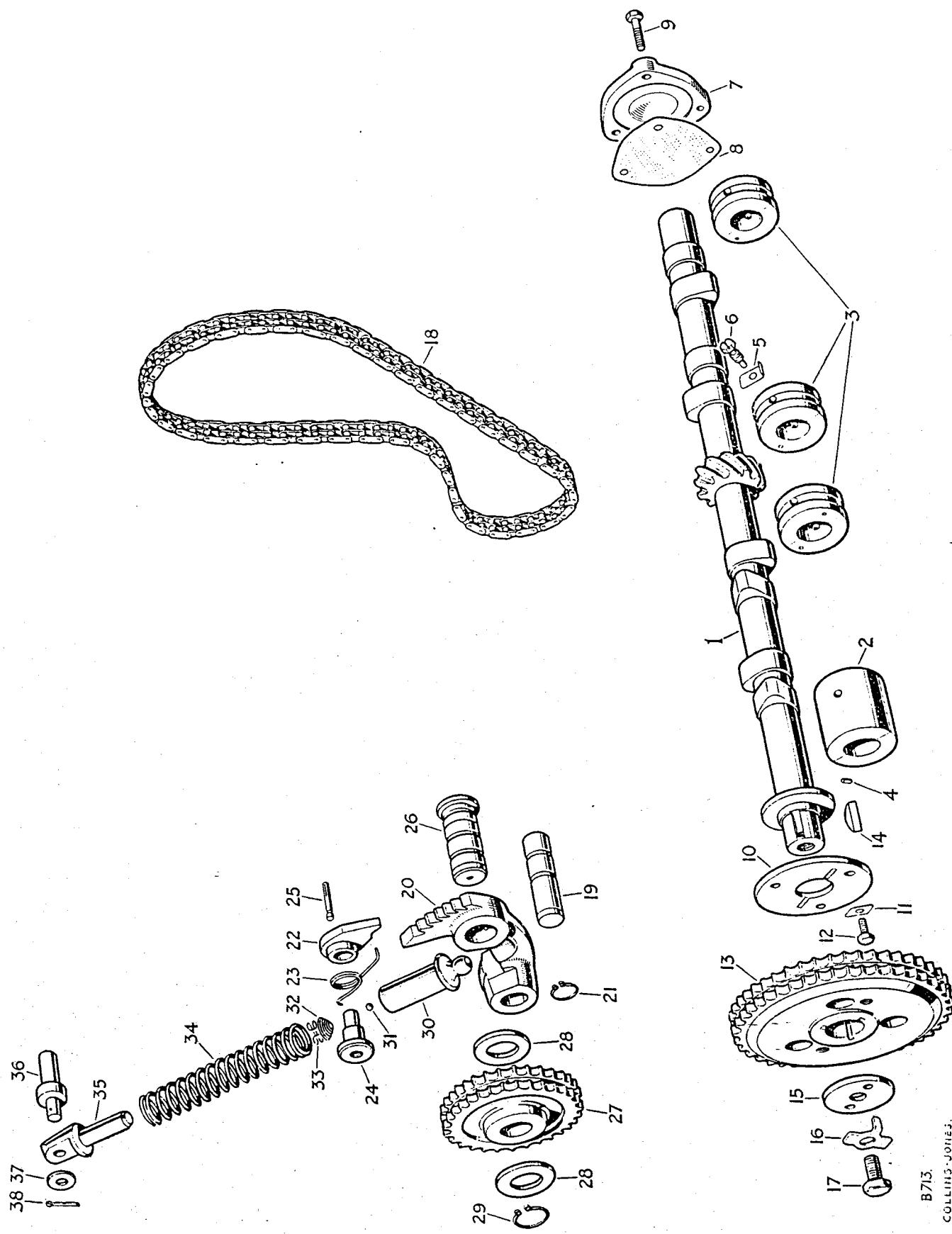


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# CYLINDER HEAD

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	CYLINDER HEAD ASSEMBLY					1	233430	
2	Valve guide, inlet					4	233643	
3	Rubber ring for inlet valve guide					4	233419	
4	Dowel, locating rocker brackets					6	59059	
5	Stud, short } For rocker					3	9499	
6	Stud, long } brackets					1	3604	
7	Stud for top rocker cover					3	6316	
8	Stud } For inlet					6	212098	
9	Stud for centre branch } manifold					4	243531	
10	Rear end cover for cylinder head					1	213810	
11	Joint washer for rear end cover					1	213811	
12	Spring washer } Fixing rear end cover					4	3075	
13	Set bolt ( $\frac{5}{16}$ " x $\frac{5}{8}$ " long) } to cylinder head					4	250523	
14	Thermostat switch for choke warning light					1	213574	
15	Spring washer } Fixing					2	3073	
16	Set bolt (2 B.A. x $\frac{5}{16}$ " long) } switch					2	215755	
17	Cylinder head gasket					1	231046	
18	Spring washer					2	3077	
19	Special nut } Fixing cylinder					2	212702	
20	Special set bolt, short } head to cylinder					4	210372	
21	Special set bolt, medium } block					4	212334	
22	Special set bolt, long					6	212333	
23	ROCKER COVER, TOP, ASSEMBLY					1	236530	
24	Tappet clearance plate					1	213245	
25	Drive screw fixing plate					4	73350	
26	Joint washer for top rocker cover					1	212283	
27	Fibre washer } Fixing					3	3055	
28	Special nut } top rocker cover					3	216627	
29	Breather filter for top cover					1	230996	
30	Set screw fixing breather					1	231144	

# CAMSHAFT AND TENSIONER MECHANISM

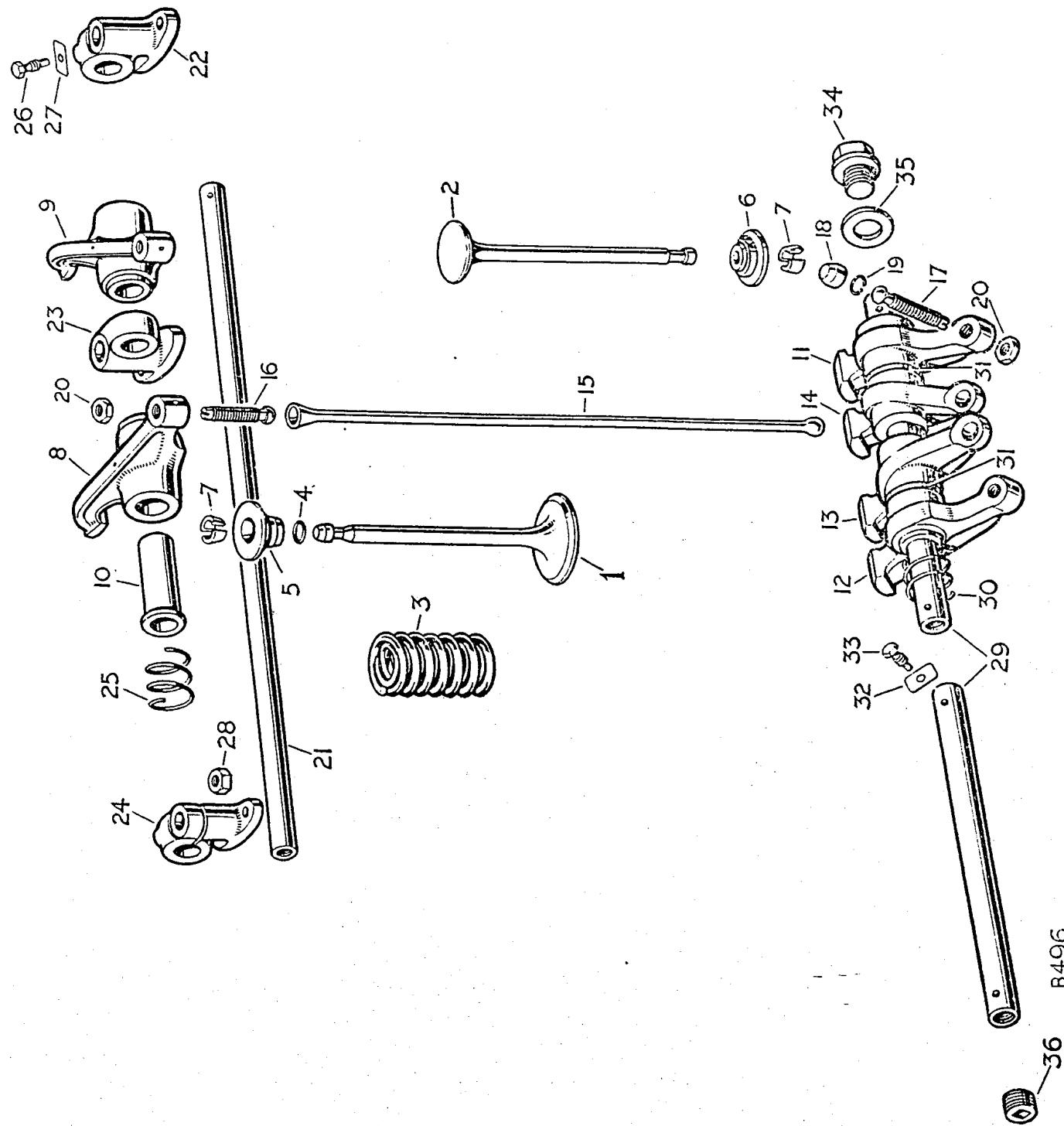


B713  
COLLINS-JONES

# CAMSHAFT AND TENSIONER MECHANISM

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Camshaft					1	213705	
2	Bearing complete for camshaft, front					1	09091	
3	Bearing complete for camshaft, centre and rear					3	233072	
4	Dowel for camshaft bearing					8	09208	
5	Locking plate	Fixing camshaft bearings				4	09205	
6	Special set screw		to cylinder block			4	213251	
7	Rear end cover for camshaft					1	219914	
8	Joint washer for cover					1	219913	
9	Set bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long) fixing cover to block					3	250510	
10	Thrust plate for camshaft					1	09092	
11	Locker	Fixing thrust plate				3	2500	
12	Set bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)		to cylinder block			3	250510	
13	Chainwheel for camshaft					1	09023	
14	Key locating camshaft chainwheel					1	230313	
15	Retaining washer	Fixing				1	09093	
16	Locker		chain wheel			1	09210	
17	Set bolt ( $\frac{3}{8}$ " x $\frac{3}{4}$ " long)	to camshaft				1	250712	
18	Camshaft chain ( $\frac{5}{8}$ " pitch x 78 links)				1	09156		
19	Pivot pin for chain adjuster arm					1	212365	
20	Adjuster arm for timing chain					1	212363	
21	Circlip fixing adjuster arm to pivot pin					1	09129	
22	Pawl for tensioner arm					1	213600	
23	Pawl spring					1	213601	
24	Pawl pin					1	213602	
25	Anchor pin for spring					1	214131	
26	Spindle for timing chain adjuster idler wheel					1	212364	
27	Idler wheel for timing chain					1	09075	
28	Steel washer	Fixing idler wheel				2	09126	
29	Circlip		to spindle			1	09128	
30	CYLINDER ASSEMBLY FOR TIMING CHAIN ADJUSTER					1	212347	
31	Steel ball ( $\frac{1}{16}$ ") for non-return valve					1	3746	
32	Spring retaining ball in cylinder					1	212339	
33	Retainer for steel ball					1	219489	
34	Spring	For timing				1	212340	
35	Piston		chain adjuster			1	219504	
36	Pivot pin for chain adjuster piston					1	212341	
37	Steel washer	Fixing chain adjuster				1	210679	
38	Split pin		piston to pivot pin			1	2555	

# VALVE GEAR AND ROCKER SHAFTS

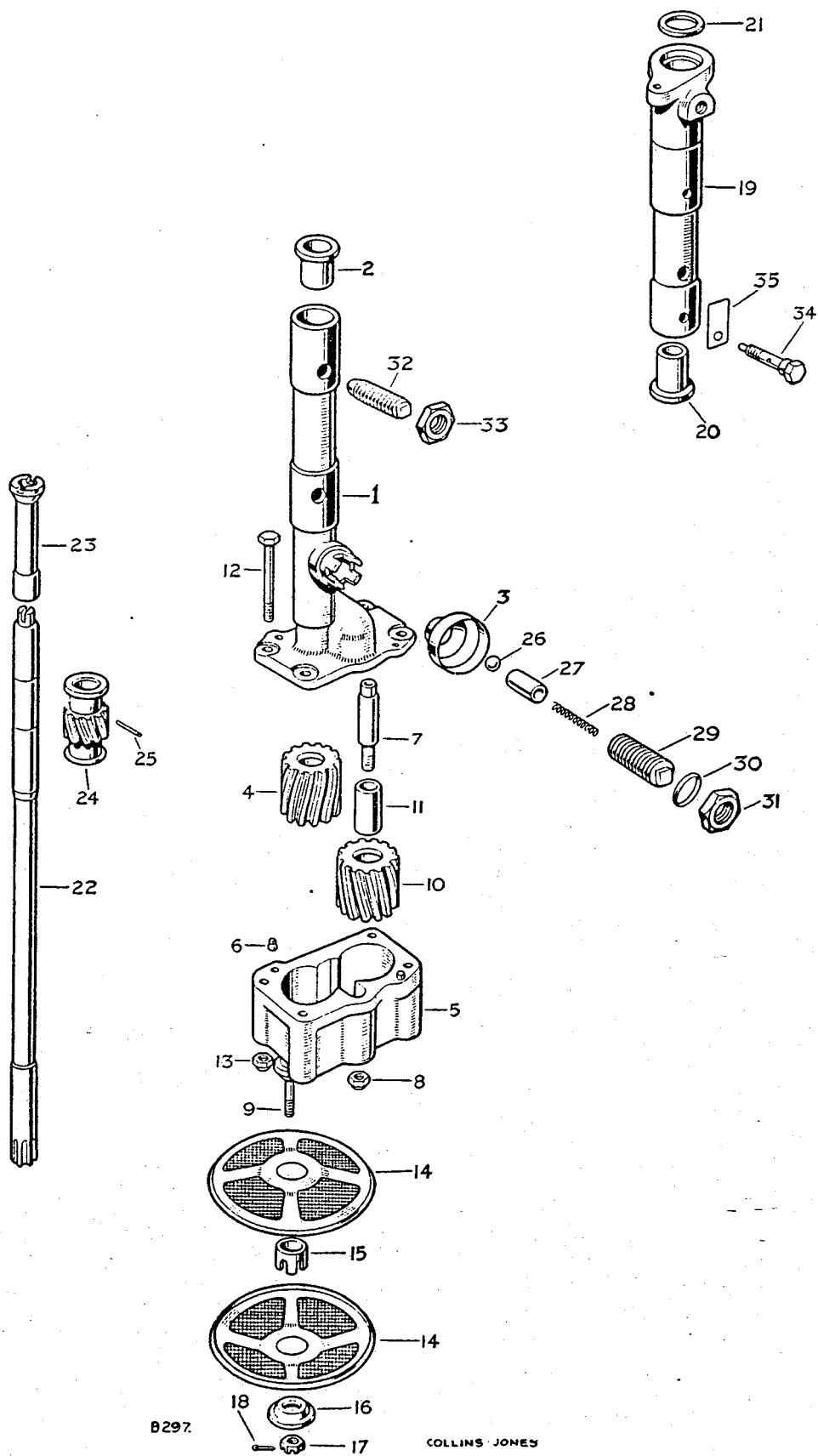


B496.

# VALVE GEAR AND ROCKER SHAFTS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Inlet valve					4	233427	
2	Exhaust valve					4	234994	
3	Valve spring, inner and outer					8	217936	
4	Rubber sealing ring for valve, inlet					4	233419	
5	Valve spring cup, inlet					4	212137	
6	Valve spring cup, exhaust					4	212137	
7	Split cone for valve, pair					8	09906	
8	VALVE ROCKER ASSEMBLY, INLET L.H.					2	214351	
9	VALVE ROCKER ASSEMBLY, INLET R.H.					2	214350	
10	Bush for inlet valve rocker					4	214348	
11	Valve rocker, exhaust L.H.					2	239547	
12	Valve rocker, exhaust R.H.					2	239546	
13	Inlet cam follower L.H.					2	239545	
14	Inlet cam follower R.H.					2	239544	
15	Tappet push rod, inlet					4	09122	
16	Tappet adjusting screw, inlet					4	236151	
17	TAPPET ADJUSTING SCREW ASSEMBLY, EXHAUST					4	212350	
18	Cap for exhaust tappet adjusting screw					4	212160	
19	Circlip fixing cap					4	212161	
20	Locknut for tappet adjusting screw					8	2842	
21	Valve rocker shaft, top					1	231057	
22	Rocker bracket, oil feed, top					1	212328	
23	Rocker bracket, intermediate, top					2	212329	
24	Rocker bracket, clamping, top					3	212330	
25	Spring for rocker shaft, top					4	09143	
26	Locating screw } For rocker shaft at					1	09004	
27	Locating plate } oil feed bracket					1	09005	
28	Nut ( $\frac{5}{16}$ ) fixing rocker bracket to cylinder head					4	2828	
29	Valve rocker shaft, bottom					2	239089	
30	Spring for rocker shaft, bottom					4	09144	
31	Thrust washer for rocker shaft, bottom					4	09159	
32	Locating plate } Fixing bottom rocker					2	09005	
33	Locating screw } shafts to cylinder block					2	09004	
34	End plug, rear } For					1	3088	
35	Fibre washer for rear plug } bottom					1	3055	
36	End plug, front } rocker shaft					1	12455	

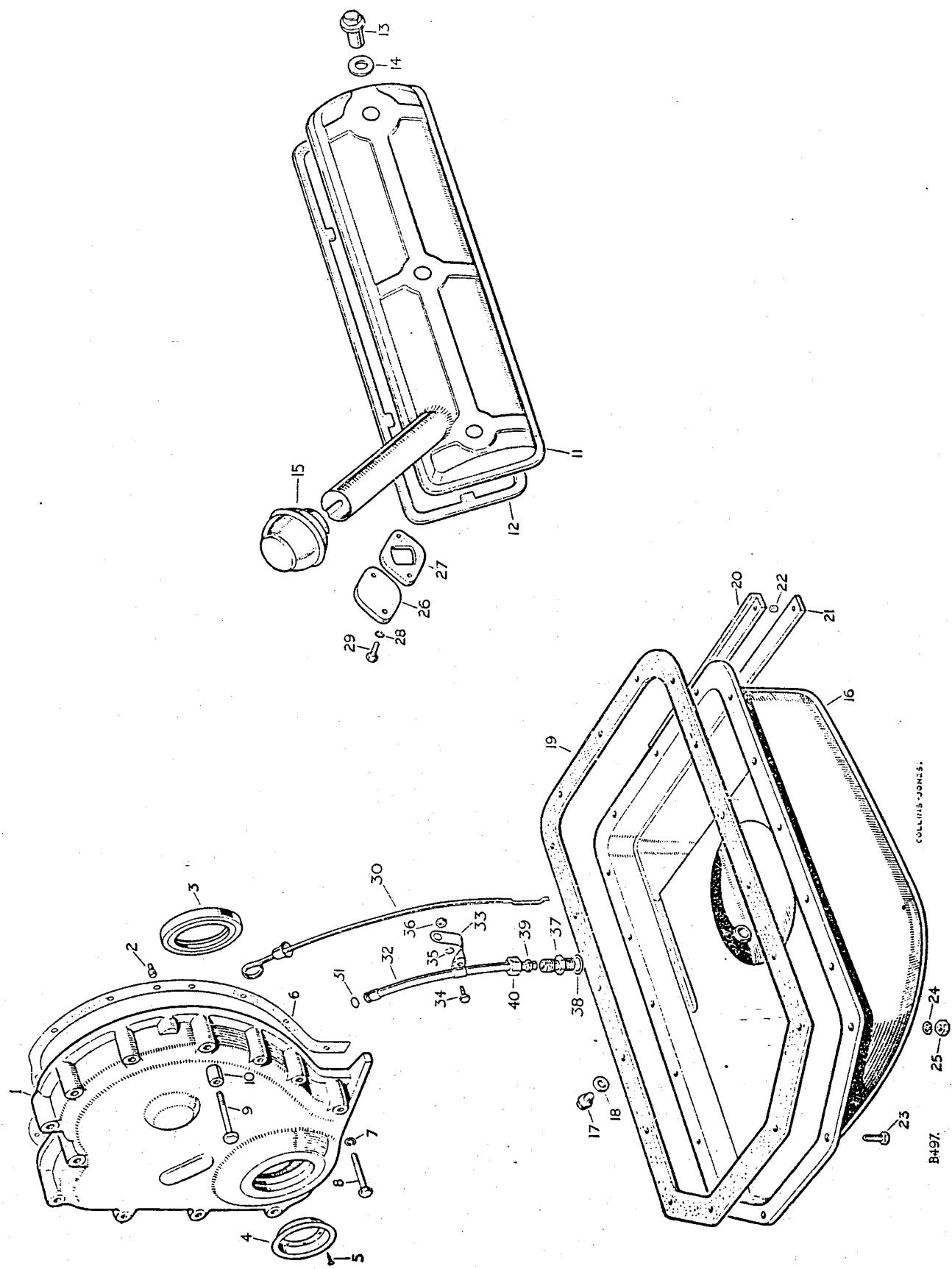
# OIL PUMP



# OIL PUMP

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					OIL PUMP ASSEMBLY	...	1	234310
1					OIL PUMP BODY ASSEMBLY	...	1	234312
2					Bush for drive shaft	...	1	212309
3					Oil pump shield	...	1	09225
4					Oil pump gear, driver	...	1	09027
5					OIL PUMP COVER ASSEMBLY	...	1	234296
6					Dowel locating body	...	2	52710
7					Spindle for idler wheel	...	1	09050
8					Self-locking nut ( $\frac{3}{8}$ ") fixing spindle	...	1	50526
9					Stud for oil strainer	...	1	234291
10					OIL PUMP GEAR IDLER ASSEMBLY	1	212375	
11					Bush for idler gear	...	1	09049
12					Bolt ( $\frac{5}{16}$ " x $2\frac{1}{2}$ " long)	4	250532	Fixing cover
13					Self-locking nut ( $\frac{5}{16}$ ")	4	251321	to body
14					Oil strainer for pump	...	2	52182
15					Distance piece for oil strainer	...	1	52181
16					Cup washer for strainer	...	1	52189
17					Castle nut ( $\frac{1}{4}$ ")	1	251600	Fixing oil strainer
18					Split pin	1	2422	to pump
19					DISTRIBUTOR HOUSING ASSEMBLY	1	214047	
20					Bush for drive shaft	...	1	09025
21					Cork washer for housing	...	1	52278
22					Oil pump drive shaft	...	1	235083
23					Drive shaft for distributor	...	1	233681
24					Oil pump driving gear	...	1	212308
25					Taper pin, fixing gear to shaft	...	1	3005
26					Steel ball	1	01035	
27					Plunger	1	09038	
28					Spring	1	07488	For oil pressure release
29					Adjusting screw	1	09037	valve
30					Washer	1	230508	
31					Locknut	1	12028	
32					Special set screw	1	09039	Fixing oil pump
33					Locknut	1	2069	to cylinder block
34					Oil feed bolt, locating distributor housing	...	1	09052
35					Locker for bolt	...	1	2504

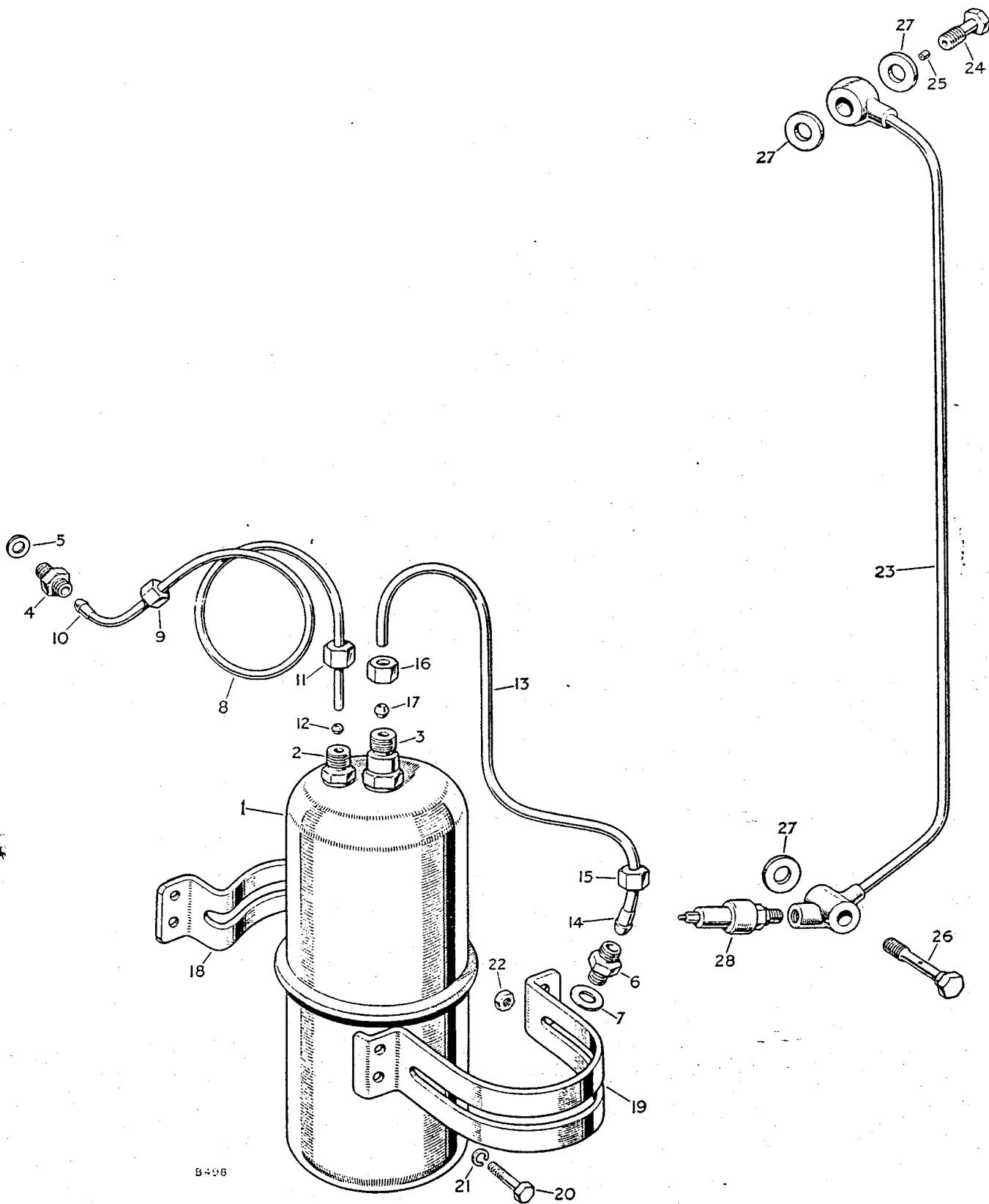
# FRONT COVER, SIDE COVER AND SUMP



# FRONT COVER, SIDE COVER AND SUMP

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	FRONT COVER ASSEMBLY					1	236018	
2	Dowel locating front cover					2	6395	
3	Oil seal for front cover					1	213744	
4	Mud excluder					1	236011	
5	Hammer drive screw fixing excluder					8	3936	
6	Joint washer for front cover					1	09102	
7	Spring washer	Fixing Plain washer				11	3075	
8	Set bolt ( $\frac{5}{16}$ " x 1 $\frac{3}{32}$ " long)				front cover and water pipe to	10	215173	
9	Set bolt ( $\frac{5}{16}$ " x 2 $\frac{1}{4}$ " long)	cylinder block			cylinder block	1	250531	
10	Distance piece					1	59155	
11	Rocker cover, side					1	236003	
12	Joint washer for rocker cover					1	213235	
13	Special nut fixing side rocker cover					3	216627	
14	Sealing washer for nut					3	242988	
15	Oil filler cap and breather filter					1	236406	
16	Crankcase sump					1	240789	
17	Drain plug for crankcase sump					1	3088	
18	Washer for drain plug					1	230507	
19	Joint washer for crankcase sump					1	09067	
20	Rubber seal	For rear end of				1	231480	
21	Packing strip					1	231479	
22	Distance piece	crankcase sump				3	231478	
23	Set bolt ( $\frac{5}{16}$ " Whit. x $\frac{3}{32}$ " long)				Fixing sump	2	215761	
24	Spring washer	to cylinder block				17	3075	
25	Nut ( $\frac{5}{16}$ ")					15	2828	
26	Cover plate for breather aperture					1	236435	
27	Joint washer	Fixing breather pipe or cover plate to				1	214058	
28	Spring washer					2	3075	
29	Set bolt ( $\frac{5}{16}$ " x $\frac{3}{8}$ " long)	cylinder block				2	250703	
30	Oil level rod					1	237563	
31	Sealing ring for rod....					1	210517	
32	Tube for oil level rod					1	236922	
33	Bracket for oil level rod tube....					1	236393	
34	Bolt (2 B.A. x $\frac{1}{2}$ " long)					1	250959	
35	Spring washer	Fixing bracket				1	3073	
36	Nut (2 B.A.)					1	2247	
37	Double ended union	Fixing tube to cylinder block				1	236060	
38	Washer					1	231576	
39	Olive	to cylinder block				1	236408	
40	Union nut					1	236407	

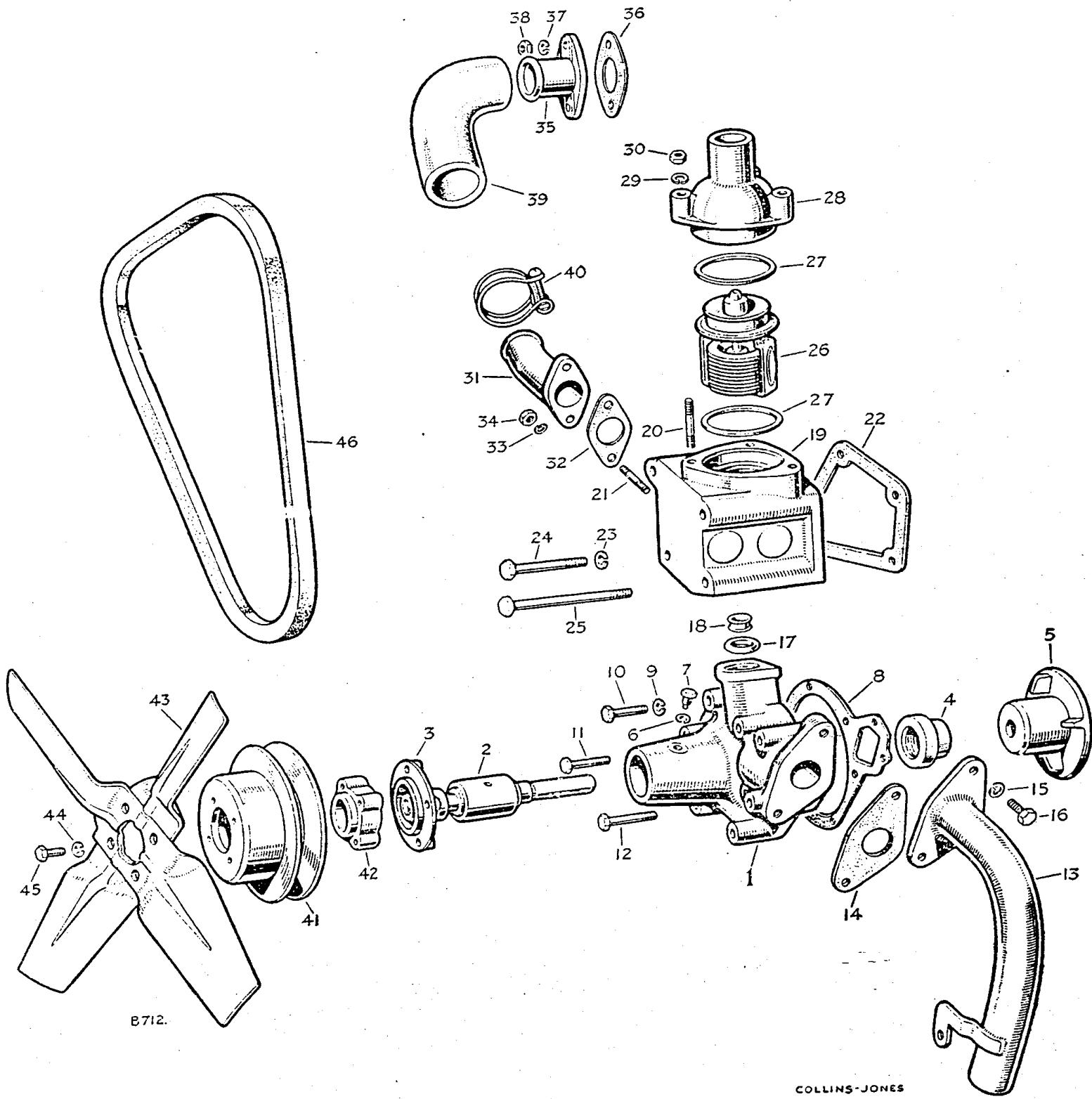
# OIL FILTER AND OIL PIPES



# OIL FILTER AND OIL PIPES

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
1		Oil filter complete	1	216322	
2		Inlet union } For oil	1	230168	
3		Outlet union } filter	1	230169	
4		Union for inlet pipe	1	3780	
5		Joint washer for inlet union	1	210640	
6		Union for outlet pipe	1	3057	
7		Joint washer for outlet union	1	215802	
8		Inlet pipe complete for oil filter	1	234091	
9		Nut }	1	3779	
10		Nipple } For	1	3792	
11		Nut } inlet pipe	1	230171	
12		Olive }	1	230172	
13		Outlet pipe complete for oil filter	1	234089	
14		Nipple }	1	2728	
15		Nut } For	1	2729	
16		Nut } outlet pipe	1	230170	
17		Olive }	1	230173	
18		Bracket } For	1	214970	
19		Strap } oil filter	1	214971	
20		Set bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)	4	250511	
21		Spring washer } Fixing oil filter	4	3074	
22		Nut ( $\frac{1}{4}$ ") }	1	2823	
23		Oil pipe complete to cylinder head	1	233522	
24		Banjo bolt, oil pipe to cylinder head	1	234037	
25		Meter plug for banjo bolt	1	212023	
26		Banjo bolt, oil pipe to cylinder block	1	233520	
27		Joint washer for banjo bolts	4	231575	
28		Oil pressure switch complete	1	240526	

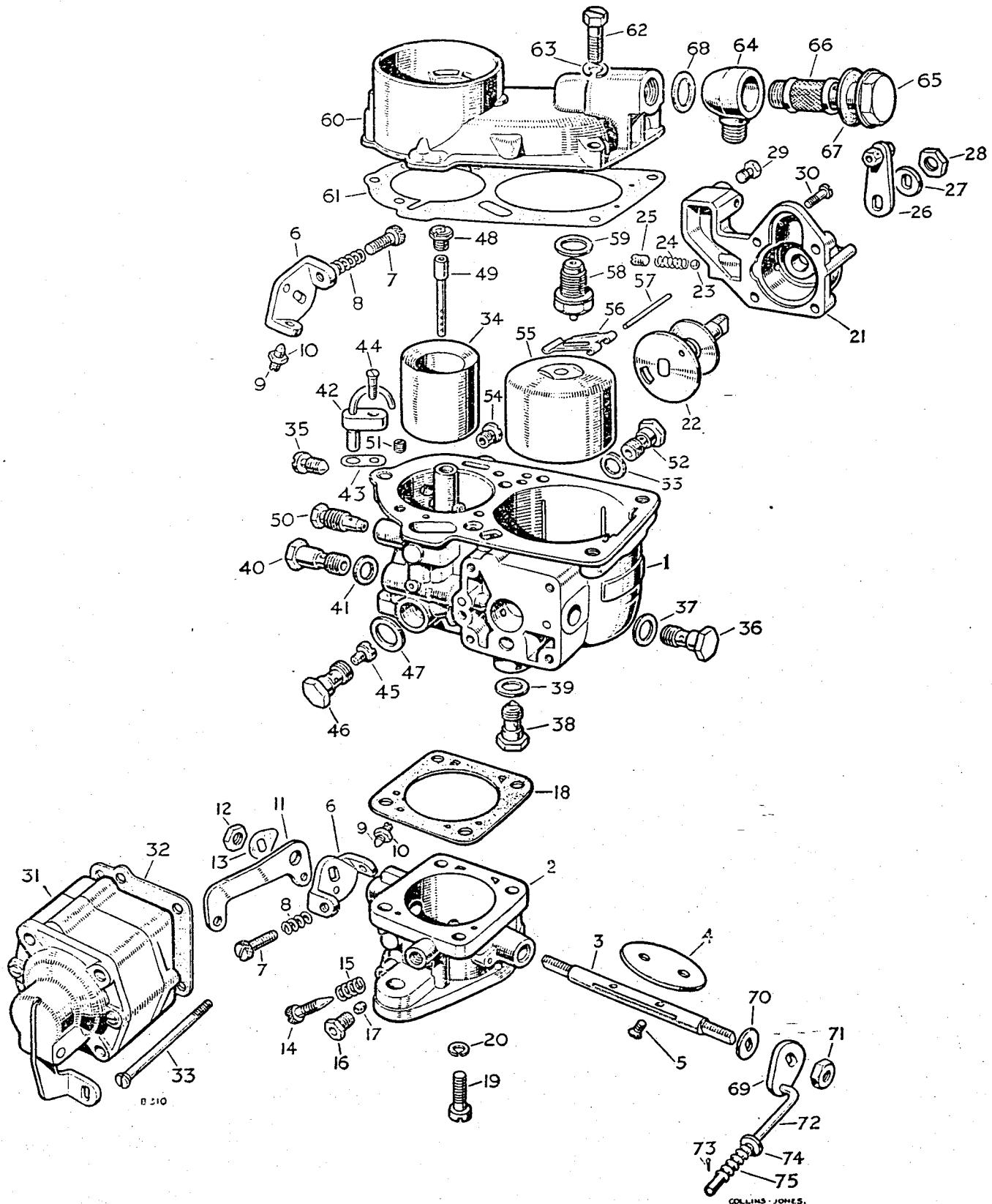
# WATER PUMP AND THERMOSTAT



# WATER PUMP AND THERMOSTAT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
<b>WATER PUMP ASSEMBLY</b>								
1	Water pump casing	....	....	....	....	1	241884	
2	Pump spindle and bearing	....	....	....	....	1	241793	
3	Hub for fan	....	....	....	....	1	213695	
4	Carbon ring and seal unit	....	....	....	....	1	213698	
5	Impellor for pump	....	....	....	....	1	239855	
6	Spring washer	Locating bearing casing	....	....	....	1	242329	
7	Set bolt ( $\frac{1}{4}$ " x $\frac{7}{8}$ " long)		....	....	....	1	3074	
8	Joint washer for water pump	....	....	....	....	1	211064	
9	Spring washer	Fixing water pump to cylinder block	....	....	....	8	09118	
10	Set bolt ( $\frac{1}{4}$ " x $1\frac{1}{2}$ " long)		....	....	....	6	3074	
11	Set bolt ( $\frac{1}{4}$ " x $1\frac{3}{4}$ " long)		....	....	....	1	250517	
12	Set bolt ( $\frac{1}{4}$ " x $2\frac{1}{4}$ " long)	....	....	....	....	1	250518	
13	Inlet pipe for water pump	....	....	....	....	1	250520	
14	Joint washer for inlet pipe	....	....	....	....	1	217272	
15	Spring washer	Fixing pipe to water pump	....	....	....	2	213724	
16	Set bolt ( $\frac{5}{16}$ " Whit. x $\frac{11}{16}$ " long)		....	....	....	2	3075	
17	Rubber joint ring	Connecting water pump to thermostat housing	....	....	....	1	215647	
18	Copper tube		....	....	....	1	09170	
19	<b>THERMOSTAT HOUSING ASSEMBLY</b>					1	09197	
20	Stud for outlet pipe	....	....	....	....	3	233483	
21	Stud for inlet pipe	....	....	....	....	2	212042	
22	Joint washer for thermostat housing	....	....	....	....	1	212104	
23	Spring washer	Fixing thermostat housing to cylinder	....	....	....	1	213811	
24	Set bolt ( $\frac{5}{16}$ " x $2\frac{1}{8}$ " long)		....	....	....	1	3075	
25	Bolt ( $\frac{5}{16}$ " x $3\frac{1}{8}$ " long)	head	....	....	....	3	215180	
26	Thermostat		....	....	....	1	215191	
27	Fibre washer for thermostat	....	....	....	....	2	233170	
28	Water outlet pipe, thermostat to radiator	....	....	....	....	1	01645	
29	Spring washer	Fixing outlet pipe to thermostat	....	....	....	3	213721	
30	Nut ( $\frac{1}{4}$ ")		....	....	....	3	3074	
31	Water inlet elbow to thermostat	....	....	....	....	1	2823	
32	Joint washer for inlet elbow	....	....	....	....	1	212325	
33	Spring washer	Fixing elbow to thermostat housing	....	....	....	2	210419	
34	Nut ( $\frac{1}{4}$ ")		....	....	....	2	3074	
35	Water outlet pipe from manifold	....	....	....	....	1	2823	
36	Joint washer for outlet pipe	....	....	....	....	1	242055	
37	Spring washer	Fixing water outlet pipe to manifold	....	....	....	2	210419	
38	Nut ( $\frac{1}{4}$ ")		....	....	....	2	3074	
39	Rubber hose	Connecting water pipe to inlet elbow	....	....	....	1	242056	
40	Clip for hose		....	....	....	2	50320	
41	Fan pulley	....	....	....	....	1	230492	
42	Distance piece for fan pulley	....	....	....	....	1	233802	
43	Fan blade	....	....	....	....	1	218203	
44	Spring washer	Fixing fan blade and pulley to hub	....	....	....	4	3074	
45	Set bolt ( $\frac{1}{4}$ " x $1\frac{1}{2}$ " long)		....	....	....	4	250517	
46	Fan and dynamo belt	....	....	....	....	1	218576	

# CARBURETTOR

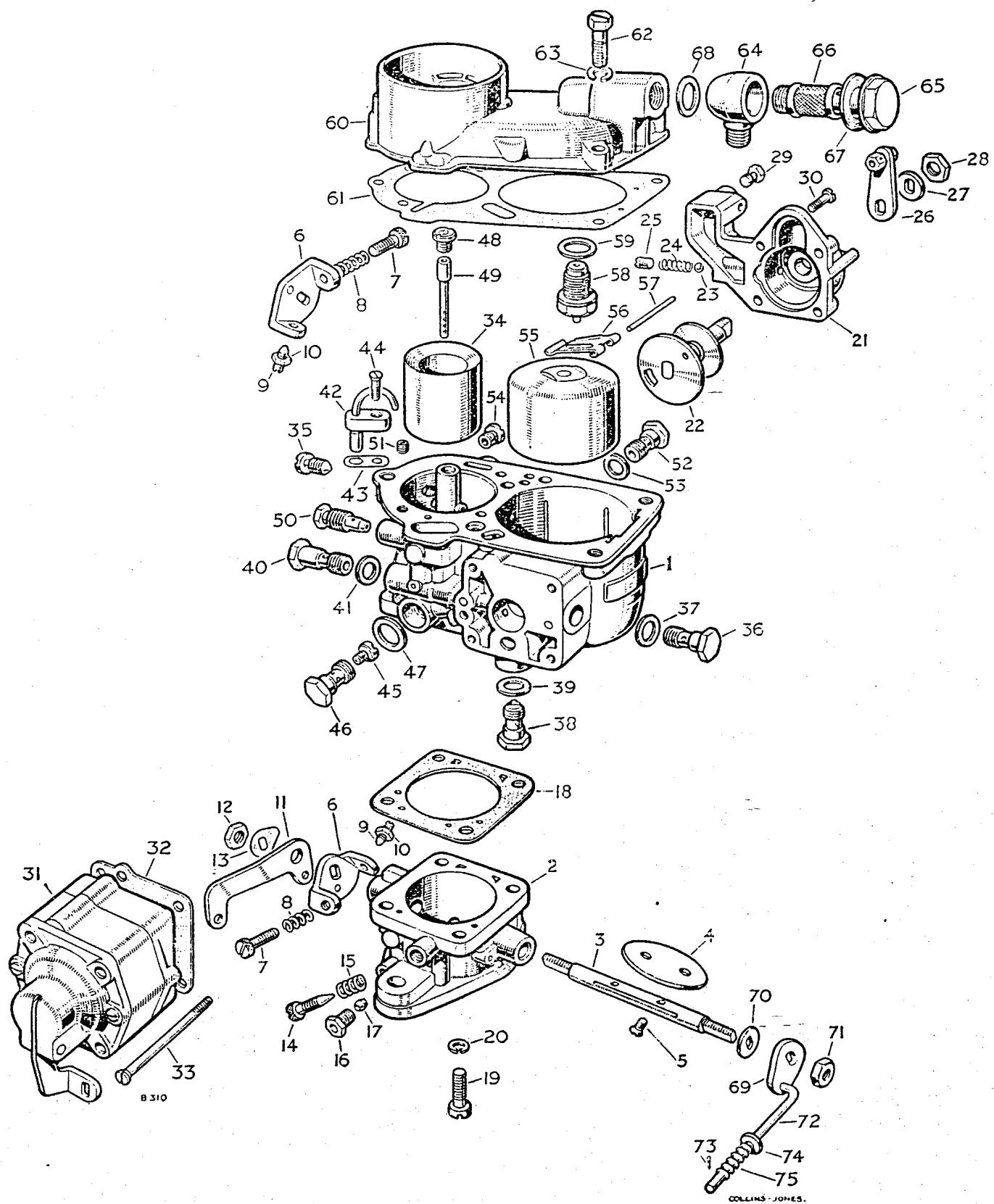


# CARBURETTOR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
								Carburettor and fittings are not included in the engine assembly
					CARBURETTOR COMPLETE	1	237773	
1	Carburettor body only					1	261584	
2	Throttle chamber only					1	260700	
3	Spindle for throttle					1	260702	
4	Butterfly for throttle					2	260138	
5	Special screw fixing butterfly					1	260139	
6	Plate, throttle abutment					1	260140	
7	Special screw } For slow running					1	260141	
8	Spring } adjustment					1	260142	
9	Special screw } For throttle					1	260143	
10	Locknut } stop					1	261579	
11	Throttle lever					1	260159	
12	Nut fixing throttle lever					1	261594	
13	Lockwasher for nut					1	260146	
14	Special screw } For mixture					1	260141	
15	Spring } control					1	260707	
16	Screwed union } For suction					1	260708	
17	Olive } pipe					1	260754	
18	Joint washer for throttle chamber					4	261583	
19	Special screw } Fixing chamber to					4	260148	
20	Spring washer } carburettor body					1	261580	
21	Starter body					1	261581	
22	Starter valve complete					1	260155	
23	Ball } For starter					1	260156	
24	Spring } valve					1	261508	
25	Plug retaining starter valve spring					1	261582	
26	Lever for starter					1	261410	
27	Special washer for lever					1	260159	
28	Nut fixing starter lever					2	260152	
29	Special bolt fixing starter cable					4	262313	
30	Special screw fixing starter body					1	261562	
31	Accelerator pump complete					4	243394	
	Diaphragm for pump					1	260739	
32	Joint washer for pump					4	260737	
33	Special screw fixing pump					1	262659	
34	Choke tube (25)					1	260163	
35	Special screw fixing choke tube					1	261420	
36	Jet economy (50)					1	260734	
37	Fibre washer for jet					1	260765	
38	Non-return valve					1	260734	
39	Fibre washer for valve					1	262448	
40	Jet (75) accelerator pump					1	260734	
41	Fibre washer for jet					1	260732	
42	Pump injector					1	261570	
43	Joint washer for pump injector					1	260767	
44	Special screw fixing injector					1	260173	
45	Main jet (115)							

**SEE PAGE 29 FOR SUB-STANDARD JETS**

# CARBURETTOR



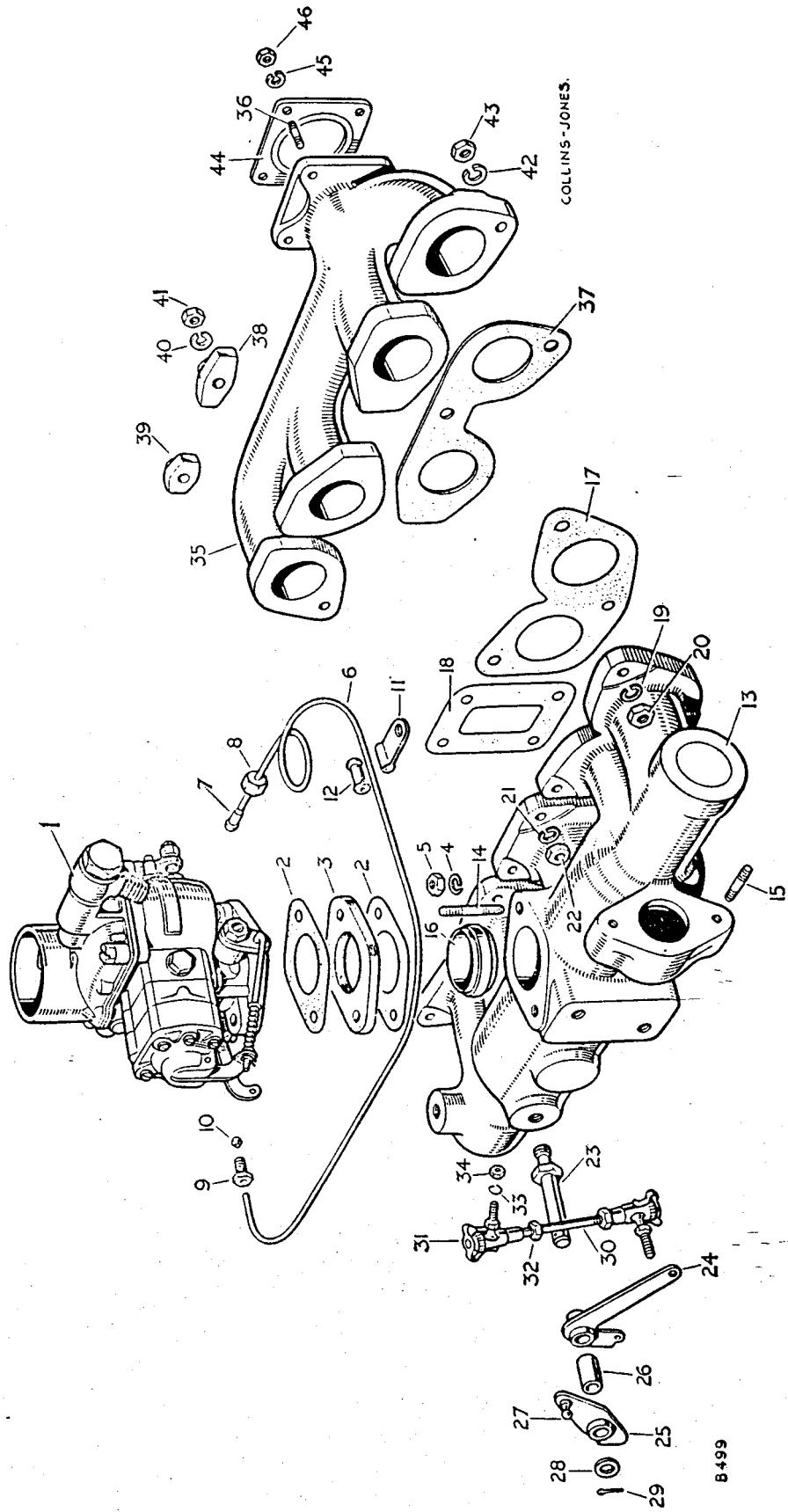
# CARBURETTOR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
46	Bolt, main jet carrier	....	....	....	....	1	260180	
47	Fibre washer for bolt	....	....	....	....	1	260181	
48	Correction jet (170)	....	....	....	....	1	260175	
49	Emulsion tube	....	....	....	....	1	260269	
50	Pilot jet (55)	....	....	....	....	1	260179	
51	Jet air bleed (1.5)	....	....	....	....	1	260752	
52	Starter jet, petrol (135)	....	....	....	....	1	260734	
53	Fibre washer for jet	....	....	....	....	1	260719	
54	Starter jet, air (5.5)	....	....	....	....	1	260745	
55	Float	....	....	....	....	1	260753	
56	Toggle for float	....	....	....	....	1	260747	
57	Spindle for toggle	....	....	....	....	1	260164	
58	Needle valve complete	....	....	....	....	1	260165	
59	Fibre washer for valve	....	....	....	....	1	260721	
60	Top cover for carburettor	....	....	....	....	1	260749	
61	Joint washer for top cover	....	....	....	....	3	260751	
62	Special screw fixing top cover	....	....	....	....	3	260714	
63	Spring washer for screw	....	....	....	....	1	260166	
64	Banjo union	....	....	....	....	1	260167	
65	Special bolt for union	....	....	....	....	1	260168	
66	Filter gauze for union	....	....	....	....	1	260169	
67	Fibre washer, large } For	....	....	....	....	1	260170	
68	Fibre washer, small } union	....	....	....	....	1	261564	
69	Lever for accelerator pump rod	....	....	....	....	1	261410	
70	Special washer for lever	....	....	....	....	1	260159	
71	Nut fixing lever to spindle	....	....	....	....	1	262312	
72	Control rod for accelerator pump	....	....	....	....	1	3359	
73	Split pin } For control rod	....	....	....	....	2	260771	
74	Plain washer } For control rod	....	....	....	....	1	240689	
75	Spring }	....	....	....	....	1	237774	When Engine Governor is fitted

## CARBURETTOR SETTINGS WHICH MAY BE ADVANTAGEOUS FOR HIGH ALTITUDES OR TROPICAL CONDITIONS

Main jet (110)	....	....	....	....	1	260274	} 3,000 to 6,000 ft.
Air bleed jet (2.0)	....	....	....	....	1	260275	
Main jet (107.5)	....	....	....	....	1	261563	} 6,000 to 10,000 ft.
Air bleed jet (2.0)	....	....	....	....	1	260275	
Choke tube (26)	....	....	....	....	1	262647	} 10,000 to 14,000 ft.
Main jet (107.5)	....	....	....	....	1	261563	
Air bleed jet (2.0)	....	....	....	....	1	260275	
Correction jet (180)	....	....	....	....	1	260263	
Main jet (110)	....	....	....	....	1	260274	Tropical conditions

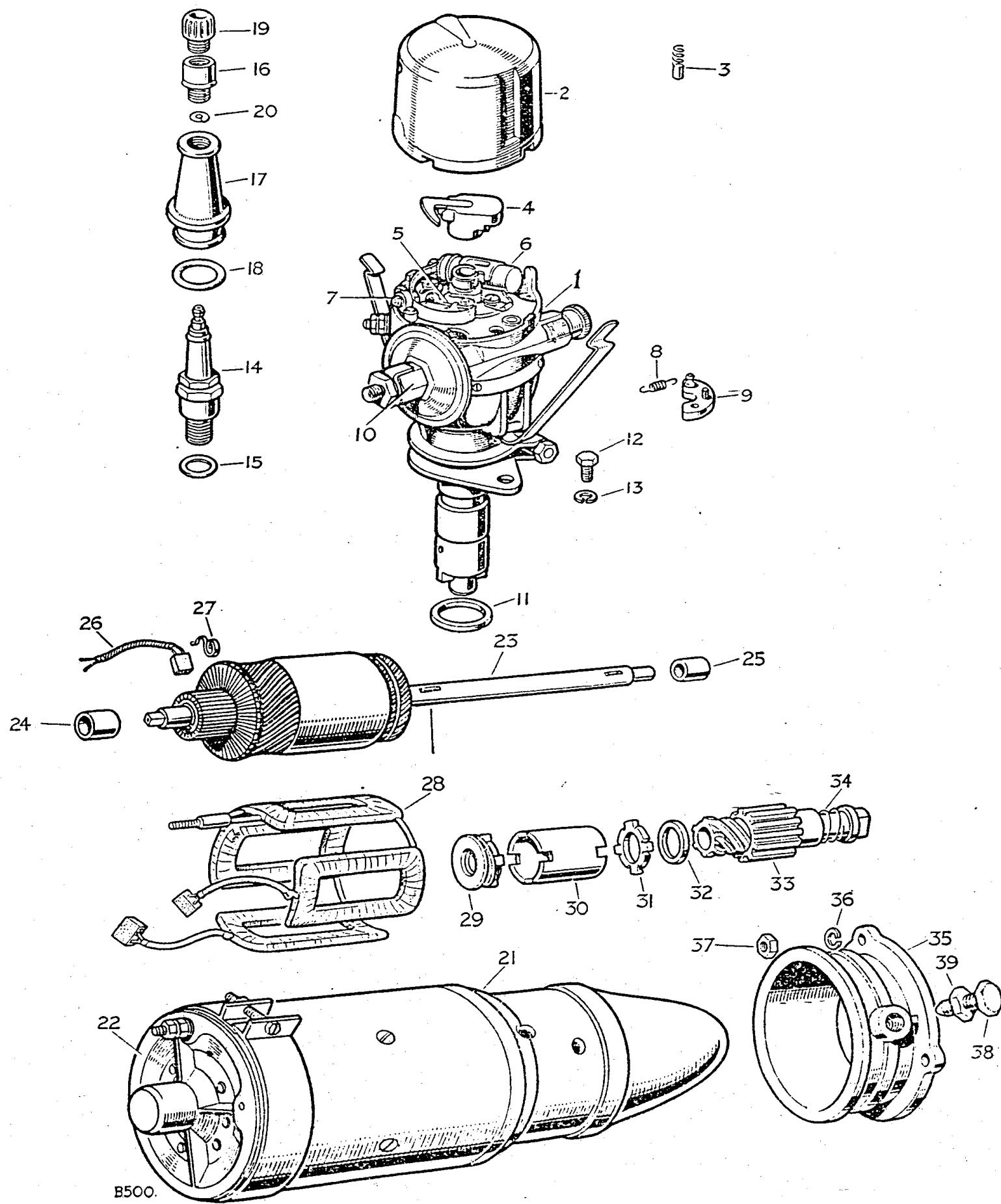
# MANIFOLDS



# MANIFOLDS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	CARBURETTOR COMPLETE					1	237773	For component parts, see Pages 27 and 29
2	Joint washer for carburettor					2	212233	
3	Packing for carburettor					1	212232	
4	Spring washer } Fixing carburettor					2	3075	
5	Nut ( $\frac{5}{16}$ ") } to manifold					2	2828	
6	Suction pipe complete, carburettor to distributor					1	214231	
7	Nipple } For suction pipe,					1	3787	
8	Nut } distributor end					1	3783	
9	Screwed union } For suction pipe,					1	260707	
10	Olive } carburettor end					1	260708	
11	Clip for suction pipe					1	214228	
12	Rubber grommet for clip					1	214229	
13	INLET MANIFOLD ASSEMBLY					1	218954	
14	Stud for carburettor					2	214054	
15	Stud for water outlet pipe					2	212104	
16	Dowel ring for carburettor					1	214019	
17	Joint washer, manifold to cylinder head					2	09179	
18	Joint washer, water branch to cylinder head					1	210447	
19	Spring washer } Fixing manifold to					6	3075	
20	Nut ( $\frac{5}{16}$ ") } cylinder head					6	2828	
21	Spring washer } Fixing water branch					4	3074	
22	Nut ( $\frac{1}{4}$ ") } to cylinder head					4	2823	
23	Spindle for carburettor bell-crank and levers					1	240306	
24	CARBURETTOR BELL CRANK ASSEMBLY					1	240181	
25	CARBURETTOR RELAY LEVER ASSEMBLY					1	240180	
26	Bush for lever					1	240303	
27	Ball end for lever					1	1481	
28	Plain washer } Fixing bell crank and levers					1	2210	
29	Split pin } to spindle					1	2392	
30	ROD ASSEMBLY, BELL CRANK TO CARBURETTOR					1	231267	
31	Ball joint complete					2	231261	
32	Locknut ( $\frac{1}{4}$ ") for ball joint					2	2823	
33	Spring washer } Fixing rod to bell crank					2	3074	
34	Nut ( $\frac{1}{4}$ ") } and carburettor					2	2823	
35	EXHAUST MANIFOLD ASSEMBLY					1	237978	
36	Stud for exhaust pipe					4	213472	
37	Joint washer for exhaust manifold					2	09184	
38	Clamp, centre } For exhaust					1	09162	
39	Clamp, outer } manifold					2	09161	
40	Spring washer } For exhaust					3	3076	
41	Nut ( $\frac{3}{8}$ ") } manifold clamps					3	2827	
42	Spring washer } Fixing ends of					2	3075	
43	Nut ( $\frac{5}{16}$ ") } exhaust manifold					2	2828	
44	Joint washer for exhaust pipe					1	213358	
45	Spring washer } Fixing pipe to					4	3075	
46	Nut ( $\frac{5}{16}$ ") } manifold					4	3771	

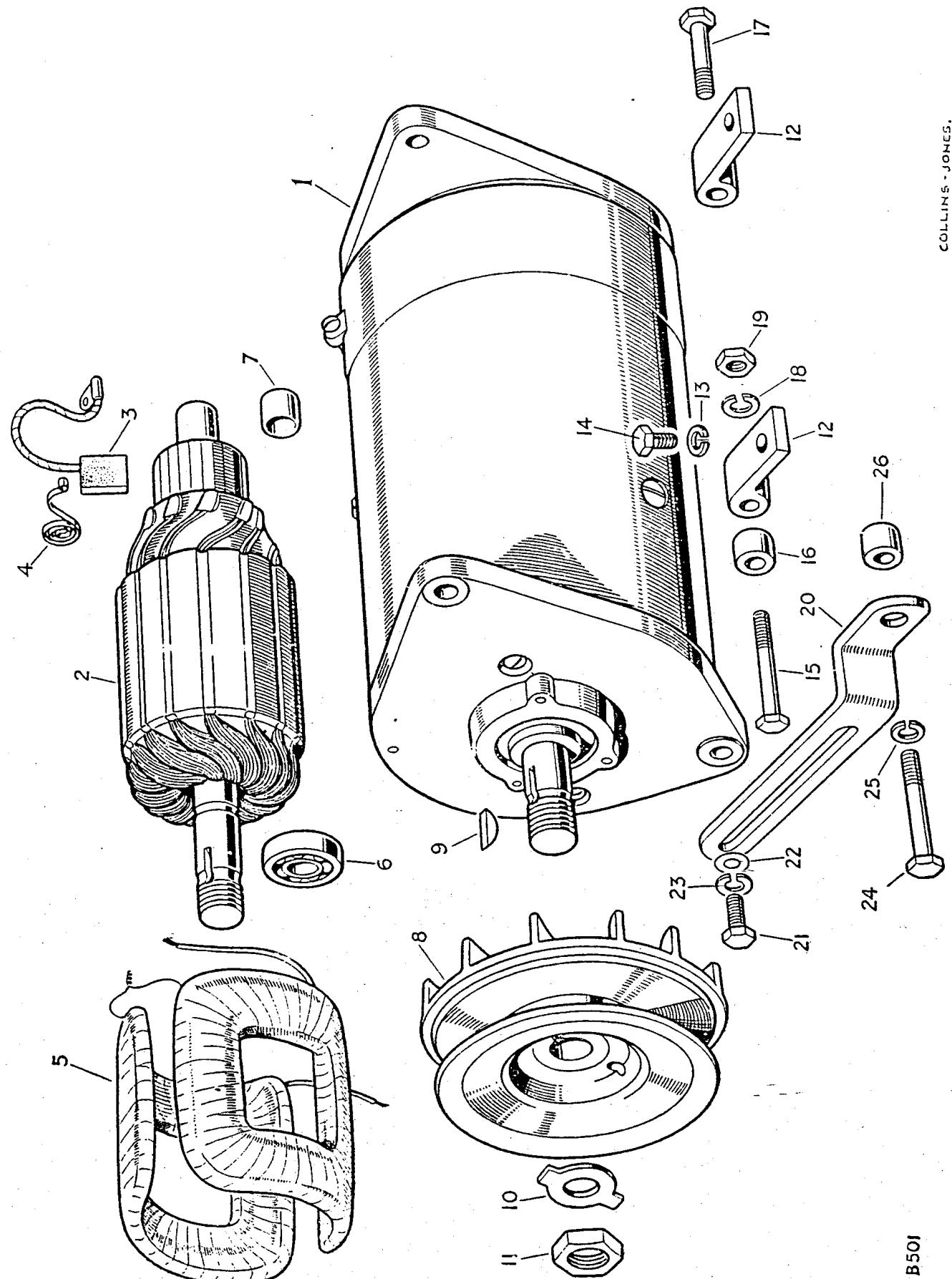
# DISTRIBUTOR AND STARTER



# DISTRIBUTOR AND STARTER

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Distributor complete	....	....	....	....	1	233552	
2	Distributor cap complete	....	....	....	....	1	261240	
3	Brush and spring for cap	....	....	....	....	1	261241	
4	Rotor arm	....	....	....	....	1	261242	
5	Contact breaker points, set	....	....	....	....	1	260073	
6	Condenser for distributor	....	....	....	....	1	260070	
7	Bridge insulation for contact breaker	....	....	....	....	1	261244	
8	Auto advance springs, set	....	....	....	....	1	261846	
9	Auto advance weight	....	....	....	....	1	261489	
10	Vacuum unit	....	....	....	....	1	52278	
11	Cork washer for distributor housing	....	....	....	....	1	215758	
12	Special set bolt } Fixing distributor	....	....	....	....	1	3074	
13	Spring washer } lever	....	....	....	....	4	262796	
14	Sparkling plug	....	....	....	....	4	40441	
15	Washer for sparkling plug	....	....	....	....	4	240138	
16	Suppressor for sparkling plug	....	....	....	....	4	214262	
17	Sparkling plug cover	....	....	....	....	4	213172	
18	Rubber sealing ring for cover	....	....	....	....	4	214278	
19	Cable nut	....	....	....	....	4	214279	
20	Washer for cable nut	....	....	....	....	4	213646	
	Resistor for distributor lead	....	....	....	....	1		
	H.T. Wire	....	....	....	....	As required	80603	
21	Starter motor complete	....	....	....	....	1	231947	
22	Bracket, commutator end, for starter	....	....	....	....	1	262849	
23	Armature for starter	....	....	....	....	1	262103	
24	Bush, commutator end, for starter	....	....	....	....	1	242958	
25	Bush, pinion end, for starter	....	....	....	....	1	260092	
26	Brushes for starter motor, set	....	....	....	....	1	260055	
27	Spring set for brushes, for starter	....	....	....	....	1	261239	
28	Field coil, for starter	....	....	....	....	1	262861	
29	Plate, transmission, for starter	....	....	....	....	1	262926	
30	Bendix drive sleeve for starter	....	....	....	....	1	260046	
31	Star washer } For	....	....	....	....	1	261505	
32	Fibre washer } drive sleeve	....	....	....	....	1	261506	
33	Bendix drive, for starter	....	....	....	....	1	260029	
34	Spring for bendix drive, for starter	....	....	....	....	1	262969	
35	Housing for starter	....	....	....	....	1	09084	
36	Spring washer } Fixing housing to	....	....	....	3	3076		
37	Nut (8") } flywheel housing	....	....	....	3	2827		
38	Special bolt locating starter in housing	....	....	....	1	10841		
39	Locknut for special bolt	....	....	....	....	1	2094	

# DYNAMO AND FIXINGS



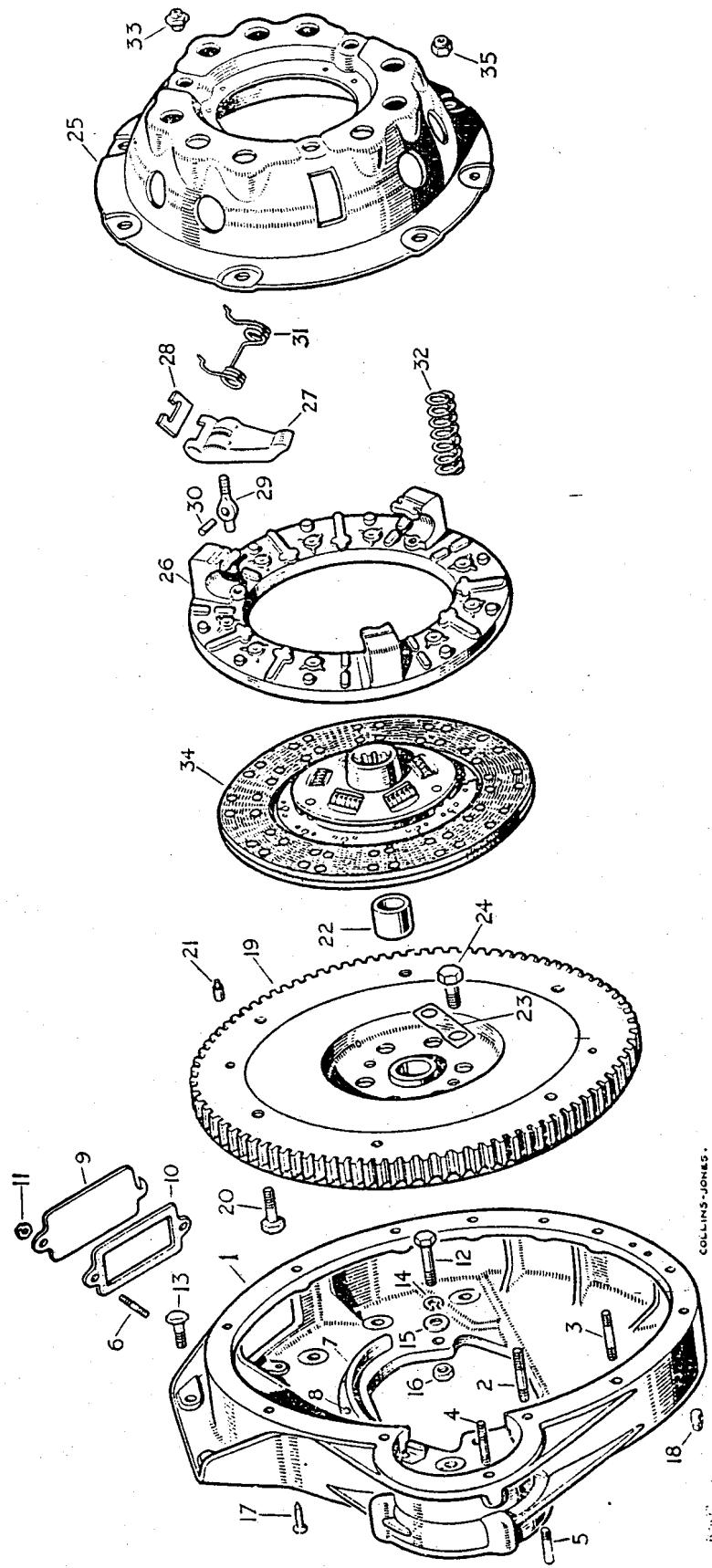
COLLINS & JONES.

B501

# DYNAMO AND FIXINGS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Dynamo complete	....	....	....	....	1	238983	
	Bracket, commutator end	....	....	....	....	1	242669	
2	Armature for dynamo	....	....	....	....	1	242674	
3	Brushes for dynamo, set	....	....	....	....	1	261483	
4	Spring set for brushes	....	....	....	....	1	262860	
5	Field coil for dynamo	....	....	....	....	1	242672	
6	Ball bearing for dynamo	....	....	....	....	1	242670	
7	Bush, commutator end	....	....	....	....	1	242670	
	Bracket, drive end	....	....	....	....	1	242673	
	Bolt for dynamo	....	....	....	....	1	242675	
	Cover band for dynamo	....	....	....	....	1	242668	
	Sundry parts, set	....	....	....	....	1	242676	
8	Pulley for dynamo	....	....	....	....	1	236360	
9	Woodruff key (No. 5)	Fixing	pulley to	dynamo	....	1	240270	
10	Lock washer					1	217781	
11	Special nut					1	240271	
12	Support bracket for dynamo	....	....	....	2	210572		
13	Spring washer	Fixing support bracket	to cylinder block	dynamo	....	2	3075	
14	Set bolt ( $\frac{5}{16}$ " x $\frac{3}{4}$ " long)					2	237325	
15	Bolt ( $\frac{5}{16}$ " x $2\frac{13}{16}$ " long) front	Fixing	dynamo	to anchor	....	1	237333	
16	Distance piece, front					1	217780	
17	Bolt ( $\frac{5}{16}$ " x $1\frac{13}{16}$ " long) rear	Fixing	dynamo	brackets	....	1	237329	
18	Spring washer					2	3075	
19	Nut ( $\frac{5}{16}$ ")	....	....	....	2	2828		
20	Adjusting link for dynamo	....	....	....	....	1	217767	
21	Special set bolt	Fixing	adjusting link	dynamo	....	1	233568	
22	Plain washer					1	3868	
23	Spring washer	Fixing adjusting link	link to cylinder	block	....	1	3075	
24	Set bolt ( $\frac{5}{16}$ " x $2\frac{1}{4}$ " long)					1	250531	
25	Spring washer					1	3075	
26	Distance piece					1	210566	

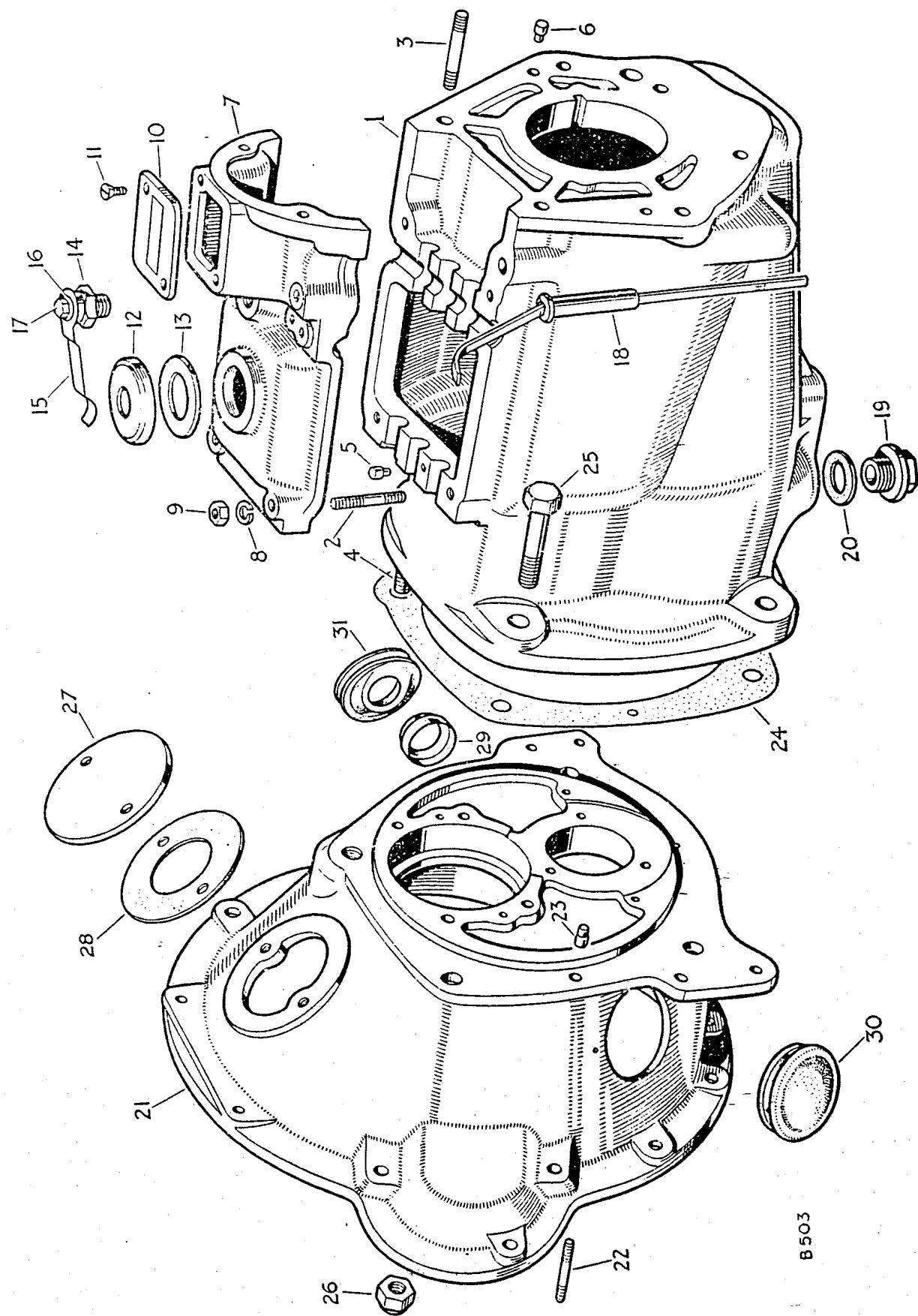
## FLYWHEEL AND CLUTCH



# FLYWHEEL AND CLUTCH

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					FLYWHEEL HOUSING ASSEMBLY	1	236415	
2	Stud, long ( $\frac{3}{8}$ ")				Fixing	2	55778	
3	Stud, short ( $\frac{3}{8}$ ")				flywheel housing	10	3650	
4	Stud ( $\frac{5}{16}$ ")				to bell housing	1	3200	
5	Stud ( $\frac{3}{8}$ ")				fixing starter housing	3	52171	
6	Stud ( $\frac{3}{8}$ ")				fixing inspection cover	2	3651	
7	Mud excluder for housing					1	236090	
8	Drive screw fixing excluder					6	78128	
9	Inspection cover plate					1	56140	
10	Joint washer for cover plate					1	50216	
11	Nut ( $\frac{1}{4}$ ")				fixing cover plate	2	2823	
12	Bolt ( $\frac{3}{8}$ " x $1\frac{1}{8}$ " long)					6	250542	
13	Bolt ( $\frac{3}{8}$ " x $1\frac{1}{8}$ " long)				Fixing	2	250540	
14	Spring washer				flywheel housing	8	3076	
15	Plain washer				to cylinder block	6	2219	
16	Nut ( $\frac{3}{8}$ ")					6	2827	
17	Indicator pin for engine timing					1	09085	
18	Drain plug for housing					1	3290	
19	FLYWHEEL ASSEMBLY					1	230304	
	Ring gear for flywheel					1	232404	
20	Special fitting bolt fixing clutch cover plate					6	214840	
21	Dowel locating clutch cover plate					2	231759	
22	Bush for primary pinion					1	08566	
23	Locker				Fixing flywheel	3	3674	
24	Special set bolt				to crankshaft	6	210211	
	CLUTCH ASSEMBLY					1	231879	
25	Cover plate for clutch					1	231888	
26	Pressure plate for clutch					1	231880	
27	Release lever for clutch					3	242993	
28	Strut for release lever					3	231884	
29	Eyebolt and nut for release lever					3	242996	
30	Pin for release lever					3	231885	
31	Anti-rattle spring for release lever					3	231883	
32	Clutch spring (cream)					9	231881	
34	Clutch plate complete					1	240404	
	Lining package for clutch plate					1	261921	
35	Self locking nut ( $\frac{5}{16}$ ") fixing cover plate					6	251321	

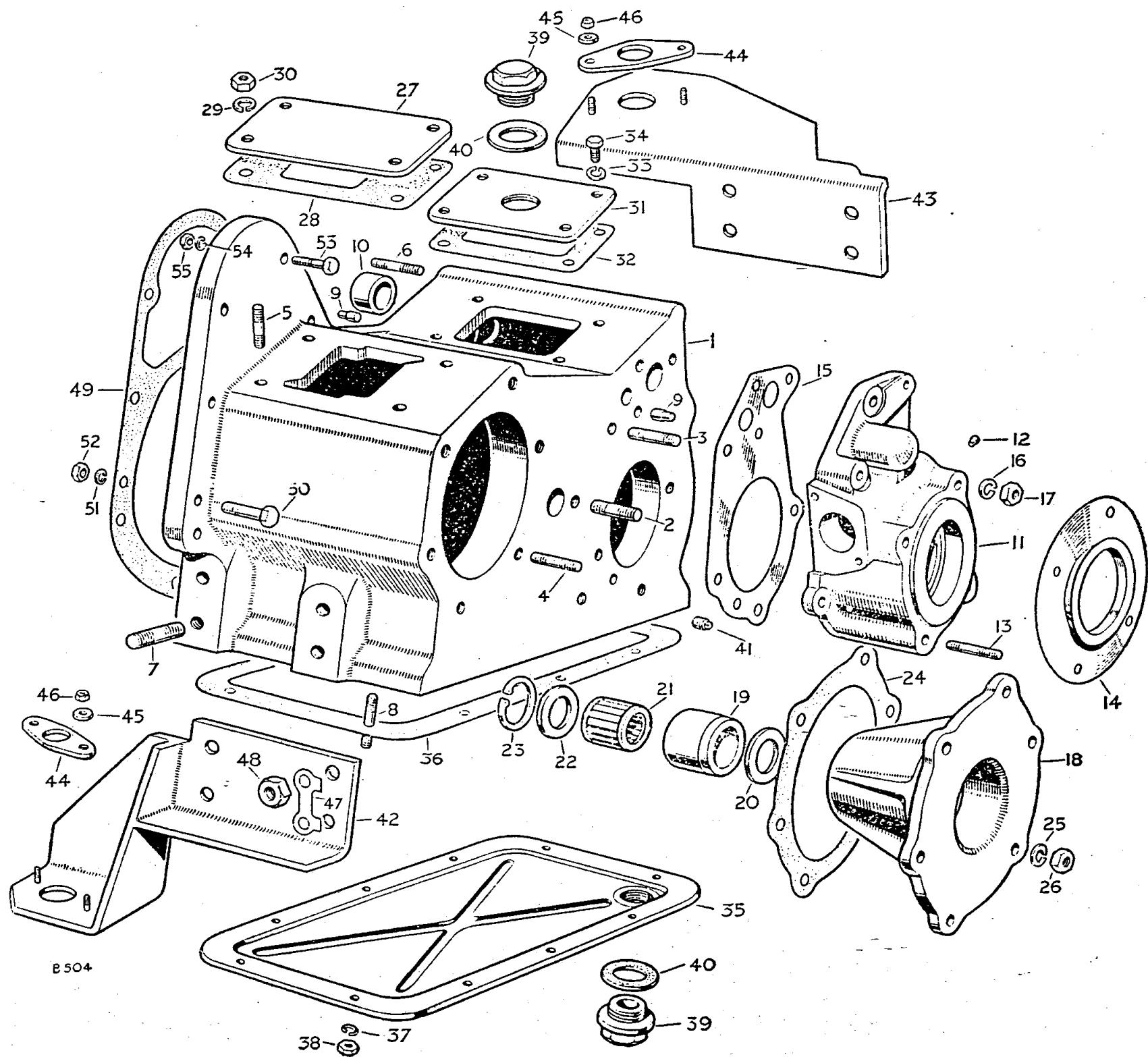
# GEARBOX, MAIN CASING



# GEARBOX, MAIN CASING

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					GEARBOX COMPLETE ASSEMBLY	1	240168	
1					GEARBOX CASING ASSEMBLY	1	219894	
					Stud for top cover	2	3319	
2					Stud for top cover and gear change plate	2	3236	
					Stud, long } For transfer	2	55778	
3					Stud, short } casing	3	3238	
4					Stud for bell housing	1	231341	
5					Dowel locating top cover	2	07289	
6					Dowel locating transfer casing	2	55636	
7					Top cover for gearbox	1	06417	Not supplied separately
8					Spring washer } Fixing	4	3076	
9					Nut ( $\frac{3}{8}$ ") } top cover	4	2827	
10					Inspection cover plate for selectors	1	05843	
11					Set screw ( $\frac{1}{4}$ " Whit. x $\frac{7}{16}$ " long) fixing cover plate	2	52246	
12					Oil filler cap	1	11931	
13					Joint washer for cap	1	11932	
14					Plug for retaining spring	1	59720	
15					Retaining spring for cap	1	06419	
16					Plain washer } Fixing spring	1	2213	
17					Set bolt ( $\frac{1}{4}$ " Whit. x $\frac{7}{16}$ " long) } to plug	1	215769	
18					Oil level dipstick	1	239192	
19					Drain plug for gearbox	1	241110	
20					Washer for plug	1	230509	
21					BELL HOUSING ASSEMBLY	1	236414	
22					Stud for withdrawal race housing	3	213701	
23					Dowel locating gearbox	1	55636	
24					Joint washer, bell housing to gearbox	1	07118	
25					Bolt ( $\frac{1}{2}$ " x 2" long) } Fixing gearbox casing	3	250573	
26					Self locking nut ( $\frac{3}{8}$ ") } to bell housing	4	251324	
27					Top cover for bell housing	1	06846	
28					Rubber seal for top cover	1	232606	
29					Centre for dust cover	1	232647	R.H.D.
					Centre for dust cover	1	232627	L.H.D.
					Joint washer for centre	1	213662	L.H.D.
30					Grommet for bell housing hole	1	232604	
31					Grommet for bell housing shaft	1	236281	R.H.D.
					Grommet for bell housing shaft	1	236282	L.H.D.
					Plain washer }	12	2210	
					Plain washer } Fixing gearbox	1	2550	
					Nut ( $\frac{3}{8}$ ") } to engine	12	2827	
					Nut ( $\frac{5}{16}$ ")	1	2828	

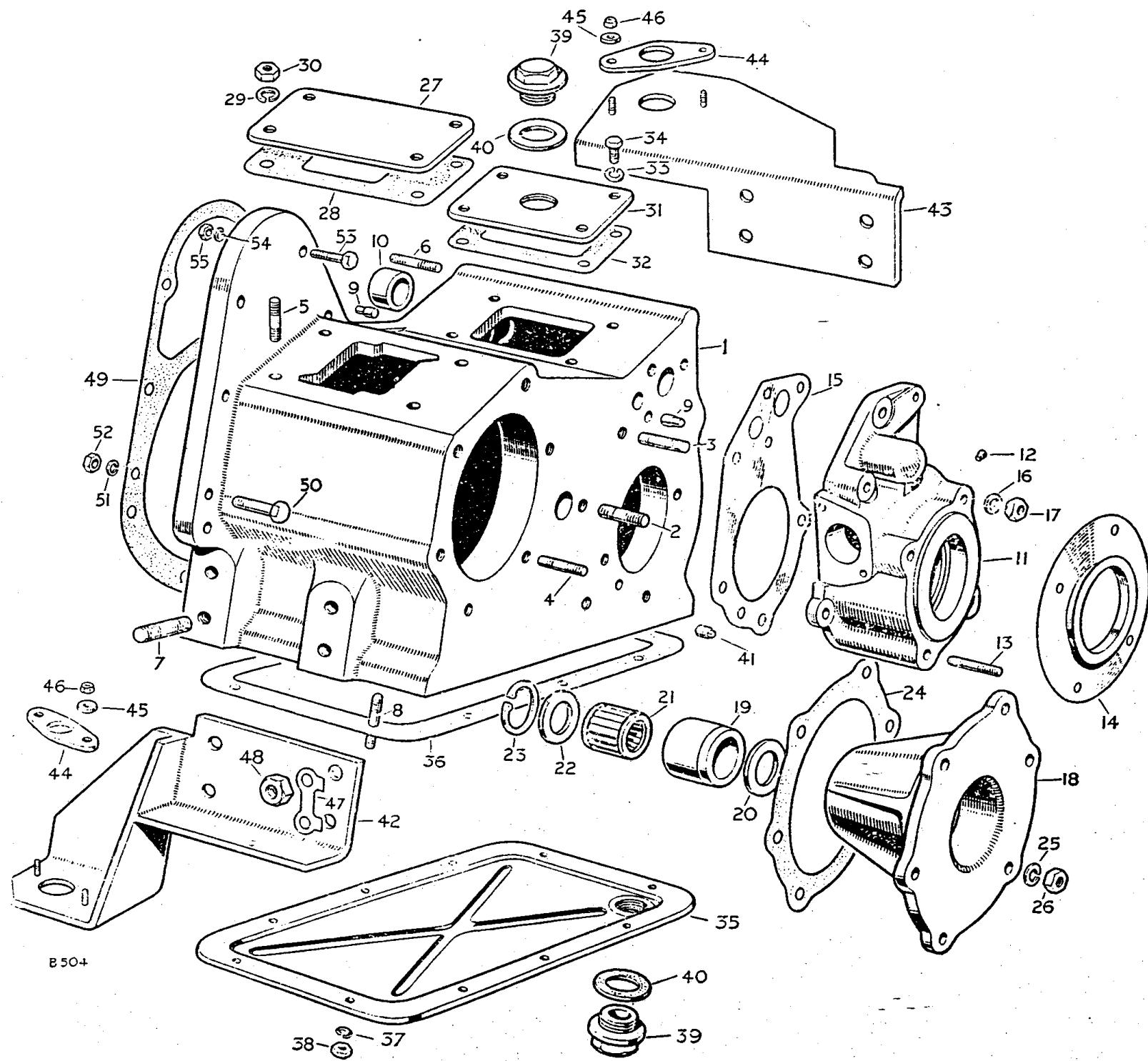
# **GEARBOX, TRANSFER CASING**



# GEARBOX, TRANSFER CASING

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
1	TRANSFER BOX CASING ASSEMBLY					1	242685		
2	Stud for intermediate shaft					1	217778		
3	Stud for speedometer housing, short					5	3650		
	Stud for speedometer housing, long					1	237251		
4	Stud for mainshaft housing					6	217977		
5	Stud for top cover plate					4	217978		
	Stud, long } For transfer					1	232497		
6	Stud, short } shaft housing					6	3200		
7	Stud for engine mounting					8	217976		
8	Stud for bottom cover					10	212104		
9	Dowel locating speedometer housing					4	55636		
10	Bush for shaft guide					1	217448		
11	HOUSING ASSEMBLY FOR SPEEDOMETER PINION					1	237245		
12	Insert for pinion					1	232846		
13	Stud for transmission brake					4	217973		
14	Mudshield for housing					1	236545		
	Shim .003"					As required	235455		
	Shim .005" } For speedometer pinion					As required	217622		
15	Shim .010" } housing					As required	217623		
	Shim .015" }					As required	217620		
16	Spring washer } Fixing housing to					6	3076		
17	Nut ( $\frac{3}{8}$ ") } transfer box					6	2827		
	HOUSING COMPLETE ASSEMBLY, REAR MAINSHAFT BEARING					1	230696		
18	HOUSING ASSEMBLY, REAR MAINSHAFT BEARING					1	217844		
19	Bush for housing					1	217843		
20	Retaining plate, inner					1	217523		
21	Bearing for mainshaft					1	217478		
22	Retaining plate, outer					1	217523		
23	Circlip fixing bearing					1	217525		
24	Joint washer for bearing housing					1	217680		
25	Spring washer } Fixing housing to					6	3076		
26	Nut ( $\frac{3}{8}$ ") } transfer box					6	2827		
27	Cover plate for P.T.O. selector					1	217970		Not required when rear power take-off or centre power take-off is fitted
28	Joint washer for cover plate					1	230140		
29	Spring washer } Fixing cover plate to					4	3075		
30	Nut ( $\frac{5}{16}$ ") } transfer box					4	2828		
31	Cover plate for transfer gear change					1	230021		
32	Joint washer for cover plate					1	219995		
33	Spring washer } Fixing					4	3074		
34	Set bolt ( $\frac{1}{4}$ " Whit. x $\frac{3}{4}$ " long) } plate					4	215594		
35	Cover plate, bottom, for transfer box					1	218259		
36	Joint washer for bottom cover					1	218270		
37	Spring washer } Fixing					10	3074		
38	Nut ( $\frac{1}{4}$ ") } cover					10	2823		
39	Plug, top and bottom					2	241110		
40	Joint washer for plug					2	230509		
41	Oil level plug, $\frac{1}{8}$ " gas					1	3289		

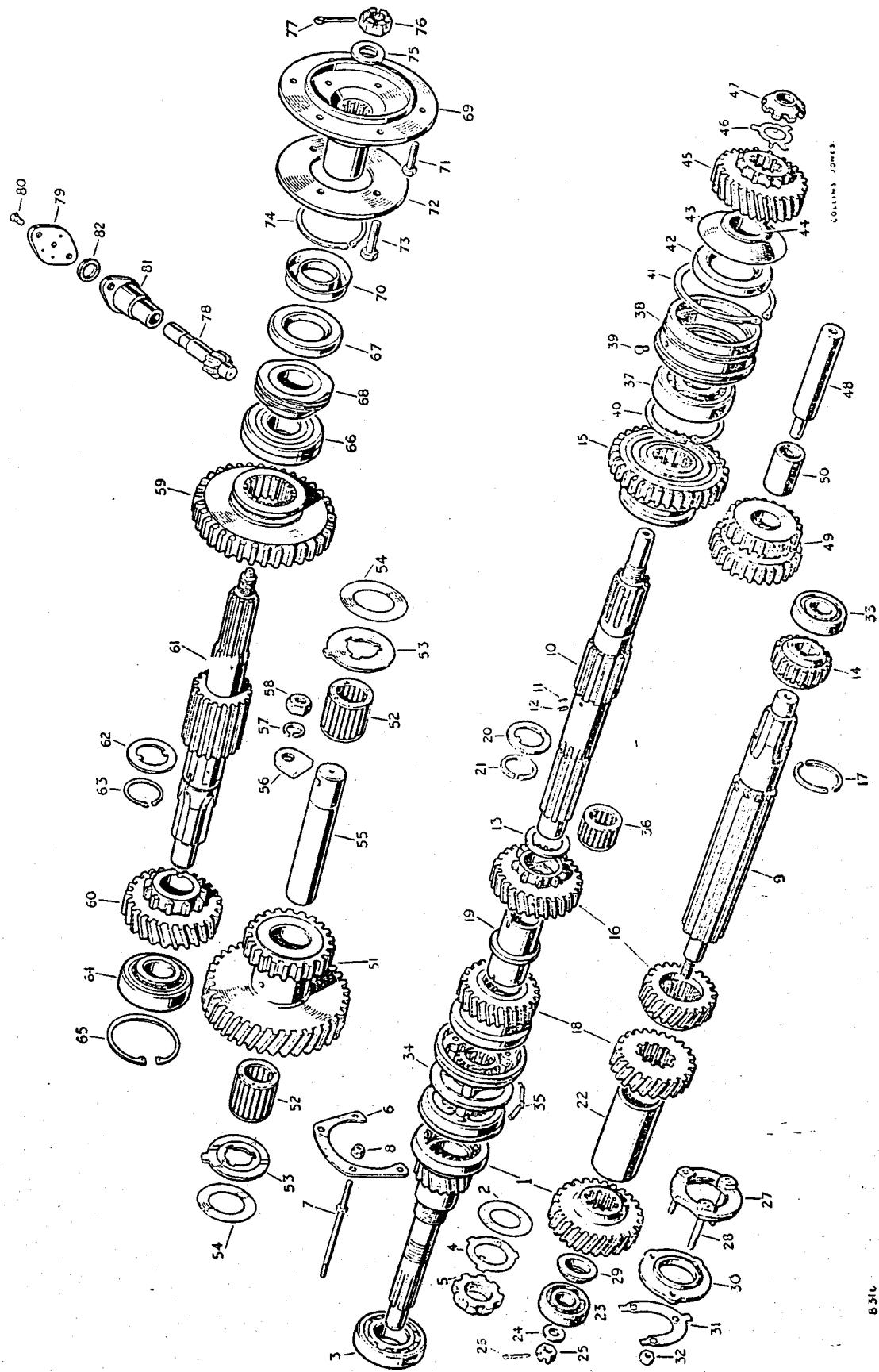
# GEARBOX, TRANSFER CASING



# GEARBOX, TRANSFER CASING

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Rear mounting foot complete L.H.	1	234642	
					Rear mounting foot complete R.H.	1	234643	
42					Rear mounting foot L.H.	1	234640	
43					Rear mounting foot R.H.	1	234641	
44					Adjuster for mounting foot	2	234612	
45					Plain washer } For adjuster	4	2217	
46					Self locking nut ( $\frac{5}{16}$ ") }	4	251321	
47					Locking plate } Fixing feet to	4	241839	
48					Nut ( $\frac{7}{16}$ ") } transfer box	8	2836	
49					Joint washer, transfer box to gearbox	1	05870	
50					Bolt ( $\frac{3}{8}$ " x $1\frac{11}{16}$ " long)	1	250544	
51					Spring washer } Fixing transfer box	3	3076	
52					Nut ( $\frac{3}{8}$ ") } to gearbox	3	2827	
					Self locking nut ( $\frac{3}{8}$ ") }	3	50526	
53					Bolt ( $\frac{5}{16}$ " x $1\frac{11}{16}$ " long)	2	215170	
54					Spring washer } Fixing	2	3075	
55					Nut ( $\frac{5}{16}$ ") } transfer box to	2	2828	
					gearbox top cover			

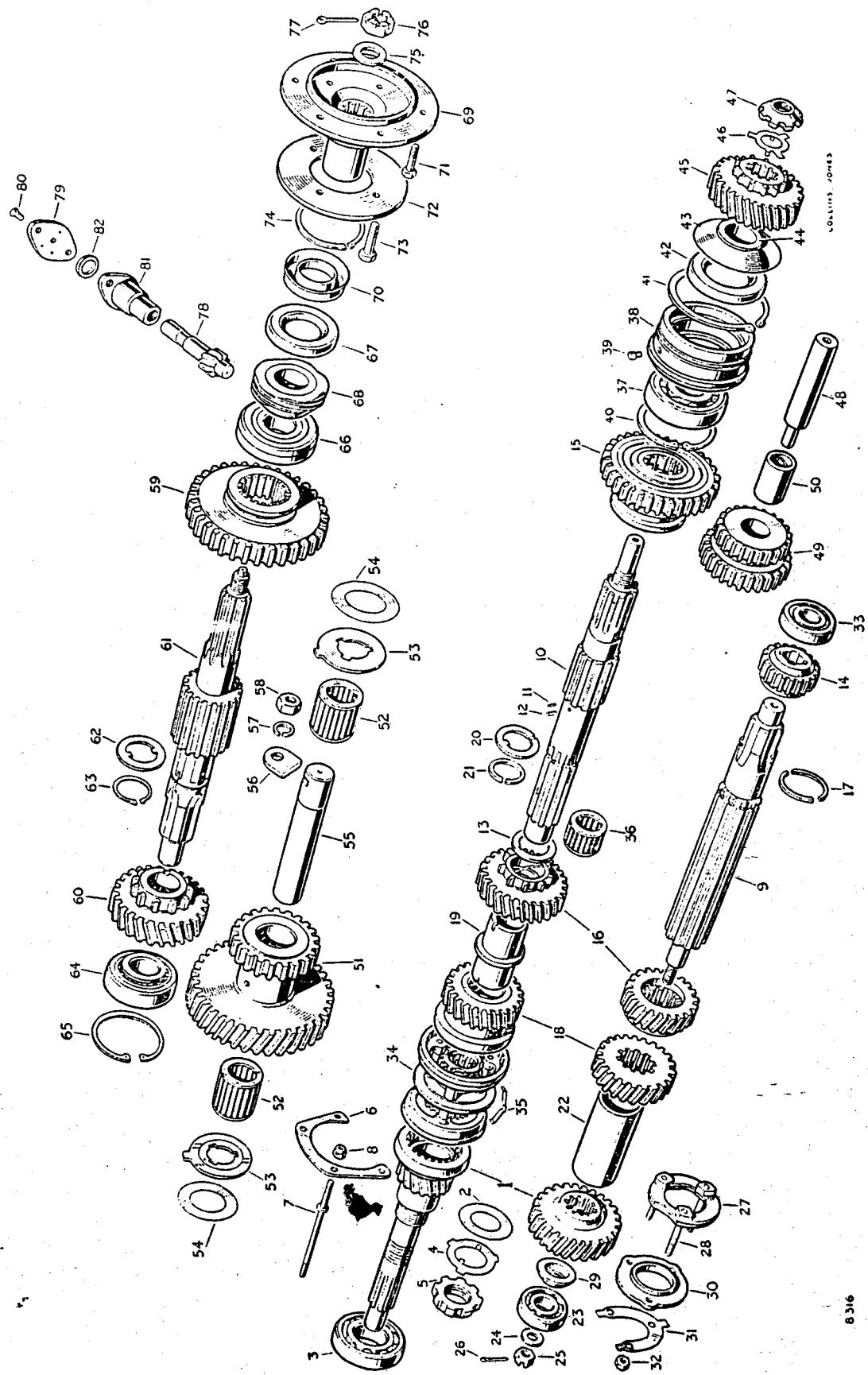
# GEARBOX, SHAFTS AND GEARS



# GEARBOX, SHAFTS AND GEARS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
1	Primary pinion and constant gear					1	240485		
2	Shield for primary pinion					1	01017		
3	Ball bearing for primary pinion					1	55714		
4	Lockwasher } Fixing bearing					1	08250		
5	Locknut } to pinion					1	213416		
6	Retaining plate } Fixing					1	213666		
7	Extension stud } bearing to					4	214090		
8	Self-locking nut ( $\frac{5}{16}$ ") } bell housing					4	251321		
9	Layshaft					1	09917		
10	Mainshaft					1	217501		
11	Peg for 2nd gear thrust washer					1	06405		
12	Peg for mainshaft distance sleeve					1	09561		
	Thrust washer .125"					1	216166		
13	Thrust washer .128" } For					1	216502	As required	
	Thrust washer .130" } 2nd speed gear					1	216503		
	Thrust washer .135" }					1	231431		
14	1st speed layshaft gear					1	217388		
15	1st speed mainshaft gear					1	217387		
16	2nd speed layshaft and mainshaft gear					1	239441		
17	Split ring for 2nd speed layshaft gear					1	08153		
18	3rd speed layshaft and mainshaft gear					1	239440		
19	Distance sleeve for mainshaft					1	239706		
	Thrust washer .125"					1	08188		
20	Thrust washer .128" } For 3rd speed					1	50702	As required	
	Thrust washer .130" } mainshaft gear					1	50703		
	Thrust washer .135" }					1	231737		
21	Spring ring fixing 2nd and 3rd mainshaft gears					1	06402		
22	Sleeve for layshaft					1	09920		
23	Bearing for layshaft, front					1	09962		
24	Plain washer }					1	08185		
25	Slotted nut } Fixing bearing to layshaft					1	09932		
26	Split pin }					1	2980		
27	BEARING PLATE ASSEMBLY FOR LAYSHAFT					1	214792		
28	Stud for bearing cap					3	213417		
	Distance piece .312"					1	241649		
29	Distance piece .332" } For layshaft					1	241650	As required	
	Distance piece .352" }					1	241651		
30	Retaining plate for layshaft front bearing					1	213419		
31	Lock washer } Fixing cap and bearing					1	09931		
32	Nut ( $\frac{5}{16}$ "). } to bell housing					3	2828		
33	Bearing for layshaft, rear					1	55715		
34	Synchronising clutch					1	239159		
35	Detent spring for clutch					3	06395		
36	Roller bearing for mainshaft					1	06397		
37	Ball bearing for mainshaft					1	1645		
38	Housing for mainshaft bearing, rear					1	217811		
39	Peg, housing to casing					1	09927		
40	Circlip, bearing to housing					1	09960		
41	Circlip, housing to casing					1	09961		

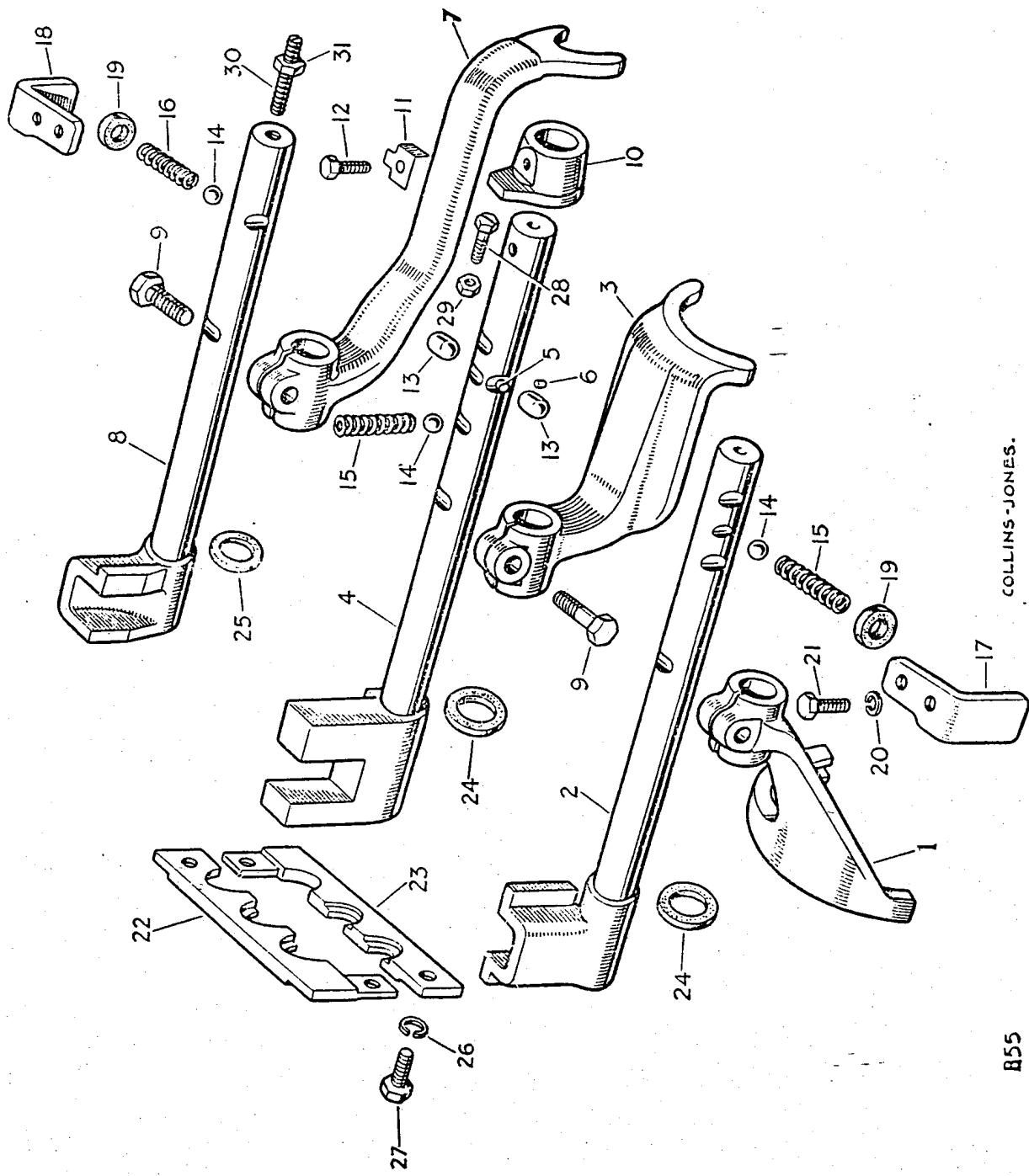
# GEARBOX, SHAFTS AND GEARS



# GEARBOX, SHAFTS AND GEARS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
42					Oil seal for rear of mainshaft	1	236305	
43					Oil thrower for mainshaft	1	232415	
44					Distance piece, rear of mainshaft	1	217474	
45					Mainshaft gear for transfer box	1	218244	
46					Lock washer } Fixing gear to mainshaft	1	217476	
47					Special nut } mainshaft	1	217477	
48					Shaft for reverse gear	1	06424	
49					REVERSE WHEEL ASSEMBLY	1	217389	
50					Bush for reverse wheel	1	56854	
51					Gear, intermediate	1	219468	
52					Roller bearing for intermediate gear	2	219466	
53					Thrust washer for intermediate gear	2	219469	
54					Shim for intermediate gear	As required	234835	
55					Shaft for intermediate gear	1	219470	
56					Retaining plate for shaft	1	217484	
57					Spring washer } Fixing plate	1	3076	
58					Nut (8") } to casing	1	2827	
59					Low gear wheel	1	235438	
60					High gear wheel	1	218243	
61					Output shaft, rear drive	1	235985	
62					Thrust washer for high gear wheel	1	217488	
63					Circlip fixing washer to shaft	1	217489	
64					Bearing for output shaft, front	1	217490	
65					Circlip fixing bearing to case	1	217526	
66					Bearing for output shaft, rear	1	217512	
67					Oil seal for output shaft	1	236417	
68					Speedometer worm complete	1	237247	
69					Flange for output shaft, rear drive	1	236630	
70					Mudshield for flange	1	236074	
71					Fitting bolt for brake drum	6	217564	
72					Retaining flange for brake drum bolts	1	217568	
73					Fitting bolt for propeller shaft	4	217565	
74					Circlip retaining bolts and flange	1	217546	
75					Plain washer }	1	3300	
76					Slotted nut } Fixing flange to output shaft	1	3259	
77					Split pin }	1	2428	
78					Speedometer pinion	1	237982	
79					Retaining plate for pinion	1	232565	
80					Screw fixing plate to housing	2	2529	
81					Sleeve for pinion	1	214172	
82					Oil seal for pinion	1	211502	

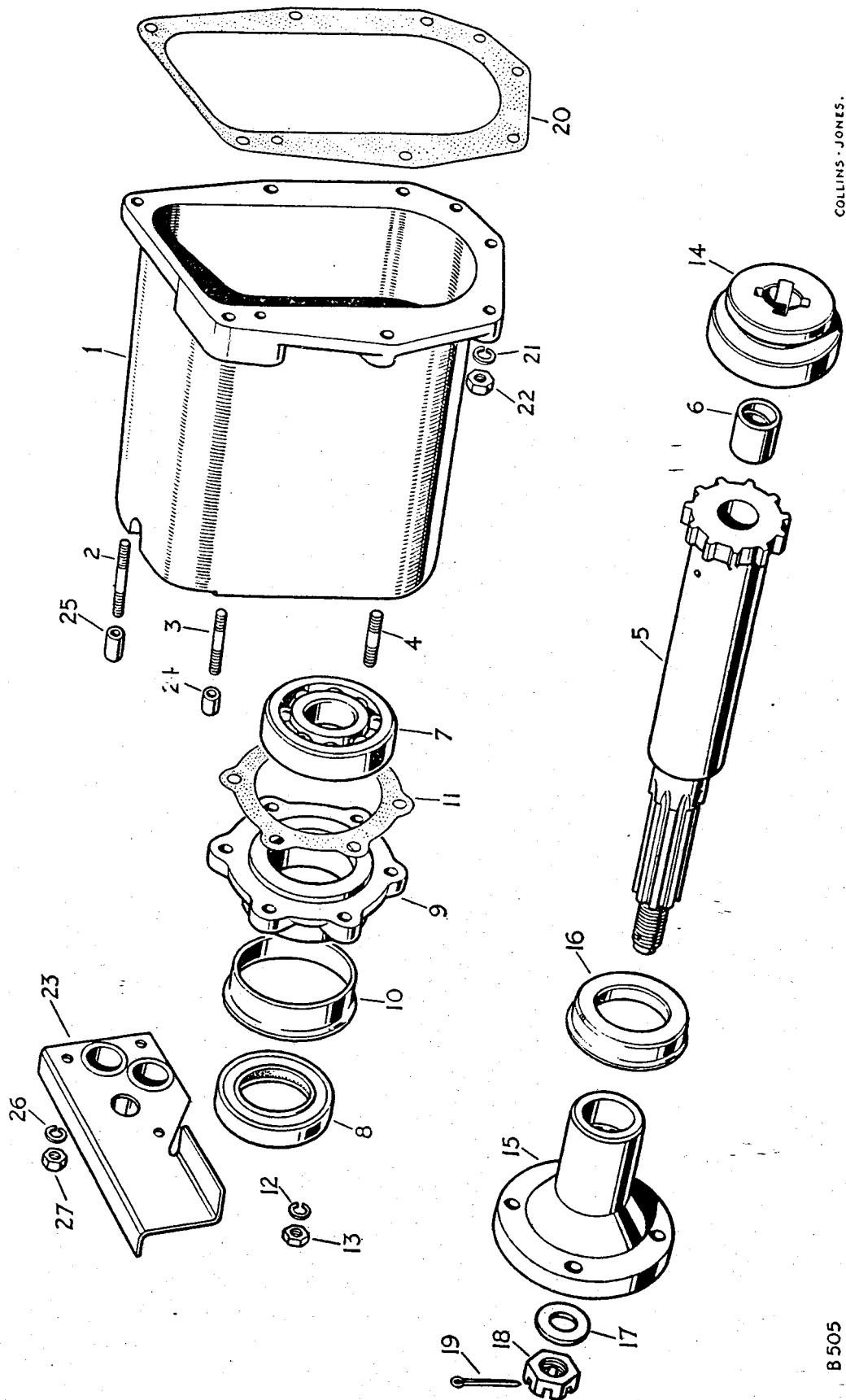
# GEARBOX, SELECTORS AND LEVERS



# GEARBOX, SELECTORS AND LEVERS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					Selector fork, 3rd and 4th speed	1	06422	
2					Shaft for fork, 3rd and 4th speed	1	213636	
3					Selector fork, 1st and 2nd speed	1	06421	
4					SHAFT ASSEMBLY FOR FORK, 1st and 2nd SPEED	1	213637	
5					Interlocking pin	1	55697	
6					Peg fixing interlocking pin	1	55775	
7					Selector fork, reverse	1	217391	
8					Shaft for fork, reverse	1	219725	
9					Set bolt ( $\frac{5}{16}$ " x 1" long) fixing forks to shafts	3	250524	
10					Stop for 2nd speed	1	210203	
11					Locker } Fixing stop to selector shaft	1	210204	
12					Set bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long) }	1	250693	
13					Interlocking plunger	2	55638	
14					Steel ball for selectors	3	1643	
15					Selector spring, forward	2	03649	
16					Selector spring, reverse	1	56102	
17					Retaining plate L.H. }	1	05853	
18					Retaining plate R.H. } For selector springs, side	1	05854	
19					Rubber grommet }	2	05852	
20					Spring washer } Fixing retaining plates	4	3074	
21					Set bolt ( $\frac{1}{4}$ " Whit. x $\frac{1}{2}$ " long) }	4	215758	
22					End cover, top half, for selector shafts	1	210205	
23					End cover, bottom half, for selector shafts	1	210206	
24					Seal for selector shafts	2	237637	
25					Cork seal for reverse shaft	1	05857	
26					Spring washer } Fixing covers	2	3074	
27					Set bolt ( $\frac{1}{4}$ " Whit. x $\frac{7}{16}$ " long) } to gearbox	2	215769	
28					Set bolt (2 B.A. x $\frac{9}{16}$ " long) } In cover for	1	3697	
29					Locknut (2 B.A.) } 2nd gear stop	1	2247	
30					Adjustable stop for reverse selector shaft	1	231033	
31					Locknut ( $\frac{1}{4}$ ") for stop	1	2823	

# FRONT OUTPUT SHAFT HOUSING



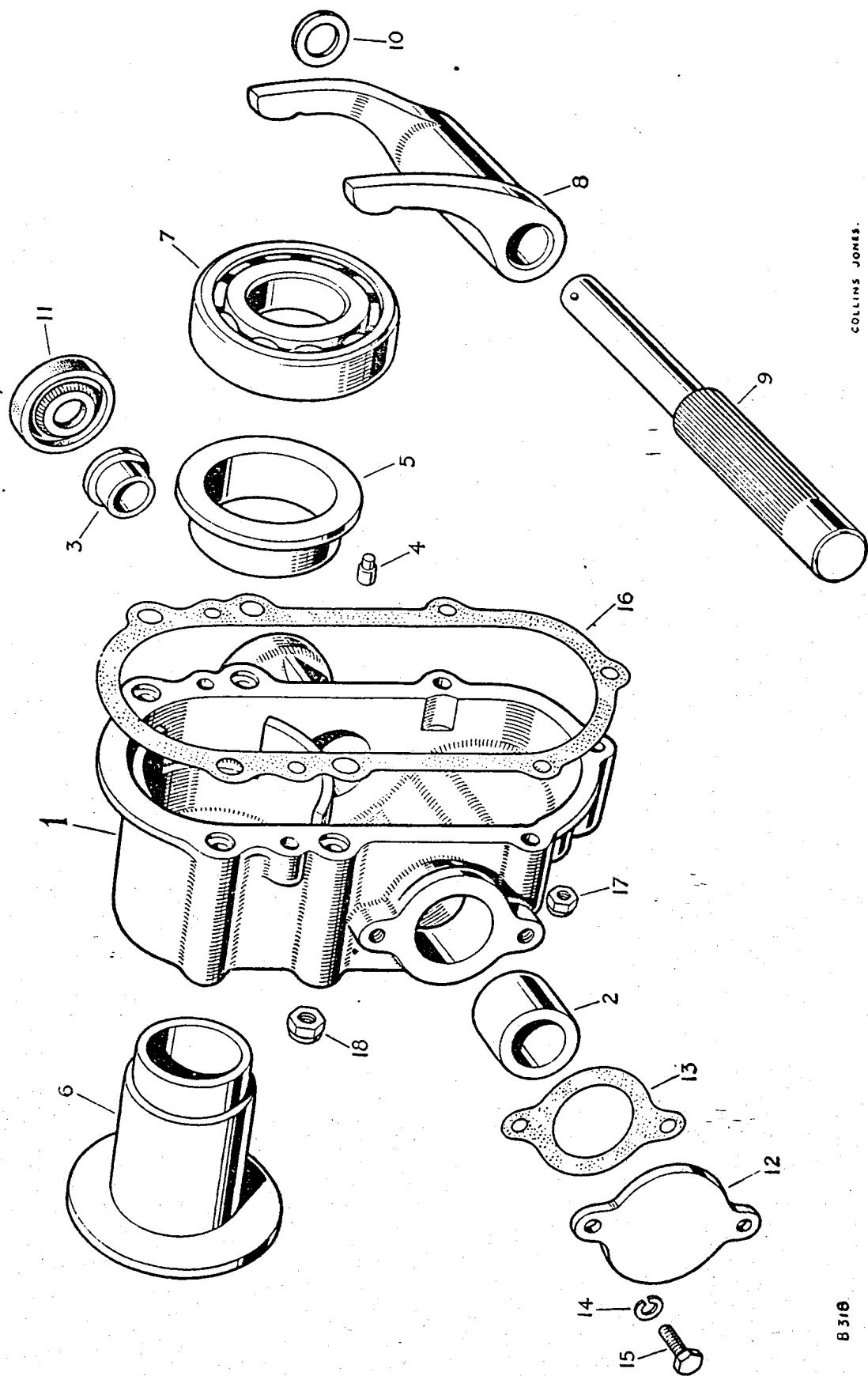
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# FRONT OUTPUT SHAFT HOUSING

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					OUTPUT SHAFT HOUSING ASSEMBLY	1	242686	
2					Stud, long } For	1	233464	
3					Stud, short } dust cover	2	212103	
4					Stud for oil seal retainer	6	217978	
5					FRONT OUTPUT SHAFT ASSEMBLY	1	233248	
6					Bush for shaft	1	234534	
7					Bearing for front output shaft	1	217325	
8					Oil seal for shaft	1	236417	
9					Retainer for oil seal	1	236541	
10					Mudshield for retainer	1	236548	
11					Joint washer for retainer	1	234525	
12					Spring washer } Fixing	6	3075	
13					Nut ( $\frac{1}{16}$ ") } retainer	6	2828	
14					Locking dog, four wheel drive	1	233241	
15					Flange for transfer shaft	1	237912	
16					Mudshield for flange	1	236074	
17					Plain washer } Fixing flange	1	3300	
18					Slotted nut } to transfer	1	3259	
19					Split pin } shaft	1	2428	
20					Joint washer for transfer housing	1	233448	
21					Spring washer } Fixing housing to	7	3075	
22					Nut ( $\frac{1}{16}$ ") } transfer box	7	2828	
23					Dust cover plate for selector shafts	1	233468	
24					Distance piece, short	2	233465	
25					Distance piece, long } Fixing dust cover	1	233466	
26					Spring washer } to housing	3	3074	
27					Nut ( $\frac{1}{4}$ ")	3	2823	

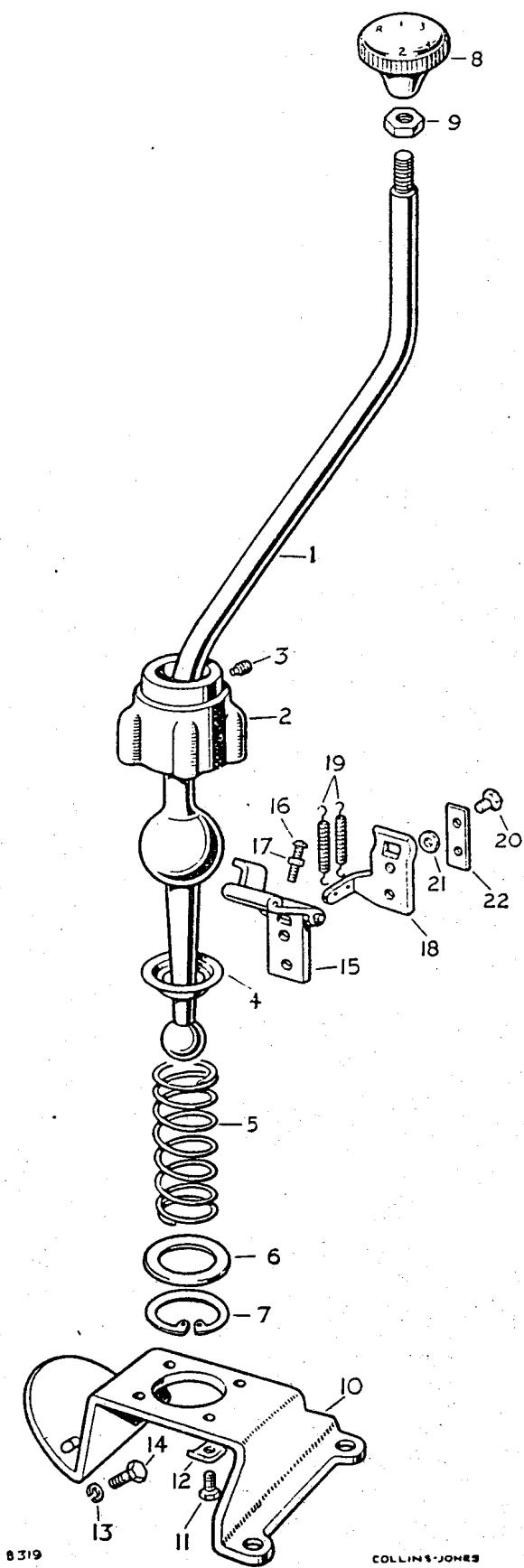
# CLUTCH WITHDRAWAL MECHANISM



# CLUTCH WITHDRAWAL MECHANISM

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
1		CLUTCH WITHDRAWAL RACE HOUSING ASSEMBLY	1	231071	R.H.D.
		CLUTCH WITHDRAWAL RACE HOUSING ASSEMBLY	1	232745	L.H.D.
2		Bush for cross shaft, large	1	214793	R.H.D.
		Bush for cross shaft, large	1	217214	L.H.D.
3		Bush for cross shaft, small	2	214794	
4		Dowel locating housing	2	213700	
		Clutch cross shaft cap	1	216161	L.H.D.
5		Bush for withdrawal race sleeve	1	231075	-
6		Clutch withdrawal sleeve	1	231074	
7		Withdrawal race thrust bearing	1	214797	
8		Operating fork for clutch	1	231944	
9		Cross shaft for clutch operation	1	231943	R.H.D.
		Cross shaft for clutch operation	1	237946	L.H.D.
10		Thrust washer } For	1	213660	
		Thrust washer, outer } cross shaft	1	217216	L.H.D.
11		Oil seal for cross shaft	1	214787	R.H.D.
		Oil seal for cross shaft	1	219988	L.H.D.
12		Cover plate for cross shaft	1	213661	R.H.D.
		Housing for cross shaft oil seal	1	216160	L.H.D.
13		Joint washer for cover plate or housing	1	213662	
14		Spring washer } Fixing cover	2	3074	
15		Set bolt (1" Whit. x $\frac{1}{2}$ " long) } plate or oil seal	2	215593	R.H.D.
		Set bolt (1" Whit. x $1\frac{1}{4}$ " long) } housing	2	215599	L.H.D.
16		Joint washer for clutch withdrawal housing	1	213663	
17		Self locking nut ( $\frac{1}{4}$ ") } Fixing withdrawal	3	251320	
18		Self locking nut ( $\frac{5}{16}$ ") } housing to bell housing	4	251321	

# MAIN GEAR LEVER



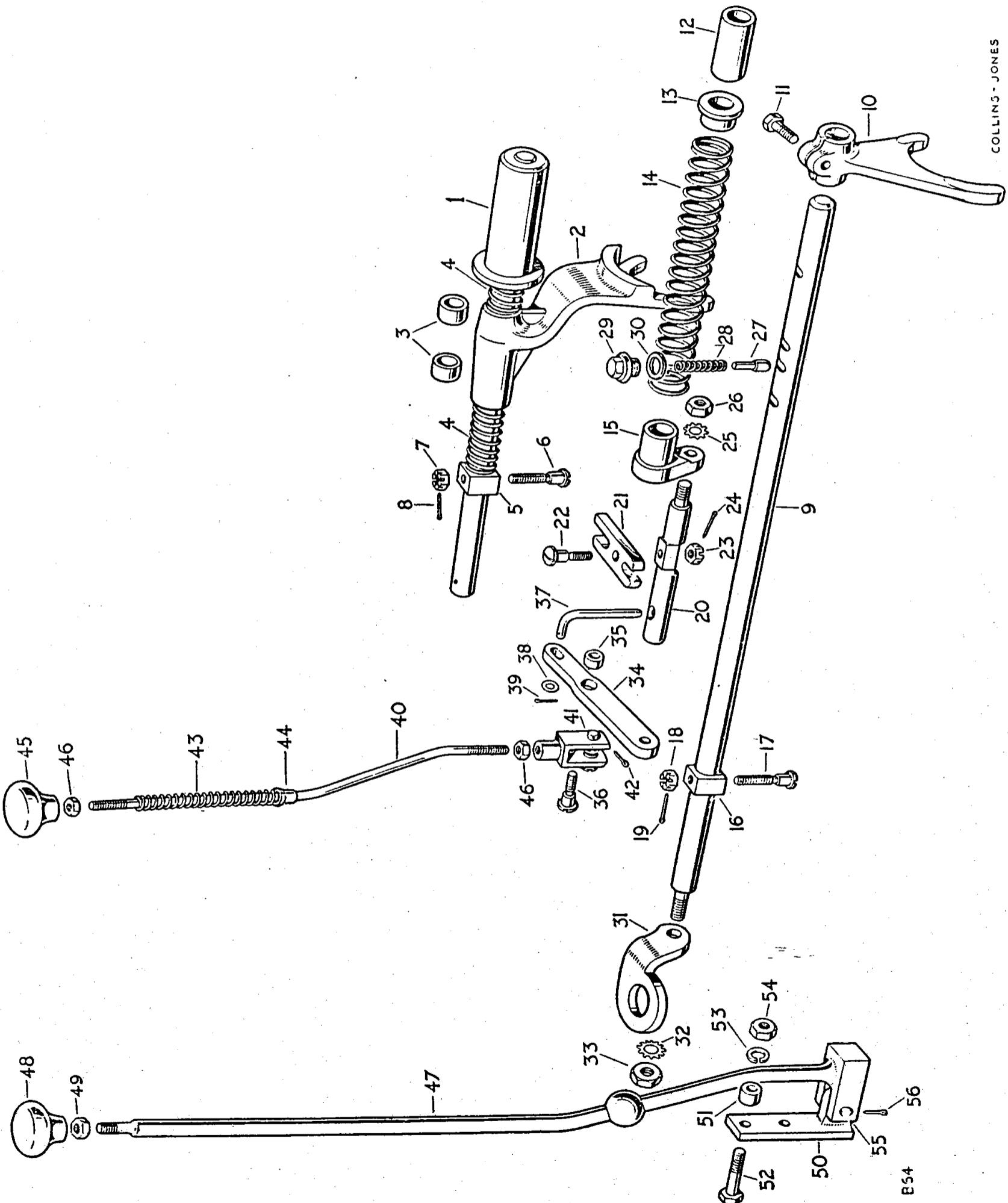
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# MAIN GEAR LEVER

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					MAIN GEAR CHANGE LEVER ASSEMBLY	1	238186	R.H.D.
					MAIN GEAR CHANGE LEVER ASSEMBLY	1	238187	L.H.D.
1	Gear change lever	....	....	....	....	1	238184	R.H.D.
	Gear change lever	....	....	....	....	1	238185	L.H.D.
2	Housing for lever	....	....	....	....	1	219714	
3	Locating pin for lever ball	....	....	....	....	1	237423	
4	Spherical seat for gear lever	....	....	....	....	1	219721	
5	Retaining spring for lever	....	....	....	....	1	219723	
6	Retaining plate for spring	....	....	....	....	1	219722	
7	Circlip fixing retaining plate	....	....	....	....	1	219797	
8	Knob for lever	....	....	....	....	1	217735	
9	Locknut ( $\frac{1}{2}$ ") for knob	....	....	....	....	1	3905	
10	Mounting plate for gear change	....	....	....	....	1	232608	
11	Set bolt ( $\frac{1}{16}$ " Whit. x $\frac{13}{16}$ " long)	Fixing housing to	4	....	....	4	215648	
12	Locker	mounting plate	4	....	....	4	2499	
13	Spring washer	Fixing mounting	2	....	....	2	3074	
14	Set bolt ( $\frac{1}{4}$ " Whit. x $\frac{21}{32}$ " long)	plate to bell housing	2	....	....	2	215593	
15	Reverse stop hinge complete	....	....	....	....	1	219717	
16	Adjusting screw	For	1	....	....	1	76653	
17	Locknut (2 B.A.)	hinge	1	....	....	1	2247	
18	Bracket for reverse stop spring	....	....	....	....	1	231115	
19	Spring for reverse stop	....	....	....	....	2	231116	
20	Set bolt (2 B.A. x $\frac{13}{32}$ " long)	Fixing hinge and	2	....	....	2	215755	
21	Plain washer	bracket to reverse	2	....	....	2	2260	
22	Locker	selector shaft	1	....	....	1	3421	

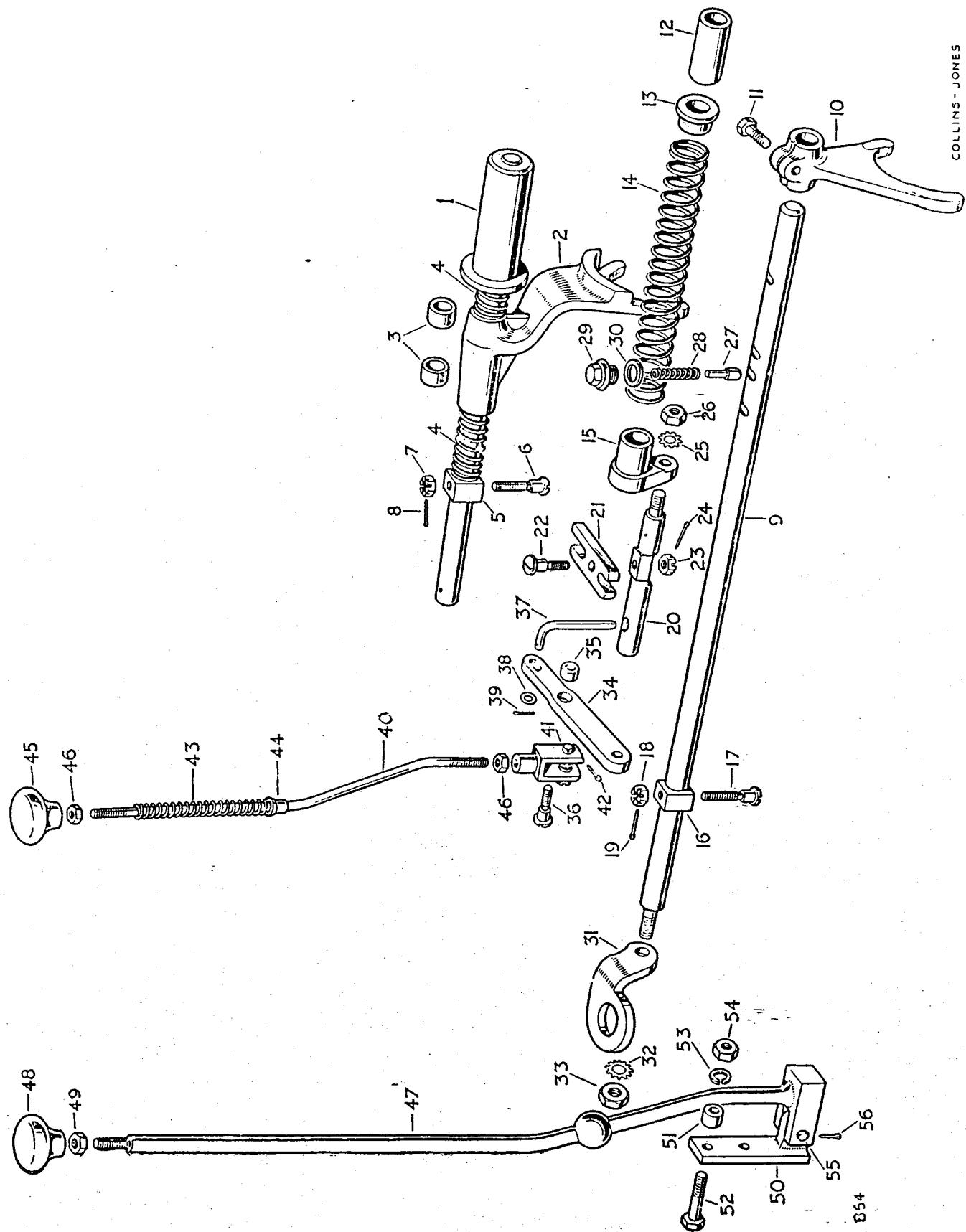
# FOUR WHEEL DRIVE SELECTORS AND TRANSFER GEAR LEVER

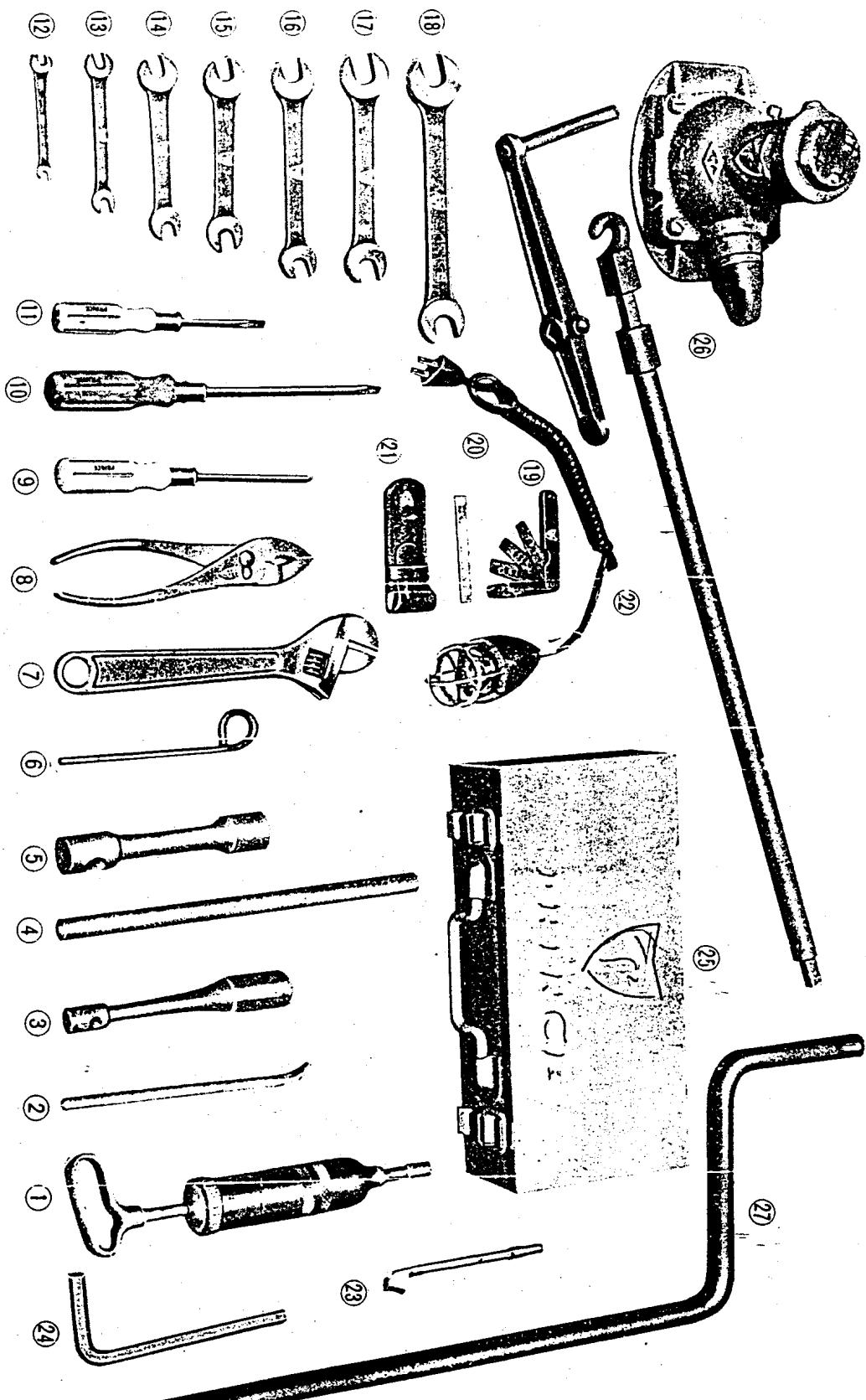


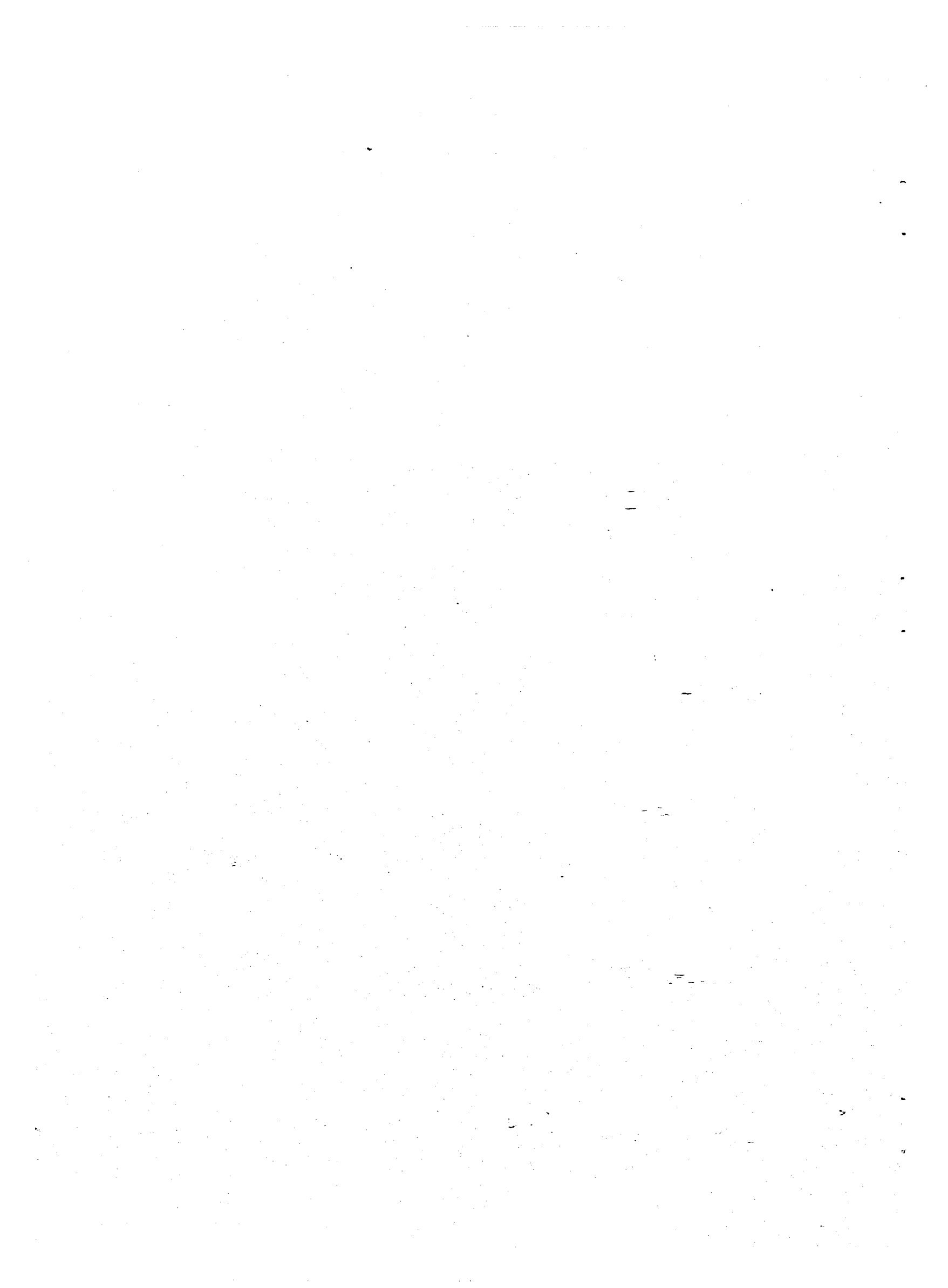
# FOUR WHEEL DRIVE SELECTORS AND TRANSFER GEAR LEVER

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					Selector shaft, four wheel drive	1	233416	
2					Selector fork complete, four wheel drive	1	233397	
3					Bush for selector fork	2	217521	
4					Spring for selector fork	2	233449	
5					Block for selector shaft	1	233406	
6					Special screw } Fixing block	1	233409	
7					Castle nut ( $\frac{5}{16}$ ") } to selector	1	251601	
8					Split pin } shaft	1	2422	
9					Selector shaft, transfer gear change	1	233398	
10					Selector fork, transfer gear change	1	217584	
11					Set bolt ( $\frac{5}{16}$ " x 1" long) fixing fork	1	250524	
12					Distance tube for transfer selector shaft	1	233438	
13					Locating bush for selector shaft spring	1	233437	
14					Spring for gear change selector shaft	1	217445	
15					Connector, gear change to pivot shaft	1	233436	
16					Block for selector shaft	1	233406	
17					Special screw } Fixing block	1	233409	
18					Castle nut ( $\frac{5}{16}$ ") } to selector	1	251601	
19					Split pin } shaft	1	2422	
20					Pivot shaft for selector shafts....	1	233408	
21					Coupling, selector shafts to pivot	1	233407	
22					Special screw } Fixing	1	234252	
23					Castle nut ( $\frac{5}{16}$ ") } coupling to	1	251601	
24					Split pin } pivot shaft	1	2422	
25					Shakeproof washer } Fixing pivot shaft	1	73352	
26					Nut ( $\frac{3}{8}$ ") } to connector	1	2827	
27					Plunger for transfer selector shaft	1	235416	
28					Spring for plunger	1	56102	
29					Plug } Retaining	1	233441	
30					Joint washer for plug } plunger	1	213960	
31					Link for selector shaft	1	238329	
32					Shakeproof washer } Fixing link to	1	77626	
33					Special nut } selector shaft	1	3764	
34					LEVER ASSEMBLY, FOUR WHEEL DRIVE	1	233414	
35					Bush for lever	1	230086	
36					Special bolt, lever to housing	1	233410	
37					Locking pin, four wheel drive lever	1	232464	
38					Plain washer } Fixing locking	1	2876	
39					Split pin } pin to lever	1	2389	
40					Selector rod, four wheel drive	1	233442	
41					Clevis complete for rod	1	215808	
42					Split pin for clevis	1	2389	
43					Spring for selector rod	1	233450	
44					Special bush for spring	1	234658	
45					Control knob for rod	1	232813	
46					Locknut ( $\frac{1}{4}$ ) for knob and clevis	2	2823	
47					Transfer gear change lever complete	1	238331	
48					Knob for gear change lever	1	219521	
49					Locknut for knob	1	3764	

# FOUR WHEEL DRIVE SELECTORS AND TRANSFER GEAR LEVER



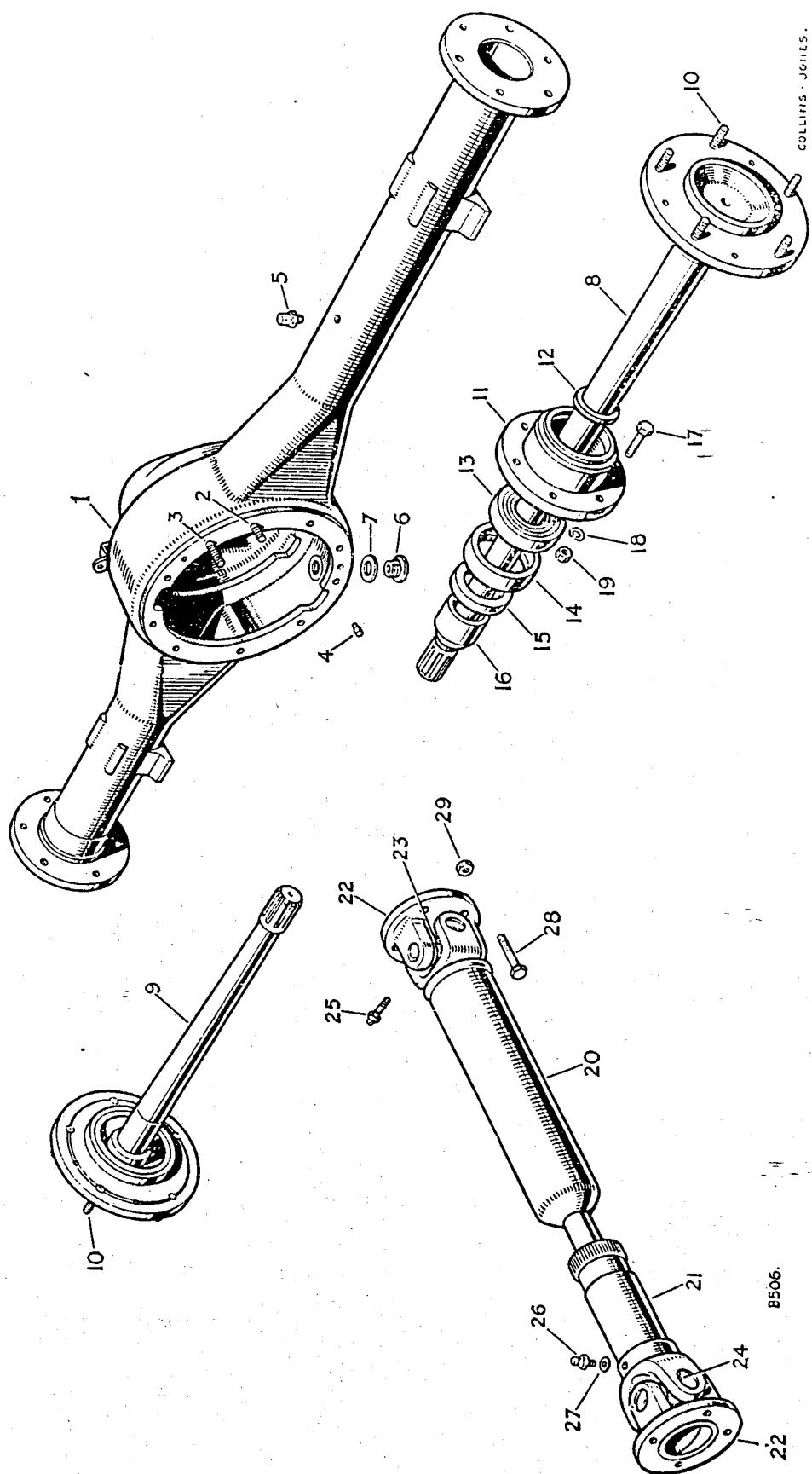




# FOUR WHEEL DRIVE SELECTORS AND TRANSFER GEAR LEVER

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
50	Bracket for gear change lever....	....	....	....	.....	1	219709	
51	Distance piece for bracket .....	....	....	....	.....	2	219804	
52	Bolt ( $\frac{5}{16}$ " x 1 $\frac{1}{2}$ " long)	Fixing				2	215170	
53	Spring washer	bracket to				2	3075	
54	Nut ( $\frac{5}{16}$ ")	bell housing				2	2828	
55	Clevus pin	Fixing gear lever				1	216421	
56	Split pin	to bracket				1	2392	

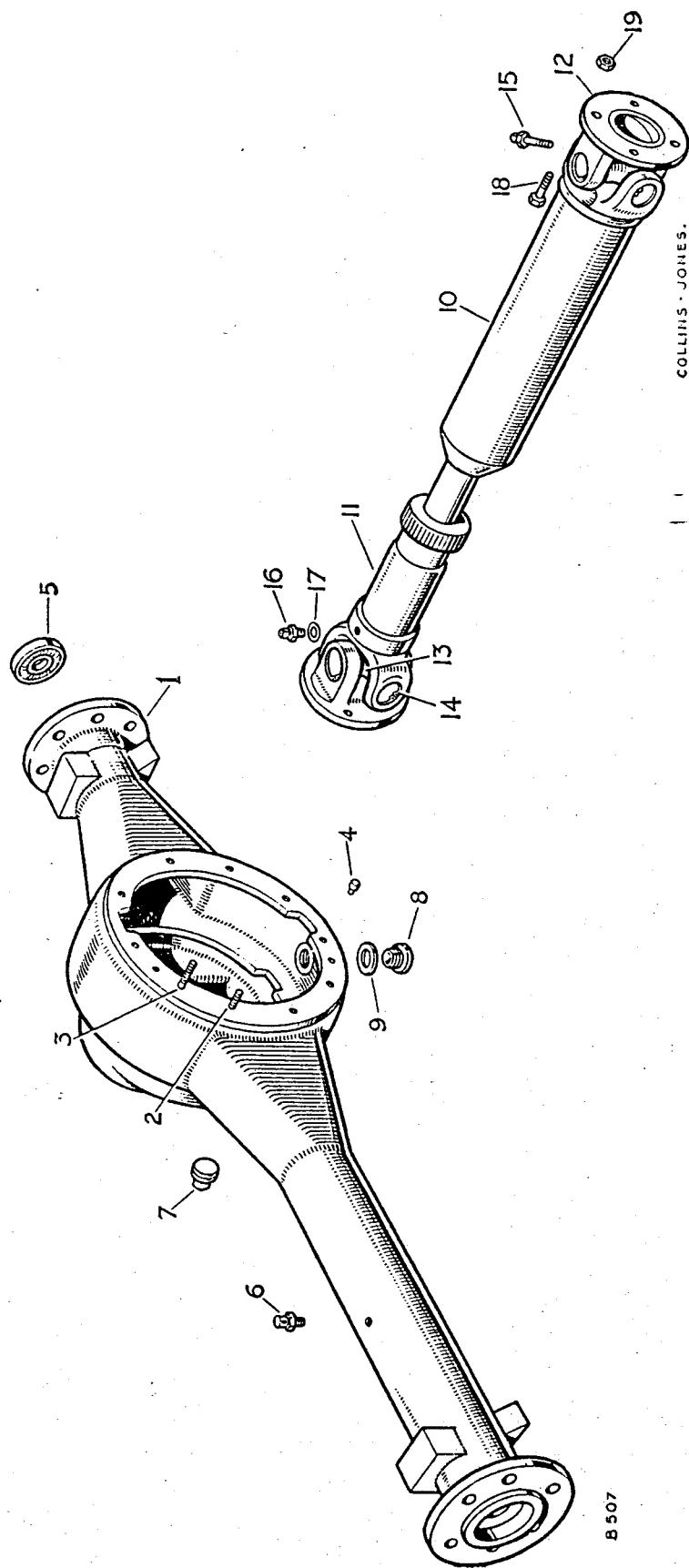
## REAR AXLE AND PROPELLER SHAFT



# REAR AXLE AND PROPELLER SHAFT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR AXLE ASSEMBLY 4.7 ratio	1	238038	
1					Rear axle casing complete	1	238037	
2					Special bolt, short } Fixing differential	4	01565	
3					Special bolt, long } housing to axle casing	6	01564	
4					Dowel locating differential housing	2	55705	
5					Breather complete for rear axle	1	42431	
6					Drain plug for rear axle casing	1	235592	
7					Joint washer for drain plug	1	230509	
					REAR AXLE SHAFT COMPLETE			
					ASSEMBLY L.H.	1	244337	These assemblies include the brake anchor plate
					REAR AXLE SHAFT COMPLETE	1	244338	
					ASSEMBLY R.H.			
8					REAR AXLE SHAFT ASSEMBLY L.H.	1	231266	
9					REAR AXLE SHAFT ASSEMBLY R.H.	1	231265	
10					Stud for road wheel	10	217360	
11					Bearing housing for rear hub	2	08276	
12					Distance washer for hub bearing	2	07317	
13					Bearing for rear hub	2	07296	
14					Sleeve for oil seal	2	07295	
15					Oil seal for rear hub	2	236923	
16					Hub retaining collar	2	07297	
17					Bolt ( $\frac{3}{8}$ " x $1\frac{3}{8}$ " long) } Fixing	12	250542	
18					Spring washer } bearing housing	12	3076	
19					Nut ( $\frac{3}{8}$ ") } to axle case	12	2827	
20					PROPELLER SHAFT ASSEMBLY, REAR	1	236398	86
					PROPELLER SHAFT ASSEMBLY, REAR	1	241256	107
21					Splined end } For propeller	1	262468	
22					Flange } shaft	2	262469	
23					Journal complete for propeller shaft	2	43023	
24					Circlip for journal	8	242522	
25					Grease nipple for journal	2	232557	
26					Grease nipple for shaft sleeve	1	234532	
27					Washer for nipple	1	261428	
28					Bolt ( $\frac{3}{8}$ " x $1\frac{3}{8}$ " long) } Fixing	4	237341	
29					Self locking nut ( $\frac{3}{8}$ ") } propeller shaft	8	50526	

# FRONT AXLE AND PROPELLER SHAFT

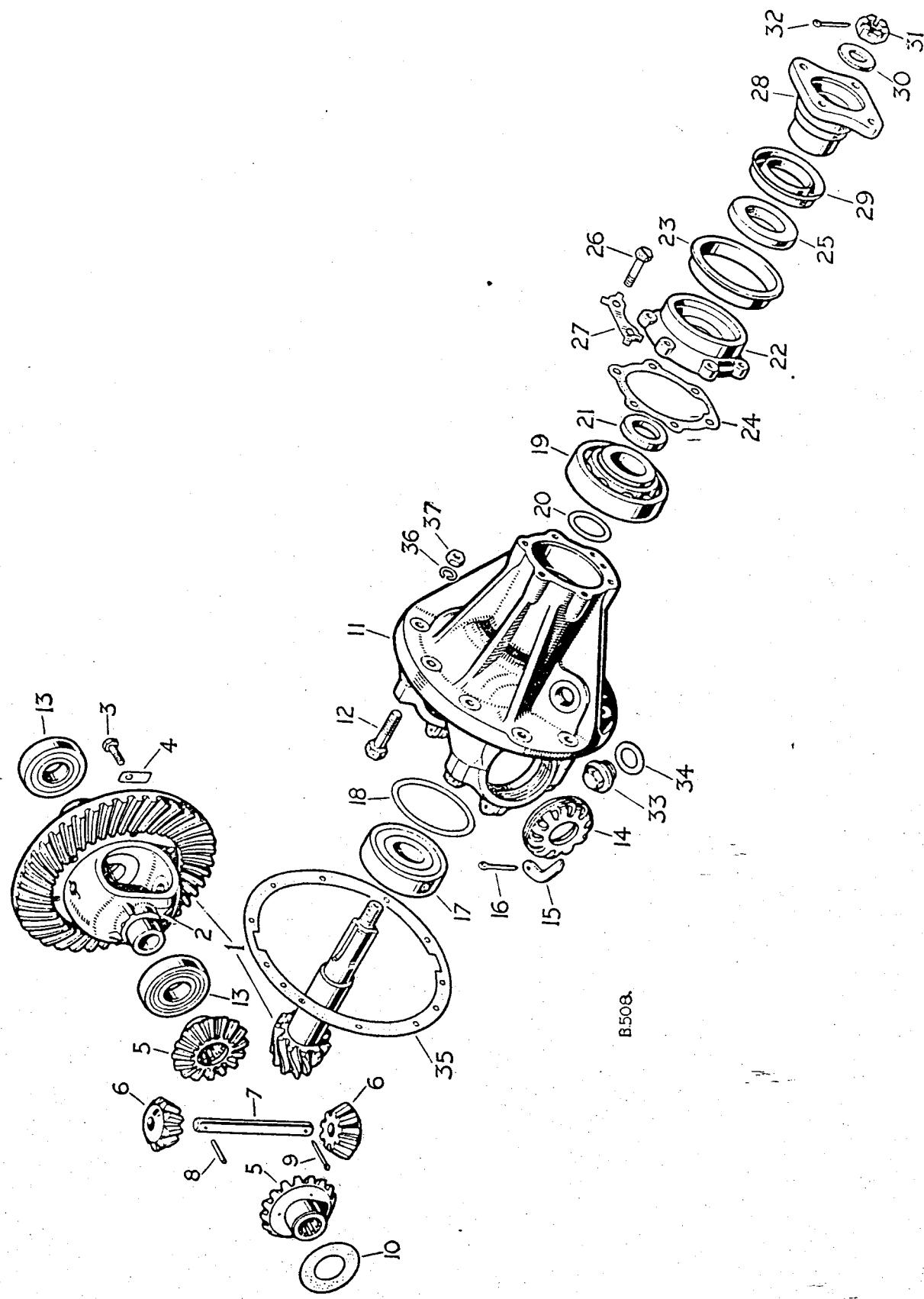


# FRONT AXLE AND PROPELLER SHAFT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					FRONT AXLE ASSEMBLY 4.7 ratio	1	237650	*R.H.D.
					FRONT AXLE ASSEMBLY 4.7 ratio	1	237651	*L.H.D.
1					Front axle casing complete, 2½" spring seat	1	234565	
2					Special bolt, short } Fixing differential	4	01565	
3					Special bolt, long } housing to axle casing	6	01564	
4					Dowel locating differential housing	2	55705	
5					Oil seal in axle casing	2	217400	
6					Breather complete for front axle	1	42431	
7					Oil filler plug, front, for axle casing,	1	3294	
8					Drain plug for front axle casing	1	235592	
9					Joint washer for drain plug	1	230509	
10					PROPELLER SHAFT ASSEMBLY, FRONT	1	236398	
11					Splined shaft } For	1	262468	
12					Flange } propeller shaft	2	262469	
13					Journal complete for propeller shaft...	2	43023	
14					Circlip for journal	8	242522	
15					Grease nipple for journal	2	232557	
16					Grease nipple for shaft sleeve	1	234532	
17					Washer for nipple	1	261428	
18					Bolt (3/8" x 1½" long) } Fixing	8	237341	
19					Self locking nut (3/8") } propeller shaft	8	50526	

\* Front axle assemblies include differential, brakes, track joints, front hubs and steering linkage.

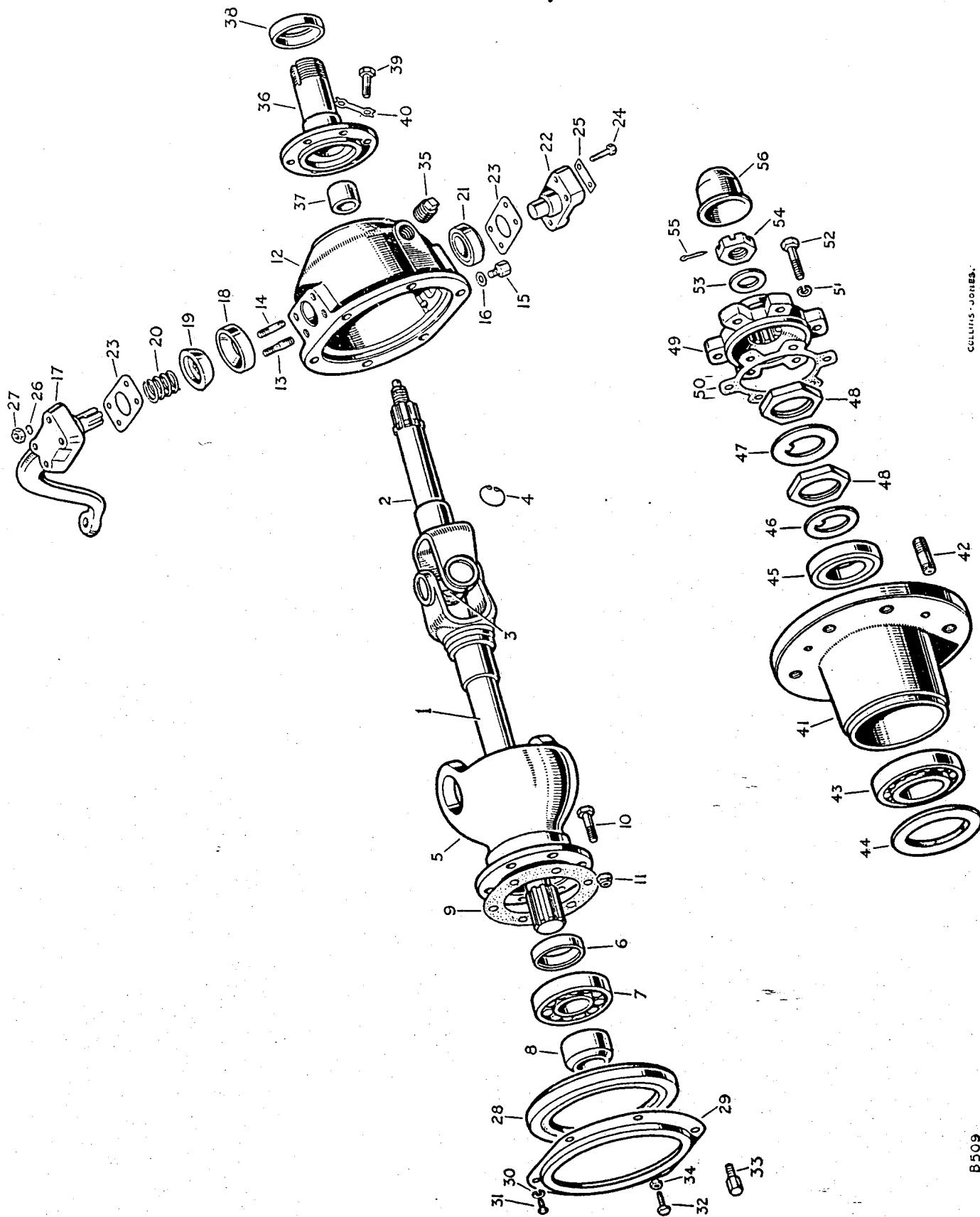
## DIFFERENTIAL, FRONT AND REAR



# DIFFERENTIAL, FRONT AND REAR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					DIFFERENTIAL ASSEMBLY 4.7 ratio	2	231345	
1					Crown wheel and bevel pinion	2	233199	
2					Differential casing	2	07663	
3					Set bolt ( $\frac{3}{8}$ " x $1\frac{1}{8}$ " long)	20	237179	
4					Locker } Fixing crown wheel to differential casing	20	2863	
5					Differential wheel	4	06735	
6					Differential pinion	4	40760	
7					Spindle for pinion	2	11378	
8					Plain pin } For	2	11379	
9					Split pin } spindle	2	2396	
					Thrust washer .040"	4	07902	
10					Thrust washer .045" } For differential wheels	4	07904	As required
					Thrust washer .050"	4	50139	
11					Bevel pinion housing complete	2	219635	
12					Special set bolt fixing bearing cap	8	40742	
13					Taper roller bearing for differential	4	41045	
14					Serrated nut } For	4	40756	
15					Lock tab } bearing adjustment	4	40758	
16					Split pin fixing lock tab	4	2766	
17					Bearing for bevel pinion, pinion end	2	219544	
					Shim .003"	As required	230438	
18					Shim .005" } For bearing	As required	230439	
					Shim .010" } adjustment, pinion end	As required	230440	
					Shim .020"	As required	233678	
19					Bearing for bevel pinion, flange end	2	219550	
					Shim .003"	As required	219547	
20					Shim .005" } For bearing	As required	219548	
					Shim .010" } adjustment, flange end	As required	219549	
					Shim .020"	As required	233677	
21					Washer for pinion bearing	2	231242	
22					Retainer for oil seal	2	236547	
23					Mudshield for retainer	2	236546	
24					Joint washer for oil seal retainer	2	233473	
25					Oil seal for pinion	2	217507	
26					Special bolt } Fixing oil	12	237544	
27					Locker } seal retainer	6	41049	
28					Driving flange for bevel pinion	2	236632	
29					Mudshield for driving flange	2	236072	
30					Plain washer } Fixing	2	2264	
31					Special nut } driving flange to	2	3259	
32					Split pin } bevel pinion	2	2428	
33					Oil filler plug	2	05366	
34					Joint washer for plug	2	06009	
35					Joint washer, differential to axle casing	2	07316	
36					Spring washer } Fixing differential	20	3076	
37					Nut ( $\frac{3}{8}$ ") } to axle casing	20	2827	

## TRACTA JOINTS AND FRONT HUBS



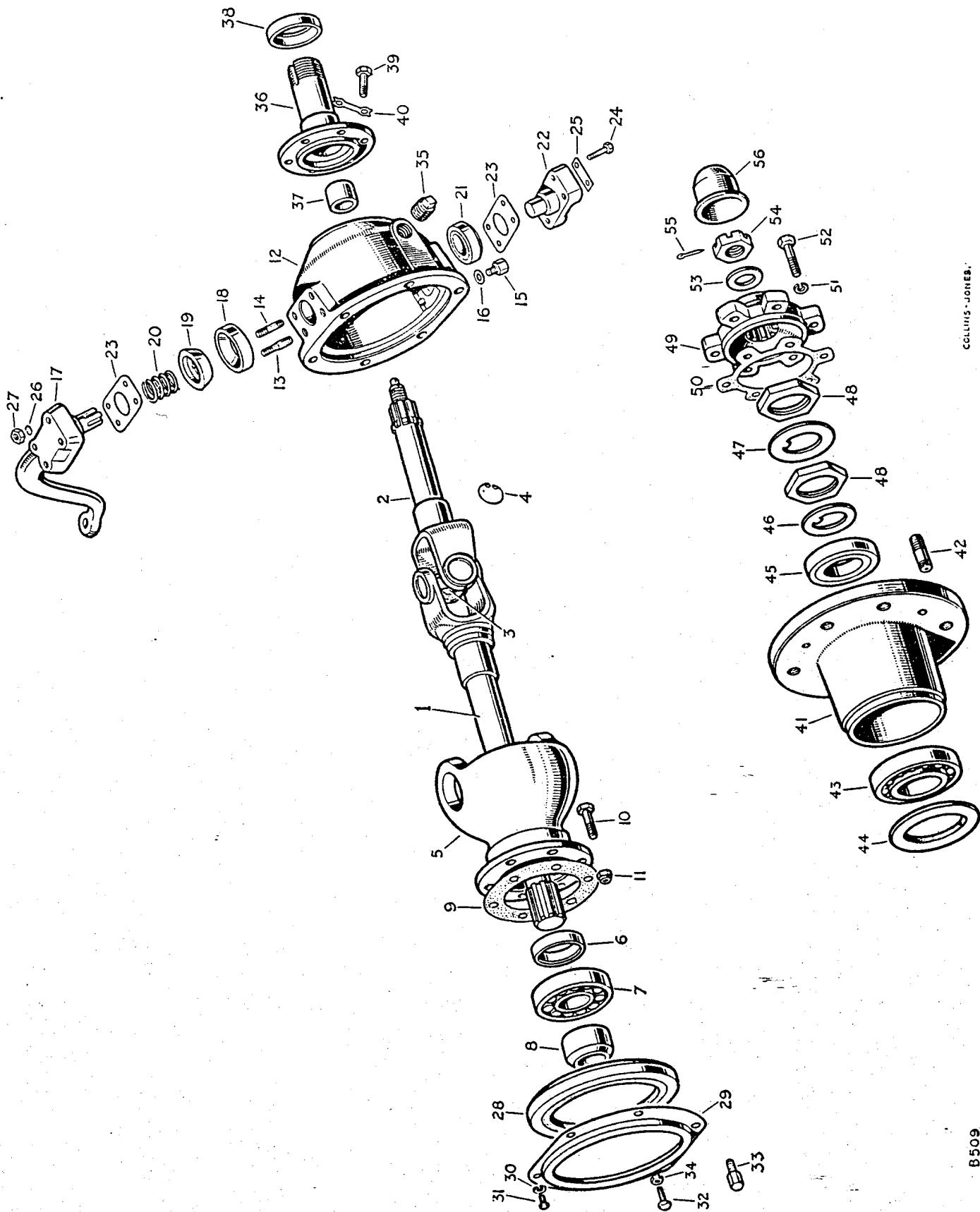
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# TRACTA JOINTS AND FRONT HUBS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HALF SHAFT ASSEMBLY FOR FRONT			
					AXLE R.H. ....	1	241704	
					HALF SHAFT ASSEMBLY FOR FRONT			
					AXLE L.H. ....	1	241705	
					Half shaft complete for front axle R.H. ....	1	243143	
					Half shaft complete for front axle L.H. ....	1	243144	
1					Half shaft only R.H. ....	1	243141	
					Half shaft only L.H. ....	1	243142	
2					Stub shaft ....	2	242520	
3					Journal assembly ....	2	242521	
4					Circlip for journal ....	8	242522	
5					Housing for swivel pin bearing ....	2	234789	
6					Distance piece for bearing ....	2	244151	
7					Bearing for half shaft ....	2	244150	
8					Retaining collar for bearing ....	2	217398	
9					Joint washer for housing ....	2	232413	
10					Bolt ( $\frac{3}{8}$ " x $1\frac{1}{4}$ " long) } Fixing housing to front axle casing	12	237340	
11						12	234822	
					HOUSING ASSEMBLY FOR SWIVEL PIN			
					L.H. ....	1	236534	
12					HOUSING ASSEMBLY FOR SWIVEL PIN			
					R.H. ....	1	236535	
13					Special stud for steering lever and bracket ....	2	217468	
14					Stud for steering lever ....	6	217469	
15					Drain plug for housing ....	2	236070	
16					Joint washer for drain plug ....	2	230511	
					Swivel pin and steering lever complete, R.H. ....	1	239704	R.H.D.
17					Swivel pin and steering lever complete, L.H. ....	1	239703	R.H.D.
					Swivel pin and steering lever complete, R.H. ....	1	239701	L.H.D.
					Swivel pin and steering lever complete, L.H. ....	1	239702	L.H.D.
					Swivel pin only ....	2	230900	
					Grooved pin fixing swivel pin ....	2	50453	
18					Cone seat for swivel pin, top ....	2	230858	
19					Cone bearing for swivel pin, top ....	2	238553	
20					Spring for cone bearing ....	2	242742	
21					Bearing for swivel pin, bottom ....	2	217268	
22					Swivel pin and bracket complete ....	2	217421	
					Shim .003"		As required	230007
23					Shim .005" } For		As required	217453
					Shim .010" } swivel pin bearing		As required	217454
					Shim .030" :		As required	217455
24					Set bolt ( $\frac{3}{8}$ " x $1\frac{1}{4}$ " long)	8	250542	
25					Locker } Fixing swivel pin to	4	232417	
26					Spring washer } swivel pin housing	8	3076	
27					Nut ( $\frac{3}{8}$ ")	8	2827	
28					Oil seal for swivel pin bearing housing ....	2	217334	
29					Retainer for oil seal ....	2	235968	
30					Spring washer }	10	3074	
31					Set bolt ( $\frac{1}{4}$ " x $\frac{3}{8}$ " long) } Fixing	10	250691	
32					Adjustable lock stop bolt } retainer to	2	250698	6" tyres
33					Lock stop bolt } swivel pin housing	2	233175	7" tyres
34					Locknut ( $\frac{1}{4}$ ") for stop bolt	2	2823	

# TRACTA JOINTS AND FRONT HUBS



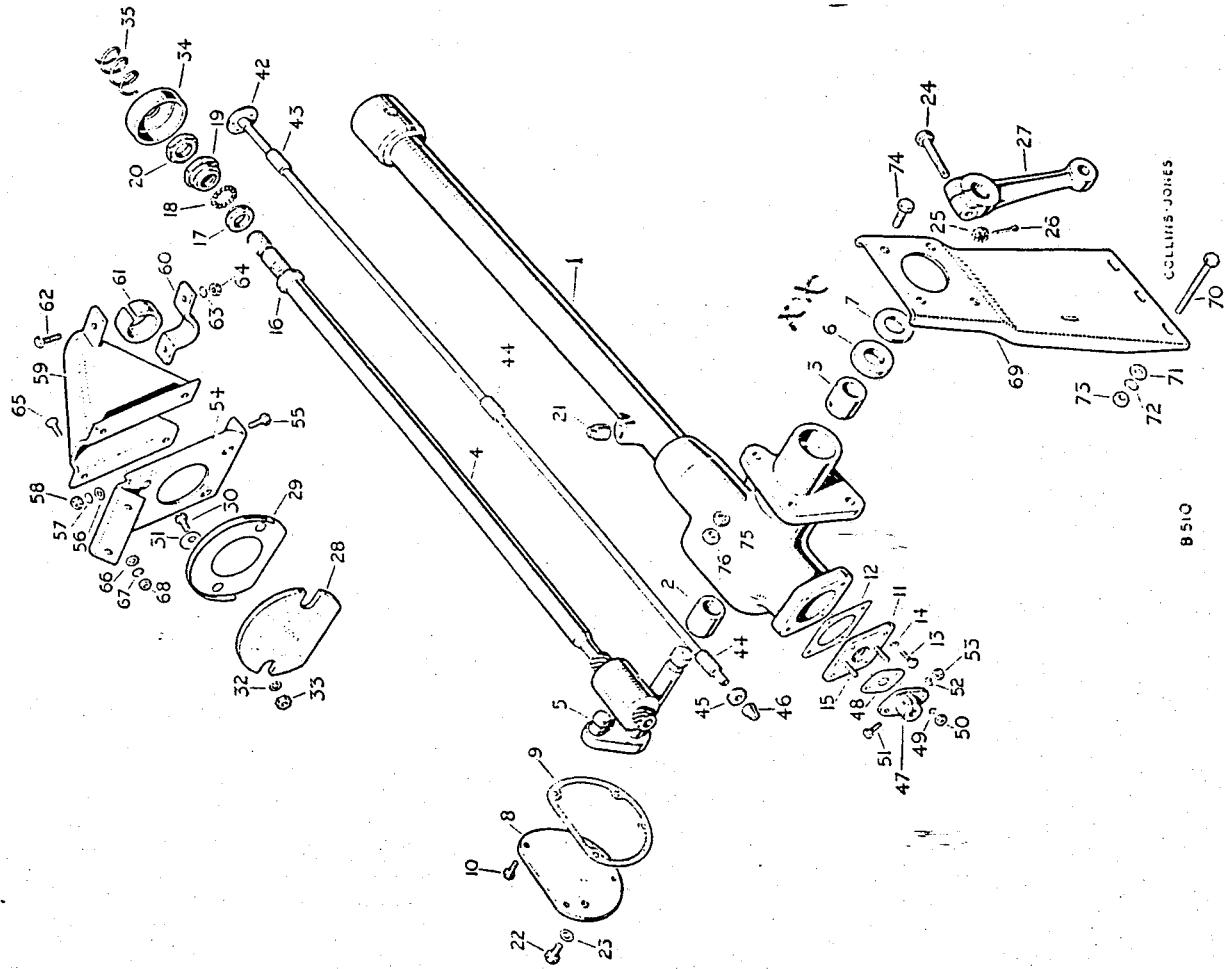
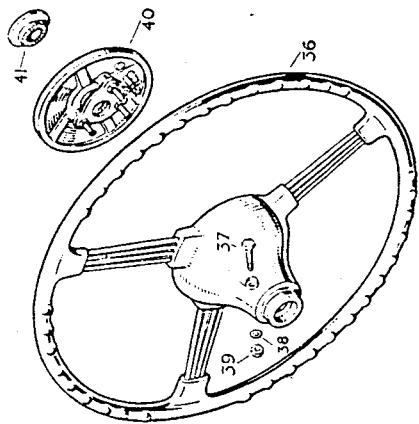
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COLLINS-JONES

# TRACTA JOINTS AND FRONT HUBS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
35					Oil filler plug for swivel pin housing	2	3292	
36					STUB AXLE ASSEMBLY	2	217422	
37					Bush for driving shaft	2	217354	
38					Distance piece for inner bearing	2	217351	
39					Set bolt ( $\frac{3}{8}$ " x 1" long) } Fixing stub axle to	12	237339	
40					Locker } swivel pin housing	6	232416	
41					FRONT HUB ASSEMBLY	2	217423	
42					Stud for road wheel	10	217360	
43					Bearing for front hub, inner	2	217269	
44					Oil seal for inner bearing	2	239422	
45					Bearing for front hub, outer	2	217270	
46					Key washer }	2	217352	
47					Locker } Fixing front hub bearing	2	217353	
48					Special nut }	4	217355	
49					Driving member for front hub	2	217378	
50					Joint washer for driving member	2	231505	
51					Spring washer } Fixing driving member	12	3076	
52					Set bolt ( $\frac{3}{8}$ " x 1 $\frac{1}{2}$ " long) } to front hub	12	215331	
53					Plain washer }	2	3300	
54					Slotted nut }	2	3259	
55					Split pin }	2	2428	
56					to driving shaft	2	219098	
					Hub cap, front	...	...	

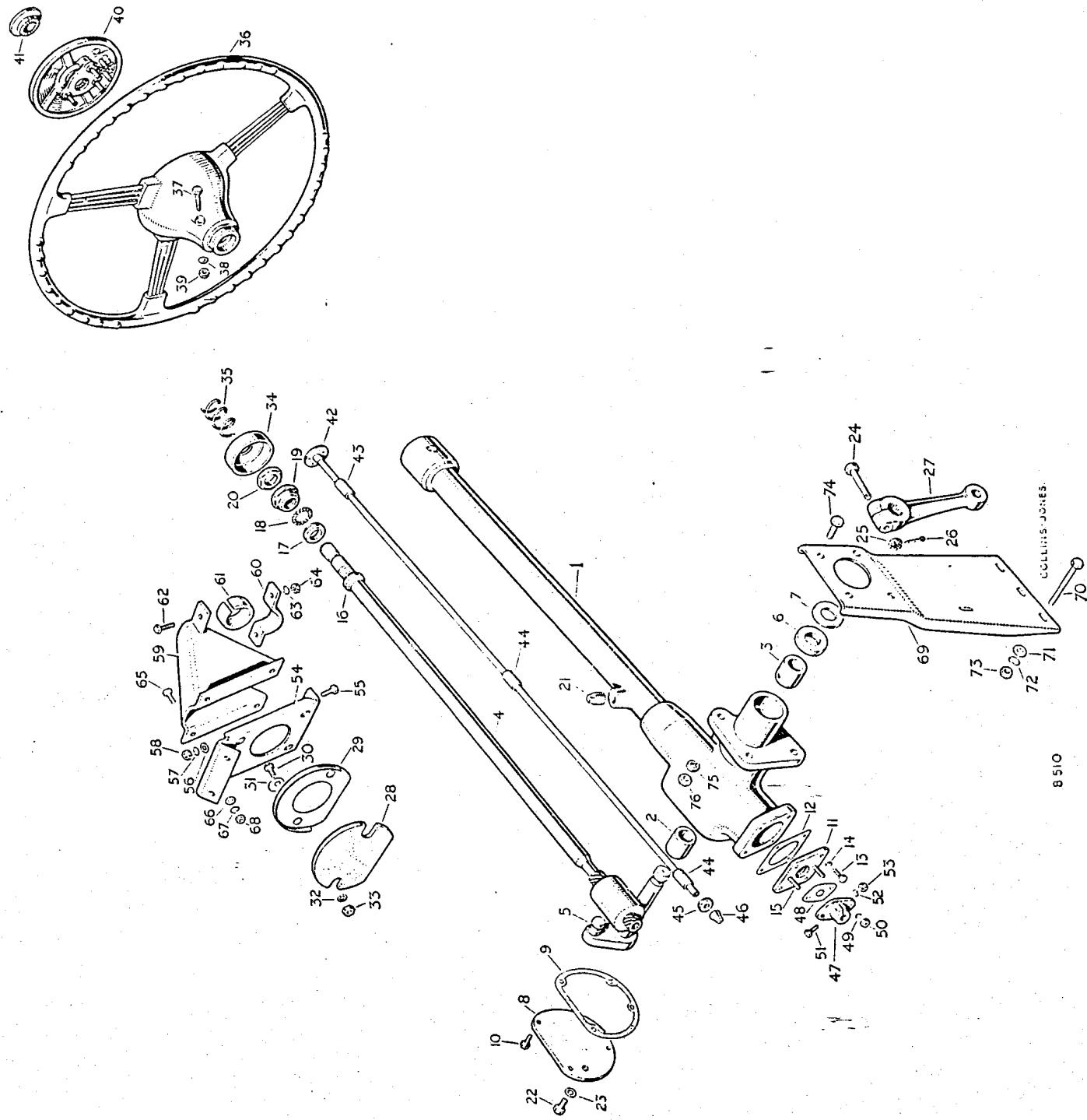
# STEERING COLUMN



# STEERING COLUMN

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					STEERING COLUMN ASSEMBLY	1	238861	R.H.D.
					STEERING COLUMN ASSEMBLY	1	238964	L.H.D.
1					STEERING BOX ASSEMBLY	1	242662	R.H.D.
					STEERING BOX ASSEMBLY	1	242663	L.H.D.
2					Bush for rocker shaft, inner, grooved	1	42709	
3					Bush for rocker shaft, outer, plain	1	42705	
4					Inner column and nut	1	242304	R.H.D.
					Inner column and nut	1	242305	L.H.D.
5					Rocker shaft for steering box	1	261434	
6					Cork washer for rocker shaft	2	239773	
7					Retaining washer for cork	1	42257	
8					Side cover plate for steering box	1	237777	R.H.D.
					Side cover plate for steering box	1	235453	L.H.D.
					Joint washer for cover plate, .010" thick	1	244271	
9					Joint washer for cover plate, .020" thick	1	42250	} as required
10					Bolt ( $\frac{3}{8}$ " x $\frac{5}{8}$ " long) fixing cover plate	4	215053	
11					Bottom cover plate for steering box	1	42699	
12					Joint washer for cover plate	1	40394	
13					Bolt ( $\frac{3}{8}$ " x $\frac{11}{16}$ " long) } Fixing	4	6936	
14					Spring washer } bottom cover	4	3074	
15					Stud for control tube clamp	2	40405	
16					Fixed ball race	1	42707	
17					Ball race ring } At top of	1	42708	
18					Steel ball ( $\frac{3}{32}$ " dia.) steering	18	40797	
19					Adjustable ball race column	1	40396	
20					Locknut for ball race	1	40397	
21					Oil filler plug	1	42255	
22					Oil level plug	1	250976	
23					Washer for plug	1	230506	
24					Special bolt	1	40401	
25					Castle nut ( $\frac{1}{16}$ ") } Fixing drop arm	1	251618	
26					Split pin	1	2425	
27					Drop arm	1	242259	
28					Rubber seal for steering column	1	303995	
29					Cover for steering column seal	1	303997	
30					Screw (2 B.A. x $\frac{3}{4}$ " long)	2	77861	
31					Special washer } Fixing cover and	2	303996	
32					Spring washer } seal to dash	2	3073	
33					Nut (2 B.A.)	2	2247	
34					Dust shield for steering column	1	219689	
35					Spring for dust shield	1	219690	
36					Steering wheel	1	232174	
37					Bolt ( $\frac{5}{16}$ " x 2" long) } Fixing	1	250530	
38					Plain washer } steering	2	2550	
39					Nut ( $\frac{5}{16}$ ") } wheel	1	2828	
40					Horn button and dipper switch complete	1	217350	
41					Horn button only	1	262084	
42					Control tube complete	1	237211	
43					Felt bush, top of control tube	1	08832	
44					Rubber tube, intermediate	3	07657	
45					Oil retaining washer, bottom of tube	1	07676	
46					Grommet for control tube wires	1	56169	
47					Clamp for control tube	1	07142	
48					Joint washer for clamp	1	07343	
49					Spring washer } Fixing clamp to steering	2	3074	
50					Nut ( $\frac{3}{8}$ ") } box bottom cover	2	2823	

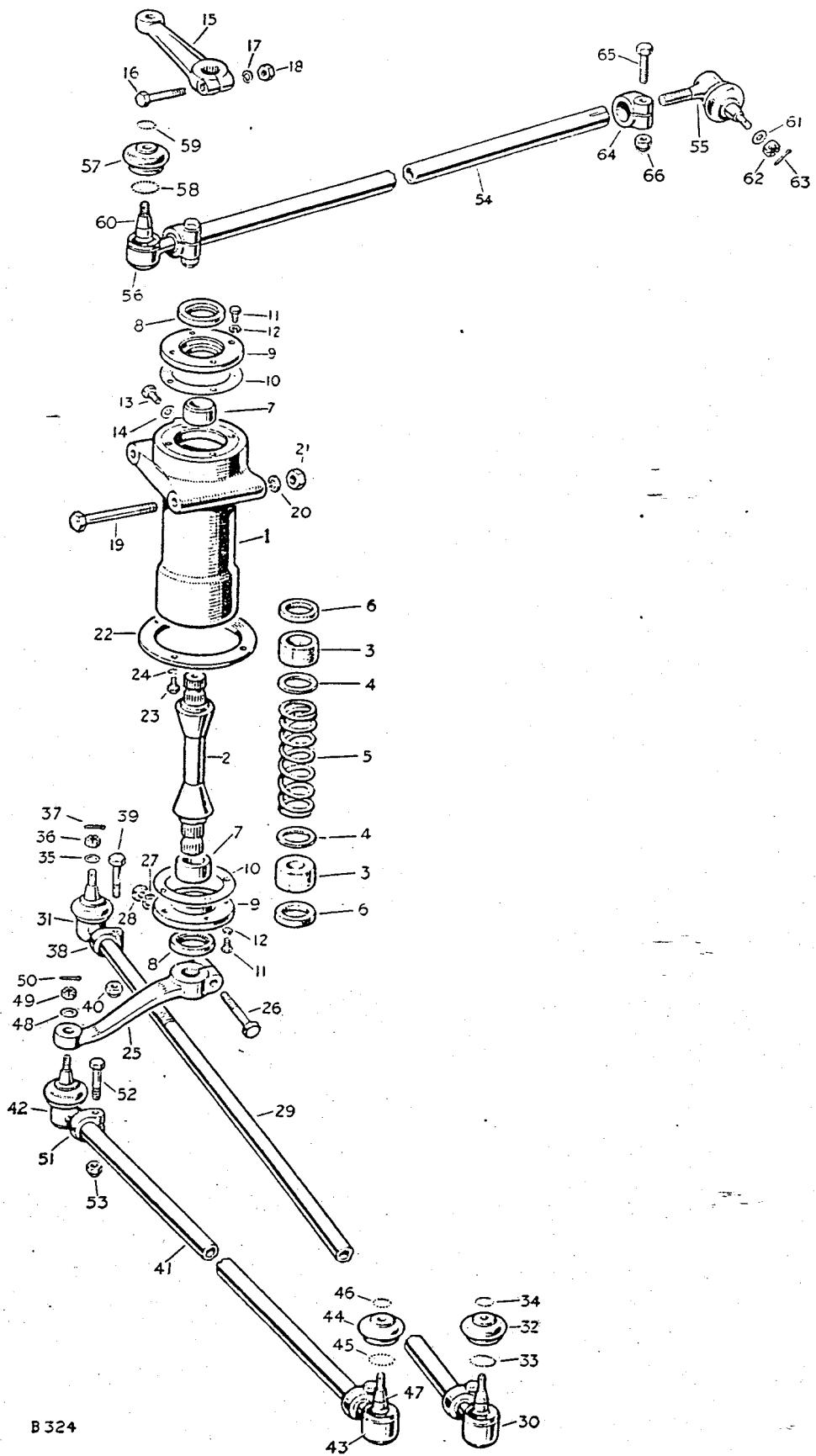
# STEERING COLUMN



# STEERING COLUMN

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
51	Bolt ( $\frac{1}{4}$ " x $1\frac{1}{8}$ " long)				Fixing control tube	1	250514	
52	Spring washer				to clamp	1	3074	
53	Nut ( $\frac{1}{4}$ ")					1	2823	
54	Support bracket on dash					1	302986	
55	Bolt ( $\frac{5}{16}$ " x $\frac{5}{8}$ " long)					4	250702	
56	Plain washer				Fixing support bracket to dash	4	3868	
57	Spring washer					4	3075	
58	Nut ( $\frac{5}{16}$ ")					4	2828	
59	Support bracket for steering column					1	303701	
60	Clip for steering column					1	300715	
61	Rubber strip for clip					1	300716	
62	Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)				Fixing clip to support bracket	2	237140	
63	Spring washer					2	3074	
64	Nut ( $\frac{1}{4}$ ")					2	2823	
65	Bolt ( $\frac{5}{16}$ " x $\frac{5}{8}$ " long)					2	237158	
	Bolt ( $\frac{5}{16}$ " x $\frac{3}{4}$ " long)				Fixing support bracket to dash bracket	2	237159	
66	Plain washer					2	3899	
67	Spring washer					4	3075	
68	Nut ( $\frac{5}{16}$ ")					4	2828	
	Support bracket R.H.				For steering box on chassis	1	238667	
69	Support bracket L.H.					1	238808	
70	Bolt ( $\frac{5}{16}$ " x $3\frac{3}{4}$ " long)					6	237175	
71	Plain washer				Fixing brackets to chassis frame	12	4008	
72	Spring washer					6	3075	
73	Nut ( $\frac{5}{16}$ ")					6	3490	
74	Bolt ( $\frac{5}{16}$ " x $\frac{5}{8}$ " long)				Fixing steering box to chassis	4	250523	
75	Spring washer					4	3075	
76	Nut ( $\frac{5}{16}$ ")				support bracket	4	2828	

# STEERING RELAY AND LINKAGE



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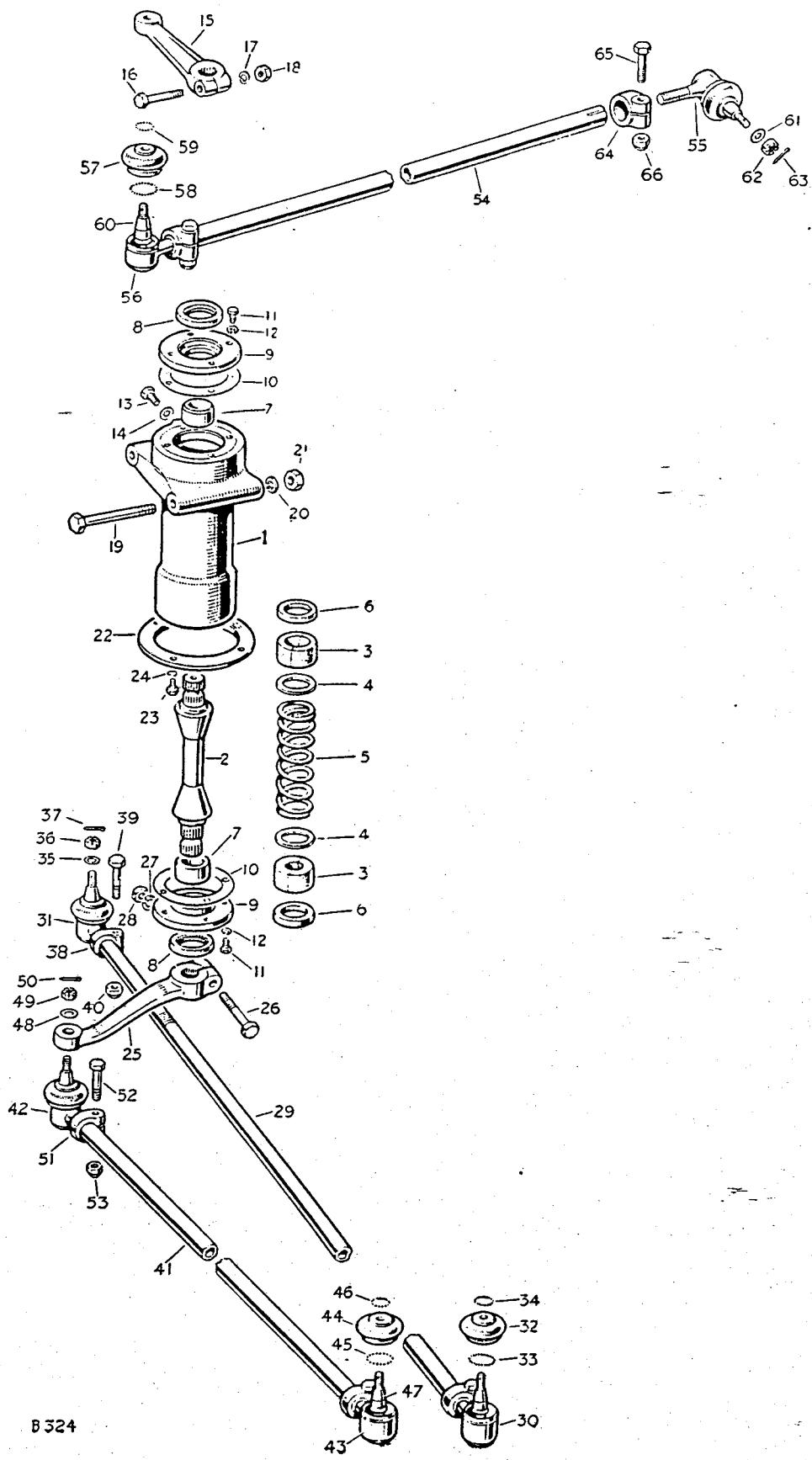




# STEERING RELAY AND LINKAGE

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					STEERING RELAY COMPLETE ASSEMBLY	1	232693	
1	Housing for relay shaft	....	....	1		1	230757	
2	Shaft for steering relay levers	....	....	1		1	230762	
3	Split bush for housing	....	....	2		2	230758	
4	Washer for spring	....	....	2		2	230760	
5	Spring for bushes	....	....	1		1	230759	
6	Thrust washer for shaft	....	....	2		2	241388	
7	Distance piece for shaft	....	....	2		2	230184	
8	Oil seal for shaft	....	....	2		2	213340	
9	Retainer for oil seal	....	....	2		2	230294	
10	Joint washer for retainer	....	....	2		2	230295	
11	Special bolt } Fixing retainer			8		8	231299	
12	Spring washer } to housing			8		8	3074	
13	Plug for oil hole	....	....	2		2	237138	
14	Joint washer for plug	....	....	2		2	3052	
15	Relay lever, upper	....	....	1		1	242180	
16	Bolt ( $\frac{7}{16}$ " x $2\frac{5}{8}$ " long)	....		1		1	215390	
17	Spring washer	....		1	Fixing lever to shaft	1	3077	
18	Nut ( $\frac{7}{16}$ ")	....		1		1	2836	
19	Bolt ( $\frac{7}{16}$ " x $3\frac{1}{2}$ " long)	....		2	Fixing	2	237336	
20	Spring washer	....		2	housing to	2	3075	
21	Nut ( $\frac{1}{8}$ ")	....		2	chassis frame	2	2828	
22	Flange plate for relay mounting	....	....	1		1	217694	
23	Set bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	....		4	Fixing flange plate to	4	250693	
24	Spring washer	....		4	chassis frame	4	3074	
25	Relay lever, lower	....	....	1		1	237266	
26	Bolt ( $\frac{7}{16}$ " x $2\frac{5}{8}$ " long)	....		1	Fixing	1	215390	
27	Spring washer	....		1	lever	1	3077	
28	Nut ( $\frac{7}{16}$ ")	....		1	to shaft	1	2836	
29	STEERING TRACK ROD ASSEMBLY	....	....	1		1	240185	
	Steering track rod only	....	....	1		1	217315	
30	BALL JOINT ASSEMBLY R.H. THREAD	....	....	1		1	231183	
31	BALL JOINT ASSEMBLY L.H. THREAD	....	....	1		1	231184	
32	Rubber cover for ball joint	....	....	2		2	214649	
33	Spring ring, cover to body	....	....	2		2	214685	
34	Spring ring } Cover			2		2	214684	
	Retainer } to ball			2		2	214662	
35	Plain washer } Fixing			2		2	3680	
36	Castle nut } ball joints			2		2	2822	
37	Split pin } to lever			2		2	2393	
38	Clip for ball joint	....	....	2		2	218511	
39	Bolt ( $\frac{1}{4}$ " x $1\frac{9}{16}$ " long)	....		2	Fixing ball	2	215062	
40	Self locking nut ( $\frac{1}{4}$ ")	....		2	joint clips	2	251320	
41	STEERING DRAG LINK ASSEMBLY	....	....	1		1	240186	
	Steering drag link only	....	....	1		1	217316	
42	BALL JOINT ASSEMBLY R.H. THREAD	....	....	1		1	231183	
43	BALL JOINT ASSEMBLY L.H. THREAD	....	....	1		1	231184	
44	Rubber cover for ball joint	....	....	2		2	214649	
45	Spring ring, cover to body	....	....	2		2	214685	
46	Spring ring } Cover			2		2	214684	
47	Retainer } to ball			2		2	214662	

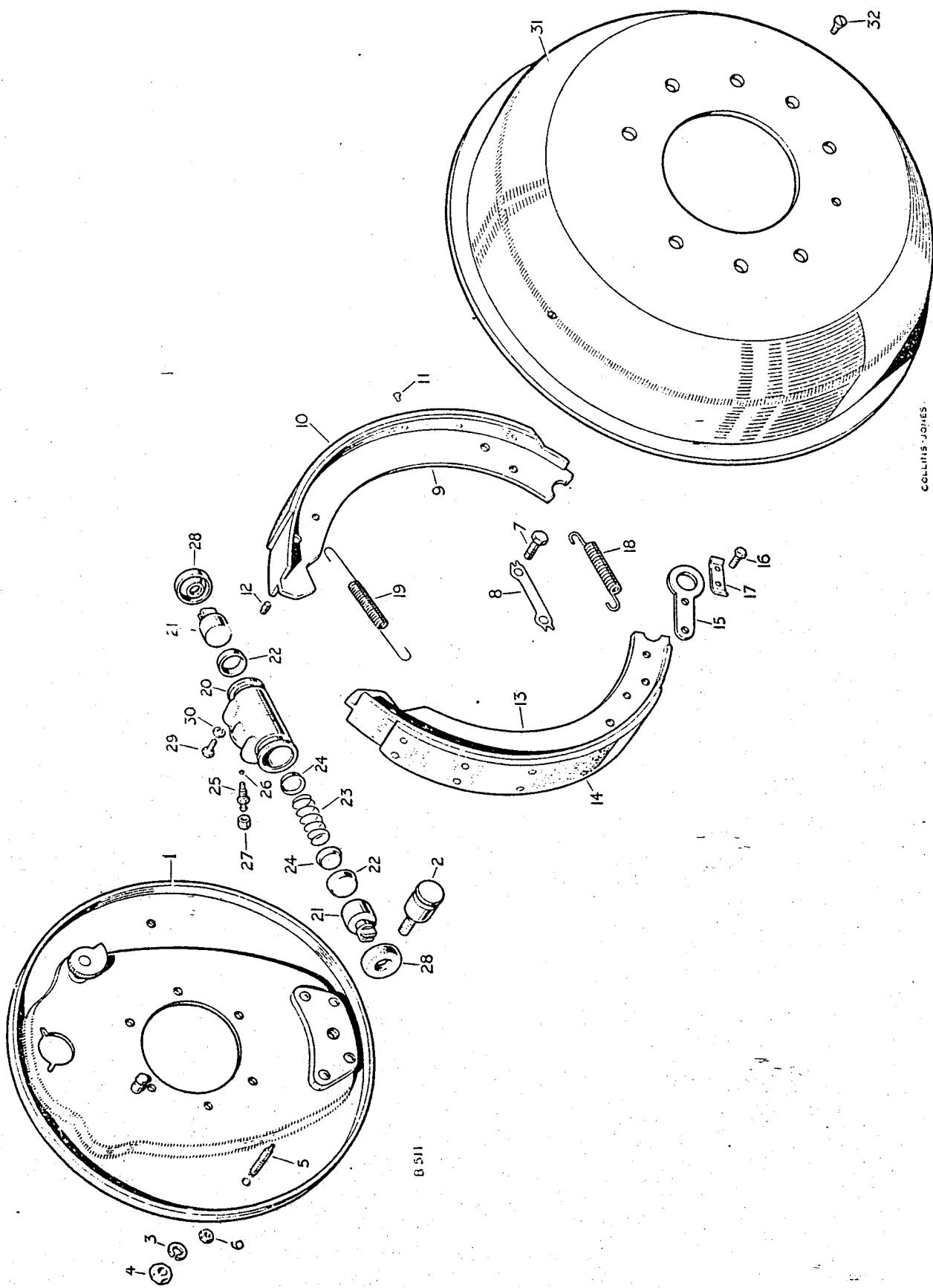
# STEERING RELAY AND LINKAGE



# STEERING RELAY AND LINKAGE

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
48	Plain washer				Fixing	2	3680	
49	Castle nut				ball joints	2	2822	
50	Split pin				to levers	2	2393	
51	Clip for ball joint					2	218511	
52	Bolt ( $\frac{1}{4}$ " x $1\frac{9}{16}$ " long)				Fixing ball joint clips	2	215062	
53	Self locking nut ( $\frac{1}{4}$ ")					2	251320	
54	LONGITUDINAL STEERING TUBE ASSEMBLY					1	236876	
	Longitudinal steering tube only					1	236875	
55	BALL JOINT ASSEMBLY R.H. THREAD					1	231183	
56	BALL JOINT ASSEMBLY L.H. THREAD					1	231184	
57	Rubber cover for ball joint					2	214649	
58	Spring ring, cover to body					2	214685	
59	Spring ring				Cover	2	214684	
60	Retainer				to ball	2	214662	
61	Plain washer				Fixing	2	3680	
62	Castle nut				ball joints	2	2822	
63	Split pin				to levers	2	2393	
64	Clip for ball joint				Fixing	2	218511	
65	Bolt ( $\frac{1}{4}$ " x $1\frac{9}{16}$ " long)				ball joint	2	215062	
66	Self locking nut ( $\frac{1}{4}$ ")				clips	2	251320	

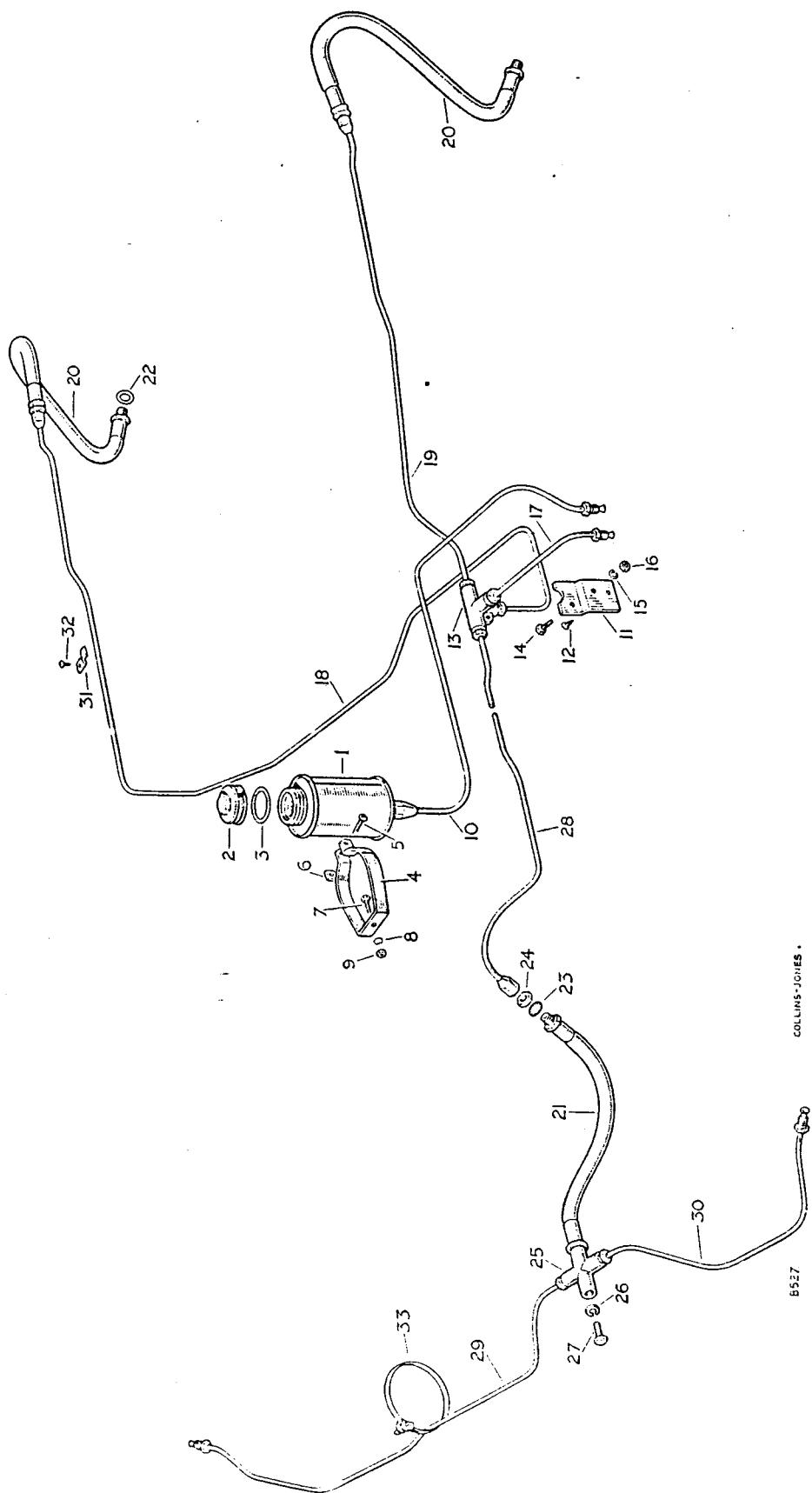
# BRAKES, FOOT



# BRAKES, FOOT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					BRAKE ANCHOR PLATE ASSEMBLY, L.H.	2	243287	
1					BRAKE ANCHOR PLATE ASSEMBLY, R.H.	2	243288	
2					Anchor pin for brake shoe ....	4	243294	
3					Spring washer } Fixing	4	218970	
4					Special nut } anchor pin	4	218971	
5					Shoe steady post ....	8	219620	
6					Locknut for steady post ....	8	212835	
7					Set bolt ( $\frac{3}{8}$ " x 1" long) } Fixing front anchor	12	237339	
8					Locker } plate to axle case	6	232416	
					Bolt ( $\frac{3}{8}$ " x $1\frac{1}{8}$ " long) } Fixing	12	250542	
					Spring washer } rear anchor	12	3076	
					Nut ( $\frac{1}{4}$ ") } plate to axle case	12	2827	
					BRAKE SHOE ASSEMBLY L.H., LEADING	2	241087	
9					BRAKE SHOE ASSEMBLY R.H., LEADING	2	241088	
10					Lining for brake shoe ....	4	241090	
11					Rivet fixing lining ....	40	242034	
12					Spring post for brake shoe ....	4	232074	
13					BRAKE SHOE ASSEMBLY, TRAILING ....	4	241089	
14					Lining for brake shoe ....	4	241090	
					Rivet fixing lining ....	40	242034	
15					Anchor for brake shoe ....	4	236993	
16					Special set screw fixing anchor	8	238542	
17					Locking plate for bolt ....	4	236995	
18					Pull-off spring for brake shoe ....	4	218983	
19					Pull-off spring for leading shoe ....	4	232098	
					WHEEL CYLINDER ASSEMBLY L.H., FRONT	1	243297	
					WHEEL CYLINDER ASSEMBLY R.H., FRONT	1	243296	
					WHEEL CYLINDER ASSEMBLY L.H., REAR	1	243303	
					WHEEL CYLINDER ASSEMBLY R.H., REAR	1	243302	
					Wheel cylinder only L.H. front	1	243299	
20					Wheel cylinder only R.H. front	1	243298	
					Wheel cylinder only L.H. rear	1	243305	
					Wheel cylinder only R.H. rear	1	243304	
21					Piston for cylinder, front ....	4	212916	
					Piston for cylinder, rear ....	4	232101	
22					Rubber cup for piston, front ....	4	242819	
					Rubber cup for piston, rear ....	4	234906	
23					Spring for piston, front ....	2	212919	
					Spring for piston, rear ....	2	212943	
24					Washer for spring, front ....	4	232107	
					Washer for spring, rear ....	4	242117	
25					Bleed screw ....	4	234176	
26					Steel ball for bleed screw ....	4	3746	
27					Rubber dust cap for bleed screw ....	4	234957	
28					Rubber boot for wheel cylinder, front ....	4	212920	
					Rubber boot for wheel cylinder, rear ....	4	232105	
29					Special nut } Fixing	8	243301	
30					Spring washer } wheel cylinder	8	219025	
31					Brake drum ....	4	218149	
32					Set screw fixing brake drum ....	12	1510	

## BRAKE PIPES AND SUPPLY TANK



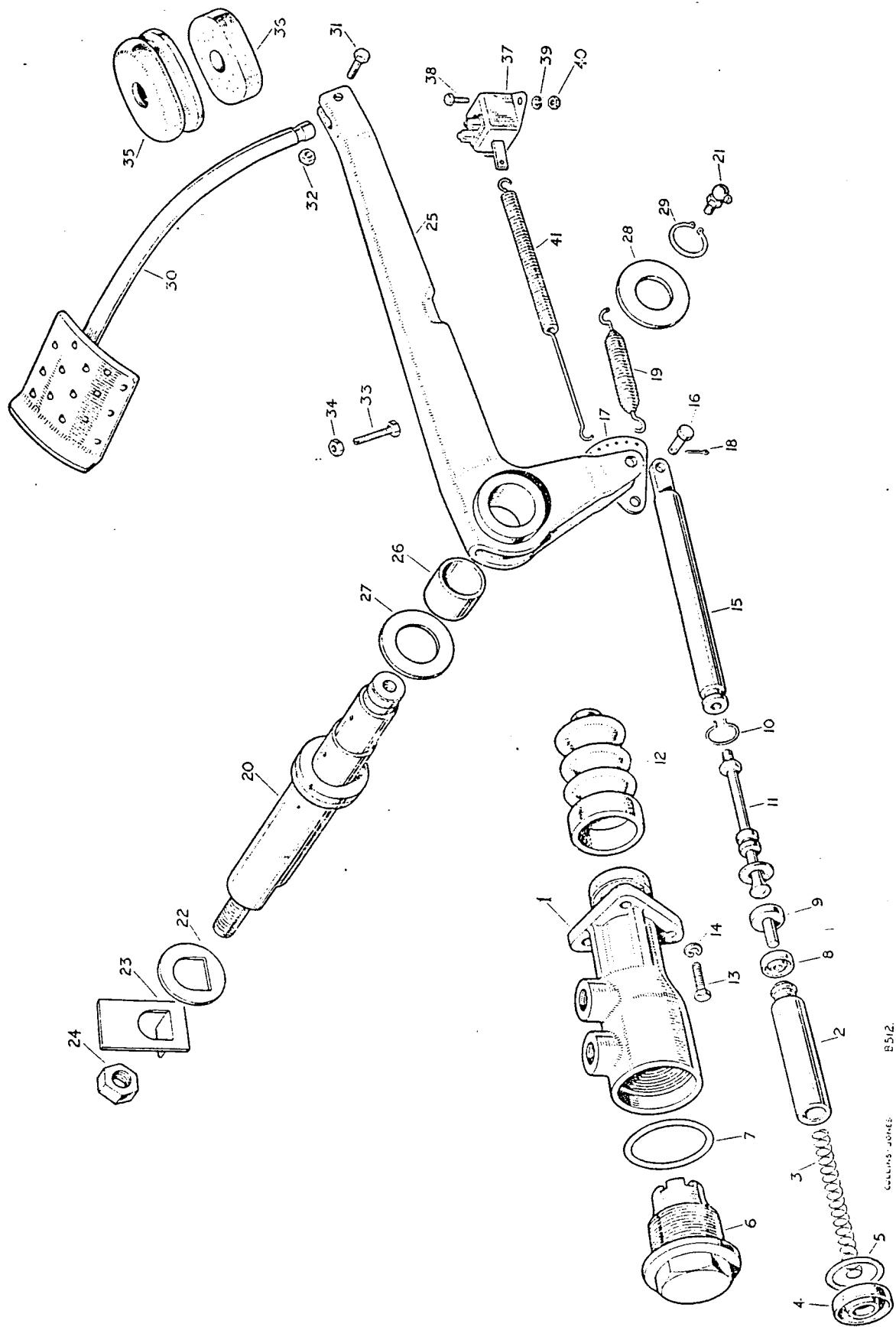
COLLINS-JONES

6527

# BRAKE PIPES AND SUPPLY TANK

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					SUPPLY TANK ASSEMBLY FOR MASTER			
					CYLINDER ....	1	233206	
2					Filler cap for tank	1	260819	
3					Joint washer for cap	1	260820	
4					Clip for tank	1	217636	
5					Special bolt } Fixing clip	1	217637	
6					Special nut } to tank	1	217638	
7					Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	1	250510	
8					Spring washer } Fixing clip to dash	1	3074	
9					Nut ( $\frac{1}{4}$ ")	1	2823	
10					Brake pipe complete, for supply tank	1	241697	R.H.D.
					Brake pipe complete, for supply tank	1	241699	L.H.D.
11					Bracket for 4-way piece	1	241676	
12					Drive screw fixing bracket	2	72626	
13					4-way piece for brake pipes	1	241690	
14					Bolt ( $\frac{1}{4}$ " x $1\frac{1}{4}$ " long)	1	250515	
15					Spring washer } Fixing 4-way piece	1	3074	
16					Nut ( $\frac{1}{4}$ ")	1	2823	
17					Brake pipe, master cylinder to 4-way piece	1	241693	R.H.D.
					Brake pipe, master cylinder to 4-way piece	1	241698	L.H.D.
18					Brake pipe, 4-way to L.H. front	1	241692	
19					Brake pipe, 4-way to R.H. front	1	241691	
20					Hose complete for front wheels	2	241688	
21					Hose complete to rear axle	1	241689	
22					Joint washer for hoses	3	233220	
23					Shakeproof washer } Fixing hose	3	233305	
24					Special nut } to bracket	3	233304	
25					"T" piece on rear axle	1	234928	
					Nut ( $\frac{5}{16}$ ") } Fixing	1	2828	
26					Spring washer } "T" piece	1	3075	
27					Set bolt ( $\frac{5}{16}$ " x $\frac{5}{8}$ " long)	1	250703	
28					Brake pipe to rear hose	1	241694	86
					Brake pipe to rear hose	1	242010	107
29					Brake pipe, L.H. rear to tee piece	1	241696	
30					Brake pipe, R.H. rear to tee piece	1	241695	
31					Clip, brake pipes to chassis frame	9	41379	R.H.D. 10 off on 107
					Clip, brake pipes to chassis frame	7	41379	L.H.D. 8 off on 107
					Clip, brake pipes to chassis frame	4	233274	L.H.D.
					Clip, brake pipe to No. 4 cross member	2	50163	L.H.D.
32					Drive screw fixing clips	9	72626	R.H.D. 10 off on 107
					Drive screw fixing clips	13	72626	L.H.D. 15 off on 107
33					Clip on rear axle for L.H. pipe	1	11820	

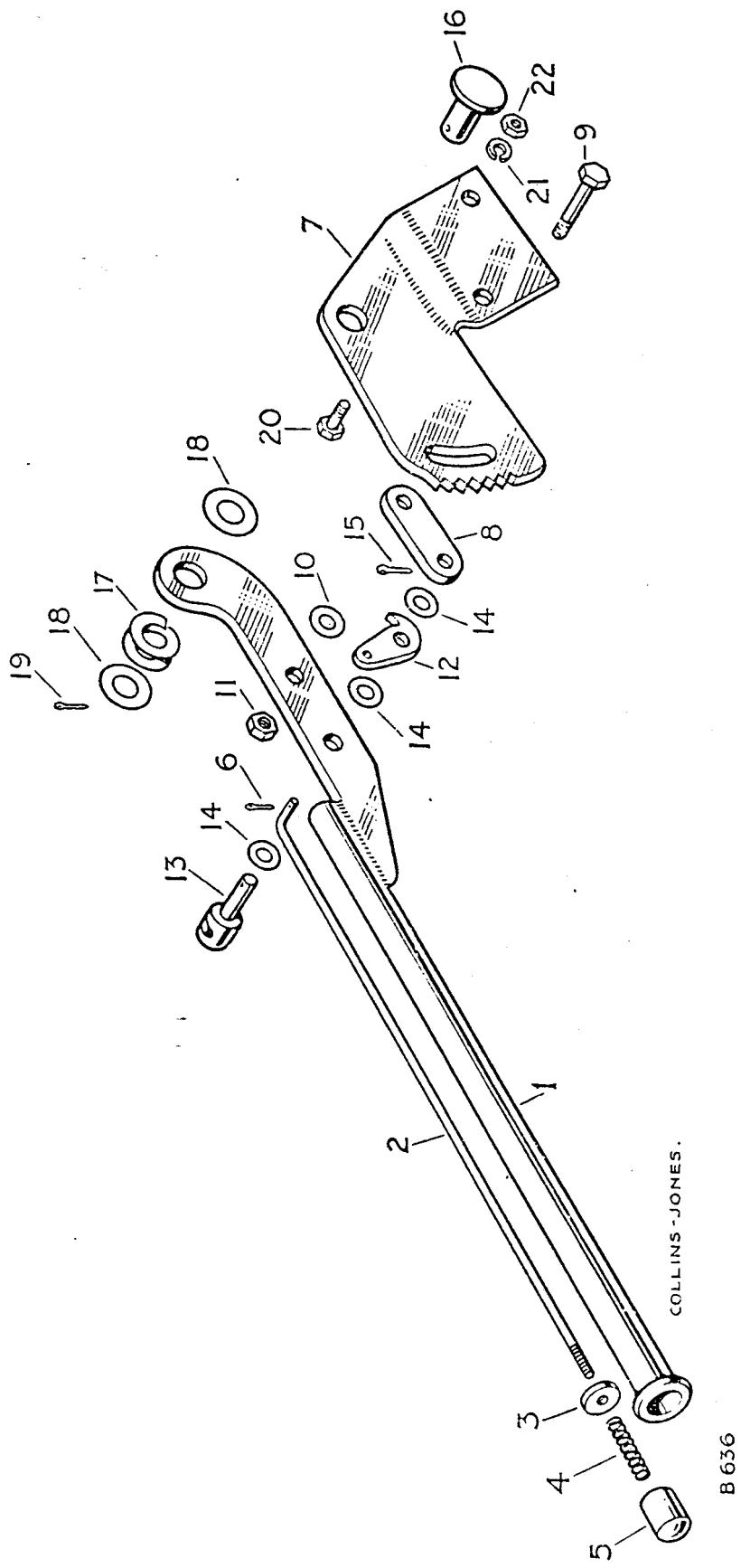
# BRAKE MASTER CYLINDER AND BRAKE LEVER



# BRAKE MASTER CYLINDER AND BRAKE LEVER

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					BRAKE MASTER CYLINDER ASSEMBLY	1	241687	
1					Master cylinder body only....	1	242112	
2					Piston ....	1	218994	
3					Return spring for piston ....	1	217698	
4					Recuperating seal for piston, large ....	1	235008	
5					Shim washer for seal ....	1	235009	
6					End cover for body ....	1	235294	
7					Gasket for end cover ....	1	219001	
8					Rubber seal for piston, small ....	1	242820	
9					Seal retainer ....	1	218995	
10					Circlip fixing washer ....	1	217702	
11					Push rod for piston ....	1	240881	
12					Rubber boot for push rod ....	1	217705	
13					Set bolt ( $\frac{5}{16}$ " x $\frac{5}{8}$ " long) } Fixing master cylinder	3	250523	
14					Spring washer } to chassis frame	3	3075	
15					Operating rod for brake ....	1	243224	
16					Pin for fork end } Fixing operating	1	218070	
17					Spring anchor, 6 hole type } rod to brake	1	235010	
18					Split pin } operating lever	1	2422	
19					Pull-off spring for master cylinder ....	1	07048	
20					Shaft for brake and clutch pedals ....	1	240809	
21					Grease nipple for shaft and pedal ....	2	238122	
22					"D" washer } Fixing pedal	1	240807	
23					Locking plate } shaft to	1	240810	
24					Nut ( $\frac{5}{8}$ ") } chassis frame	1	219668	
25					Lever for brake pedal ....	1	241431	R.H.D.
					Lever for brake pedal ....	1	241435	L.H.D.
26					Bush for brake pedal lever ....	1	240837	R.H.D.
					Bush for brake pedal lever ....	1	240838	L.H.D.
27					Thrust washer for lever ....	1	237984	
28					Special washer } Fixing pedal lever	1	236824	
29					Circlip } to shaft	1	09203	
30					Rod and pad complete for brake pedal ....	1	237948	R.H.D.
					Rod and pad complete for brake pedal ....	1	243223	L.H.D.
31					Bolt ( $\frac{5}{16}$ " x $1\frac{13}{16}$ " long) } Fixing brake rod	1	215170	
32					Nut ( $\frac{5}{16}$ ") } to lever	1	2828	
33					Special stop bolt for brakes ....	1	250696	
34					Locknut ( $\frac{1}{4}$ ") for stop bolt ....	1	2823	
35					Rubber grommet } For brake	1	70620	
36					Felt washer } pedal rod	1	70621	
37					Switch for stop lamp ....	1	07160	
38					Bolt (2 B.A. x $\frac{1}{2}$ " long) } Fixing	2	250959	
39					Spring washer } stop lamp	2	3073	
40					Nut (2 B.A.) } switch	2	2247	
41					Spring connecting switch to brake lever, $5\frac{1}{4}$ " long	1	243225	

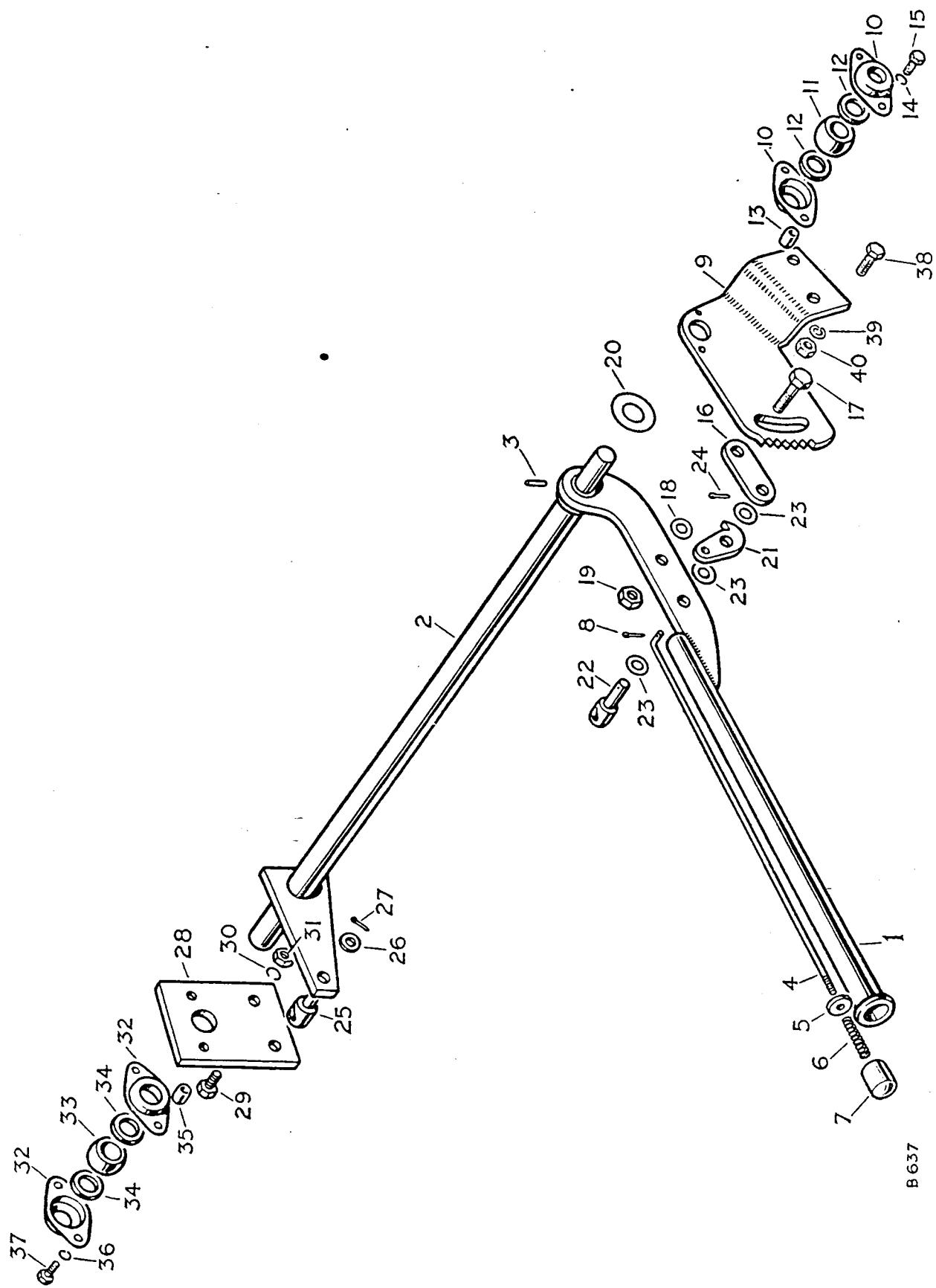
# HAND BRAKE LEVER, R.H.D.



# HAND BRAKE LEVER, R.H.D.

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HAND BRAKE LEVER ASSEMBLY	1	242133	
1					Hand brake lever	1	242132	
2					Plunger rod	1	218381	
3					Washer for plunger spring	1	242109	
4					Spring for plunger rod	1	58702	
5					Plunger	1	242108	
6					Split pin fixing rod to catch	1	2388	
7					Ratchet for hand brake	1	218382	
8					Locating plate	1	01384	
9					Bolt ( $\frac{3}{8}$ " x $1\frac{1}{8}$ " long)	1	215272	Fixing
10					Plain washer	1	2210	locating plate and
11					Nut ( $\frac{3}{8}$ ")	1	2827	lever to ratchet
12					Brake catch	1	50235	
13					Pin	1	07164	
14					Plain washer	3	2210	Fixing catch to lever
15					Split pin	1	2392	
16					Fulcrum pin for hand brake	1	231318	
17					Spring washer	1	2290	Fixing
18					Plain washer	1	2218	pin to
19					Split pin	1	2974	ratchet and lever
20					Bolt ( $\frac{3}{8}$ " x $\frac{7}{8}$ " long)	2	250538	Fixing
21					Spring washer	2	3076	hand brake
22					Nut ( $\frac{3}{8}$ ")	2	2827	lever

# HAND BRAKE LEVER, L.H.D.

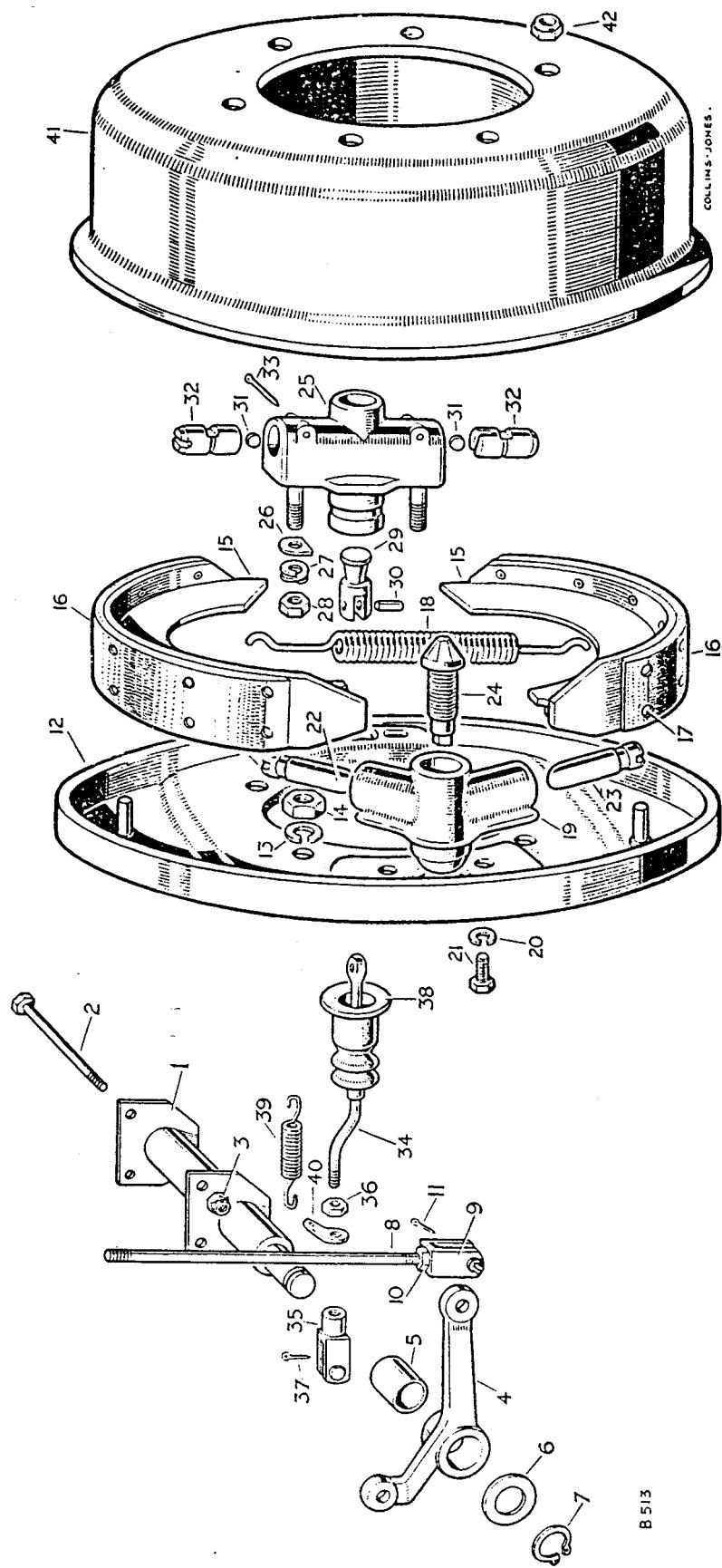


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# HAND BRAKE LEVER, L.H.D.

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HAND BRAKE LEVER ASSEMBLY	.... 1	242126	
					Hand brake lever and cross shaft	.... 1	242111	
1					Hand brake lever	.... 1	242110	
2					Cross shaft for hand brake	.... 1	218402	
3					Pin fixing lever to shaft	.... 1	50472	
4					Plunger rod	.... 1	218381	
5					Washer for plunger spring	.... 1	242109	
6					Spring for plunger rod	.... 1	58702	
7					Plunger	.... 1	242108	
8					Split pin fixing rod to catch	.... 1	2388	
9					Ratchet for hand brake	.... 1	218407	
10					Housing for cross shaft bearing	.... 2	217983	
11					Spherical bearing for cross shaft	.... 1	217984	
12					Felt ring for bearing	.... 2	217985	
13					Distance piece } Fixing	2	218410	
14					Spring washer } bearing and	2	3075	
15					Set bolt ( $\frac{5}{16}$ " x $\frac{3}{8}$ " long) } housing to ratchet	2	215163	
16					Locating plate	.... 1	01384	
17					Bolt ( $\frac{5}{16}$ " x $1\frac{1}{8}$ " long) } Fixing	1	215272	
18					Plain washer } locating plate and	1	2210	
19					Nut ( $\frac{3}{8}$ ") } lever to ratchet	1	2827	
20					Plain washer between lever and ratchet	.... 1	2310	
21					Brake catch	.... 1	50235	
22					Pin	.... 1	07164	
23					Plain washer } Fixing catch to lever	3	2210	
24					Split pin	.... 1	2392	
25					Pin for hand brake adjuster rod	.... 1	218408	
26					Plain washer } Fixing pin to	1	2208	
27					Split pin } cross shaft lever	1	2392	
28					Support plate for hand brake bearing housing	.... 1	218409	
29					Bolt ( $\frac{5}{16}$ " x $\frac{3}{8}$ " long) } Fixing	2	250538	
30					Spring washer } support plate	2	3076	
31					Nut ( $\frac{3}{8}$ ") } to chassis frame	2	2827	
32					Housing for cross shaft bearing	.... 2	217983	
33					Spherical bearing for cross shaft	.... 1	217984	
34					Felt ring for bearing	.... 2	217985	
35					Distance piece } Fixing housing	2	218410	
36					Spring washer } and bearing to	2	3075	
37					Set bolt ( $\frac{5}{16}$ " x 1" long) } support plate	2	250524	
38					Bolt ( $\frac{5}{16}$ " x $\frac{3}{8}$ " long)	2	250538	
39					Spring washer } Fixing hand brake lever	2	3076	
40					Nut ( $\frac{3}{8}$ ") }	2	2827	

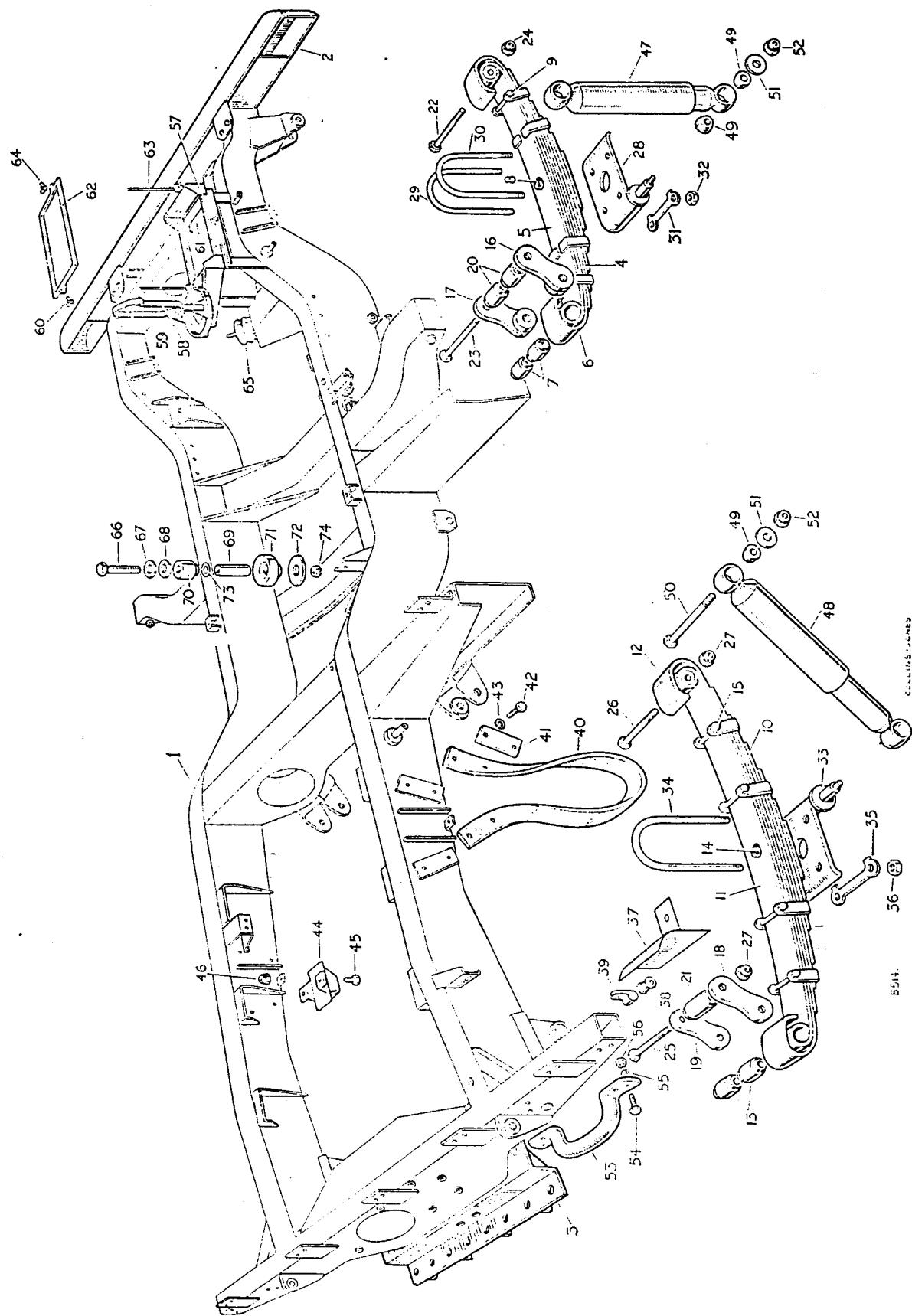
## **HAND BRAKE, TRANSMISSION**



# HAND BRAKE, TRANSMISSION

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					Spindle for hand brake relay lever	1	240829	86
					Spindle for hand brake relay lever	1	241549	107
2					Bolt ( $\frac{3}{8}$ " x $3\frac{3}{4}$ " long)	1	250552	86
					Bolt ( $\frac{3}{8}$ " x 4" long)	2	250553	107
					Plain washer	2	2210	
3					Fixing spindle to chassis frame	1	234822	
4					RELAY LEVER ASSEMBLY FOR HAND BRAKE	1	238180	
5					Bush for relay lever	1	218386	
6					Plain washer	1	3299	
7					Circlip to spindle	1	09203	
8					Brake rod, relay to hand brake lever	1	218387	R.H.D.
					Brake rod, relay to hand brake lever	1	242078	L.H.D.
9					Clevis complete	1	215809	
10					Fixing	3	2828	
					Lock nut ( $\frac{1}{8}$ ")	2	2392	
11					brake rod to relay and hand brake lever	1	219002	
12					Split pin	4	2827	
13					Anchor plate, transmission brake	4	3076	
14					Spring washer	1	219005	
15					Fixing anchor plate to speedometer housing	2	219007	
16					BRAKE SHOE ASSEMBLY	2	219007	
17					Lining for shoe	20	219008	
18					Rivet for lining	2	219023	
19					Pull-off spring for brake shoe	1	219010	
20					Adjuster housing	2	219025	
21					Spring washer	2	219024	
22					Fixing	1	219011	
23					Set bolt	2	219025	
24					adjuster housing	1	219012	
25					Plunger R.H.	1	219013	
26					Plunger L.H.	1	230741	
27					Adjuster cone	1	219022	
28					Expander housing	2	219027	
29					Special washer	2	219026	
30					Fixing expander housing	1	219021	
31					Simmonds nut	1	219017	
32					Expander cone	2	219018	
33					Pin fixing cone to brake rod	2	219019	
34					Roller for expander	2	219020	
35					Plunger for expander	2	218391	
36					Split pin fixing plunger	1	215809	
37					Brake rod, expander to relay lever	1	2828	
38					Clevis complete	1	2392	
39					Locknut ( $\frac{1}{8}$ ")	1	219028	
40					brake rod	1	59663	
41					Split pin	1	240708	
42					to relay lever	2	217536	
					Dust cover for brake rod	1	50525	
					Return spring for brake rod	1		
					Anchor for spring	2		
					Brake drum	1		
					Self locking nut ( $\frac{5}{16}$ ") fixing brake drum	6		

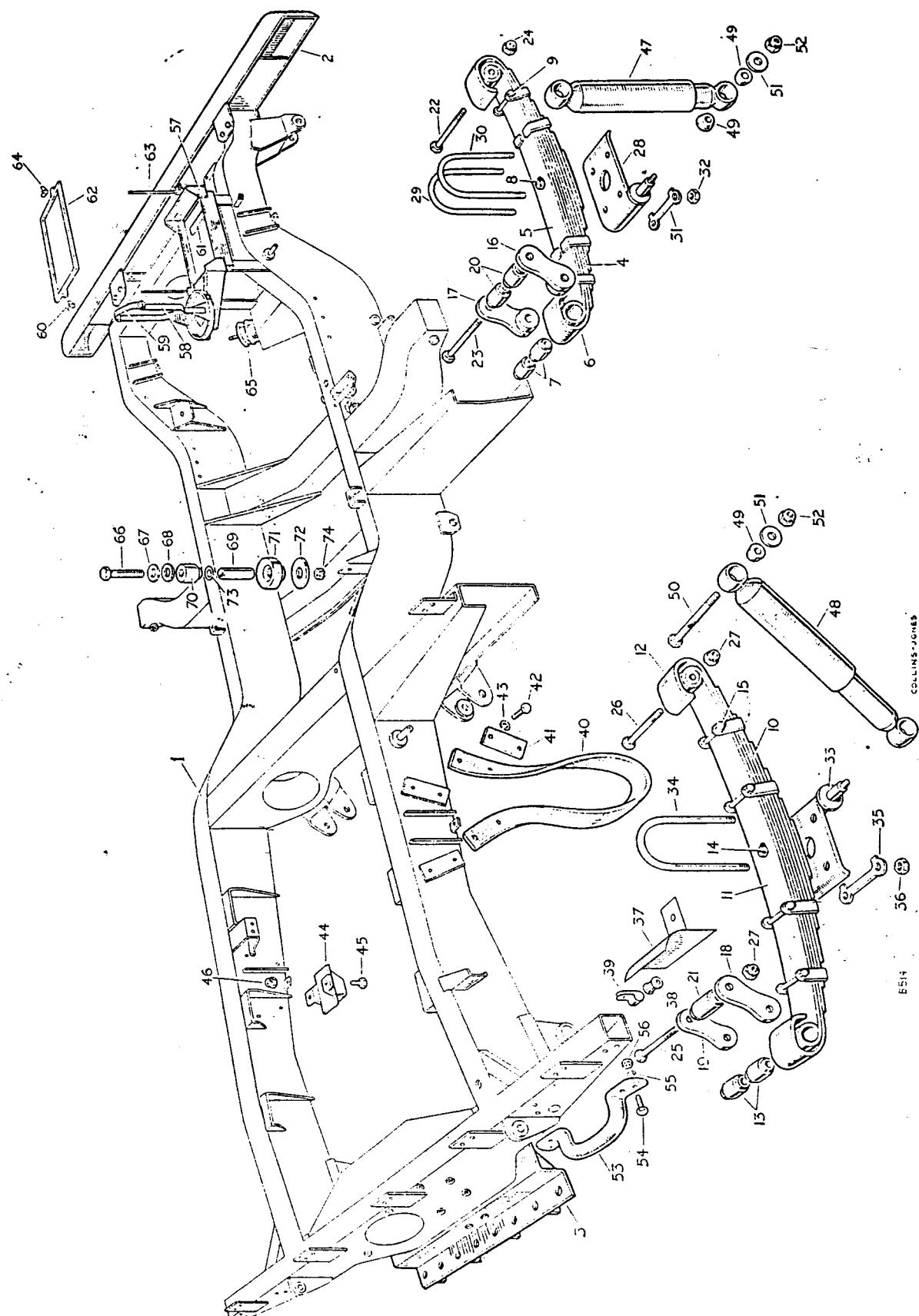
# CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS



# CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Chassis frame	....	....	....	....	1	236728	R.H.D.
	Chassis frame	....	....	....	....	4	237780	L.H.D. } 86
	Chassis frame	....	....	....	....	1	241165	R.H.D. } 107
	Chassis frame	....	....	....	....	1	241419	L.H.D. }
2	Front bumper	....	....	....	....	1	232375	
	Bolt ( $\frac{3}{8}$ " x 4" long)	Fixing front bumper to chassis frame		....	....	4	237194	
	Plain washer	bumper to chassis frame		....	....	8	3822	
	Self-locking nut ( $\frac{3}{8}$ ")	chassis frame		....	....	4	251322	
3	Rear draw bar	....	....	....	....	1	232625	
	Set bolt ( $\frac{3}{8}$ " x $\frac{7}{8}$ " long)	Fixing bar to tapped plate		....	....	3	250713	
	Locking plate	to tapped plate		....	....	3	235731	
	Bolt ( $\frac{3}{8}$ " x 1" long)	Fixing bar to chassis cross-member		....	....	4	250539	
	Plain washer, small	Fixing bar to chassis cross-member		....	....	11	2219	
	Plain washer, large	bar to chassis cross-member		....	....	4	3040	
	Shakeproof washer	cross-member		....	....	4	73352	
	Self-locking nut ( $\frac{3}{8}$ ")	chassis frame		....	....	4	251322	
4	Road spring complete, front, Driver's	....	....	....	....	1	238207	86
	Road spring complete, front, Passenger's	....	....	....	....	1	238208	86
	Road spring complete, front, Driver's	....	....	....	....	1	241282	107
	Road spring complete, front, Passenger's	....	....	....	....	1	241283	107
5	Main leaf	For front		....	....	2	243121	86
	2nd leaf	spring		....	....	2	243122	86
6	Main leaf	For front		....	....	2	243125	107
	2nd leaf	spring		....	....	2	243126	107
7	Bush for front spring	....	....	....	....	4	233573	
	Dowel for front spring	....	....	....	....	2	243129	86
8	Dowel for front spring	....	....	....	....	2	243131	107
	Bolt ( $\frac{3}{8}$ " x $3\frac{1}{2}$ " long)	For spring clip		....	....	2	250551	
9	Nut ( $\frac{3}{8}$ ")	For spring clip		....	....	2	2827	
	Road spring complete, rear, Driver's	....	....	....	....	1	241445	86
	Road spring complete, rear, Passenger's	....	....	....	....	1	241446	86
	Road spring complete, rear, Driver's	....	....	....	....	1	241286	107
10	Road spring complete, rear, Passenger's	....	....	....	....	1	241287	107
	Main leaf	For rear		....	....	2	243123	86
	2nd leaf	spring		....	....	2	243124	86
	Main leaf	For rear		....	....	2	243127	107
11	2nd leaf	spring		....	....	2	243128	107
	Bush for rear spring	....	....	....	....	4	233575	
12	Dowel for rear spring	....	....	....	....	2	243130	86
	Dowel for rear spring	....	....	....	....	2	243132	107
13	Bolt ( $\frac{3}{8}$ " x $3\frac{1}{2}$ " long)	For		....	....	4	250551	
	Nut ( $\frac{3}{8}$ ")	spring clip		....	....	4	32827	
14	Shackle plate, tapped	For		....	....	2	233630	
	Shackle plate, plain	front springs		....	....	2	233629	
15	Shackle plate, tapped	For		....	....	2	58192	
	Shackle plate, plain	rear springs		....	....	2	210691	
16	Bush in chassis frame, front spring	....	....	....	....	4	233626	
	Bush in chassis frame, rear	....	....	....	....	2	233573	
17	Shackle pin, front	....	....	....	....	4	233625	
	Shackle pin, springs to frame, front	....	....	....	....	2	233635	
18	Self-locking nut ( $\frac{1}{2}$ "), front	....	....	....	....	6	251324	
	Shackle pin, rear	....	....	....	....	4	236969	

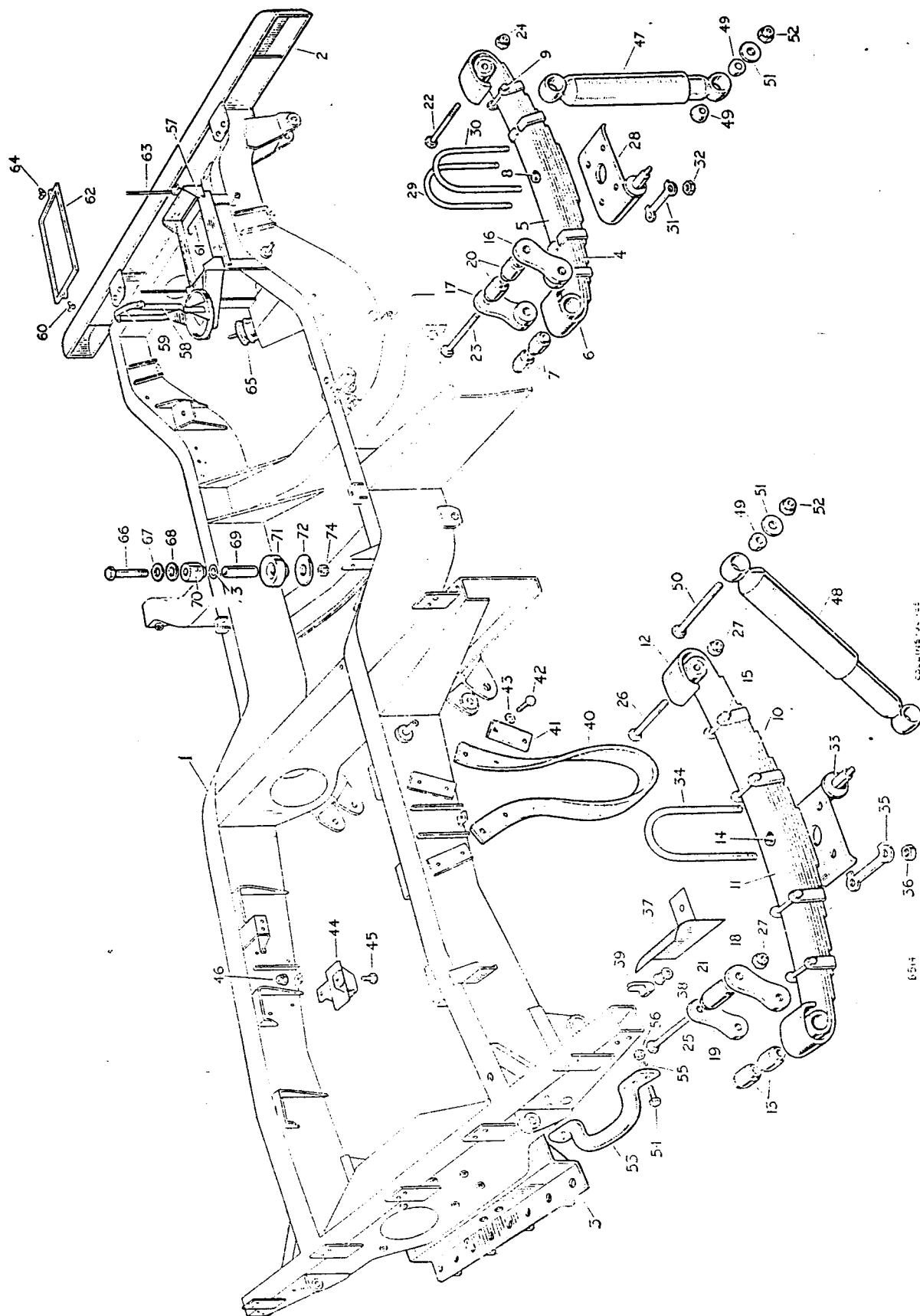
# CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS



# CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
26					Shackle pin, springs to frame, rear	2	233635	
27					Self-locking nut ( $\frac{1}{2}$ "), rear	6	251324	
28					Bottom plate for front spring, L.H.	1	243016	
29					Bottom plate for front spring, R.H.	1	243015	
30					"U" bolt, long } "U" bolt } Fixing front "U" bolt, short } springs to axle	2	03459	
31					Locker	1	06694	
32					Nut ( $\frac{7}{16}$ ") } Bottom plate for rear spring L.H.	4	234734	
33					Bottom plate for rear spring R.H.	1	2836	
34					"U" bolt } Fixing rear	4	242127	
35					Locker } springs to	4	234734	
36					Nut ( $\frac{7}{16}$ ") } axle	8	2836	
					Shield for brake pipe, L.H.	1	243038	
37					Shield for brake pipe, R.H.	1	243039	
38					Rubber grommet for brake pipe	2	06860	
39					Clip for grommet	2	56666	
					Bolt (2 B.A. x $\frac{1}{2}$ " long) }	2	250959	
					Spring washer } Fixing clip to shield	2	3073	
					Nut (2 B.A.) }	2	2247	
40					Check strap for rear axle	2	237100	
41					Plate for check strap	4	219574	
42					Set bolt ( $\frac{1}{2}$ " x $\frac{1}{2}$ " long) }	8	250538	
43					Spring washer } to chassis frame	8	3076	
44					Rubber buffer for axles, front and rear	4	241380	
45					Bolt ( $\frac{1}{2}$ " x $\frac{1}{2}$ " long) }	8	250511	
46					Self-locking nut ( $\frac{1}{4}$ ") } to chassis frame	8	234820	
47					Shock absorber, front	2	242997	86
48					Shock absorber, rear	2	242998	
					Shock absorber, front	2	243001	107
					Shock absorber, rear	2	243002	
49					Rubber bush for shock absorbers	16	243057	
50					Bolt ( $\frac{1}{16}$ " x $6\frac{1}{2}$ " long) }	4	250570	
51					Plain washer } Fixing shock absorbers	8	243022	
52					Self-locking nut ( $\frac{1}{16}$ ") }	8	251323	
53					Lifting handle, rear....	2	300816	
54					Bolt ( $\frac{5}{16}$ " x $\frac{3}{4}$ " long) }	8	237159	
55					Spring washer } handles to	8	3075	
56					Nut ( $\frac{1}{16}$ "). } chassis frame	8	2828	
57					Battery casing and air cleaner support complete....	1	236979	
58					Air cleaner clamp, side	1	232539	
59					Air cleaner clamp, top	1	232548	
60					Wing nut for clamp	1	3580	

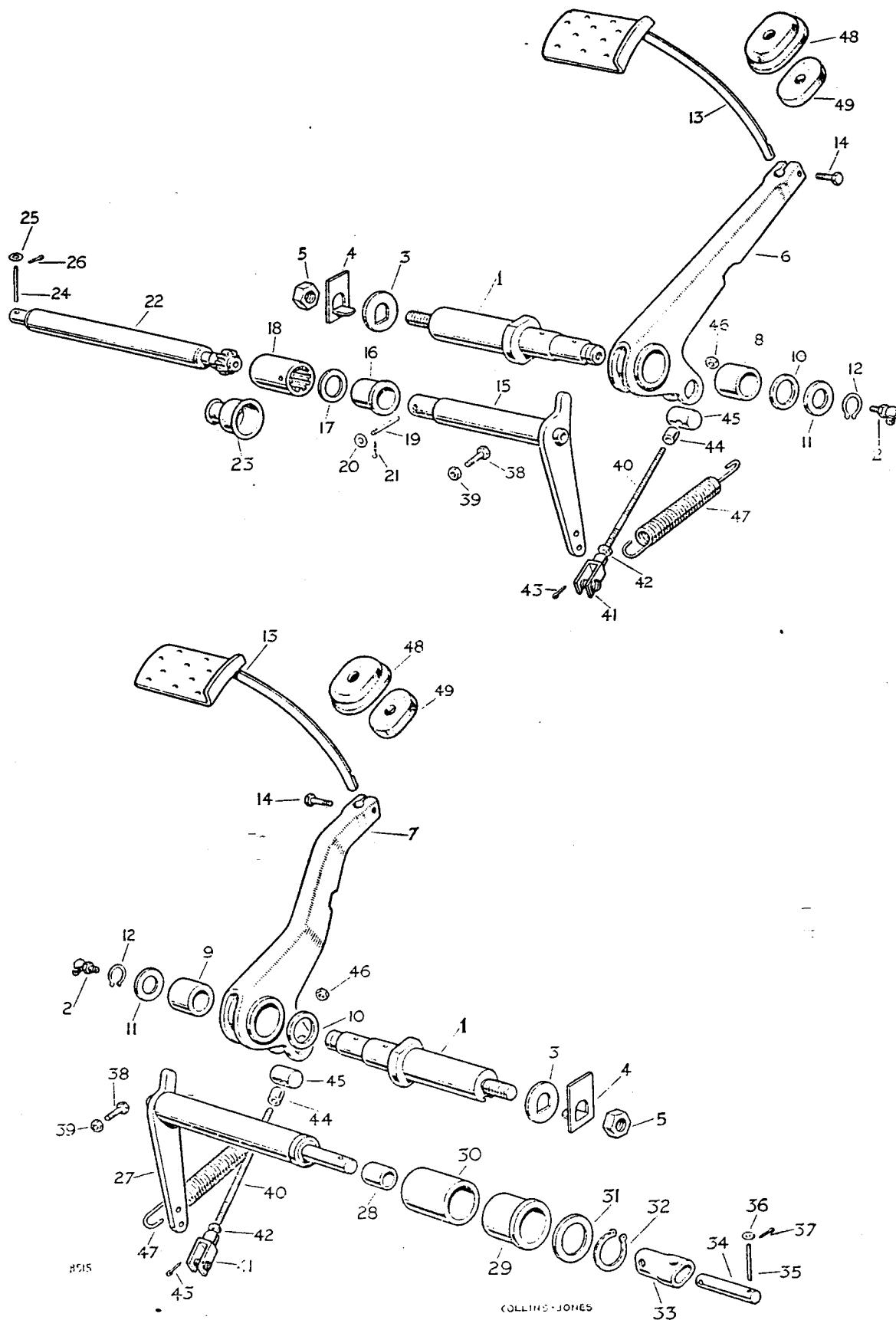
# CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS



# CHASSIS FRAME, ROAD SPRINGS AND SHOCK ABSORBERS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
61	Rubber strip for battery	...	...	...	Bolt ( $\frac{1}{4}$ " x $\frac{3}{8}$ " long)	4	77630		
					Fixing battery casing	1	237140		
					Bolt ( $\frac{1}{4}$ " x $\frac{3}{8}$ " long)	3	250692		
					Shakeproof washer and support	2	78114		
					Spring washer to chassis frame	3	3074		
					Nut ( $\frac{1}{4}$ ")	4	2823		
62	Battery cover	...	...	...		...	1	236986	
63	Battery fixing rod	...	...	...		...	2	236985	
64	Wing nut fixing battery	...	...	...		...	2	250431	
65	Suspension rubber for engine, front	...	...	...		...	2	240140	
	Plain washer, small				Fixing suspension	3	2251		
	Plain washer, large				rubber to	1	2851		
	Spring washer				engine and	4	3076		
	Nut ( $\frac{3}{8}$ ")				chassis	4	2827		
66	Bolt ( $\frac{7}{16}$ " x $3\frac{5}{8}$ " long) rear	...	...	...		2	239656		
67	Plain washer, top	...	...	...		2	04799		
68	Rubber washer	...	...	...		2	50052		
69	Distance tube	...	...	...		2	04802		
70	Top rubber	...	...	...		2	07091		
71	Bottom rubber	...	...	...		2	04788		
72	Plain washer, bottom	...	...	...		2	04801		
73	Shim	...	...	...		As required	04800		
74	Special nut	...	...	...		2	240418		
	Split pin	...	...	...		2	2981		
	Road wheel well base rim type	...	...	...		5	231601		
	Road wheel, detachable rim type	...	...	...		5	217267		
	Special bolt and nut for detachable rim type wheel	...	...	...		8	243471		
	Tyre 6.00" x 16"	...	...	...		5	239742		
	Tyre 6.00" x 16"	...	...	...		5	232121	Alternative types. Check carefully before ordering	
	Tyre 6.00" x 16"	...	...	...		5	240377		
	Tyre 6.50" x 16"	...	...	...		5	232559		
	Tyre 7.00" x 16"	...	...	...		5	232123		
	Inner tube 6.00" x 16"	...	...	...		5	232122		
	Inner tube 6.50" x 16"	...	...	...		5	232560		
	Inner tube 7.00" x 16"	...	...	...		5	232124		
	Tyre 7.00" x 16"	...	...	...		5	233041	Supplied as extra equipment for	
	Inner tube 7.00" x 16"	...	...	...		5	233042	Desert conditions	
	Rim band for detachable rim type wheel	...	...	...		5	232053		
	Balance weight for road wheel				For well base	As required	230602		
	Bolt ( $\frac{1}{4}$ " x $\frac{3}{8}$ " long) fixing balance weight				rim type				
	Nut for road wheel	...	...	...	road wheel	As required	77808		
						.... 20	217361		

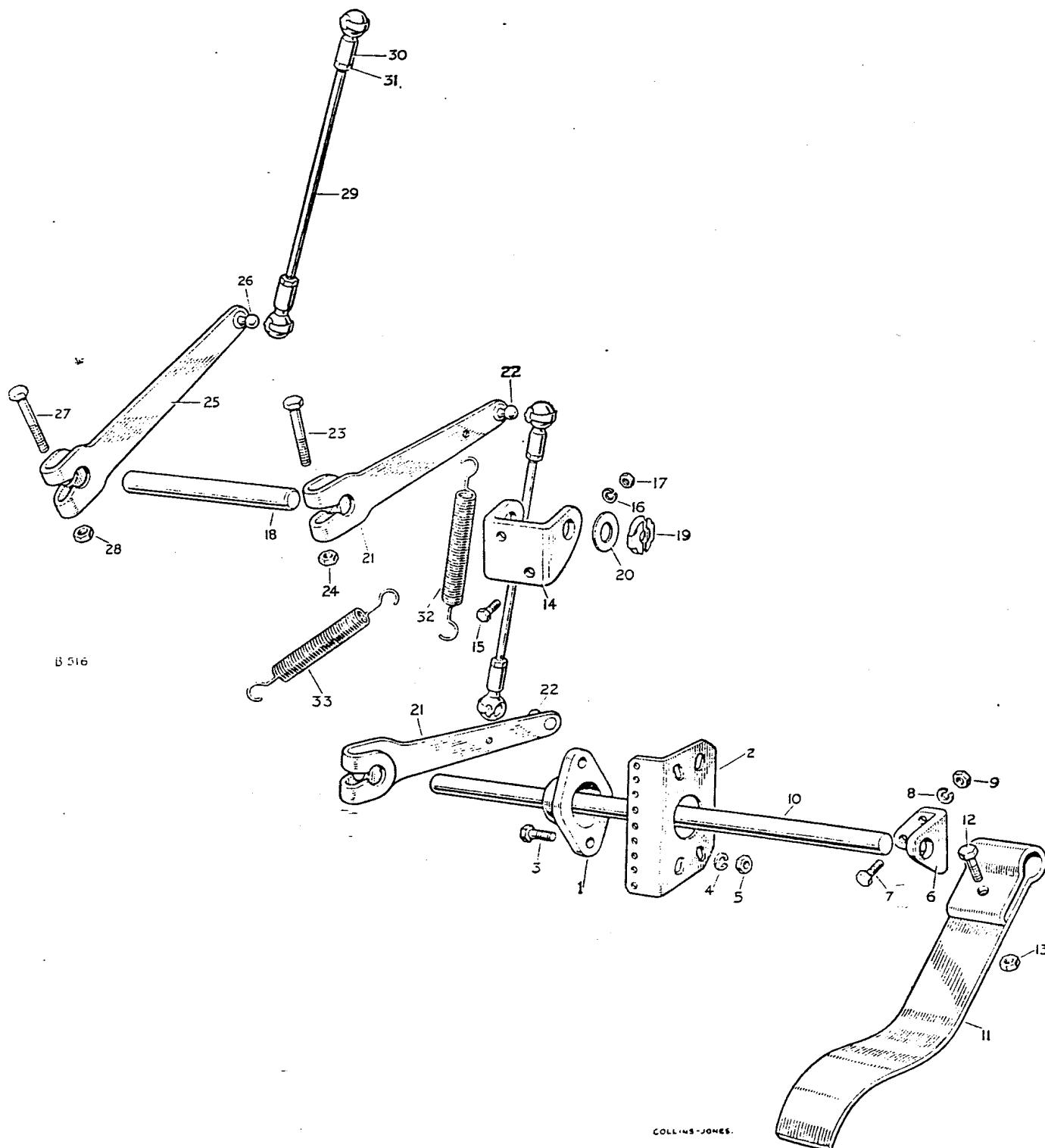
# CLUTCH PEDAL AND LINKAGE



# CLUTCH PEDAL AND LINKAGE

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Shaft for clutch and brake pedal	....	....	1	240809			
2	Grease nipple for shaft and pedal	....	....	2	238122			
3	"D" washer	Fixing		1	240807			
4	Locking plate		pedal shaft	1	240810			
5	Nut ( $\frac{5}{8}$ ')	to chassis frame		1	219668			
6	Pedal lever for clutch			1	241433	R.H.D.		
7	Pedal lever for clutch	....	....	1	241437	L.H.D.		
8	Bush for clutch pedal lever	....	....	1	240838	R.H.D.		
9	Bush for clutch pedal lever	....	....	1	240837	L.H.D.		
10	Thrust washer for pedal	....	....	1	237984			
11	Special washer	Fixing	pedal lever	1	236824			
12	Circlip		to shaft	1	09203			
13	Clutch pedal rod and pad	....	....	1	241479			
14	Set bolt ( $\frac{5}{16}$ " x 1" long) fixing rod to lever	....	....	1	237161	R.H.D.		
	Bolt ( $\frac{5}{16}$ " x $1\frac{1}{4}$ " long)	Fixing rod		1	237163	L.H.D.		
	Nut ( $\frac{5}{16}$ ")		to lever	1	2828			
15	Clutch relay shaft	....	....	1	236860			
16	Bush for relay shaft	....	....	2	218014			
17	Thrust washer for universal joint sleeve	....	....	1	236864			
18	Universal joint sleeve	....	....	1	236865			
19	Pin	Fixing sleeve		1	236866			
20	Plain washer		to	2	10882	R.H.D.		
21	Split pin	relay shaft		2	3359			
22	Cross shaft for clutch			1	243418			
23	Dust cover for cross shaft	....	....	1	219080			
24	Pin	Fixing cross		1	240191			
25	Plain washer		shaft to	2	10882			
26	Split pin	clutch fork		2	3359			
27	Clutch relay shaft			1	237395			
28	Bush for relay shaft, small	....	....	1	237402			
29	Bush for relay shaft, large	....	....	2	237397	L.H.D.		
30	Distance tube for relay shaft	....	....	1	238828			
31	Thrust washer for cross shaft	....	....	1	237401			
32	Circlip fixing cross shaft	....	....	1	217010			
33	Connecting tube for clutch	....	....	2	217979	1 off on R.H.D.		
34	Cross shaft rod for clutch, centre	....	....	1	237404	L.H.D.		
35	Pin	Fixing centre rod		3	240191	2 off on R.H.D.		
36	Plain washer		to cross shaft	6	10882	4 off on R.H.D.		
37	Split pin	and clutch fork		6	3359	4 off on R.H.D.		
38	Stop bolt for clutch relay	....	....	1	231918			
39	Lock nut for bolt	....	....	1	2823			
40	Operating rod for clutch	....	....	1	236835			
41	Clevis complete	Fixing rod		1	215809			
42	Locknut ( $\frac{5}{16}$ ")		to	1	2842			
43	Split pin	cross-shaft lever		1	2392			
44	Distance piece		Fixing rod	2	236836			
45	Trunnion	operating lever		1	217988			
46	Adjusting nut			4	2842			
47	Return spring for clutch	....	....	1	237436			
48	Rubber grommet	For clutch		1	70620			
49	Felt washer		pedal rod	1	70621			

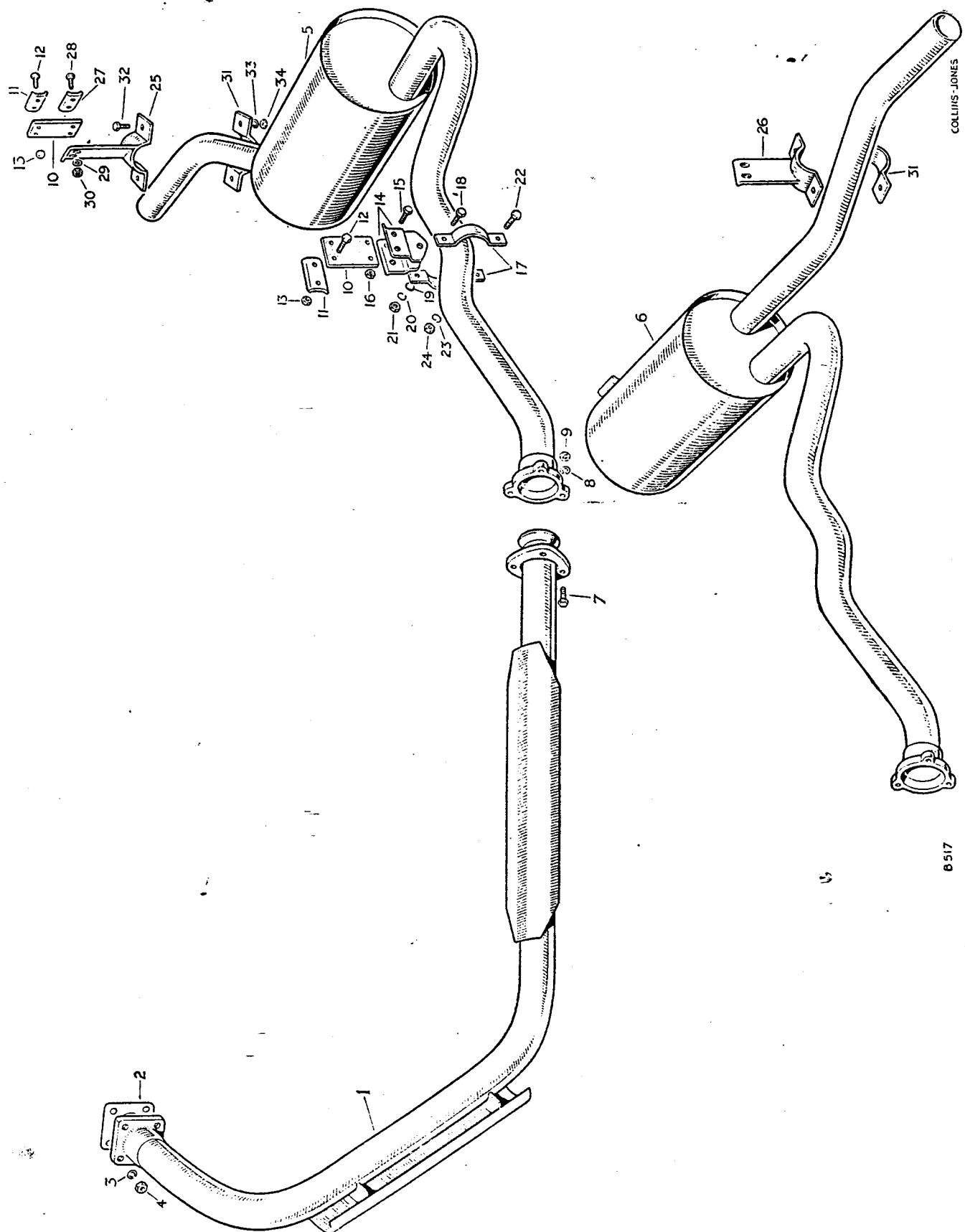
# ACCELERATOR LEVER AND RODS



# ACCELERATOR LEVER AND RODS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Housing for accelerator pedal shaft	....	....	1	236657			
2	Anchor for throttle return spring	....	....	1	237223			
3	Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)	Fixing housing and anchor		2	250511			
4	Spring washer			2	3074			
5	Nut ( $\frac{1}{4}$ ")	to dash		2	2823			
6	Bracket for accelerator pedal shaft		....	1	236998			
7	Bolt ( $\frac{1}{4}$ " x $\frac{3}{8}$ " long)	Fixing bracket		2	250510			
8	Spring washer		....	2	3074			
9	Nut ( $\frac{1}{4}$ ")	dash		2	2823			
10	Shaft for accelerator pedal	....	....	1	236658	R.H.D.		
	Shaft for accelerator pedal	....	....	1	236659	L.H.D.		
	Distance piece for pedal shafts	....	....	1	234635	L.H.D.		
11	Accelerator pedal	....	....	1	236932			
12	Bolt ( $\frac{5}{16}$ " x $\frac{7}{8}$ " long)	Fixing pedal		1	250523			
13	Nut ( $\frac{5}{16}$ ")		....	1	2828			
14	Bracket for accelerator cross shaft	....	....	1	236665	R.H.D.		
	Bracket for accelerator cross shaft	....	....	2	236998	L.H.D.		
15	Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	Fixing brackets and anchor		2	250510			
16	Spring washer			2	3074	4 off on L.H.D.		
17	Nut ( $\frac{1}{4}$ ")	to dash		2	2823			
18	Cross shaft for accelerator	....	....	1	243242	R.H.D.		
	Cross shaft for accelerator	....	....	1	236661	L.H.D.		
19	Special clip locating shaft	....	....	1	236966	R.H.D.		
20	Distance washer for lever	....	....	2	3680			
21	LEVER ASSEMBLY FOR ACCELERATOR	....	....	2	237001			
22	Ball end for lever	....	....	2	1481			
23	Bolt ( $\frac{1}{4}$ " x $1\frac{1}{8}$ " long)	Fixing levers		2	250514			
24	Nut ( $\frac{1}{4}$ ")		....	2	2823			
25	LEVER ASSEMBLY FOR CROSS SHAFT	....	....	1	234629			
26	Ball end for lever	....	....	1	1481			
27	Bolt ( $\frac{1}{4}$ " x $1\frac{1}{8}$ " long)	Fixing lever to cross shaft		1	250514			
28	Nut ( $\frac{1}{4}$ ")		....	1	2823			
29	Control rod for accelerator levers	....	....	2	236671			
30	Ball joint socket for rods	....	....	4	1659			
31	Locknut for socket	....	....	4	2247			
32	Return spring for throttle	....	....	1	07048			
33	Return spring for pedal	....	....	1	235649			

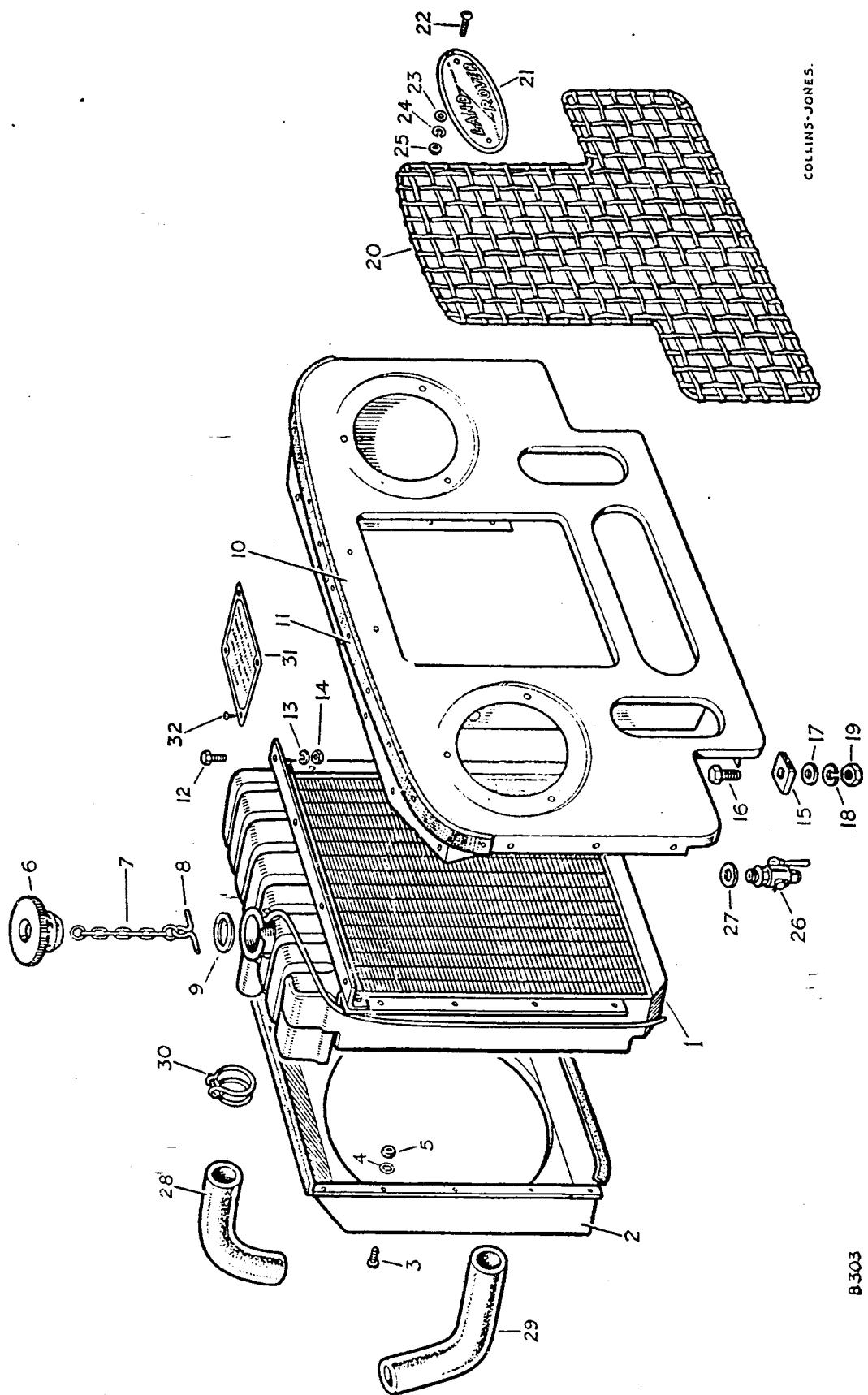
# EXHAUST SYSTEM



# EXHAUST SYSTEM

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Front exhaust pipe complete	....	....	1	236943			
2	Joint washer for exhaust pipe	....	....	1	213358			
3	Spring washer } Fixing exhaust pipe			4	3075			
4	Nut ( $\frac{5}{16}$ ") } to manifold			4	3771			
5	Exhaust silencer complete	....	....	1	237288	R.H.D.		
6	Exhaust silencer complete	....	....	1	237820	L.H.D.		
	Exhaust silencer complete	....	....	1	241672	R.H.D.		
	Exhaust silencer complete	....	....	1	241673	L.H.D.		107
7	Bolt ( $\frac{5}{16}$ " x $1\frac{1}{4}$ " long)			3	237163			
8	Spring washer } to front			3	3075			
9	Nut ( $\frac{5}{16}$ ") } exhaust pipe			3	3490			
10	Flexible mounting for exhaust pipe	....	....	4	239709	6 off on L.H.D.		
11	Clamp plate } Fixing flexible			2	239715	4 off on L.H.D.		
12	Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)			4	237142			
13	Self locking nut ( $\frac{3}{8}$ ") } mounting to chassis frame			4	234820			8 off on L.H.D.
14	Plate for flexible mounting	....	....	2	239710			
15	Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)			2	237142			
16	Self locking nut ( $\frac{3}{8}$ ") } flexible mounting			2	234820			
17	Pipe clamp	....	....	2	239711			
18	Bolt ( $\frac{5}{16}$ " x 1" long)			1	237160			
19	Shakeproof washer } Fixing pipe clamp			2	72614			
20	Spring washer } to flexible mounting			1	3075			
21	Nut ( $\frac{5}{16}$ ")			1	3490			
22	Bolt ( $\frac{1}{4}$ " x 1" long)			1	237143			
23	Spring washer } to			1	3074			
24	Nut ( $\frac{3}{8}$ ") } exhaust pipe			1	3819			
25	Clamp bracket for exhaust pipe	....	....	1	239712	R.H.D.		
26	Clamp bracket for exhaust pipe	....	....	1	239716	L.H.D.		
27	Clamp plate			1	239715			
28	Bolt ( $\frac{1}{4}$ " x 1" long)			2	237143			
29	Plain washer } Fixing clamp bracket to flexible mounting			2	3840			
30	Self locking nut ( $\frac{3}{8}$ ")			2	234820			
31	Saddle for clamp bracket	....	....	1	240087			
32	Bolt ( $\frac{5}{16}$ " x 1" long)			2	237160			
33	Spring washer } to			2	3075			
34	Nut ( $\frac{5}{16}$ ") } clamp bracket			2	3490			

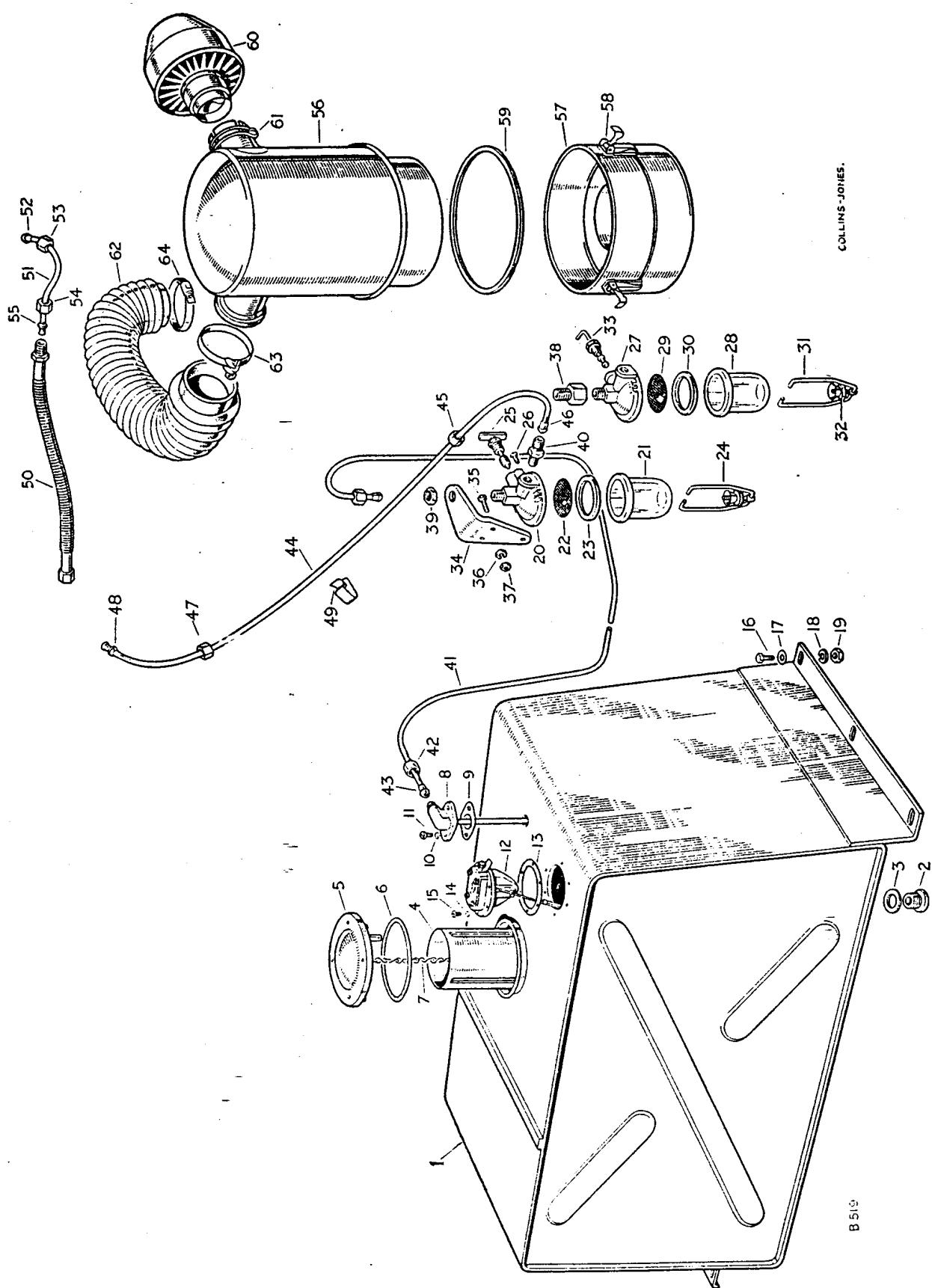
# RADIATOR AND FITTINGS



# RADIATOR AND FITTINGS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					RADIATOR BLOCK ASSEMBLY....	1	219245	
2					Cowl for fan ....	1	243373	
3					Screw (2 B.A. x $\frac{1}{8}$ " long) } Fixing	10	73408	
4					Shakeproof washer } cowl to	10	69402	
5					Nut (2 B.A.) } radiator block	10	2247	
6					Filler cap for radiator ....	1	217437	
7					Chain for filler cap ....	1	230328	
8					Retainer for chain ....	1	230329	
9					Joint washer for filler cap ....	1	217438	
10					RADIATOR GRILLE PANEL ASSEMBLY....	1	306032	
11					Bonnet rest strip ....	1	300824	
					Bifurcated rivet fixing strip ....	12	68087	
12					Bolt ( $\frac{1}{4}$ " x $\frac{1}{8}$ " long) } Fixing	11	237140	
13					Spring washer } radiator block to	11	3074	
14					Nut ( $\frac{1}{4}$ ") } grille panel	11	2823	
15					Rubber buffer ....	3	300819	
16					Bolt ( $\frac{5}{16}$ " x $1\frac{1}{4}$ " long) } Fixing	3	237163	
17					Plain washer } grille panel to	6	2249	
18					Spring washer } chassis frame	3	3075	
19					Nut ( $\frac{5}{16}$ ") } ....	3	2828	
20					Grille for radiator ....	1	302567	
21					"Land-Rover" nameplate, 7 $\frac{3}{16}$ " overall....	1	302361	
22					Screw (2 B.A. x 1" long) } Fixing	2	78120	
23					Plain washer } grille and	2	2260	
24					Spring washer } name plate to	2	3073	
25					Nut (2 B.A.) } grille panel	2	2247	
26					Drain tap for radiator ....	1	243237	
27					Joint washer for drain tap ....	1	213959	
28					Hose for radiator, top ....	1	217273	
29					Hose for radiator, bottom ....	1	217274	
30					Clip for radiator hoses ....	4	50315	
31					Oil recommendation plate ....	1	235634	
32					Drive screw fixing plate ....	4	78001	

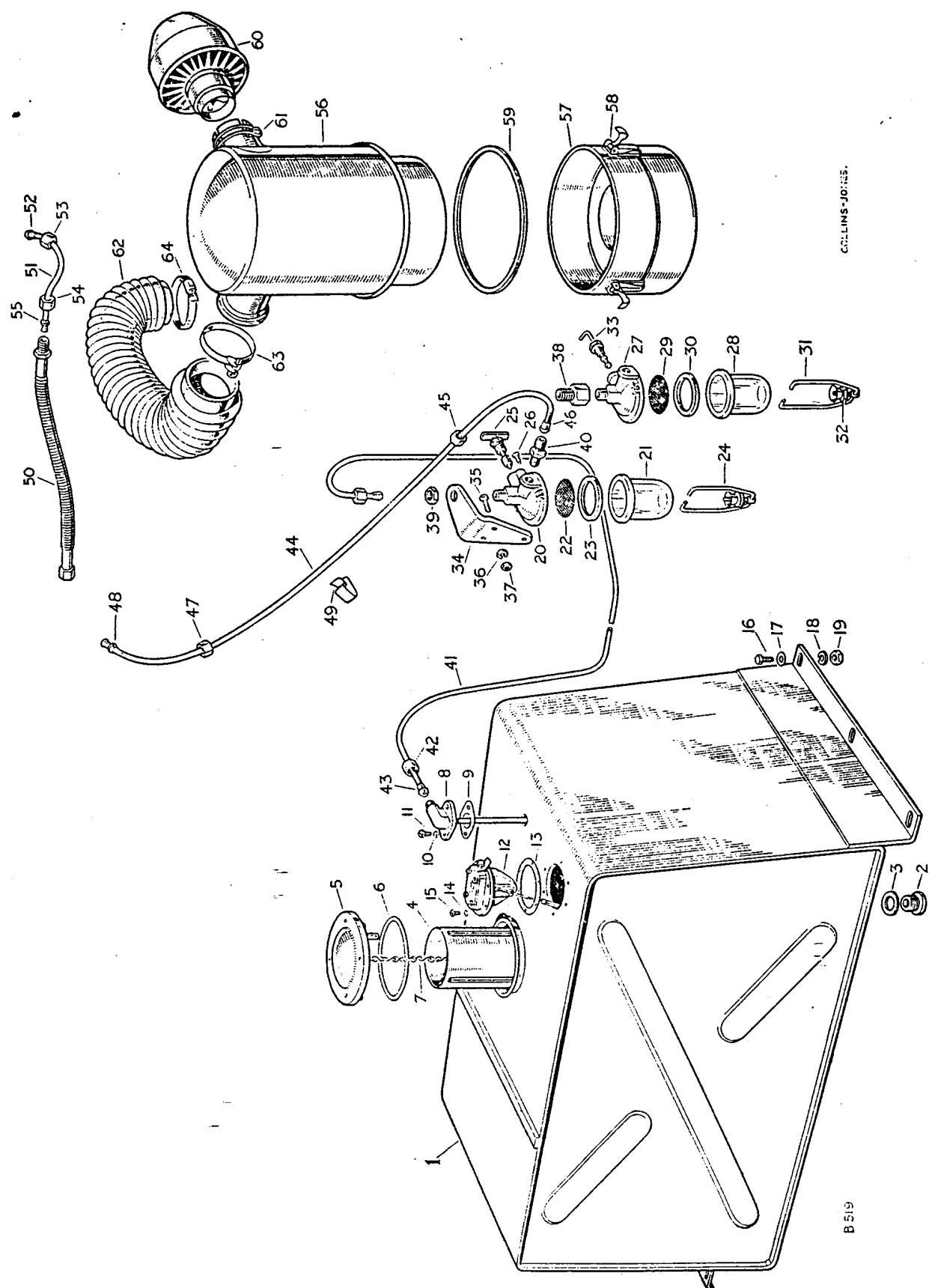
# PETROL TANK, FILTER AND PIPES



# PETROL TANK, FILTER AND PIPES

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Petrol tank complete	....	....	....	....	1	237583	
2	Drain plug for petrol tank	....	....	....	....	1	235592	
3	Joint washer for drain plug	....	....	....	....	1	230509	
4	Telescopic filler tube	....	....	....	....	1	231188	
5	Filler cap	....	....	....	....	1	261509	
6	Joint washer for cap	....	....	....	....	1	231190	
7	Chain for filler cap	....	....	....	....	1	237585	
8	Outlet elbow complete for tank	....	....	....	....	1	215818	
9	Joint washer for outlet elbow	....	....	....	....	1	215818	
10	Spring washer	Fixing elbow	....	....	....	2	3101	
11	Screw (3 B.A. x $\frac{1}{2}$ " long)		to tank	....	....	2	3100	
12	Gauge unit for petrol tank	....	....	....	....	1	236017	
13	Joint washer for gauge unit	....	....	....	....	1	56398	
14	Spring washer	Fixing gauge	....	....	....	6	3101	
15	Screw (3 B.A. x $\frac{1}{2}$ " long)		unit to tank	....	....	6	3100	
16	Bolt ( $\frac{1}{8}$ " x $\frac{3}{4}$ " long)	Fixing petrol tank	....	....	....	6	250703	
17	Plain washer		....	....	....	12	2249	
18	Spring washer		to chassis frame	....	....	6	3075	
19	Nut ( $\frac{1}{8}$ ")	....	....	....	....	6	2828	
20	Petrol sediment bowl complete	....	....	....	....	1	241221	
21	Body only	....	....	....	....	1	241222	
22	Bowl only	....	....	....	....	1	236891	Alternative to the 8 lines below. Check carefully before ordering
23	Gauze for bowl	....	....	....	....	1	241223	
24	Joint washer for bowl	....	....	....	....	1	241225	
25	Retainer for bowl	....	....	....	....	1	261419	
26	Tap and gland complete	....	....	....	....	1	241224	
	Special screw for tap	....	....	....	....	1	241226	
	Petrol sediment bowl complete	....	....	....	....	1	235682	
	Body only	....	....	....	....	1	262278	
27	Bowl only	....	....	....	....	1	236896	Alternative to the 8 lines above. Check carefully before ordering
28	Gauze for bowl	....	....	....	....	1	236894	
29	Joint washer for bowl	....	....	....	....	1	236895	
30	Retainer for bowl	....	....	....	....	1	240234	
31	Screw cap for retainer	....	....	....	....	1	240235	
32	Tap and gland complete	....	....	....	....	1	240236	
33	Bracket for sediment bowl	....	....	....	....	1	218468	
34	Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	Fixing bracket to dash	....	....	....	3	250510	
35	Spring washer		....	....	....	3	3074	
36	Nut ( $\frac{1}{4}$ )		....	....	....	3	2823	
37	Inlet adaptor for sediment bowl	....	....	....	....	1	218471	
38	Special nut fixing adaptor and bowl to bracket	....	....	....	....	1	218470	
39	Outlet union for sediment bowl	....	....	....	....	1	218469	

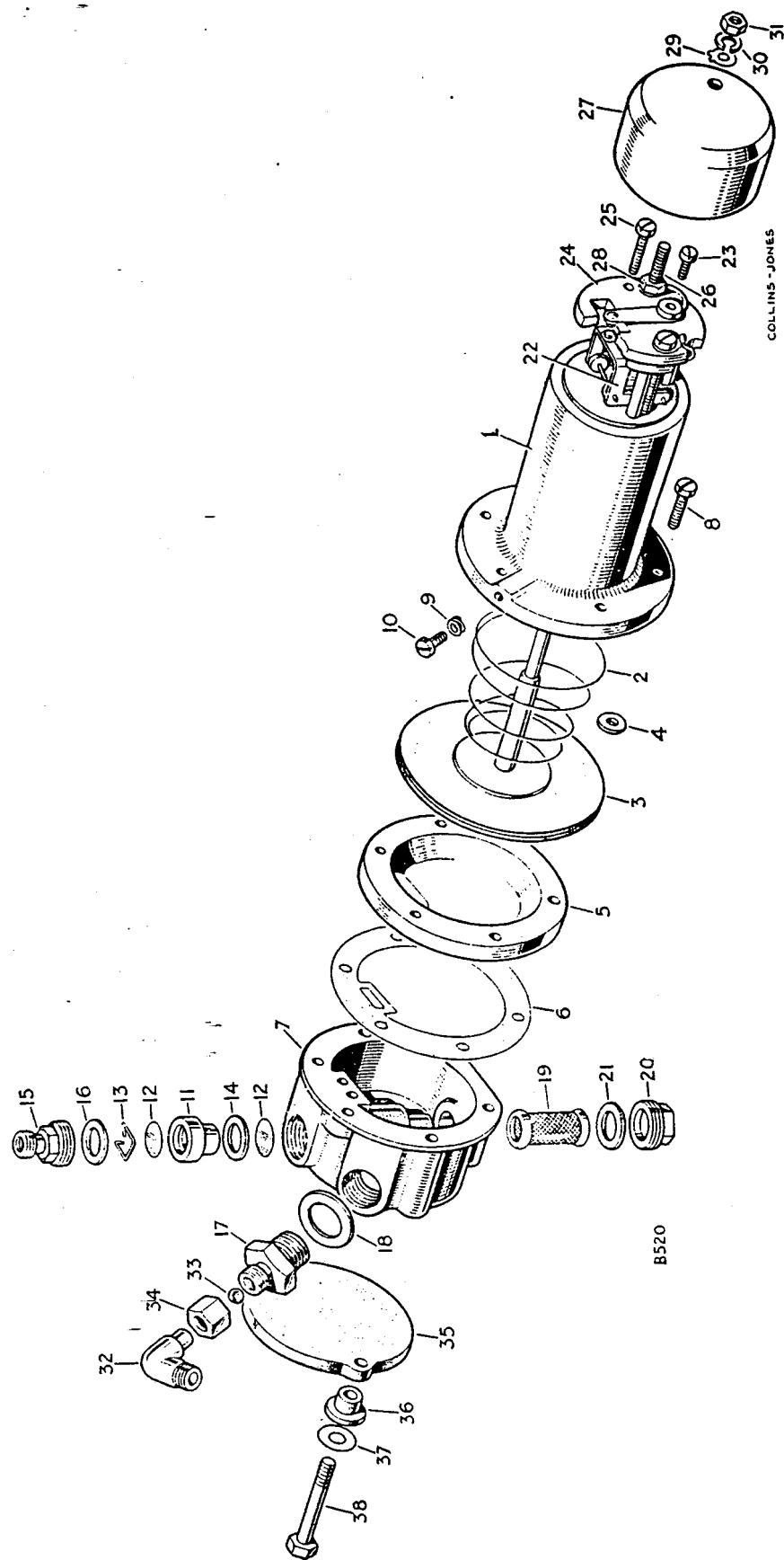
# PETROL TANK, FILTER AND PIPES



# PETROL TANK, FILTER AND PIPES

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
41	Petrol pipe complete, tank to bowl	....	....	1	239642			
42	Nut	Fixing pipe to		2	2729			
43	Nipple	Fixing pipe to tank and bowl		2	2728			
44	Petrol pipe complete, bowl to pump	....	....	1	240207			
45	Nut			1	2729			
46	Nipple	Fixing pipe		1	2728			
47	Nut	to bowl and pump		1	50421			
48	Olive			1	3136			
49	Clip for petrol pipe	....	....	1	50637			
50	Flexible petrol pipe complete	....	....	1	242377			
51	Petrol pipe complete, flex to carburettor	....	....	1	218955			
52	Nipple	Fixing pipe to flex		1	2729			
53	Nut			1	2729			
54	Nut	and carburettor		1	50421			
55	Olive			1	3136			
	Oil bath air cleaner complete	....	....	1	217397			
56	Filter and case	....	....	1	261412			
57	Oil container	....	....	1	261413			
58	Toggle clip for oil container	....	....	3	262068			
59	Cork washer for oil container	....	....	1	261414			
60	Centrifugal air cleaner	....	....	1	217396			
61	Clip fixing cleaners together	....	....	1	50326			
62	Rubber connection, air cleaner to carburettor	....	....	1	237868			
63	Clip	Fixing connection to cleaner		1	232451			
64	Clip	and carburettor		1	232992			

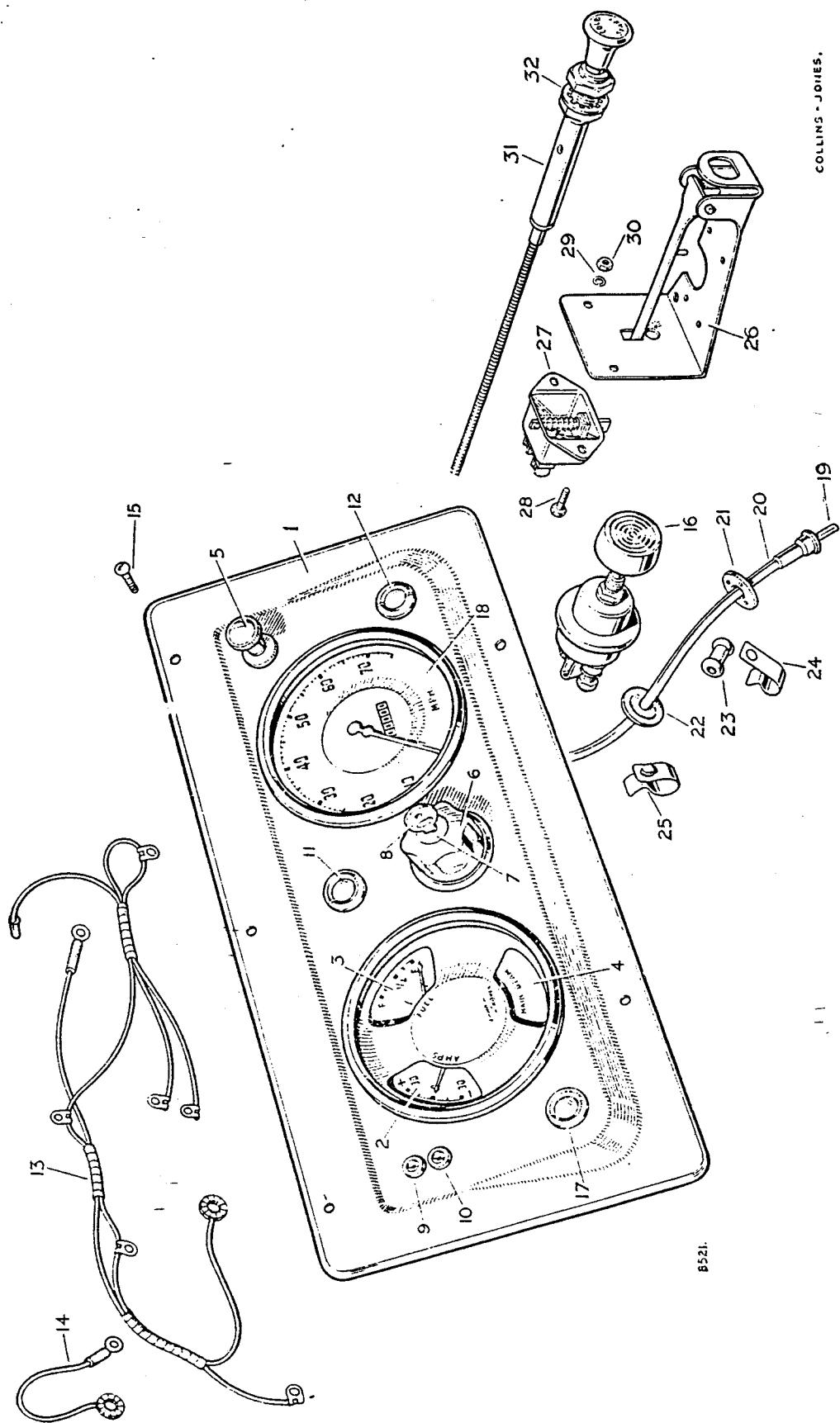
# PETROL PUMP



# PETROL PUMP

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Petrol pump complete	...	1	212456
1					Coil complete	...	1	262286
2					Spring for armature	...	1	262304
3					Diaphragm complete	...	1	260550
4					Roller for diaphragm	...	11	260583
5					Plate body	...	1	262299
6					Joint washer for plate body	...	1	262300
7					Body	...	1	262287
8					Screw fixing coil housing to body	...	5	262301
9					Special spring washer } For earth		1	262303
10					Special nut } terminal screw		1	262309
11					Valve cage	...	1	262288
12					Disc for valve	...	2	262297
13					Spring clip retaining valve disc	...	1	262289
14					Washer for valve cage	...	1	262290
15					Outlet union	...	1	262294
16					Washer for outlet union	...	1	262293
17					Inlet union	...	1	262296
18					Washer for inlet union	...	1	262298
19					Filter	...	1	262292
20					Plug for filter	...	1	262295
21					Washer for filter plug	...	1	262293
22					Contact set complete	...	1	260567
23					Special screw for contact blade	...	1	262310
24					Moulding for end plate	...	1	260585
25					Screw fixing moulding	...	2	262308
26					Terminal screw	...	1	262307
27					Cover for end plate	...	1	234309
28					Terminal nut	...	1	262306
29					Tag for terminal	...	1	262305
30					Spring washer	...	1	3073
31					Nut (2 B.A.)	...	1	3926
32					Elbow for pump	...	2	50499
33					Olive } Fixing		2	3136
34					Nut } elbow to pump		2	50421
35					Mounting plate		1	212557
36					Rubber bush } Fixing electric petrol pump	2	212558	
37					Plain washer		2	2228
38					Special set bolt		2	212556

# INSTRUMENTS



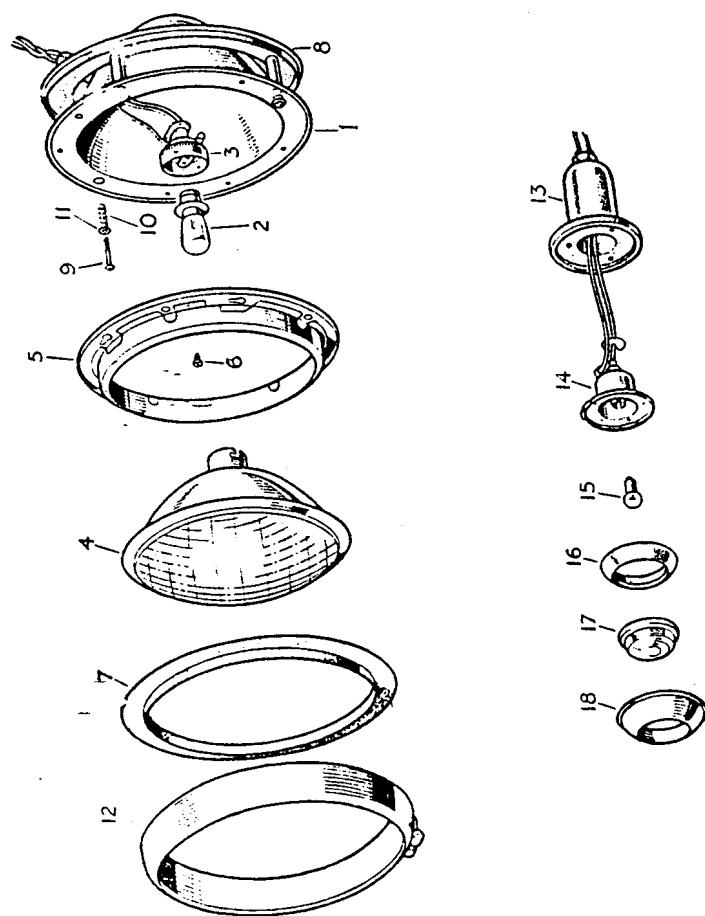
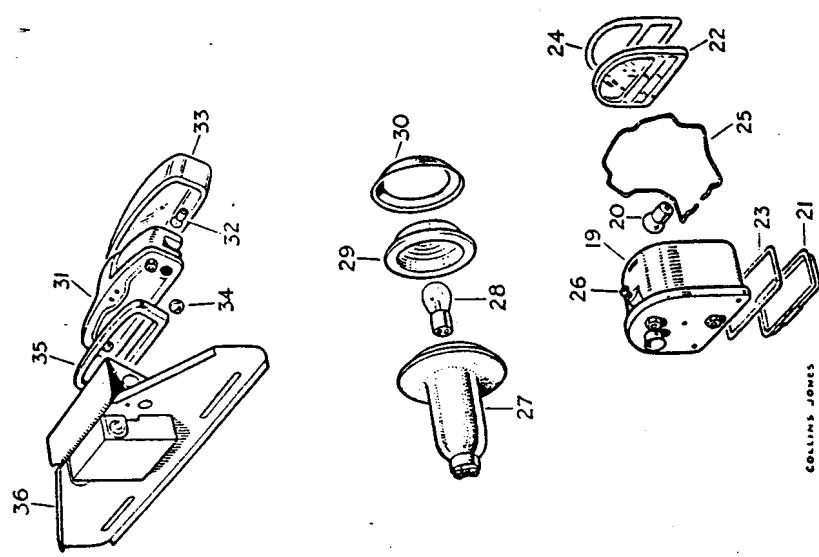
COLLINS - JONES,

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# INSTRUMENTS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					Instrument panel .....	1	302958	
					Gauge and ammeter panel complete .....	1	239566	
2					Ammeter .....	1	239567	
3					Petrol gauge .....	1	239568	
4					Warning light for headlamp beam .....	1	239569	
					Bulb for warning light .....	1	232590	
5					Switch for panel lights .....	1	240908	
6					Switch for lamps and ignition .....	1	239570	
					Switch for lamps and ignition .....	1	240714	America. Dollar area.
7					Barrel lock for ignition .....	1	59895	
8					Key for lock .....	1	29979	State key number when ordering
9					Socket for inspection lamp, black .....	1	219655	
10					Socket for inspection lamp, red .....	1	219654	
11					Warning light, ignition .....	1	238018	
12					Warning light, mixture .....	1	238020	
					Bulb for warning light .....	2	232590	
13					Panel harness .....	1	238723	
14					Lead, ammeter to inspection socket .....	1	238724	
					Bulb for panel light .....	2	232590	
15					Set screw (2 B.A. x $\frac{3}{8}$ " long) .....	5	77941	
					Plain washer } Fixing	5	3685	
					Spring washer } instrument	5	3073	
					Nut (2 B.A.) } panel	5	2247	
16					Starter switch .....	1	237540	
17					Warning light, oil .....	1	238019	
					Bulb for warning light .....	1	232590	
18					Speedometer, miles .....	1	239564	
					Speedometer, kilometres .....	1	239565	
					Cable complete for speedometer .....	1	232570	
19					Cable, inner .....	1	234536	
20					Cable, outer .....	1	234537	
21					Retaining plate for cable .....	1	232566	
					Spring washer } Fixing retaining	3	3073	
					Set bolt (2 B.A. x $\frac{1}{4}$ " long) } plate	3	250957	
22					Rubber grommet, in dash } For speedometer	1	233243	
23					Rubber grommet, on cable } cable	3	06860	
24					Clip } For	1	239600	
25					Clip } speedometer	1	240407	
					Clip } cable	1	240417	
26					Bracket for mixture control .....	1	216380	
27					Switch for mixture warning light .....	1	214223	
28					Bolt (2 B.A. x $\frac{1}{2}$ " long) } Fixing	2	250959	
29					Spring washer } switch	2	3073	
30					Nut (2 B.A.) } to bracket	2	2247	
31					Mixture control complete .....	1	239018	
32					Shakeproof washer for control .....	1	233017	

# HEAD, SIDE AND TAIL LAMPS

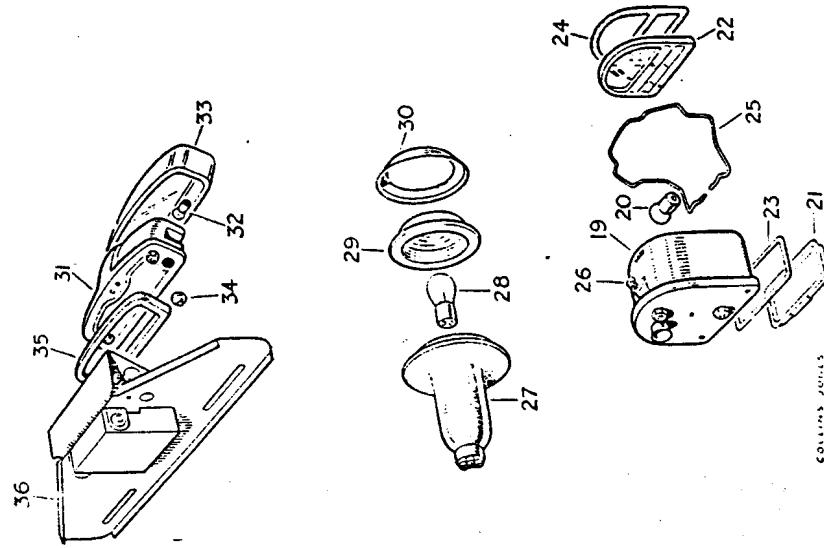


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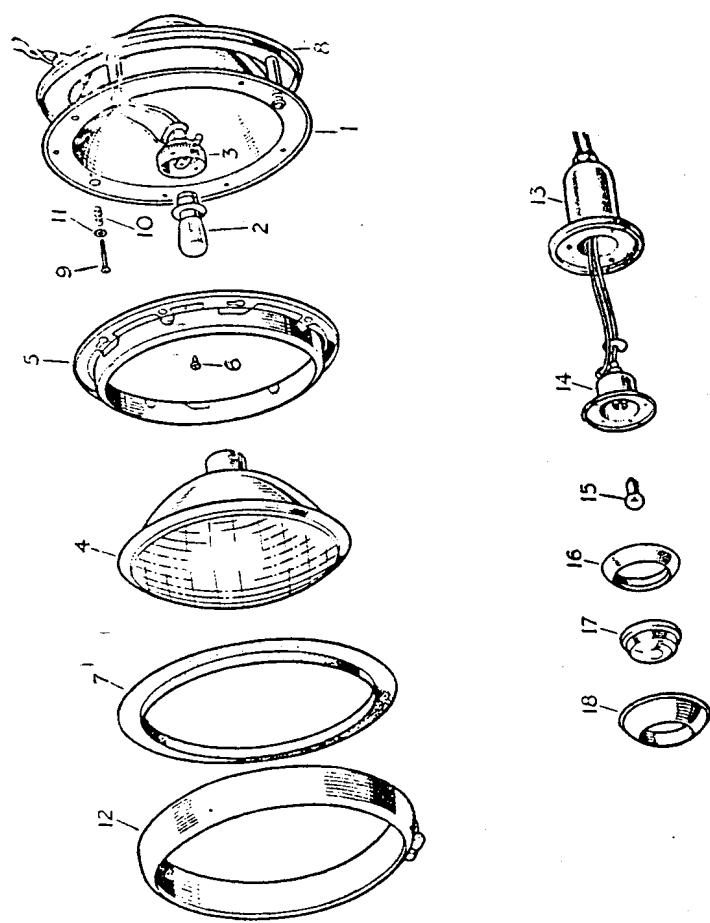
# HEAD, SIDE AND TAIL LAMPS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
					Headlamp complete....	2	235663	R.H.D.	
					Headlamp complete....	2	235664	L.H.D. Except Europe	
					Headlamp complete....	2	235665	L.H.D. Europe except France	
					Headlamp complete....	2	235666	France only	
					Headlamp shell and connector	2	234365	America. Dollar area	
1	Body for headlamp	2				261995			
2	Bulb for headlamp	2				235232	R.H.D.		
	Bulb for headlamp	2				232852	L.H.D. Except Europe		
	Bulb for headlamp	2				236930	L.H.D. Europe except France		
3	Adaptor for bulb, double contact	2				261792			
	Adaptor for bulb, triple contact	2				261794	France only		
4	Light unit	2				262268	R.H.D.		
	Light unit	2			"Block-pattern"	262342	L.H.D. Except Europe		
	Light unit	2			lens	262343	L.H.D. Europe except France		
	Light unit, triple contact	2				262269	France only		
5	Rim complete for light unit....	2				261791			
6	Special screw for light unit rim	6				262100			
7	Rubber gasket for headlamp rim	2				262101			
8	Gasket for body ....	2				261793			
9	Special screw	6				261940			
10	Spring for screw	6			Light unit adjustment	261941			
11	Cup washer for screw	6				261943			
12	Rim for headlamp, vehicle colour	2				237896			
	Screw (2 B.A. x $\frac{1}{2}$ " long)	6			Fixing head lamp	71164			
	Spring washer	6			to	3073			
	Nut (2 B.A.)	6			front grille	2247			
	Side lamp complete	2				236102			
13	Body	2				262635			
14	Bulb interior	2				262634			
15	Bulb for side lamp	2				242491			
16	Gasket for body ....	2				262632			
17	Glass	2				237041			
18	Rim complete	2				262631			
	Screw (4 B.A. x $\frac{3}{8}$ " long)	6			Fixing	75804			
	Spring washer	6			side lamp	3072			
	Nut (4 B.A.)	6			to front wing	75805			
19	Stop tail lamp complete	2				217618			
20	Bulb (12v. 6w.) for stop tail lamp	4				10211			
21	Glass for number plate illumination, white	2				261500			
22	Glass for stop and tail lights, red	2				260039			
23	Gasket for number plate illumination glass	2				260059			
24	Gasket for stop tail glass	2				260682			
25	Spring retaining glasses	2				261499			
26	Screw fixing body....	2				261501			

# HEAD, SIDE AND TAIL LAMPS



CONTINUED ON PAGE 3

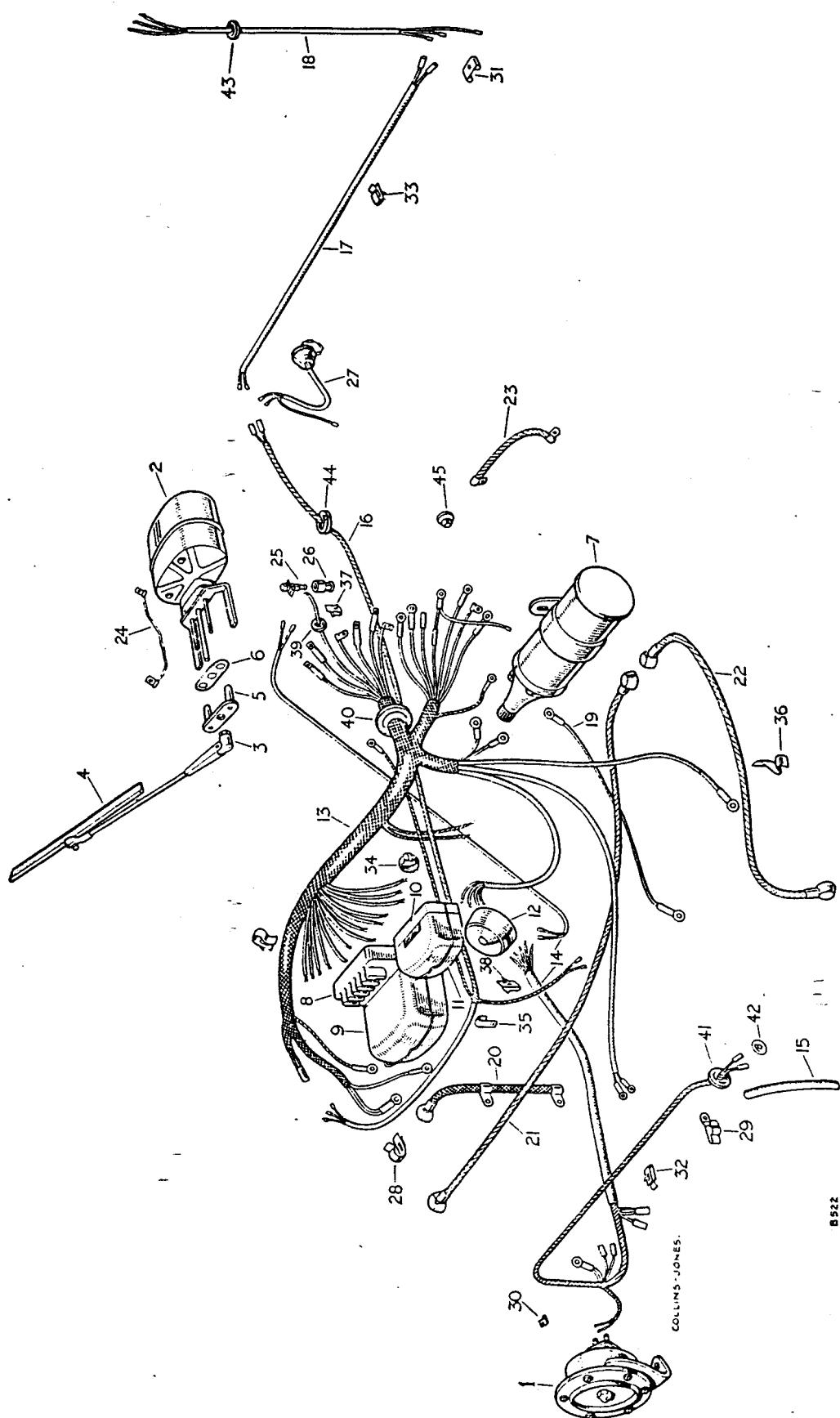


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# HEAD, SIDE AND TAIL LAMPS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
27	Stop tail lamp	....	....	....	....	2	234212	
28	Rubber body	....	....	....	....	2	261638	
29	Bulb for stop tail lamp	....	....	....	....	2	235727	
30	Glass	....	....	....	....	2	261641	
	Rim for glass	....	....	....	....	2	261640	
	Screw (4 B.A. x $\frac{3}{8}$ " long)	Fixing tail lamp to body				6	75804	
	Spring washer					6	3072	
	Nut (4 B.A.)					6	75805	America. Dollar area
31	Number plate lamp	....	....	....	....	1	234213	
32	Bulb for number plate lamp	....	....	....	....	1	242491	
33	Glass	....	....	....	....	1	261919	
34	Rubber grommet for wire	....	....	....	....	1	261252	
35	Rubber gasket for lamp	....	....	....	....	1	261253	
36	Support for lamp	....	....	....	....	1	302298	
	Screw (2 B.A. x $\frac{3}{8}$ " long)	Fixing support to tailboard				2	77846	
	Spring washer					2	3073	
	Nut (2 B.A.)					2	2247	

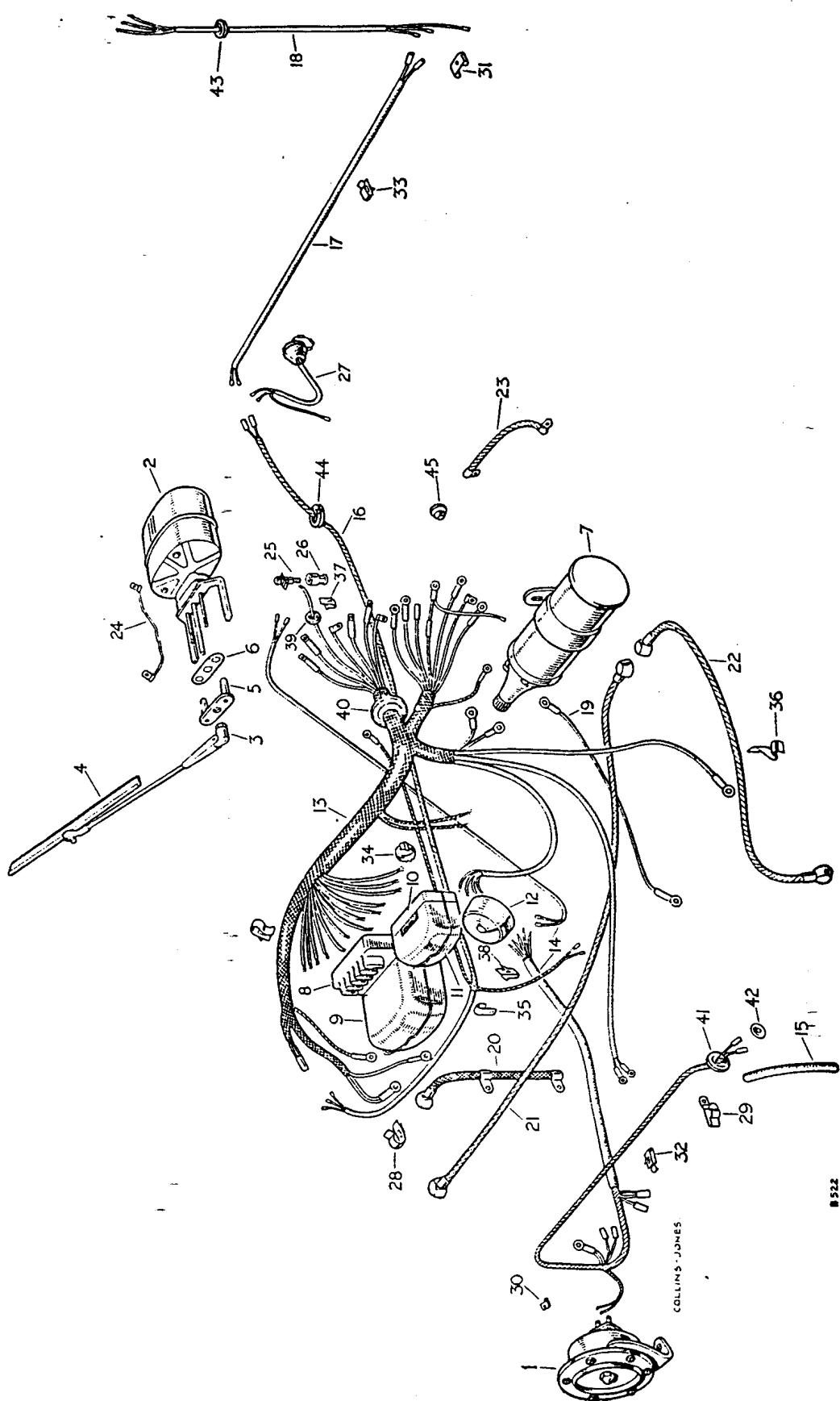
# GENERAL ELECTRICAL EQUIPMENT



# GENERAL ELECTRICAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
1	Electric horn, offset adjustment	....	1	240325	Alternative, check				
	Electric horn, central adjustment	....	1	241815	before ordering				
	Contract set for horn	....	1	262636					
	Set bolt ( $\frac{3}{8}$ " x $\frac{5}{8}$ " long)	Fixing electric horn to	1	250538					
	Spring washer	chassis frame	1	3076					
2	Windscreen wiper motor complete	....	1	239571					
3	Arm for wiper blade	....	1	241721					
4	Wiper blade	....	1	261504					
5	Escutcheon for windscreen wiper motor	....	2	302976					
6	Rubber seal for escutcheon	....	2	302987					
	Screw (2 B.A. x $1\frac{5}{16}$ " long)	Fixing	2	78127					
	Spring washer	redundant	2	3073					
	Nut (2 B.A.)	escutcheon	2	2247					
	Battery, dry	....	1	230723					
7	Ignition coil	....	1	237705					
	Acorn nut	For ignition	1	240102					
	Split washer	coil	1	214279					
	Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	Fixing	2	250692					
	Spring washer	coil to	2	3074					
	Nut ( $\frac{1}{4}$ ")	dash	2	2823					
8	Voltage control box	....	1	235553					
9	Cover for control box	....	1	262859					
	Screw (2 B.A. x $1\frac{1}{4}$ " long)	Fixing	2	77992					
	Spring washer	voltage	2	3073					
	Nut (2 B.A.)	control box	2	2247					
10	Fuse box	....	1	219078					
11	Cover for fuse box	....	1	261502					
	Fuse 25 amp.	....	1	40167					
	Special screw	Fixing	2	3279					
	Special nut	fuse box	2	3280					
12	Junction box	....	1	03971					
	Screw (2 B.A. x $\frac{1}{2}$ " long)	Fixing	2	71164					
	Spring washer	junction	2	3073					
	Nut (2 B.A.)	box	2	2247					
13	Dash harness	....	1	238715					
14	Headlamp, sidelamp and horn harness	....	1	238722					
15	Sheath for side lamp lead	....	2	233463					
16	Frame harness	....	1	238725	86				
	Frame harness	....	1	241554	107				
17	Rear cross member harness	....	1	236137					
18	Stop tail leads	....	2	236139					
	Stop tail leads	....	2	243507	America. Dollar area				
	Extension lead for stop light switch	....	1	239282	L.H.D.				

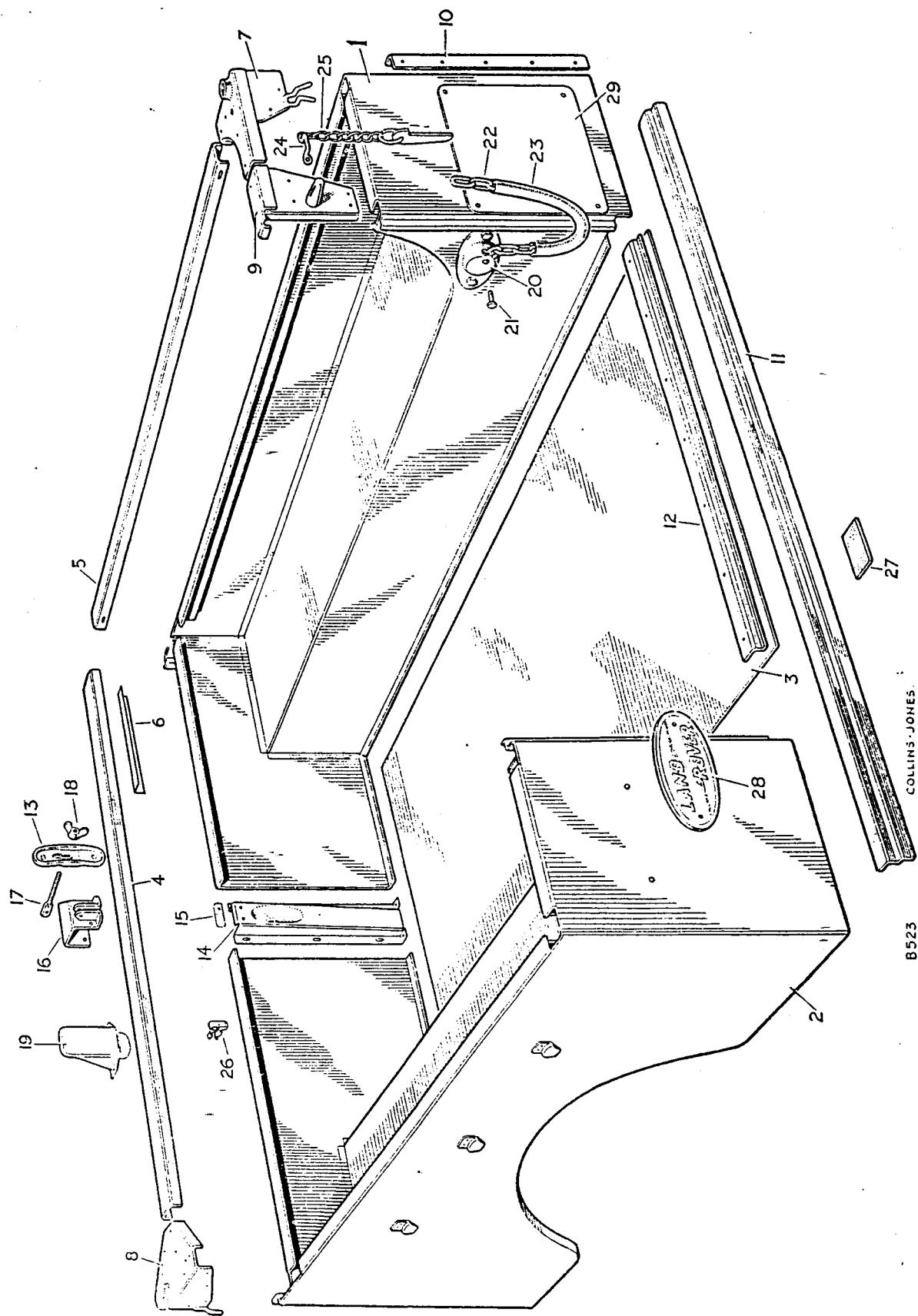
# GENERAL ELECTRICAL EQUIPMENT



# GENERAL ELECTRICAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Harness for number plate	1	243508	
					Cable clip $\frac{1}{16}$ " hole } For number	4	8885	
					Cable clip $\frac{1}{8}$ " hole } plate harness	2	50637	
					Drive screw	3	78006	America.
					Bolt 2 B.A. x $\frac{1}{2}$ " long } Fixing	1	237121	Dollar area
					Spring washer } clip 8885	1	3073	
					Nut (2 B.A.)	1	2247	
					Cable clip for tail lamp lead	1	8136	
19					Cable, coil to distributor	1	240198	
20					Cable, battery to earth	1	239558	
21					Cable, battery to switch	1	239559	
					Drive screw fixing battery cables	2	50552	
22					Cable, switch to starter	1	240413	
23					Cable, gearbox to earth	1	219649	
					Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long) } Fixing	1	237139	
					Shakeproof washer } gear box	1	78114	
					Nut ( $\frac{1}{4}$ ") } earth cable	1	3819	
					Wiper feed lead and plug	1	239687	
24					Earth lead for wiper motor	1	239688	
25					Plug socket for leads on steering bracket	1	233531	
26					Cap for wiper feed socket	1	240408	
27					Trailer socket and lead	1	240696	Supplied as extra equipment.
28					Cable clip for frame harness, at dash	2	237279	
					Cable clip for frame harness, at junction box	1	233770	
29					Cable clip at L.H. headlamp	1	3619	
30					Earthing clip for headlamp	1	234523	
31					Earthing clip on rear cross-member	2	236366	
					Screw (2 B.A. x $\frac{1}{8}$ " long) } Fixing earthing	2	77846	
					Spring washer } clip to rear	2	3073	
					Nut (2 B.A.) } cross-member	2	2247	
32					Cable clip, for headlamp and horn cable harness	6	233770	
33					Clip for rear cross-member harness	3	236365	
34					Cable clip, frame harness to petrol pipe	3	240429	
35					Cable clip, harness to steering column support	1	240468	
36					Cable clip, starter lead	1	3551	
37					Cable clip, wiper feed lead	1	240406	
38					Cable clip, stop lamp lead	1	236365	5 off on L.H.D.
39					Rubber grommet in dash for wiper motor lead	1	233244	
40					Rubber grommet, main harness, in dash	2	219680	
41					Rubber grommet, headlamp cable at fan cowl	2	219680	
42					Rubber grommet for side lamp lead	2	233243	
43					Rubber grommet, tail lamp lead	2	233243	
44					Rubber grommet for frame harness	2	233245	
45					Rubber plug for redundant hole	2	73198	
					Rubber plug for redundant hole	2	301346	America. Dollar area. 3 off on 107

# BODY, CAPPINGS AND SOCKETS. 86



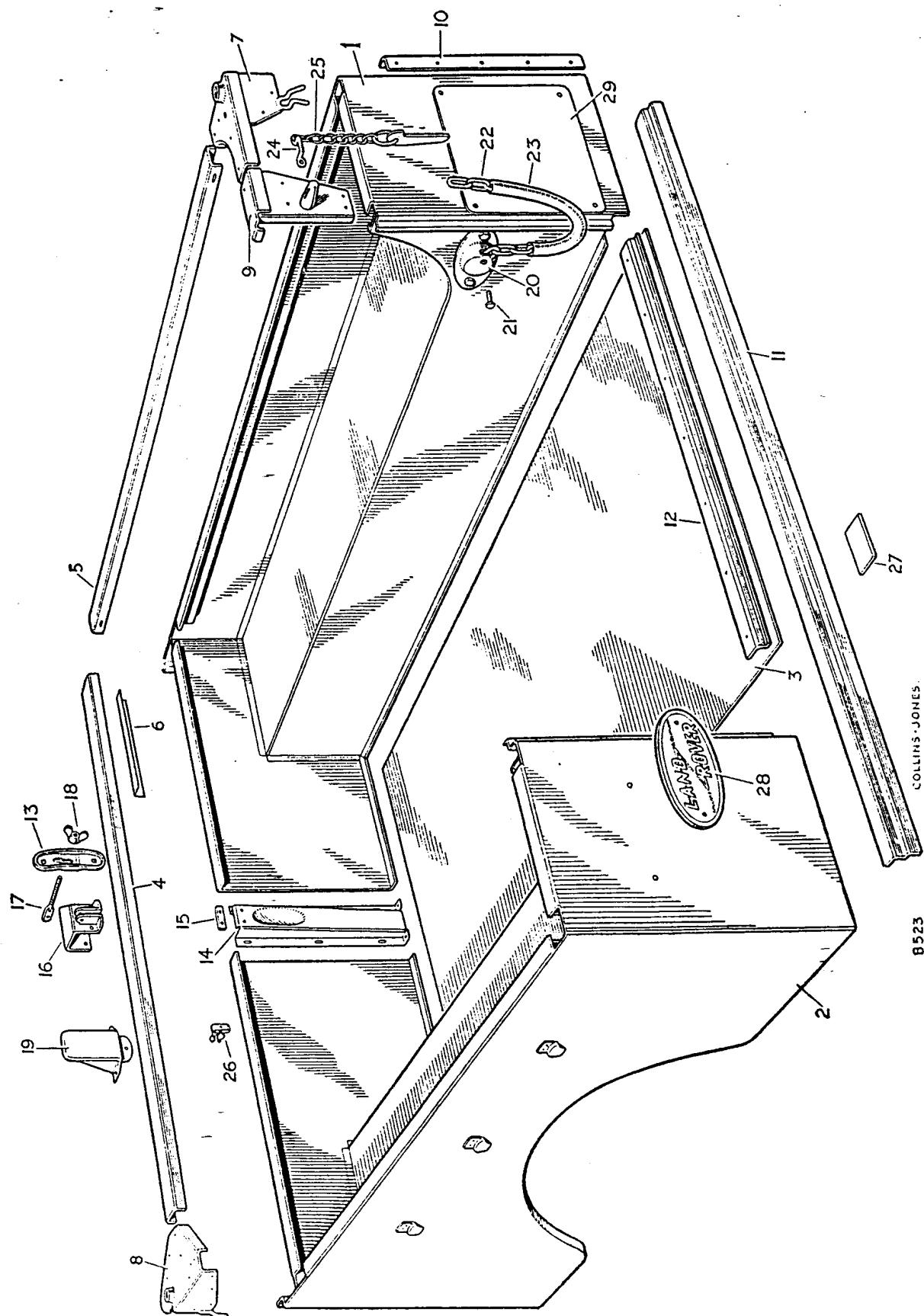
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COLLINS-JONES

# BODY, CAPPINGS AND SOCKETS. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					BODY FLOOR AND SIDES ASSEMBLY	1	304112	
					BODY FLOOR AND SIDES ASSEMBLY	1	304547	America. Dollar area
1					Side and wheelarch complete R.H.	1	302862	
					Side and wheelarch complete R.H.	1	304165	America. Dollar area
2					Side and wheelarch complete L.H.	1	302863	
					Side and wheelarch complete L.H.	1	304166	
					Cover plate for tail lamp holes	2	302230	America. Dollar area
					Rivet fixing cover plate	4	302222	
3					Rear floor complete	1	302805	
4					Capping for body back rest panel	1	302797	
5					Capping for body top, sides	2	302792	
6					Corner strengthening angle	2	303957	
					Rivet fixing angles	21	300783	
					Pop rivet	18	300919	
					Rivet Fixing	18	300789	
					Rivet cappings	9	300784	
					Pop rivet	10	300781	
7					Hood socket complete rear corner, R.H.	1	302779	
					Hood socket complete rear corner, L.H.	1	302780	
					Hood socket complete front corner, R.H.	1	302793	
8					Hood socket complete front corner, L.H.	1	302794	
					Rivet Fixing	12	300789	
					Pop rivet rear sockets	6	300919	
					Rivet, short	12	300789	
					Rivet, long Fixing front sockets	6	300784	
					Pop rivet	2	300919	
					Corner bracket and tailboard dowel, R.H.	1	302786	
9					Corner bracket and tailboard dowel, L.H.	1	302787	
					Rivet Fixing	6	302222	
					Pop rivet corner brackets	4	300781	
10					Rear protection angle	2	303741	
					Rivet fixing rear protector angle	17	300783	
11					Rear mounting angle	1	303739	
12					Protecting strip at rear of floor	1	302811	
					Drive screw fixing strip	7	77707	
13					Clamp for spare wheel	1	303847	
14					Reinforcement bracket for clamp	1	302930	
15					Tapped plate for pivot bracket	1	303846	
					Bifurcated rivet fixing plate	1	21563	
16					Pivot bracket for spare wheel clamp	1	303844	
					Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	10	237140	
					Plain washer, small Fixing	14	3840	
					Plain washer, large pivot bracket	2	3900	
					Spring washer to body	10	3074	
					Nut ( $\frac{1}{4}$ ")	8	2823	
17					Tie bar for spare wheel clamp	1	302933	
					Screw ( $\frac{1}{4}$ " x 1" long)	1	77310	
					Plain washer, small Fixing	1	3842	
					Plain washer, large tie bar to	1	3831	
					Spring washer pivot bracket	1	2284	
					Self locking nut ( $\frac{1}{4}$ ")	1	234820	
18					Wing nut Fixing	1	302934	
					Plain washer spare wheel	1	3982	
					Spring washer clamp	1	3076	

BODY, CAPPINGS AND SOCKETS. 86



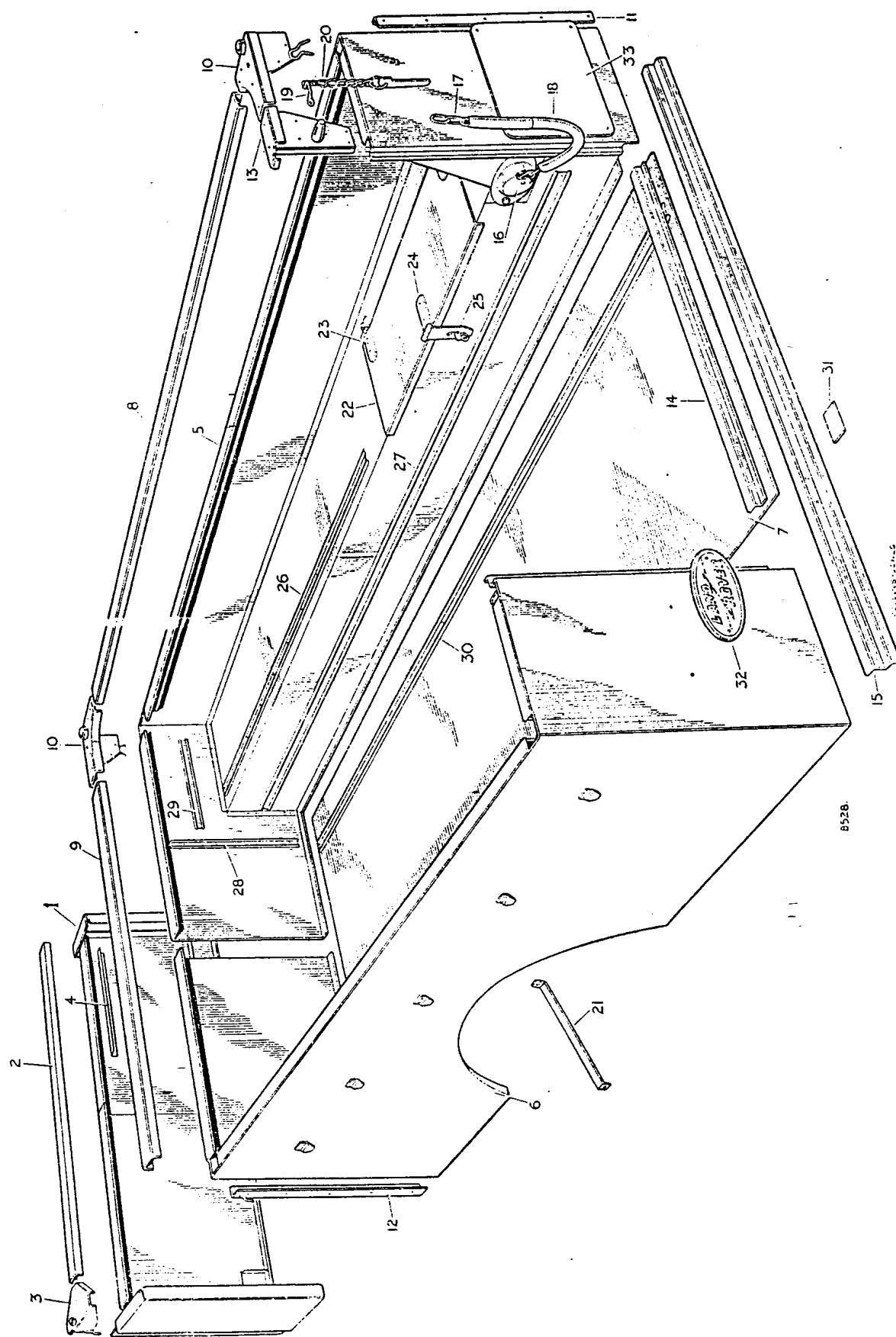
COLLINS-JONES

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# BODY, CAPPINGS AND SOCKETS. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
19	Bracket, spare wheel	tyre rest				....	2	303859	
	Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)				Fixing	6	237140		
	Spring washer				tyre rest bracket	6	3074		
	Nut ( $\frac{1}{4}$ ")				to body	6	2823		
20	Bracket for tailboard	chain....				....	2	302825	
	Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)				Fixing	4	237140		
	Spring washer				bracket	4	3074		
	Nut ( $\frac{1}{4}$ ")				to body	4	2823		
21	Pin				Fixing tailboard	2	302828		
	Split pin				chain to bracket	2	3958		
22	Chain for tailboard					....	2	302824	
23	Sleeve for chain					....	2	301109	
24	Staple for hood strap					....	2	300924	
25	Key and chain for tailboard					....	2	300674	
	Screw (2 B.A. x $\frac{3}{8}$ " long)				Fixing chain	4	77867		
	Spring washer				and staples	4	3073		
	Nut (2 B.A.)				to body	4	2247		
26	Clip for starting handle and jack handle					....	5	05555	
	Pop rivet fixing clips					....	5	300919	
27	Rubber buffer, floor to chassis					....	6	302833	
	Bifurcated rivet fixing buffer					....	12	73979	
28	"Land-Rover" nameplate, $7\frac{3}{16}$ " overall					....	1	302361	
29	Registration plate					....	1	239772	
	Pop rivet fixing plates					....	6	300919	
	Bolt ( $\frac{5}{16}$ " x $\frac{7}{8}$ " long)					12	237161		
	Captive bolt				Fixing	1	304118		
	Spring washer				body to	14	3075		
	Shim washer				chassis	As required	3830		
	Nut ( $\frac{5}{16}$ ")					14	2828		

# BODY, CAPPINGS AND SOCKETS. 107

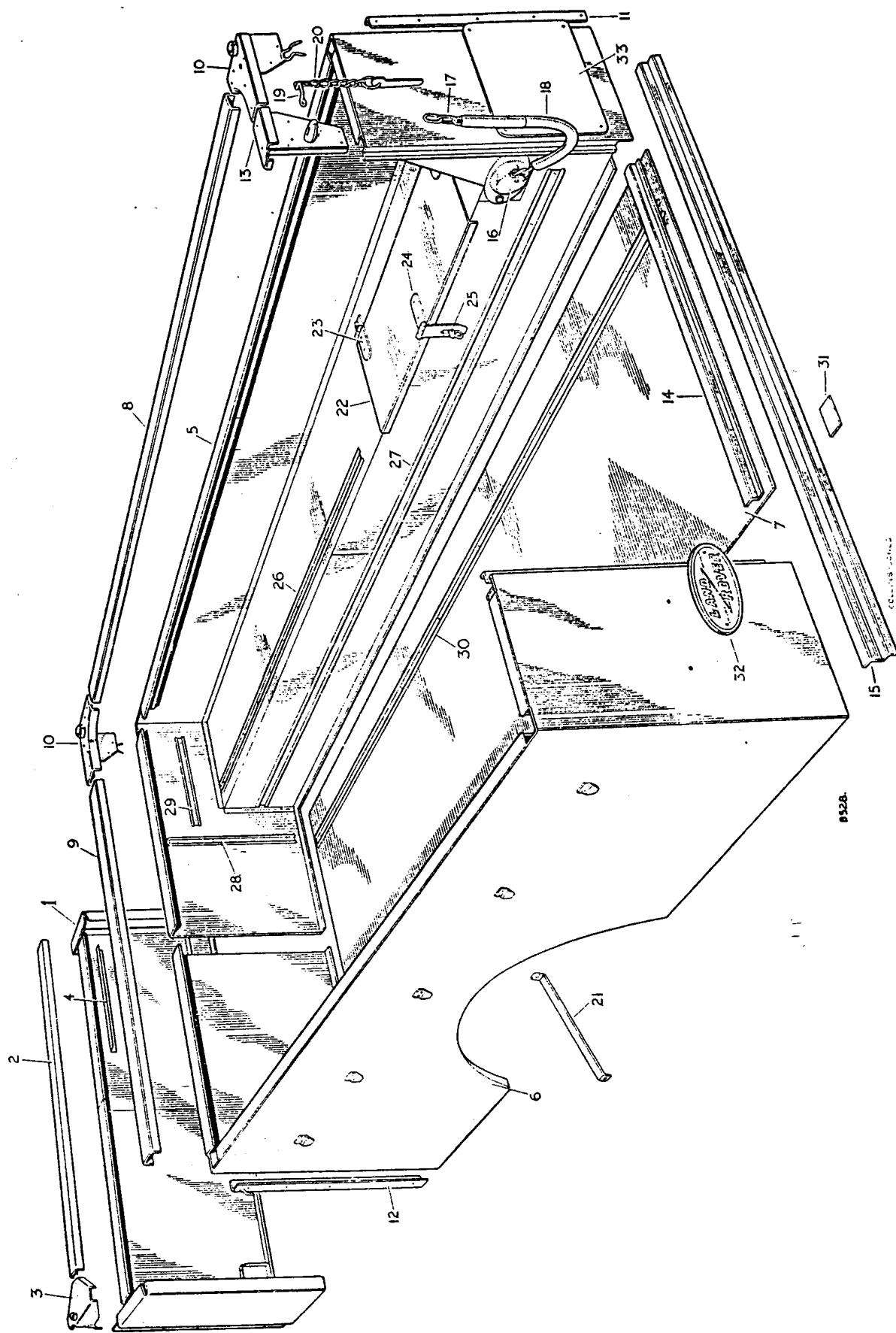


# BODY, CAPPINGS AND SOCKETS. 107

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
1	CAB BODY ASSEMBLY, LOWER, FRONT					1	305025*		
2	Capping for cab body, top					1	302797		
	Pop rivet	Fixing capping				10	300781		
	Rivet		to rear panel			9	300783		
	Socket R.H.	For cab				1	302793		
3	Socket L.H.		fixing			1	302794		
	Rivet, short	Fixing				12	300789		
	Rivet, long	sockets to				6	300784		
	Pop rivet	cab body				2	300919		
4	Corner strengthening angle					2	303957		
	Rivet fixing angle to cab body					4	300783		
	Bolt ( $\frac{5}{16}$ " x 1" long)	Fixing cab body				2	237160		
	Captive bolt					1	305222		
	Shim	to chassis				As required	305232		
	Plain washer					4	3830		
	Spring washer					4	3075		
	Nut ( $\frac{5}{16}$ ")					4	2828		
	BODY COMPLETE ASSEMBLY, REAR					1	305026		
	BODY COMPLETE ASSEMBLY, REAR					1	305716	America.	Dollar area
5	Side and wheelarch complete R.H.					1	304755		
	Side and wheelarch complete R.H.					1	305566	America.	Dollar area
6	Side and wheelarch complete L.H.					1	304756		
	Side and wheelarch complete L.H.					1	305567	America.	Dollar area
	Cover plate for tail lamp holes					2	302230		
	Rivet fixing plate					4	302222		
7	Rear floor					1	304389		
8	Capping for body top, sides					2	304408		
9	Capping for body top, front					1	304407		
	Rivet	Fixing capping				37	300789		
	Pop rivet					37	300919		
10	Hood socket R.H.					2	302779		
	Hood socket L.H.					2	302780		
	Pop rivet	Fixing hood sockets				12	300919		
	Rivet					24	300789		
11	Corner protector angle, rear					2	304410		
	Corner protector angle, front R.H.					1	305055		
12	Corner protecting angle, front L.H.					1	305056		
	Rivet fixing angles to body					38	300783		
13	Corner bracket and tailboard dowel R.H.					1	302786		
	Corner bracket and tailboard dowel L.H.					1	302787		
	Rivet	Fixing corner				6	302222		
	Pop rivet					4	300781		
14	Protecting strip at rear of floor					1	302811		
	Drive screw fixing strip					7	77707		
15	Rear mounting angle					1	304499		

\*See Pages 161—165 for Cab Body, top.

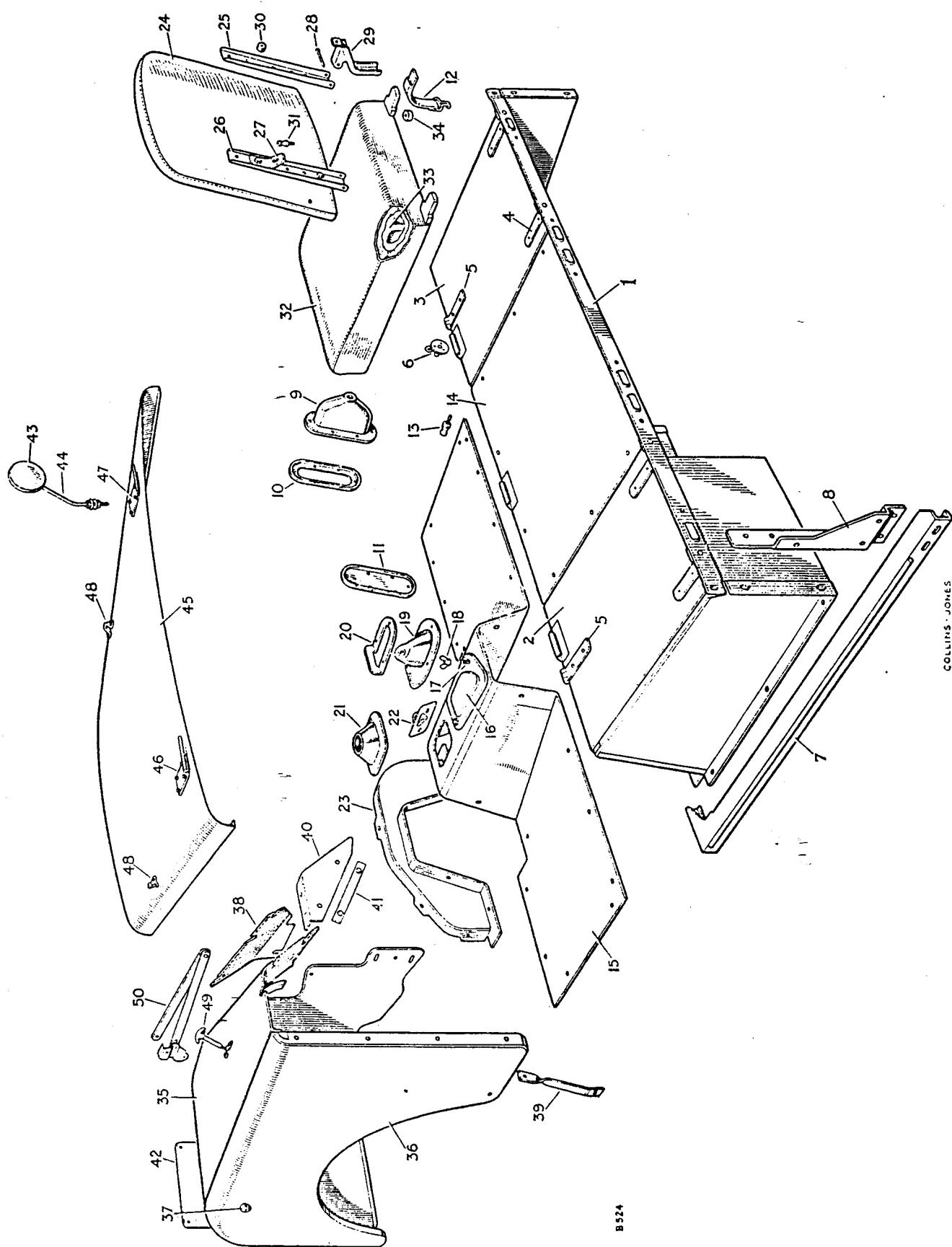
## BODY, CAPPINGS AND SOCKETS. 107



# BODY, CAPPINGS AND SOCKETS. 107

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
16	Tailboard chain bracket	....	....	....	Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	2	302825	
	Spring washer	Fixing chain bracket to body	4	4		4	237140	
	Nut ( $\frac{1}{4}$ ")					4	3074	
						4	2823	
17	Chain for tailboard	....	....	....	Split pin	2	304411	
	Clevis pin	Fixing chain to bracket	2	2		2	302828	
	Spring washer					2	3958	
18	Sleeve for chain	....	....	....		4	301109	
19	Staple for hood strap	....	....	....		2	300924	
20	Tailboard key and chain	....	....	....	Screw (2 B.A. x $\frac{3}{8}$ " long)	4	300674	
	Spring washer	Fixing chain to body	4	4		4	77887	
	Nut (2 B.A.)					4	3073	
						4	2247	
21	Support stay	....	....	....	Bolt (2 B.A. x $\frac{1}{2}$ " long)	2	304722	
	Plain washer	Fixing support stay to body side	2	2		2	234603	
	Spring washer					2	3816	
	Nut (2 B.A.)					2	3073	
						2	2247	
	Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)					2	237139	
	Plain washer	Fixing support stay to wheelarch box	2	2		2	3912	
	Spring washer					2	3074	
	Nut ( $\frac{1}{4}$ ")					2	2823	
22	Locker lid for wheelarch box	....	....	....		2	304401	
23	Hinge for locker lid	....	....	....		4	303875	
	Pop rivet fixing hinge to lid	....	....	....		8	300781	
	Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)					4	237140	
	Plain washer	Fixing hinge to wheelarch box	4	4		4	3968	
	Spring washer					4	3074	
	Nut ( $\frac{1}{4}$ ")					4	2823	
24	Hasp for locker lid	....	....	....		2	303871	
	Rivet fixing hasp to locker lid	....	....	....		4	300789	
25	Turnbuckle for locker lid	....	....	....		2	300851	
	Screw (2 B.A. x $\frac{1}{2}$ " long)	Fixing buckle to wheelarch box	6	6		6	77784	
	Spring washer					6	3073	
	Nut (2 B.A.)					6	2247	
26	Tread plate, wheelarch box, top	....	....	....		4	304873	
27	Tread plate, wheelarch box, sides	....	....	....		2	304872	
28	Tread plate, inner, front panel	....	....	....		4	304874	
29	Tread plate, outer, front panel	....	....	....		2	304871	
	Rivet fixing tread plates to body	....	....	....		80	300783	
30	Tread plate for rear floor	....	....	....		4	304872	
	Drive screw fixing tread plates to body	....	....	....		52	78155	
31	Rubber buffer, floor to chassis	....	....	....		12	302833	
	Bifurcated rivet fixing buffer	....	....	....		24	73979	
32	"Land-Rover" Name plate	....	....	....		1	302361	
33	Registration plate	....	....	....		1	239772	
	Pop rivet fixing plates -	....	....	....		6	300919	
	Bolt ( $\frac{5}{16}$ " x $\frac{7}{8}$ ")					18	237161	
	Bolt ( $\frac{5}{16}$ " x 1" long)	Fixing body to chassis	2	1		2	237160	
	Captive bolt					1	305222	
	Spring washer					22	3075	
	Shim washer						As required	3830
	Shim						As required	305232
	Nut ( $\frac{5}{16}$ ")					22	2828	

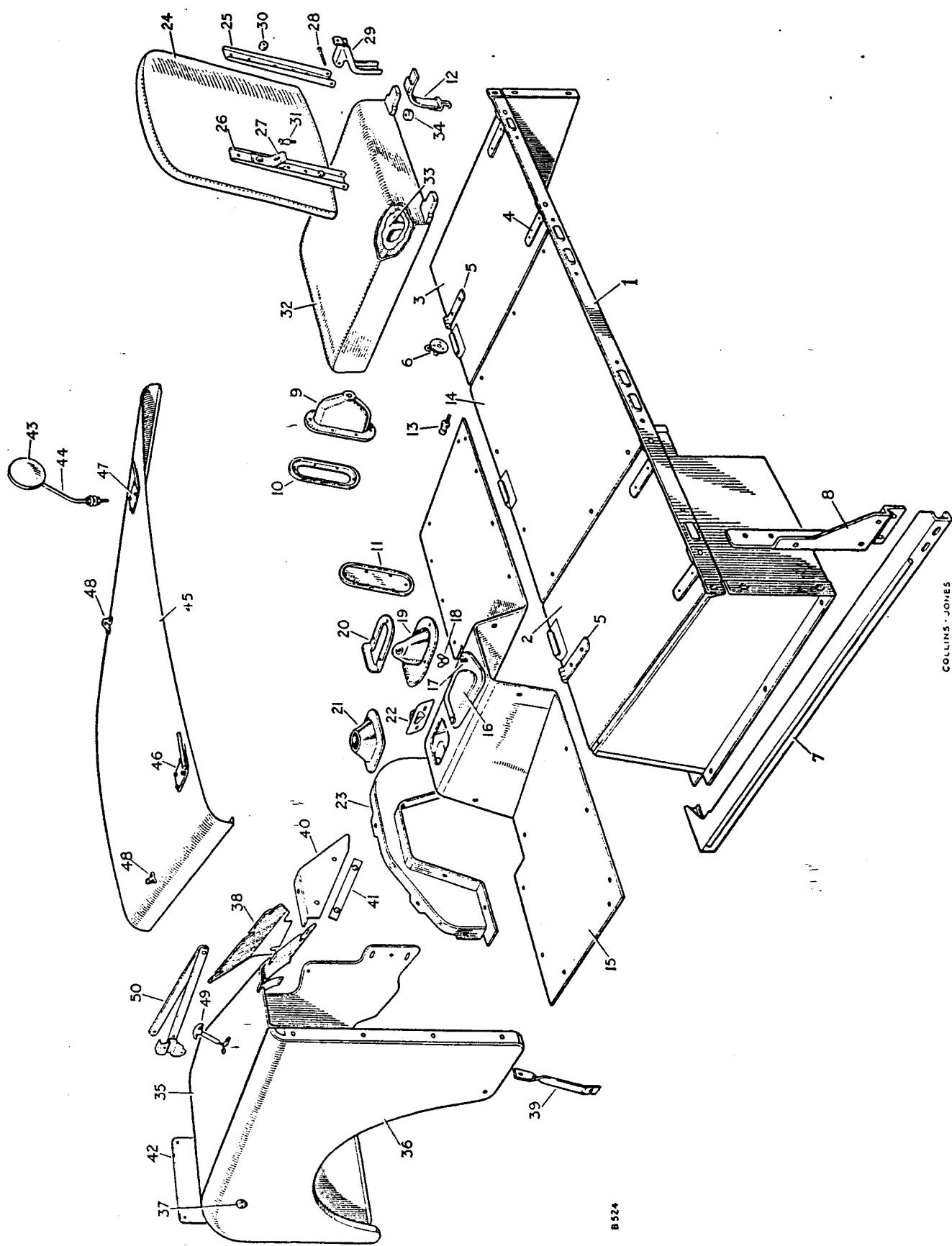
# SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET



# SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Seat base and floor	....	....	....	....	1	303802	
2	Lid for tool locker	....	....	....	....	1	303768	
3	Lid for petrol tank	....	....	....	....	1	303767	
4	Hinge for lids	....	....	....	....	4	303875	
	Pop rivet fixing hinges to lids	....	....	....	....	8	300781	
5	Hasp for locker lids	....	....	....	....	2	303871	
	Rivet fixing hasp to lid	....	....	....	....	4	300789	
6	Turnbuckle for locker lids	....	....	....	....	2	300851	
	Screw (2 B.A. x $\frac{1}{2}$ " long)	Fixing turnbuckle to heel board	6	77784				
	Spring washer		6	3073				
	Nut (2 B.A.)		6	2247				
	Sill panel R.H.	....	....	....	....	1	303718	
7	Sill panel L.H.	....	....	....	....	1	303719	
	Bolt ( $\frac{5}{16}$ " x $\frac{3}{4}$ " long)	Fixing sill panels to locker ends, brackets and dash	4	237159				
	Special bolt		6	301502				
	Plain washer, small		12	3900				
	Plain washer, large		12	3830				
	Spring washer, small		6	3074				
	Spring washer, large		8	3075				
	Nut ( $\frac{1}{4}$ ")	....	6	2823				
	Nut ( $\frac{1}{8}$ ")	....	8	2826				
	Corner bracket R.H.	....	....	....	....	1	302982	
8	Corner bracket L.H.	....	....	....	....	1	302983	
	Bolt ( $\frac{5}{16}$ " x $\frac{3}{4}$ " long)	Fixing brackets to sill	4	237159				
	Plain washer		4	3830				
	Special bolt		6	302099				
	Spring washer	Fixing brackets to body	6	3074				
	Nut ( $\frac{1}{4}$ ")		6	2823				
	Bolt ( $\frac{1}{4}$ " x $\frac{7}{8}$ " long)		2	237142				
	Plain washer	Fixing brackets to angle plate	4	3821				
	Spring washer		2	3074				
	Nut ( $\frac{1}{4}$ )		2	2823				
	Special bolt	Fixing brackets to seat base	4	302533				
	Plain washer		4	3821				
	Special nut		3	302532				
9	Rubber cover for hand brake	....	....	....	....	1	303947	
10	Retainer for rubber cover	Fixing cover to heelboard	1	303948				
	Drive screw		6	78137				
11	Cover plate for hand brake slot	....	....	....	....	1	303950	
	Drive screw fixing cover plate	....	....	....	....	6	78137	
13	Stud for cushion retaining strap	....	....	....	....	3	302463	
	Screw (2 B.A. x 1" long)	Fixing stud to seat base	3	78120				
	Spring washer		3	3073				
	Nut (2 B.A.)		3	2247				
14	Centre cover panel complete	....	....	....	....	1	303779	
	Special bolt	Fixing centre panel to seat base	11	305240				
	Plain washer		11	3840				
	Special nut		11	302532				

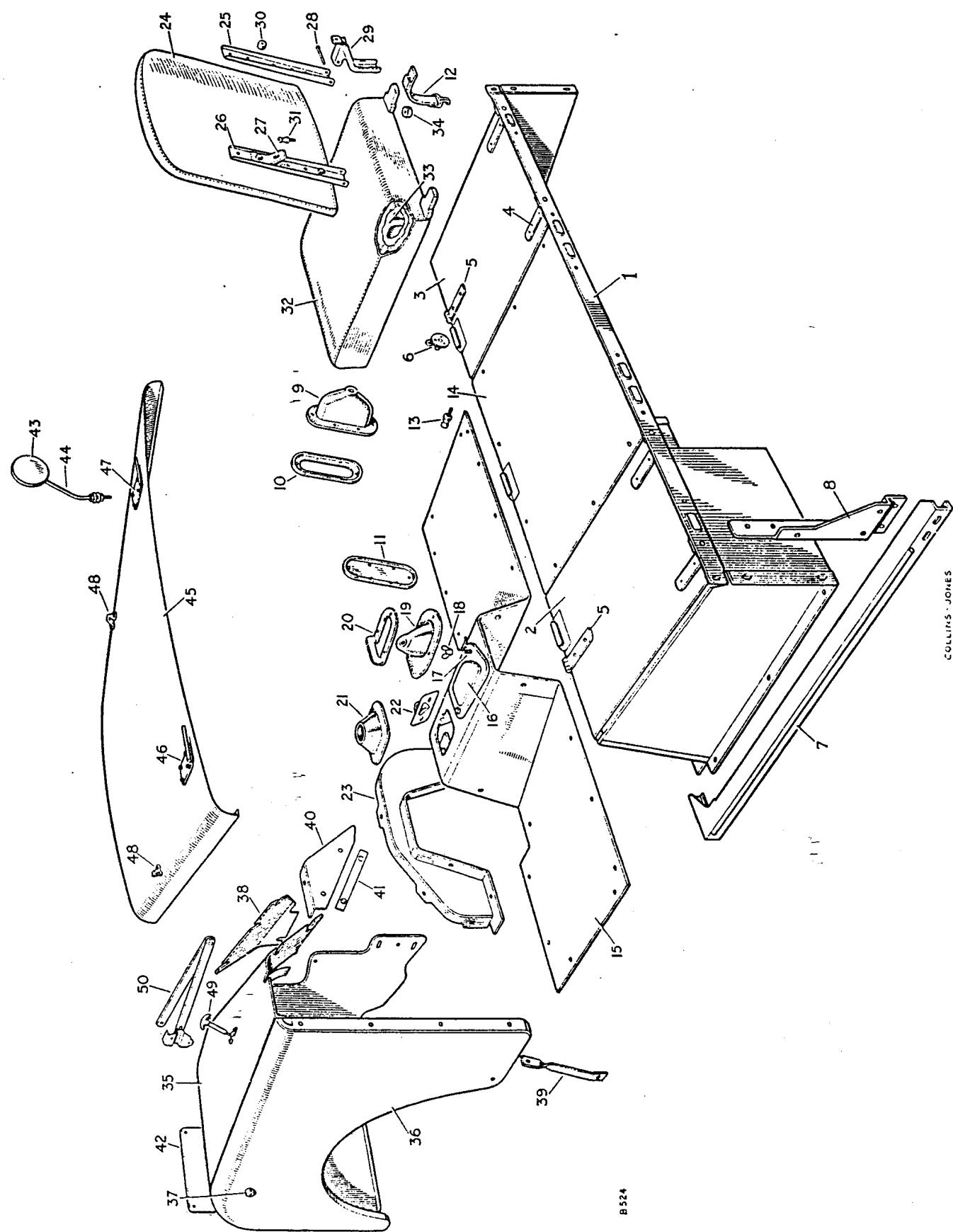
SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS  
AND BONNET



# SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
15	Front floor complete	....	....	....	Fixing front floor	1	303945	
	Set bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)				to dash	5	237139	
	Plain washer					5	3900	
	Spring washer					5	3075	
	Set bolt ( $\frac{1}{16}$ " x $\frac{5}{8}$ " long)				Fixing	2	237158	
	Spring washer				front floor	2	3075	
	Plain washer				to chassis	2	3830	
	Special bolt				Fixing	4	301502	
	Plain washer				front floor	8	3900	
	Spring washer				to	4	3075	
	Nut ( $\frac{1}{16}$ ")				sills	4	2823	
	Special bolt				Fixing front floor	10	303750	
	Plain washer				to gearbox cover	10	3900	
	Special nut				on sill brackets	10	302532	
16	Inspection cover for front floor	....	....	....		1	303829	
	Screw ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)					1	77936	
	Plain washer					3	3912	
	Spring washer				Fixing inspection cover	1	2284	
	Nut ( $\frac{1}{4}$ ")				to centre cover panel	1	2823	
	Locknut ( $\frac{1}{4}$ ")					1	2268	
17	Stud plate for inspection cover wing nut	....	....	....		1	303824	
	Rivet fixing stud plate	....	....	....		2	3668	
18	Wing nut					1	301074	
	Plain washer, small				Fixing inspection cover	1	3976	
	Plain washer, large					1	3817	
19	Seal for transfer gear lever	....	....	....		1	303821	
20	Retainer for transfer lever seal				Fixing	1	303817	
	Special bolt				seal to	3	305240	
	Special nut				floor	3	302532	
21	Rubber seal for gear lever	....	....	....		1	301437	
22	Cover plate for operating rod	....	....	....		1	303828	
	Special bolt					2	302533	
	Plain washer				Fixing cover plate	2	3821	
	Special nut					2	302532	
23	Gearbox cover complete	....	....	....		1	303914	
	Special bolt					4	303750	
	Plain washer				Fixing gearbox cover	4	3900	
	Special nut					4	302532	
24	Seat back rest, trimmed	....	....	....		3	304045	
25	Hinge complete for seat back rest, R.H.	....	....	....		3	301978	
26	Hinge complete for seat back rest, L.H.	....	....	....		3	303979	
27	Retaining strap for seat back rest	....	....	....		3	303978	
	Plain washer				Fixing strap	3	3816	
	Rivet				to L.H. hinge	3	300784	
	Spring washer				Fixing hinge	12	2284	
28	Split pin					6	3892	
	Set bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)				Fixing hinge	12	237138	
	Shakeproof washer				to seat back rest	12	70884	
29	Support bracket for front seat backrest	....	....	....		6	303714	
	Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)					23	237139	
	Plain washer				Fixing support	16	3840	
	Spring washer				brackets to body	23	3074	
	Nut ( $\frac{1}{4}$ ")					23	2823	

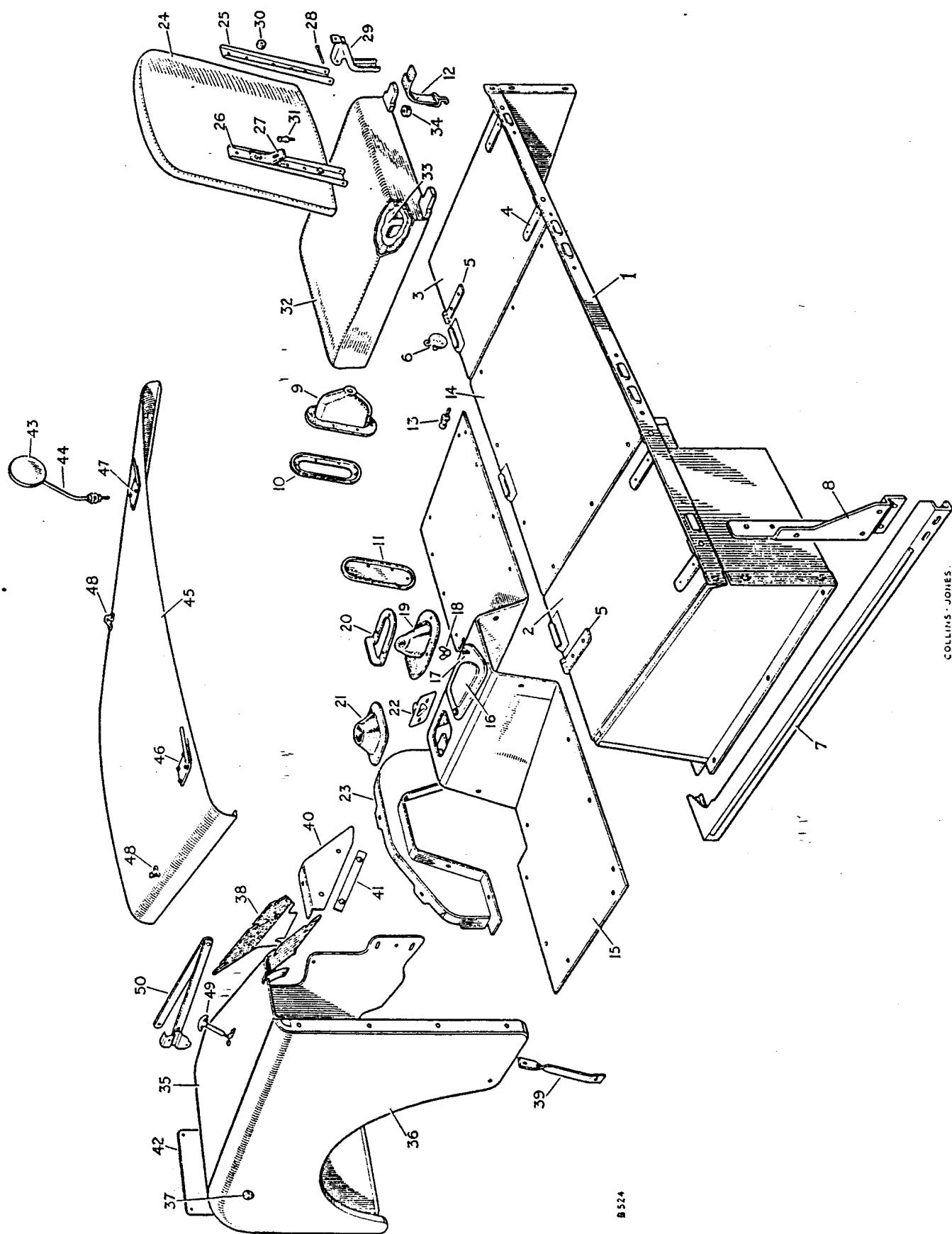
SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS  
AND BONNET



# SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
30	Buffer for seat back rest	....	....	....	Plain washer } Fixing buffer	6	304125	
	Drive screw } to body	....	....	....		6	3867	
						6	78142	
31	Stud for retaining strap	....	....	....	Screw (2 B.A. x $\frac{1}{4}$ " long) }	3	302463	
					Fixing stud to	3	77993	
					Spring washer } back panel capping	3	3073	
					Nut (2 B.A.)	3	2247	
32	Seat cushion complete	....	....	....		3	303808	
33	Rubber interior for seat	....	....	....		3	303809	
34	Rubber dowel locating seat	....	....	....	Woodscrew } Fixing rubber	6	304347	
					Plain washer } dowel	6	20142	
					Retaining strap for cushion	3	303978	
	Front wing, top, R.H.	....	....	....		1	303898	
35	Front wing, top, L.H.	....	....	....		1	303899	
	Front wing side R.H.	....	....	....		1	300514	
36	Front wing side L.H.	....	....	....	Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long) }	14	300515	
					Plain washer } Fixing wing side	28	237140	
					Spring washer } to wing top	14	2213	
					Nut ( $\frac{1}{4}$ ")	14	3073	
						14	2823	
37	Rubber buffer in wing for door	....	....	....		2	304110	
	Set bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long) }				Plain washer } Fixing wings	8	78132	
					Spring washer } to scuttle	8	2249	
					Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long) }	8	3075	
					Spring washer } side pillar	16	237140	
					Plain washer, small } Fixing wings to dash	22	3074	
					Plain washer, large } and	8	2760	
					Plain washer } grille frame	24	2215	
					Nut ( $\frac{1}{4}$ ")	16	2823	
38	Cover plate for wing valance, L.H.	....	....	....		1	303999	R.H.D.
	Cover plate for wing valance, R.H.	....	....	....		1	304000	R.H.D.
	Cover plate for wing valance	....	....	....		1	303998	L.H.D.
	Screw (2 B.A. x $\frac{3}{8}$ " long) }				Plain washer } Fixing cover plates	7	77846	
					Spring washer } to valances	7	3008	
					Nut (2 B.A.)	7	3073	
						7	2247	
39	Stay for front wing	....	....	....		2	303977	
	Screw (2 B.A. x $\frac{1}{2}$ " long) }				Plain washer } Fixing stay to wing	4	77700	
					Spring washer } and dash	4	3073	
					Plain washer } and dash	2	2983	
					Nut (2 B.A.)	4	3823	
					Bracket R.H. } For rear	1	303867	
40	Bracket L.H. } of wing	....	....	....		1	303868	
41	Bolt plate } Fixing brackets	....	....	....		2	303869	
	Plain washer } to dash	....	....	....		4	3830	
	Spring washer } to dash	....	....	....		4	3075	
	Nut ( $\frac{5}{16}$ ")					4	2828	

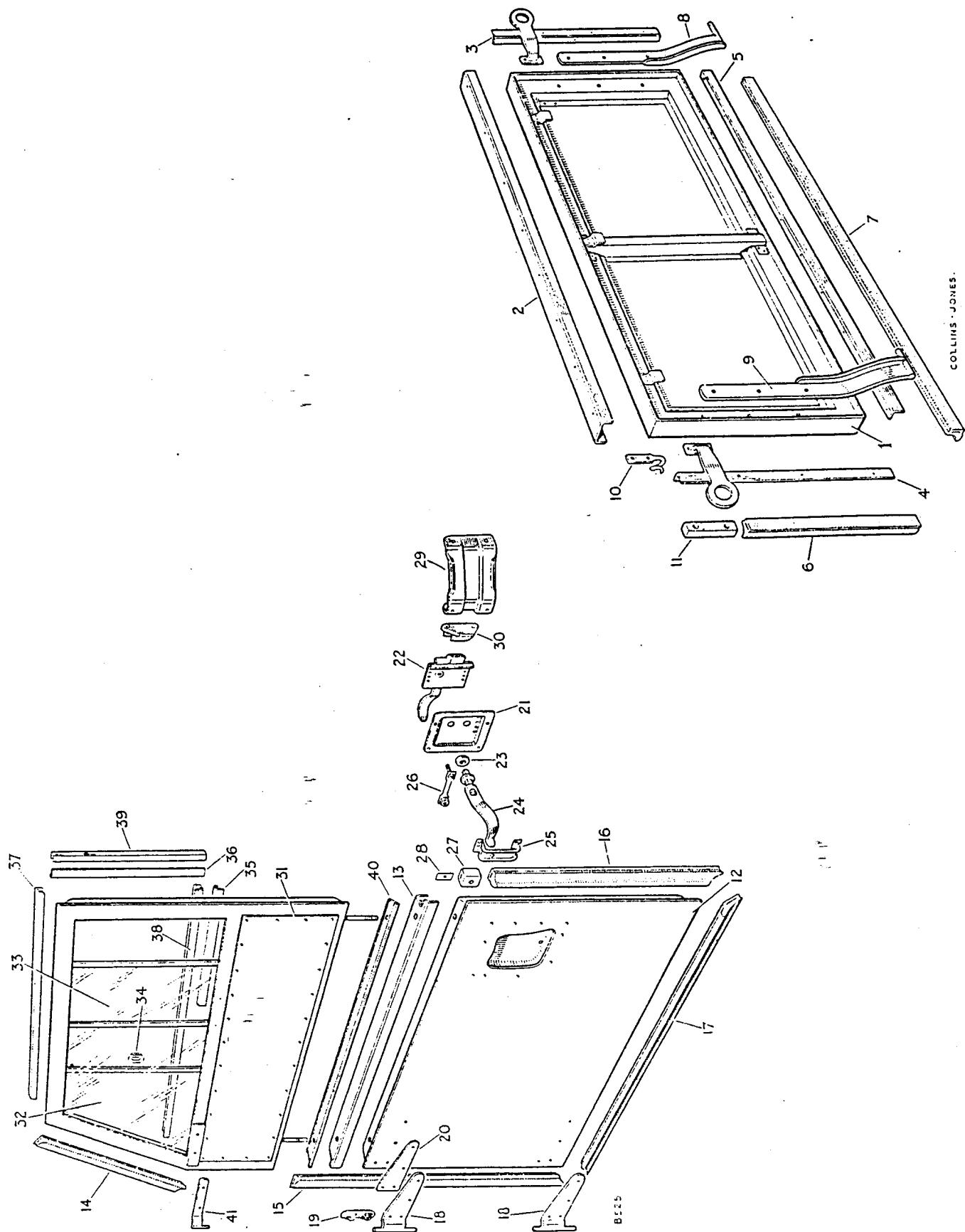
# SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET



# SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Number plate R.H.	1	303815	
42					Number plate L.H.	1	303816	
					Rivet	22	302222	
					Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	6	237140	
					Plain washer	12	2213	
					Spring washer	6	3074	
					Nut ( $\frac{1}{4}$ ")	6	2823	
					Mirror complete	1	236450	
43					Mirror only	1	262657	
44					Arm for mirror	1	262658	
					Nut ( $\frac{3}{8}$ ")	2	2827	
					Plain washer, small	1	2219	
					Plain washer, large	1	2851	
45					Bonnet top panel	1	302836	
46					Hinge for bonnet, L.H.	1	302847	
47					Hinge for bonnet, R.H.	1	302845	
					Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	8	237140	
					Spring washer	8	3074	
					Nut ( $\frac{1}{4}$ ")	8	2823	
48					Staple for bonnet and windscreen fastener	2	300693	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	6	77700	
					Plain washer	6	2678	
					Spring washer	6	3073	
					Nut (2 B.A.)	6	2247	
49					Bonnet fastener	2	300691	
					Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	4	237140	
					Plain washer	4	2215	
					Spring washer	4	3074	
					Nut ( $\frac{1}{4}$ ")	4	2823	
50					Prop rod for bonnet	1	303956	
					Plain washer	1	3974	
					Spring washer	1	2285	
					Split pin	1	3958	
					Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	2	237139	
					Plain washer	2	3840	
					Spring washer	2	3074	
					Nut ( $\frac{1}{4}$ ")	2	2823	

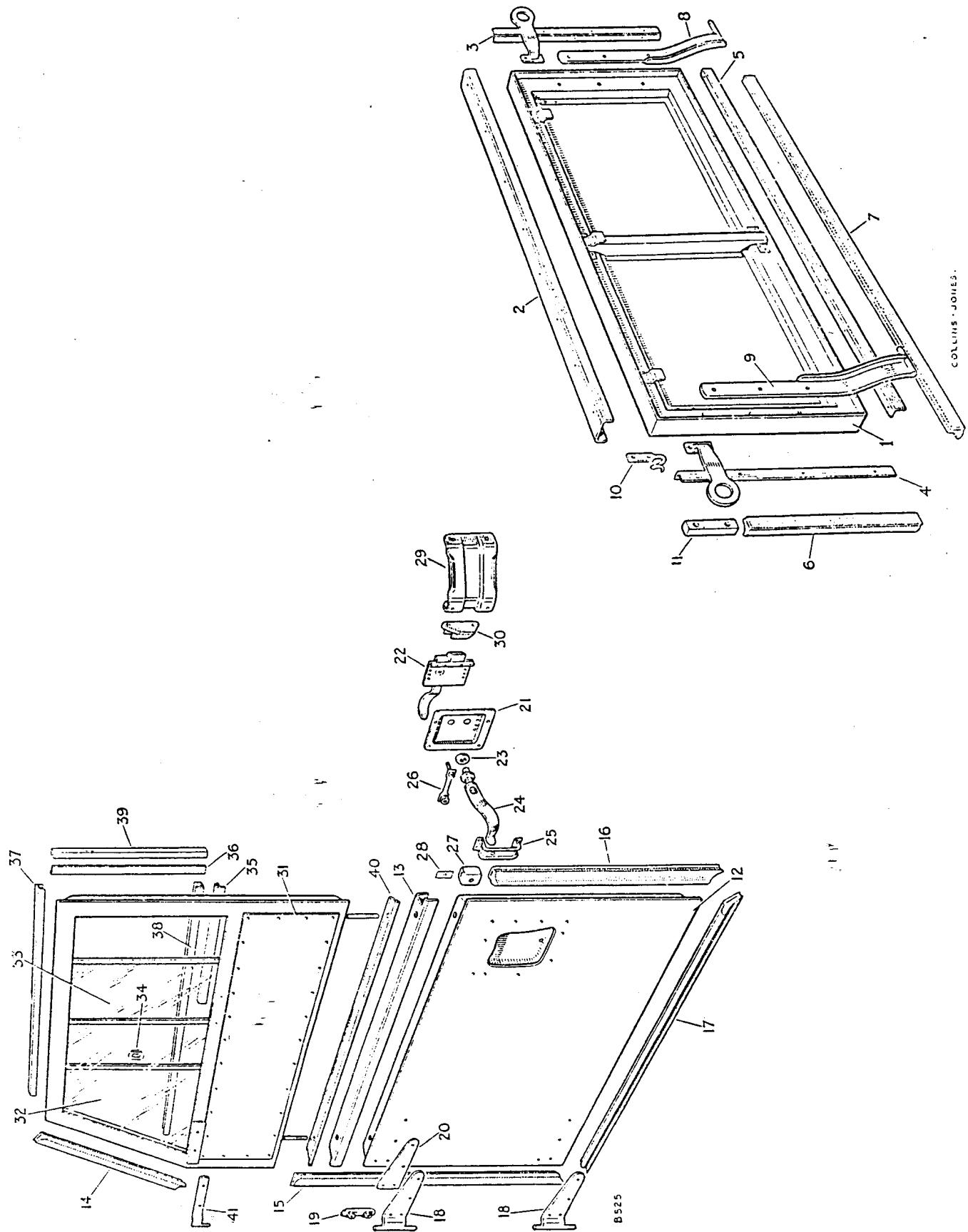
# TAILBOARD, DOORS AND SIDE SCREENS



# TAILBOARD, DOORS AND SIDE SCREENS

PLATE P.F.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
1	TAILBOARD ASSEMBLY	....	....	1	304115	86			
	TAILBOARD ASSEMBLY	....	....	1	305027	107			
	TAILBOARD ASSEMBLY	....	....	1	304548	86			
	TAILBOARD ASSEMBLY	....	....	1	305715	107			
	Mounting bracket for number plate support	....	1	302240				America. Dollar area	
	Rivet } Fixing mounting bracket	4	300789						
	Pop rivet } to tailboard	....	2	300919					
	Tailboard complete, less hinges	....	1	304971	86				
2	Top capping for tailboard	....	1	302736					
3	Angle for rubber seal R.H. side	....	1	302710					
4	Angle for rubber seal L.H. side	....	1	302711	86				
	Angle for rubber seal R.H. side	....	1	304412					
	Angle for rubber seal L.H. side	....	1	304413		107			
	Tread plate for tailboard	....	4	304874					
	Rivet fixing tread plate	....	16	300783					
5	Angle for rubber seal bottom	....	1	302719					
	Rivet } Fixing capping and	28	300783	32 on 107					
	Pop rivet } angles to tailboard	8	300781						
6	Sealing rubber, side	....	2	302815	86				
	Sealing rubber, side } For tailboard	2	304493	107					
7	Sealing rubber, bottom	....	1	302817					
	Rivet fixing sealing rubbers to angles	....	14	302818	16 on 107				
8	Hinge for tailboard, R.H.	....	1	302753					
9	Hinge for tailboard, L.H.	....	1	302754					
	Spring washer }	1	2288						
	Plain washer } Retaining tailboard hinge	1	3895						
	Split pin }	1	3896						
	Set bolt ( $\frac{1}{2}$ " x $\frac{3}{4}$ " long) } Fixing	6	237141						
	Plain washer } hinge	6	3817						
	Spring washer } to tailboard	6	3074						
	Hook for tailboard chain, R.H.	....	2	300838					
10	Hook for tailboard chain, L.H.	....	1	305137					
	Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long) } Fixing	4	237142						
	Spring washer } chain to	4	3074						
	Nut ( $\frac{3}{4}$ ") } tailboard	4	3819						
11	Rubber buffer for tailboard	....	2	302804					
	Plain washer } Fixing	4	3867						
	Drive screw } buffer	4	77932						
	FRONT DOOR ASSEMBLY, R.H.	....	1	304113					
12	FRONT DOOR ASSEMBLY, L.H.	....	1	304114					
13	Top capping for door	....	2	302759					
	Pop rivet fixing cappings	....	32	300919					
	Seal for door, front upper R.H.	....	1	303970					
14	Seal for door, front upper L.H.	....	1	303971					
	Drive screw fixing seal to screen	....	10	77903					
15	Seal for door, front lower, dash	....	2	303969					
16	Seal for door, rear lower, body	....	2	303974					
17	Seal for door, bottom, sill	....	2	303975					
	Rivet fixing lower and bottom seals	....	44	302818					

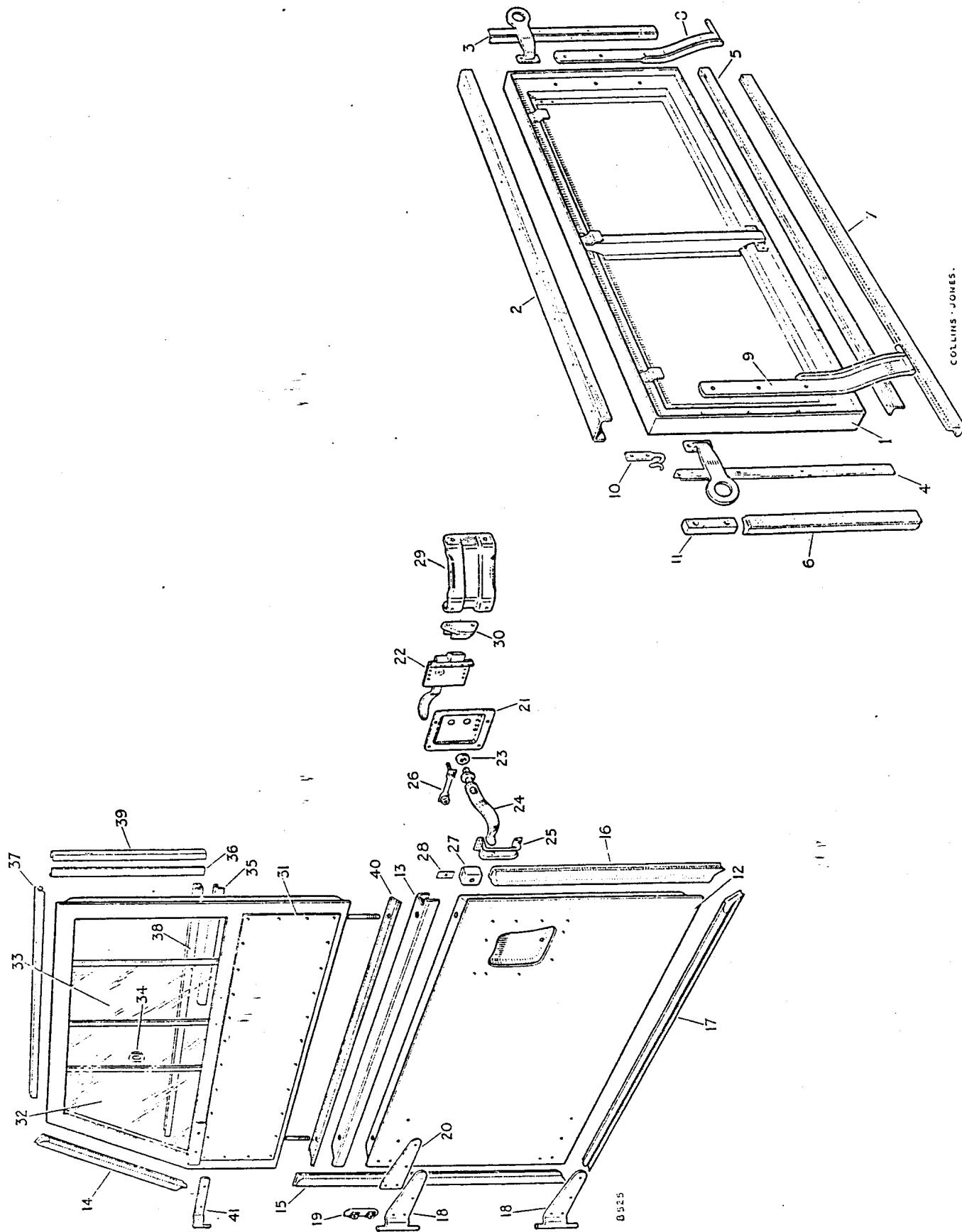
# TAILBOARD, DOORS AND SIDE SCREENS



# TAILBOARD, DOORS AND SIDE SCREENS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Hinge complete, R.H.	2	302762	
18					Hinge complete, L.H.	2	302763	
19					Nut plate for hinge	4	302806	
20					Packing plate for hinge	As required	302752	
					Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)	16	237141	
					Plain washer } Fixing hinges	4	2760	
					Spring washer } to doors	16	3074	
					Nut ( $\frac{1}{4}$ ")	8	3819	
					DOOR LOCK AND MOUNTING ASSEMBLY			
					R.H.	1	302853	
					DOOR LOCK AND MOUNTING ASSEMBLY			
					L.H.	1	302855	
21					Mounting plate for door lock	2	302852	
					Door lock R.H.	1	302359	
22					Door lock L.H.	1	302360	
23					Washer, handle to cover	4	302859	
					Handle R.H.	1	302856	
24					Handle L.H.	1	302917	
25					Bracket for door handle	2	302854	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	12	77700	
					Spring washer } Fixing lock together	12	3074	
					Plain washer	8	3685	
					Nut (2 B.A.)	12	2247	
26					Captive plate } Fixing	2	303993	
					Special bolt } door lock	6	302099	
					Spring washer } mounting to	8	3074	
					Nut ( $\frac{1}{4}$ ") } door	6	2823	
27					Rubber buffer for doors	2	303967	
28					Fixing plate } Fixing rubber	2	303968	
					Drive screw } buffer	2	77903	
29					Support bracket for door striking plate	2	302912	
					Screw ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	4	78124	
					Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	4	237139	
					Spring washer } Fixing support	8	3074	
					Nut ( $\frac{1}{4}$ ") } bracket to body	8	2823	
30					Striking plate for door lock	2	302913	
					Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	4	237140	
					Plain washer } Fixing striking	4	3912	
					Spring washer } plate to body	4	3074	
					Nut ( $\frac{1}{4}$ ")	4	2823	
					SIDE SCREEN ASSEMBLY, R.H.	1	304116	
31					SIDE SCREEN ASSEMBLY, L.H.	1	304117	
32					Fixed window, front	2	302884	
33					Sliding window, rear	2	303841	
34					Knob for sliding window	2	302628	
35					Filler, top and bottom } For	4	302919	
36					Filler, rear } windows	2	302880	
37					Channel, top	2	302882	
38					Channel, bottom	2	302883	
39					Channel, rear	2	302881	
					Drive screw fixing channel	26	77707	
40					Sealing strip for sidescreen	2	303935	
					Pop rivet } Fixing sealing	10	300781	
					Plain washer } strip	10	3867	

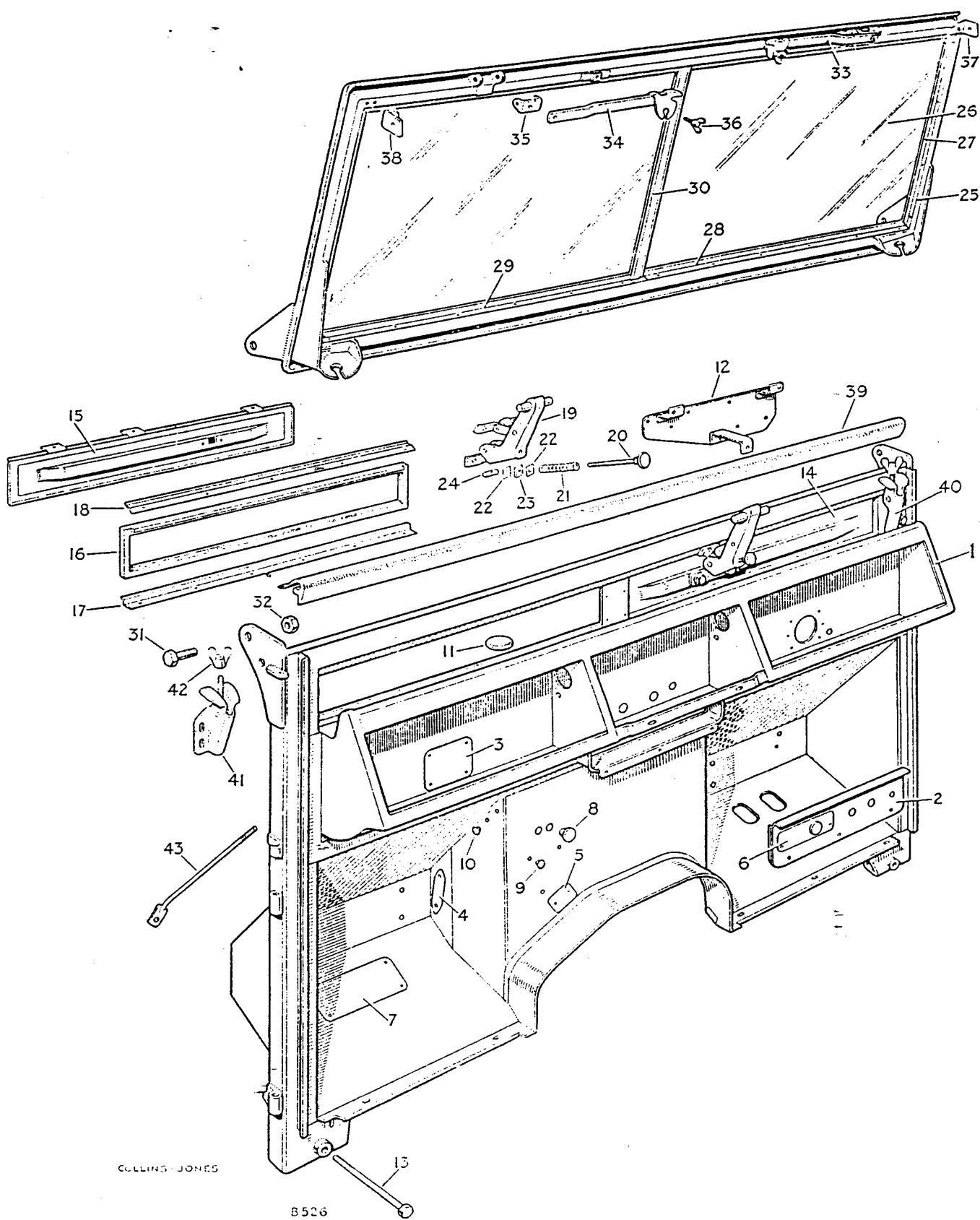
# TAILBOARD, DOORS AND SIDE SCREENS



# TAILBOARD, DOORS AND SIDE SCREENS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
41	Plain washer	Fixing side screen to door				4	3843	
	Spring washer					4	3077	
	Nut ( $\frac{1}{16}$ ")					4	3844	
	Hinge plate, R.H.	For side screen				1	303930	
	Hinge plate, L.H.					1	303931	
	Shim for side screen hinge	.....				As required	305427	
	Bolt ( $\frac{1}{4}$ " x $2\frac{1}{4}$ " long)					4	237150	
	Plain washer, small					4	3912	
	Plain washer, large					4	3817	
	Spring washer					4	3074	
	Nut ( $\frac{1}{4}$ ")					4	2823	
	Fixing hinge plate							

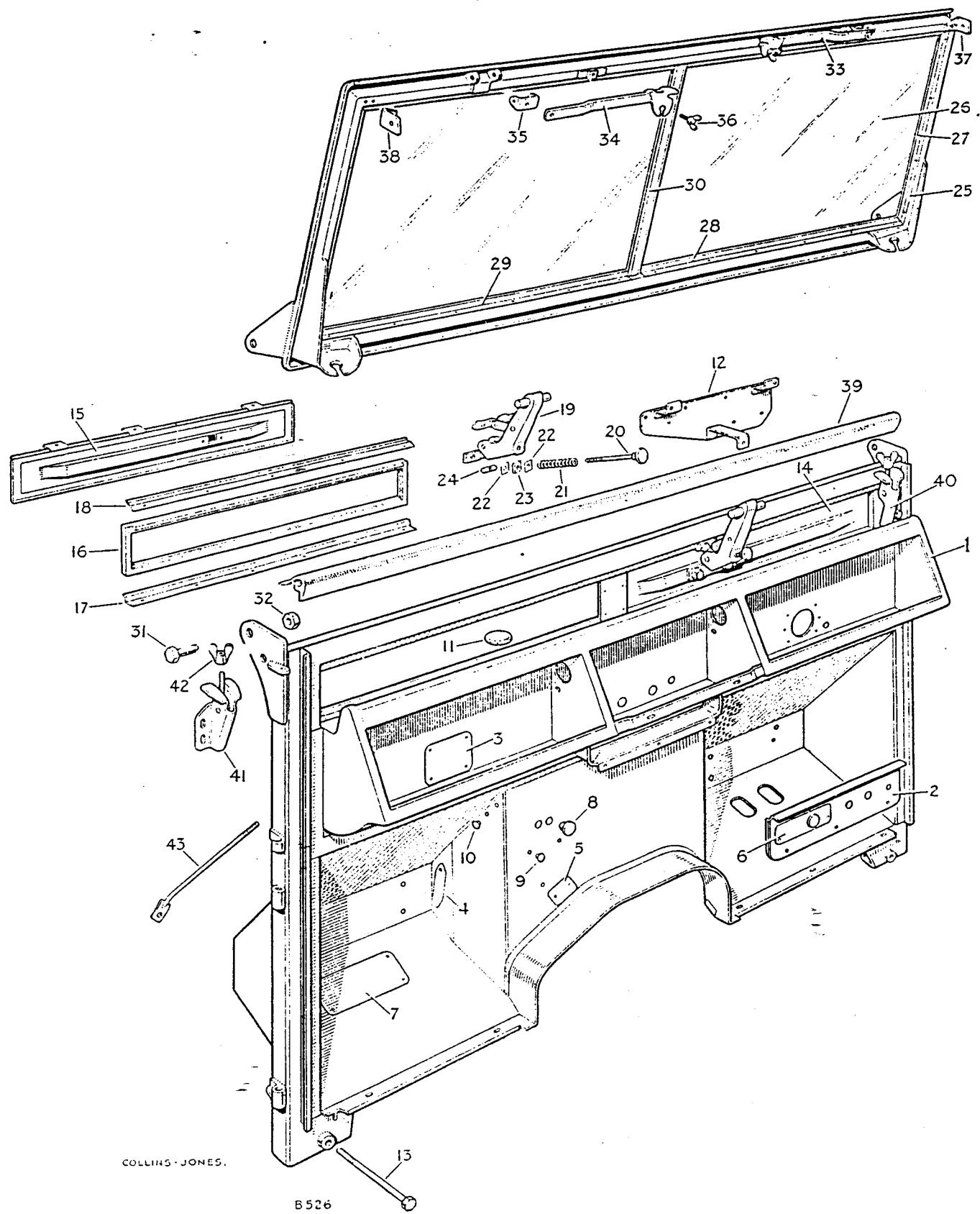
# DASH, WINDSCREEN AND VENTILATOR



# DASH, WINDSCREEN AND VENTILATOR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Dash complete	....	....	....	....	1	303799	
2	Panel for controls	....	....	....	....	1	303793	
	Screw (2 B.A. x $\frac{1}{2}$ " long)					6	77869	
	Spring washer				Fixing panel to dash	6	3073	
	Plain washer					6	3685	
	Nut (2 B.A.)					6	2247	
3	Cover panel for steering cutout	....	....	....	....	1	304111	
	Rivet fixing cover plate	....	....	....	....	4	302222	
4	Cover plate for accelerator pedal hole	....	....	....	....	1	303990	
	Bolt ( $\frac{1}{4}$ " x $\frac{3}{8}$ " long)				Fixing cover plate to dash	2	237138	
	Spring washer					2	3074	
	Nut ( $\frac{1}{4}$ ")					2	2823	
5	Access plate for bottom rocker shaft	....	....	....	....	1	301091	
	Drive screw fixing plate	....	....	....	....	2	77789	
6	Cover panel for governor cutout in dash	....	....	....	....	1	301148	
	Bolt ( $\frac{1}{4}$ " x $\frac{3}{8}$ " long)				Fixing cover panel to dash	2	250693	
	Spring washer					2	3074	
	Nut ( $\frac{1}{4}$ ")					2	2823	
7	Cover plate for pedal holes	....	....	....	....	1	300881	
	Drive screw fixing plate	....	....	....	....	6	77704	
8	Rubber plug, large, heater pipe holes	....	....	....	....	2	301346	
	Rubber plug, medium, heater wiring holes	....	....	....	....	2	301347	
9	Rubber plug, small, heater bolt holes	....	....	....	....	3	73198	
10	Rubber plug, redundant accelerator holes	....	....	....	....	4	64992	R.H.D. 2 off on L.H.D.
11	Rubber grommet for demister holes	....	....	....	....	2	302954	
	Bolt ( $\frac{5}{16}$ " x $\frac{7}{8}$ " long)					4	237161	
	Plain washer				Fixing dash to steering	8	2249	
	Spring washer				box support brackets	4	3075	
	Nut ( $\frac{5}{16}$ ")					4	2828	
12	Mounting plate for pump	....	....	....	....	1	239943	
	Special bolt				Fixing plate at top	2	302533	
	Special nut					2	302532	
	Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)					1	250692	
	Spring washer				Fixing plate at bottom	1	3074	
	Plain washer					1	3467	
	Nut ( $\frac{1}{4}$ ")					1	2823	
13	Tie bolt	....	....	....	....	2	303907	
	Plain washer				Fixing dash to chassis	4	3829	
	Nut ( $\frac{1}{2}$ ")					2	3828	
14	Ventilator lid for dash R.H.	....	....	....	....	1	303752	
15	Ventilator lid for dash L.H.	....	....	....	....	1	303753	
	Screw (2 B.A. x $\frac{1}{2}$ " long)					6	77869	
	Spring washer				Fixing lids to dash	6	3073	
	Plain washer					6	3816	
	Nut (2 B.A.)					6	3823	
16	Sealing rubber for ventilator lids	....	....	....	....	2	303711	
17	Retainer, bottom				For sealing	2	302992	
18	Retainer, top				rubber	2	302993	
	Drive screw fixing retainer	....	....	....	....	22	78126	
19	OPERATING LEVER ASSEMBLY FOR VENTILATOR	....	....	....	....	2	303754	
20	Adjusting screw for ventilator	....	....	....	....	2	303903	
21	Spring	....	....	....	....	2	302996	
22	Square washer				For adjusting	4	303905	
23	Rubber washer				screw	2	303906	
24	Trunnion pin	....	....	....	....	2	303904	

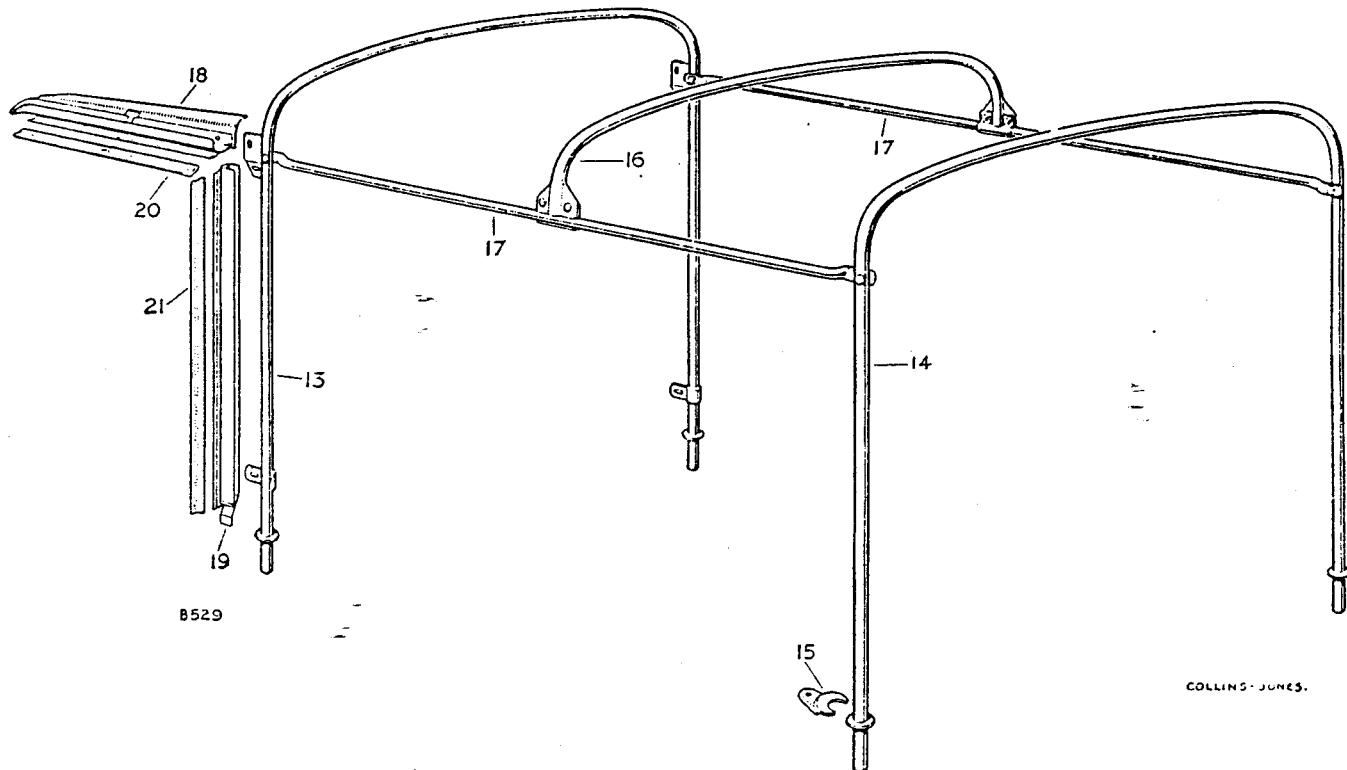
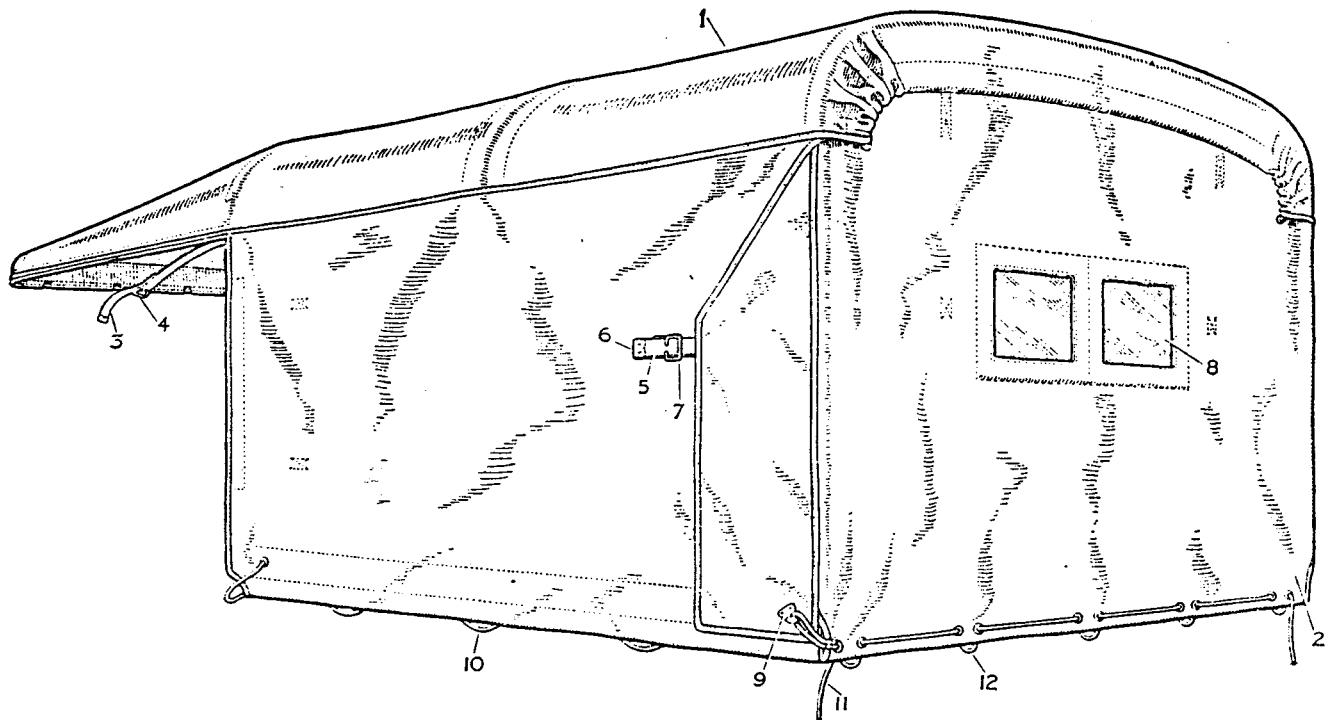
# DASH, WINDSCREEN AND VENTILATOR



# DASH, WINDSCREEN AND VENTILATOR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
					Special bolt	8	302533		
					Plain washer } Fixing channel to dash	8	3840		
					Special nut	8	302532		
25					Windscreen complete assembly	1	302922	86	
					Windscreen complete assembly	1	304490	107	
					Windscreen complete assembly	1	303759	86	
					Windscreen complete assembly	1	304491	107	America. Dollar area
26					Glass for windscreen	2	302924		
					Glass for windscreen	2	302967	America. Dollar area	
					Glazing strip for glass	2	305231		
27					Retainer for windscreen glass, vertical	2	302925		
28					Retainer for windscreen glass R.H. } Upper	2	302926		
29					Retainer for windscreen glass L.H. } and lower	2	302927		
30					Cover for centre strip	1	303936		
					Drive screw fixing retainers	37	78126		
31					Special bolt } Fixing	2	303937		
					Plain washer } windscreen	4	3829		
32					Special self-locking nut } to dash	2	234824		
33					Pivot arm R.H.	1	302905		
34					Pivot arm L.H.	1	302906		
35					Pivot bracket, pivot arm to windscreen	2	302901		
					Bolt ( $\frac{1}{4}$ " x $\frac{7}{8}$ " long) } Fixing pivot	2	237142		
					Plain washer } arm to	2	3960		
					Locknut ( $\frac{1}{4}$ ") } pivot bracket	2	2268	86	
					Bolt ( $\frac{1}{4}$ " x $2\frac{1}{4}$ " long) } Fixing	2	237150		
					Plain washer } pivot bracket	4	3960		
					Locknut ( $\frac{1}{4}$ ") } to windscreen	4	2268		
36					Winged screw } Fixing pivot arm	2	302902		
					Square nut } to windscreen	2	25536		
37					Bracket R.H. } For Hood, Cab and	1	303758		
38					Bracket L.H. } Hard top attachment	1	303759		
					Set bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long) } Fixing brackets	4	237140		
					Spring washer } to windscreen	4	3074		
39					Rubber sealing strip for windscreen	1	303811		
40					Fastener for windscreen R.H.	2	303724		
41					Fastener for windscreen L.H.	1	303725		
42					Wing nut for fastener	2	303729		
					Set bolt ( $\frac{5}{16}$ " x $\frac{5}{8}$ " long) } Fixing	4	237158		
					Plain washer } fasteners	4	3966		
					Spring washer } to dash	4	3075		
43					Tie bar for dash support	1	305195		
					Nut ( $\frac{3}{16}$ ") fixing bar to dash	2	2827		
					Bolt ( $\frac{1}{16}$ " x $\frac{5}{8}$ " long) } Fixing tie bar	1	250523		
					Spring washer } to support bracket	1	3075		
					Nut ( $\frac{3}{16}$ ") } on chassis frame	1	2828		
					Licence holder	1	26470		

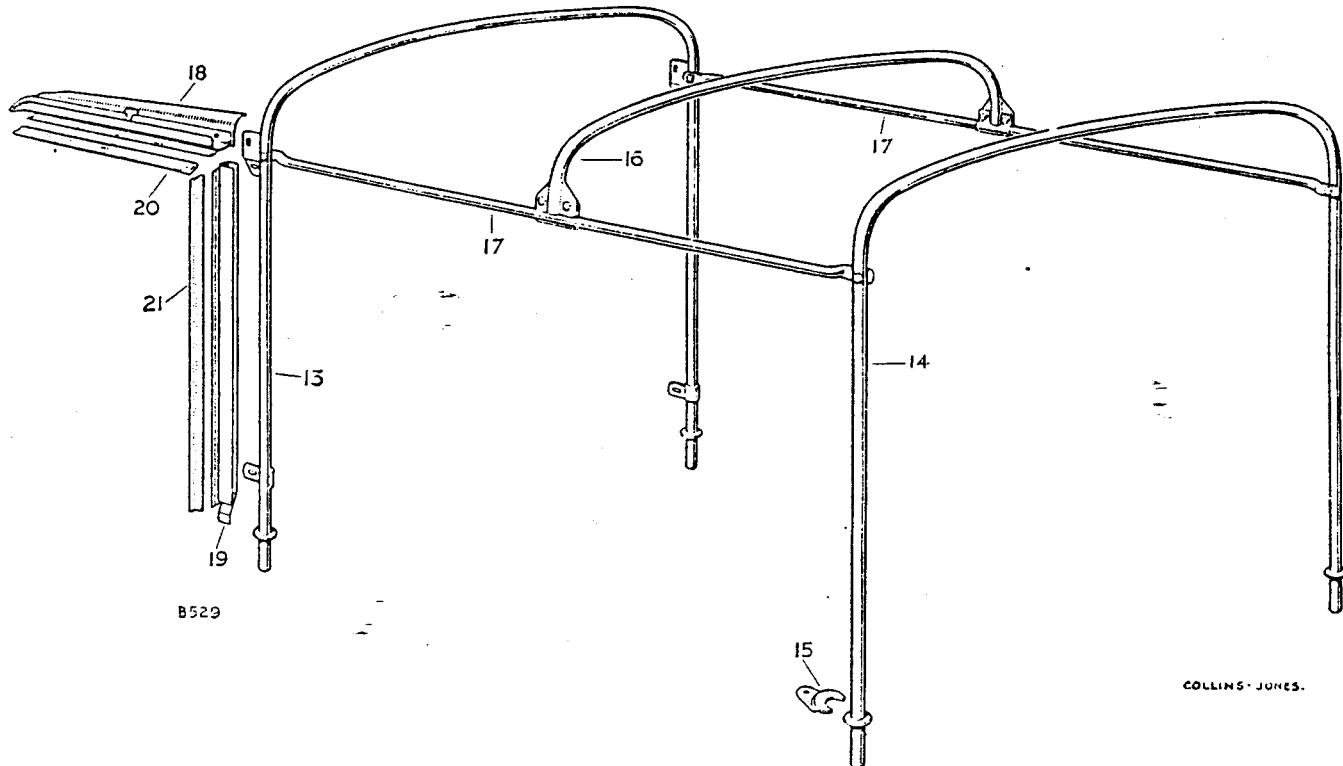
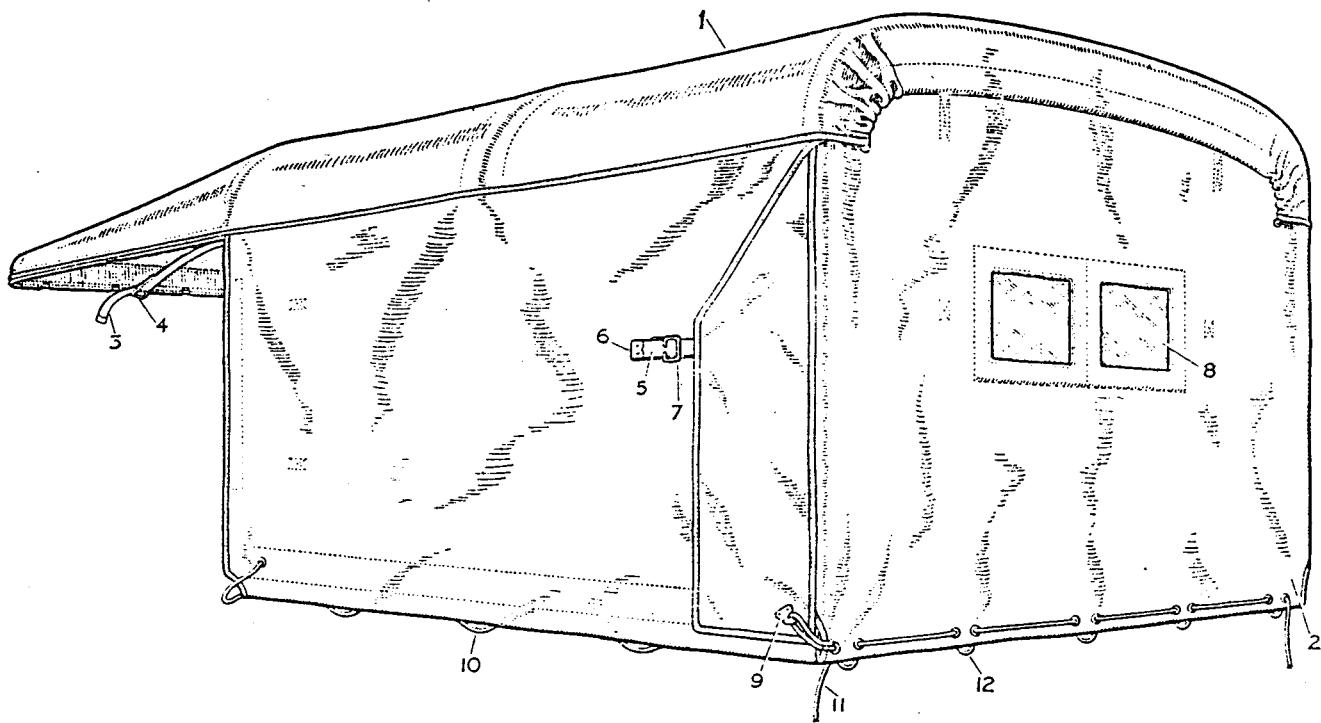
# HOOD AND FITTINGS. 86



# HOOD AND FITTINGS. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	HOOD COMPLETE, FULL LENGTH	1	304144					
	HOOD COMPLETE, FULL LENGTH WITH SIDE WINDOWS	1	304173	EXPORT ONLY				
2	Rear curtain complete	1	304142					
3	Strap complete, hood support, front	1	304130					
4	Buckle	2	300953					
	End cap	2	300954					
	Eyelet for end cap	4	300785					
	Strap complete, rear curtain to body	2	301317					
	Buckle	2	300953					
	End cap	2	300954					
	Eyelet for end cap	4	300785					
	Strap complete, retaining rear curtain	2	301332					
	Buckle	2	300954					
	End cap	2	300954					
	Eyelet for end cap	4	300785					
	Buckle for rear curtain retaining strap	2	300953					
5	Strap complete, for extension flap	2	301332					
6	End cap	2	300954					
	Eyelet for end cap	4	300785					
7	Buckle for extension flap strap	2	300953					
	Strap complete for side curtain	4	301332					
	End cap	4	300954					
	Eyelet for end cap	8	300785					
	Strap for side light	2	305161					
	Buckle	2	300953	Export only, with Side windows				
	End cap	2	300954					
	Eyelet	4	300785					
8	Back and side lights	2	301318	6 off with Side windows				
	Frame for back and side lights	4	302434	12 off with Side windows				
	Sail eyelet	4	301320					
	Ring for cyclet	4	301321	10 off with Side windows				
9	Rope hook for curtain side	2	304797					
	Washer plate for rope hook	2	301343					
	Rivet fixing rope hook	6	3547					
10	Rope complete for side curtain lower edge	2	304145					
11	Rope complete for hood top and sides	1	301324					
12	Rope complete for rear curtain	1	304001					
13	Hood stick, front	1	303833					
14	Hood stick, rear	1	303832					
15	Clamp arm for hood stick	4	304301					
	Bolt ( $\frac{5}{16}$ " x 1" long)	4	237160					
	Plain washer	4	3899					
	Spring washer	4	3075					
	Nut ( $\frac{5}{16}$ ")	4	2828					

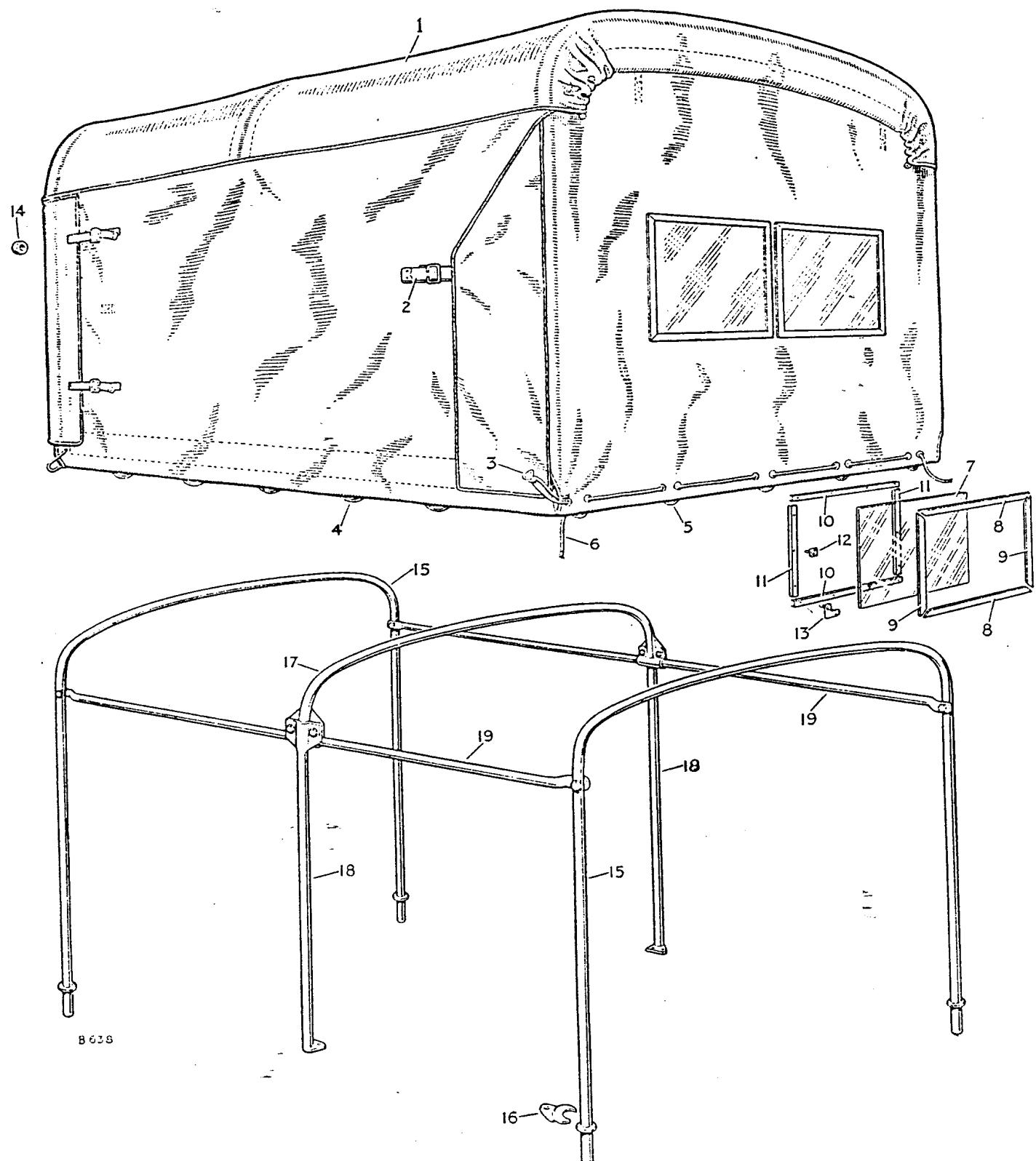
# HOOD AND FITTINGS. 86



# HOOD AND FITTINGS. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
16	Hood stick, intermediate	....	....	....	Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	4	237140	Fixing
	Plain washer				Plain washer	4	3840	intermediate
	Nut ( $\frac{1}{4}$ ")				Nut ( $\frac{1}{4}$ ")	4	2823	hood stick
	Locknut ( $\frac{1}{4}$ ")				Locknut ( $\frac{1}{4}$ ")	4	2268	to tie bar
17	Tie tube for hood stick	....	....	....	Screw ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	4	78161	Fixing tie tube
					Square nut ( $\frac{1}{4}$ ")	4	25536	to front and rear
					Self-locking nut ( $\frac{1}{4}$ ")	4	234820	hood sticks
					Top drain channel for door R.H.	....	303839	
18	Top drain channel for door L.H.	....	....	....	Special bolt	4	301502	Fixing drain
					Plain washer	2	3817	channel to screen
					Self locking nut ( $\frac{1}{4}$ ")	4	234820	and hood stick
					Side drain channel for door R.H.	....	304336	
19	Side drain channel for door L.H.	....	....	....	Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	2	237140	
					Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)	2	237141	Fixing drain channel
					Plain washer	8	3900	to hood stick
					Self locking nut ( $\frac{1}{4}$ ")	4	234820	
20	Sealing rubber for door, top	....	....	....		2	303972	
21	Sealing rubber for door, rear top	....	....	....		2	303973	
	Rivet fixing rubber to channel	....	....	30			302818	

# HOOD AND BODY COVER. 107



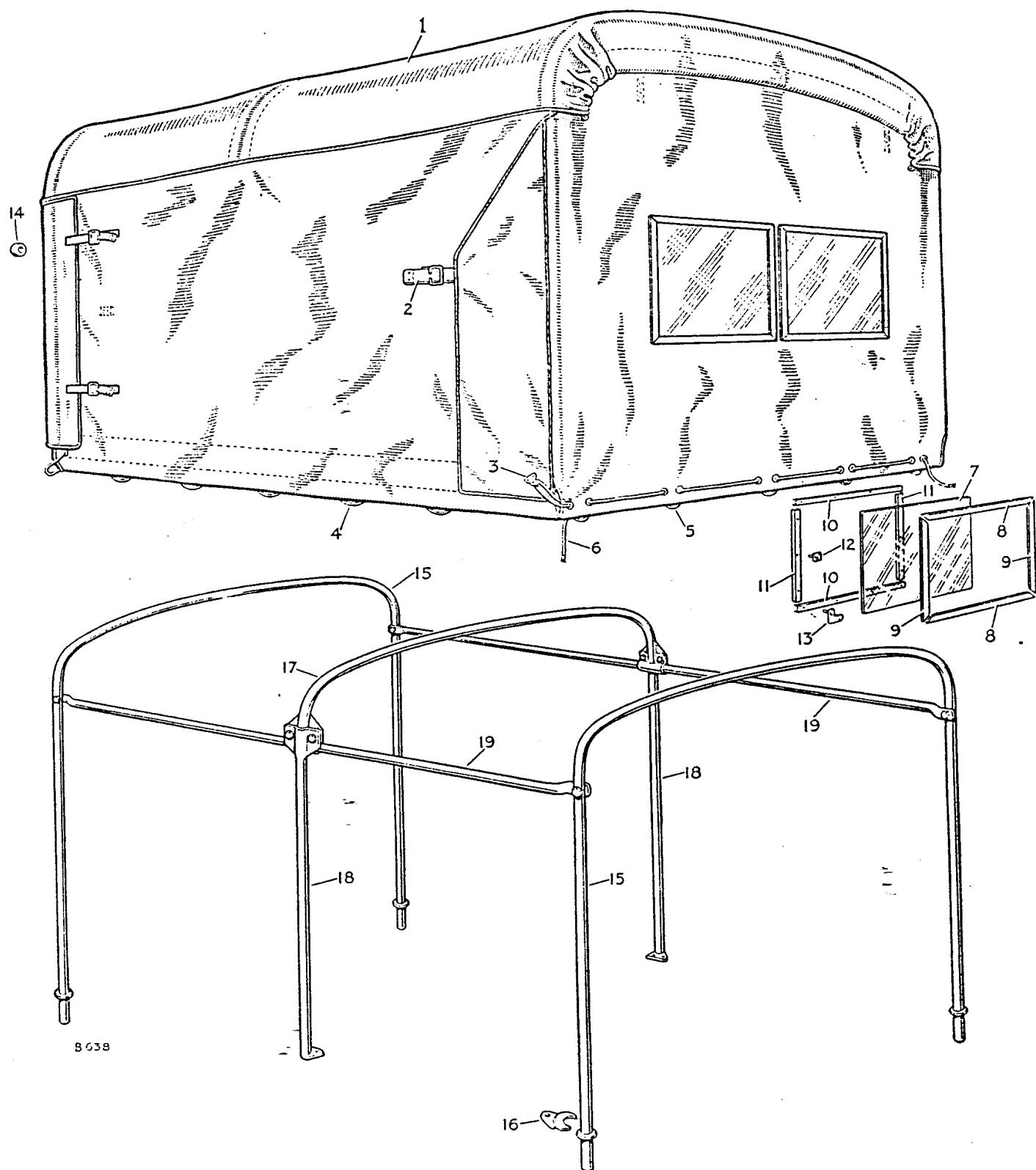
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# HOOD AND BODY COVER. 107

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					HOOD COMPLETE ASSEMBLY	1	305171	
					HOOD COMPLETE ASSEMBLY, WITH SIDE WINDOWS	1	305235	Export only
					Rear curtain	1	305169	
2					Strap, front and side curtain and extension flap	8	301332	
					End cap } For	8	300954	
					Eyelet } straps	8	300785	
					Strap, front curtain	3	305156	
					Buckle }	3	300953	
					Hook } For front curtain	3	301005	
					End cap } strap	3	300954	
					Eyelet }	3	300785	
					Strap for centre stick	2	305161	
					Buckle }	2	300953	
					End cap } For centre stick strap	2	300954	
					Eyelet }	4	300785	
					Strap, rear curtain to body	2	301317	
					Buckle }	2	300953	
					End cap } For rear curtain strap	2	300954	
					Eyelet }	4	300785	
					Strap, rear curtain retaining	2	301332	
					End cap } For curtain	2	300954	
					Eyelet } retaining strap	2	300785	
					Sail eyelets	16	301320	
					Ring for eyelet	16	301321	
3					Rope hook for side curtain	2	304797	
					Washer plate } Fixing rope hook	2	301343	
					Rivet } to side curtain	6	3547	
4					Rope for curtain side, 100" long	2	305173	
5					Rope for rear curtain, 99" long	1	304001	
6					Rope for hood top and sides, 168" long	1	301324	
7					Hood light	4	304927	8 off
8					Outside member, top and bottom	8	304919	
9					Outside member, side	8	304920	16 off
10					Inside member, top and bottom	8	304921	
11					Inside member, side	8	304922	
12					Fixing plate	24	304923	48 off
13					Fixing plate, corner	16	304925	32 off
					Shakeproof washer } hood light	56	74236	
					Nut (2 B.A.)	56	3823	112 off
14					Rubber buffer for front hood light	4	305233	
					Plain washer } Fixing buffers to	4	3886	
					Drive screw } outer channel	4	77906	
15					Hood stick	2	303832	
16					Clamp arm for hood stick	4	304301	
					Bolt ( $\frac{5}{16}$ " x 1" long)	4	237160	
					Plain washer } Fixing clamp arm	4	3899	
					Spring washer } to hood sockets	4	3075	
					Nut ( $\frac{5}{16}$ ")	4	2828	
17					Hood stick, intermediate	1	303964	
					Bolt ( $\frac{5}{16}$ " x $\frac{3}{4}$ " long) } Fixing intermediate	4	237141	
					Plain washer, small } hood stick to support	4	3840	
					Plain washer, large } and tie tube	4	3931	

When Side lights are fitted

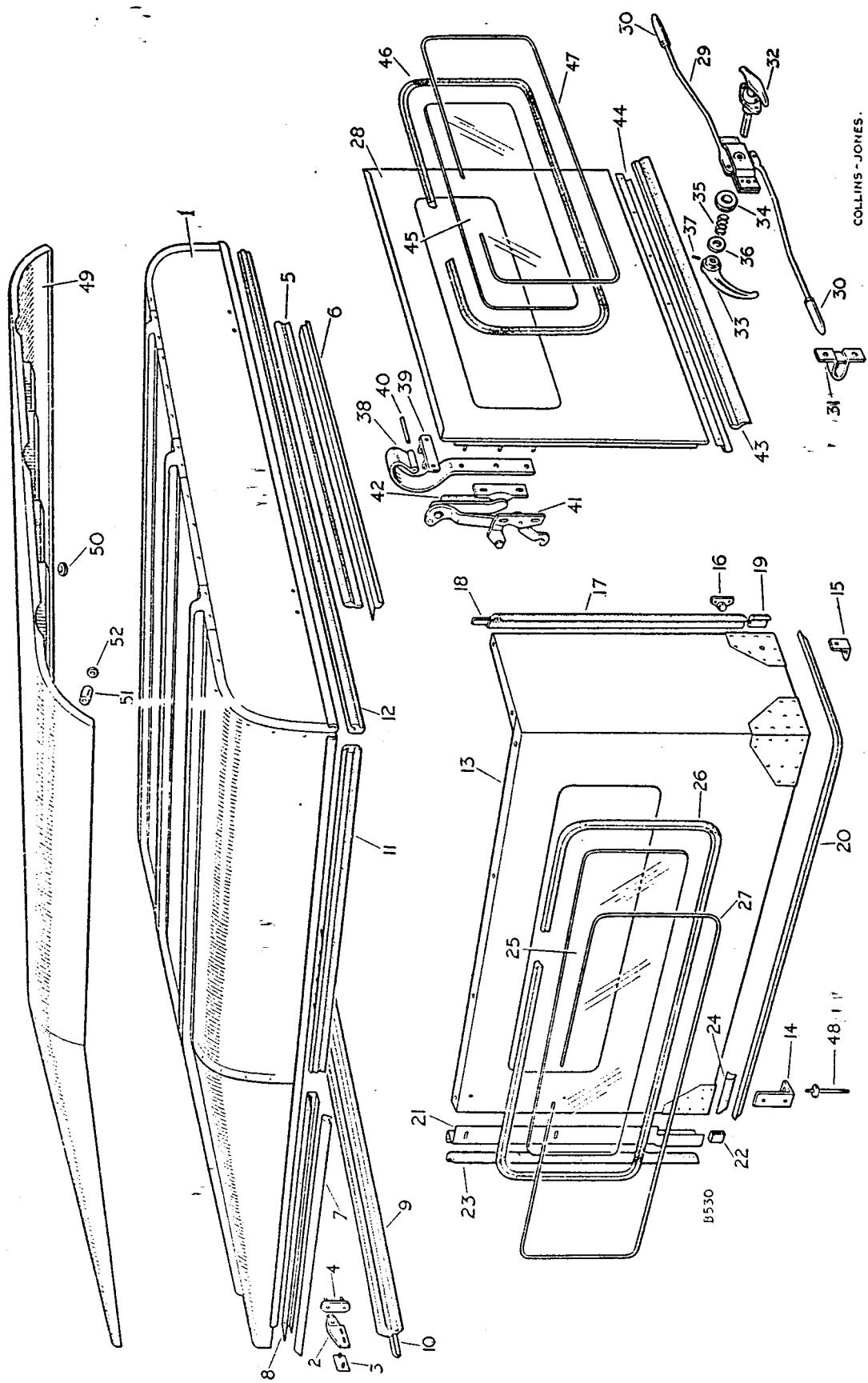
# HOOD AND BODY COVER. 107



# HOOD AND BODY COVER. 107

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS		
18	Nut ( $\frac{1}{4}$ "")	Fixing intermediate hood stick			4	2823				
	Locknut ( $\frac{1}{4}$ "")	to support and tie tube			4	2268				
	Support for intermediate hood stick....				2	304578				
	Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	Fixing support			4	237140				
	Spring washer	to body			4	3074				
19	Nut ( $\frac{1}{4}$ "")	side cappings			4	2823				
	Tie tube				2	304582				
	Screw ( $\frac{1}{4}$ " x $1\frac{1}{8}$ " long)	Fixing			4	78161				
	Square nut ( $\frac{1}{4}$ "")	tie tube to			4	25536				
	Self locking nut ( $\frac{1}{4}$ "")	hood sticks			4	234820				
<b>CANVAS COVER ASSEMBLY FOR BODY</b>										
	Sail eyelet	For body			32	301320				
	Ring for eyelet	cover			32	301321				
	Rope for body cover	378" long			1	305154				

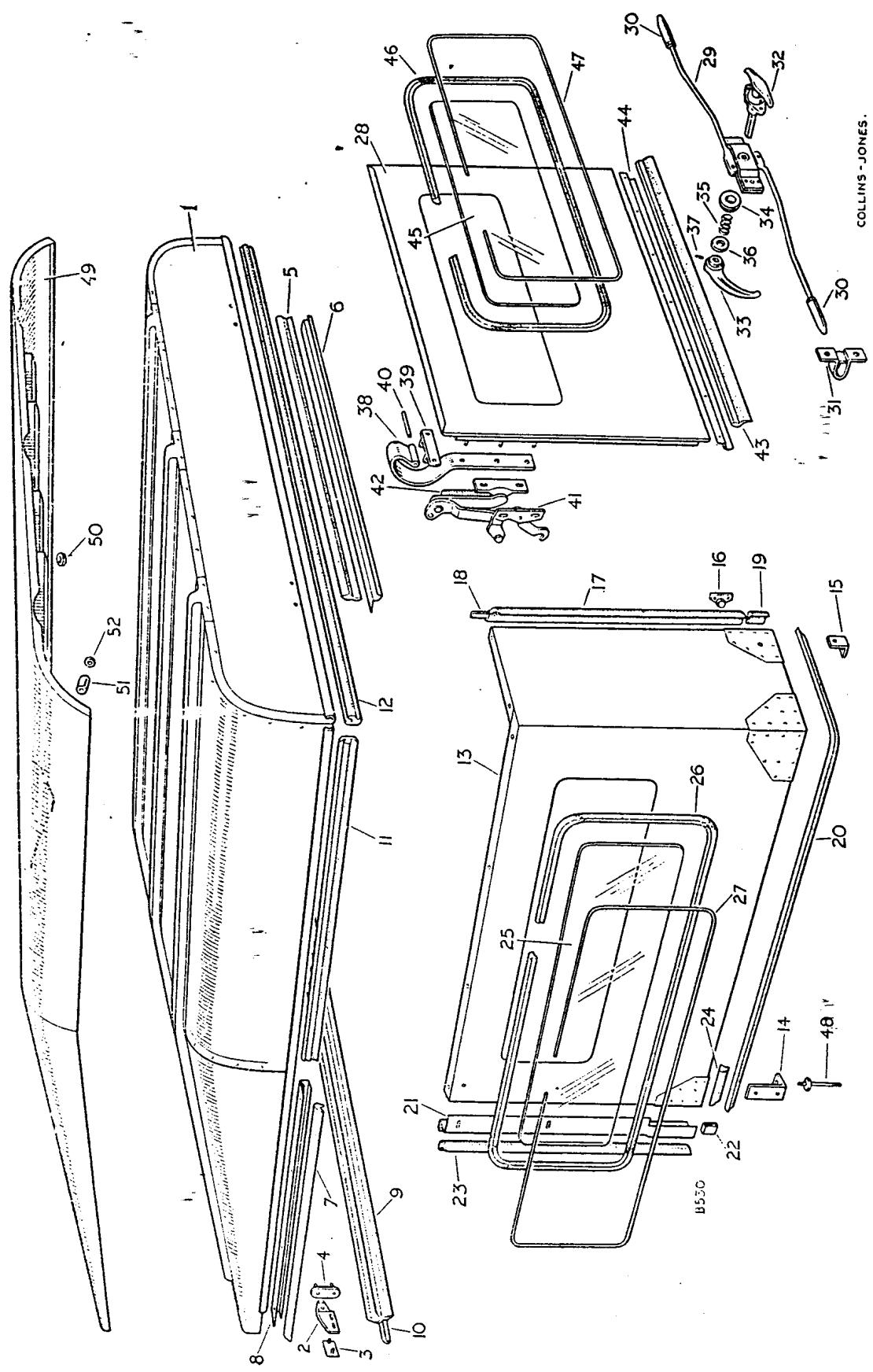
# HARD TOP AND TROPICAL ROOF. 86



# HARD TOP AND TROPICAL ROOF. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
					HARD TOP COMPLETE ASSEMBLY, PLAIN SIDES	1	304972		
					HARD TOP COMPLETE ASSEMBLY, WITH SIDE WINDOWS	1	304973	EXPORT ONLY	
1	1				ROOF ASSEMBLY	1	304199		
					Adjustment bracket R.H. } Canopy to	1	302068		
2	2				Adjustment bracket L.H. } screen	1	302069		
3	3				Stud plate }	2	302070		
					Plain washer } Fixing adjustment	4	3830		
					Spring washer } brackets	4	3075		
					Nut ( $\frac{5}{16}$ ")	4	2828		
4	4				Adjustable link....	2	302072		
					Bolt ( $\frac{5}{16}$ " x $\frac{3}{4}$ " long)	2	237159		
					Plain washer }	2	3830		
					Spring washer } Fixing link to	2	3075		
					Nut ( $\frac{5}{16}$ ")	2	2828		
					Plain washer } adjustment bracket	2	3830		
					Spring washer }	2	3075		
					Nut ( $\frac{5}{16}$ ")	2	2828		
					Plain washer } On link for	2	3830		
					Spring washer }	2	3075		
					Nut ( $\frac{5}{16}$ ")	2	2828		
5	5				Rubber seal for rear lid, top	1	302127		
6	6				Retaining strip for rear seal	1	302154		
					Screw ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	5	78003		
					Plain washer }	5	3840		
					Spring washer } Fixing strip	5	3074		
					Nut ( $\frac{5}{16}$ ")	5	2823		
7	7				Rubber seal for door	2	303972		
8	8				Retaining strip R.H. } For door	1	304238		
					Retaining strip L.H. } seal	1	304239		
					Rivet fixing seal to retainers	16	302818		
					Screw (2 B.A. x $\frac{1}{4}$ " long)	8	77869		
					Spring washer }	8	3073		
					Plain washer } Fixing strip	16	3852		
					Nut (2 B.A.)	8	2247		
9	9				Rubber seal for canopy	1	304211		
10	10				Stiffening strip for canopy seal	1	304212		
					Drive screw fixing strip	4	77932		
11	11				Rubber seal, roof to side	2	304237		
12	12				Rubber seal, roof to back	1	302123		
					Bolt ( $\frac{5}{16}$ " x 1" long)	4	237160		
					Bolt ( $\frac{5}{16}$ " x $\frac{3}{4}$ " long)	10	237159		
					Plain washer }	28	3899		
					Spring washer } Fixing roof at sides	14	3075		
					Nut ( $\frac{5}{16}$ ")	14	2828		
					SIDE PANEL ASSEMBLY R.H. } PLAIN	1	304252		
					SIDE PANEL ASSEMBLY L.H. } SIDES	1	304253		
					SIDE PANEL ASSEMBLY R.H. } WITH SIDE 1	1	304225		
13	13				SIDE PANEL ASSEMBLY L.H. } WINDOWS 1	1	304226		
14	14				Mounting bracket, front	2	302115		
15	15				Mounting bracket, rear	2	302093		
					Bolt ( $\frac{5}{16}$ " x 1" long)	8	237160		
					Plain washer }	8	3830		
					Spring washer } Fixing mounting	8	3075		
					Nut ( $\frac{5}{16}$ ")	8	2828		

# HARD TOP AND TROPICAL ROOF. 86

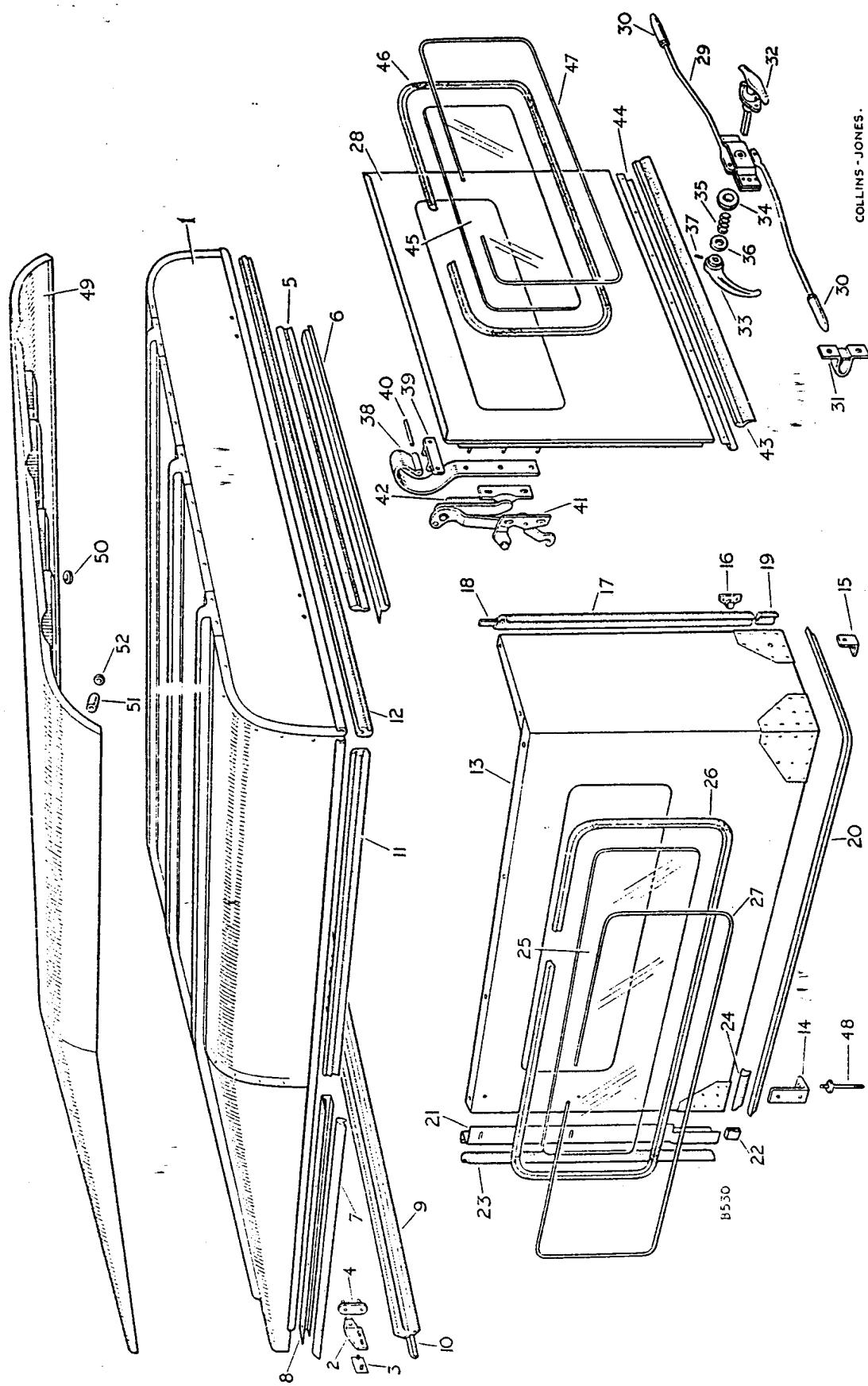


COLLINS-JONES.

# HARD TOP AND TROPICAL ROOF. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
16	Socket for rear lid lock bolt	....	....	2	302167				
	Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)			4	237141				
	Plain washer	Fixing socket		4	3840				
	Spring washer			4	3074				
	Nut ( $\frac{1}{4}$ ")			4	2823				
17	Rubber sealing strip for rear lid, side	....	2	302126					
18	Reinforcing strip for rear lid seal	....	2	302155					
	Drive screw fixing strips	....	10	78002					
19	Rubber buffer for rear lid side	....	2	302157					
20	Rubber sealing strip, lower edge to body	....	2	304233					
	Capping for front door rear seal R.H.	....	1	304465					
21	Capping for front door rear seal L.H.	....	1	304466					
	Special bolt		6	301502					
	Plain washer	Fixing cappings	6	3986					
	Spring washer		6	3074					
	Nut ( $\frac{1}{4}$ ")		6	2823					
22	Draught strip for capping	....	4	305196					
23	Seal for front door, upper	....	2	303973					
	Rivet fixing seal to capping	....	14	302818					
24	Rubber draught filler piece for corner	....	2	302223					
25	Glass for side window	....	2	304234					
26	Weather strip for glass	....	2	304235	Export only				
27	Filler strip for weather strip	....	2	304236					
28	REAR LID ASSEMBLY	....	1	302217					
29	Lock complete for rear lid	....	1	302164					
30	Bolt end for lock	....	2	262798					
	Screw (2 B.A. x $\frac{1}{4}$ " long)		4	77700					
	Plain washer	Fixing lock	4	3816					
	Spring washer		4	3073					
	Nut (2 B.A.)		4	2247					
31	Guide for rear lid lock	....	2	302170					
	Set bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)		4	237141					
	Spring washer	Fixing guide	4	3074					
	Plain washer		4	3900					
32	Handle for rear lid, outer	....	1	302204					
	Screw (2 B.A. x $\frac{5}{8}$ " long) fixing handle	....	2	78005					
33	Handle for rear lid, inner	....	1	302207					
34	Boss		1	302205					
35	Coil spring	Fixing handles	1	73466					
36	Cap for coil spring		1	302206					
37	Locking pin		1	302262					
38	Hinge leaf for rear lid	....	2	302161					
	Plain washer	Fixing hinge leaf	4	3830					
	Spring washer		6	3075					
	Nut ( $\frac{5}{16}$ ")		6	2828					
39	Hinge bracket for rear lid	....	2	302158					
	Bolt ( $\frac{5}{16}$ " x $\frac{3}{4}$ " long)	Fixing hinge bracket	4	237159					
	Spring washer		4	3075					
	Nut ( $\frac{5}{16}$ ")		4	2828					

# HARD TOP AND TROPICAL ROOF. 86

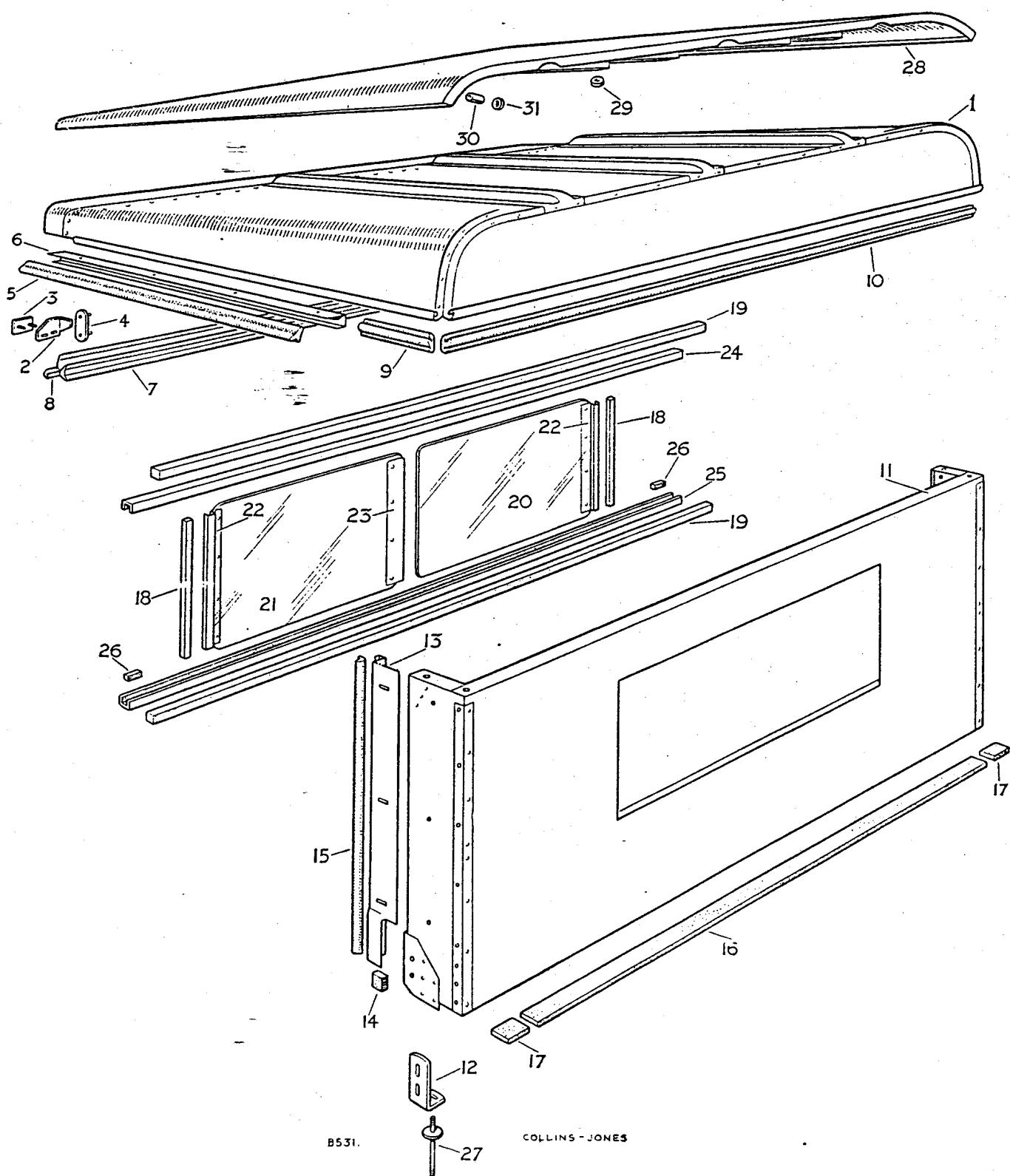


COLLINS - JONES.

# HARD TOP AND TROPICAL ROOF. 86

ART. REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
40					Pin for rear lid hinge	2	302165		
					Split pin } Fixing	4	3901		
					Plain washer } hinge pin	4	3899		
					Quadrant complete R.H.	1	302187		
41					Quadrant complete L.H.	1	302188		
42					Spring for quadrant	2	302198		
					Bolt ( $\frac{1}{4}$ " x $\frac{1}{4}$ " long)	4	237141		
					Plain washer } Fixing quadrant	4	3840		
					Spring washer to side panel	4	3074		
					Nut ( $\frac{1}{4}$ ")	4	2823		
43					Rubber sealing strip for rear lid, bottom	1	302244		
44					Retaining strip for bottom seal	1	302184		
					Drive screw fixing retaining strip	8	78002		
45					Glass for rear lid	1	302173		
46					Weather strip for back light	1	302175		
47					Filler strip for weather strip	1	302176		
48					Mounting stud } Fixing hard top	4	302148	Supplied with side panel assembly	
					Plain washer	8	3898		
					Spring washer to body	8	3075		
					Nut ( $\frac{1}{4}$ ")	8	2828		
<b>TROPICAL ROOF PANEL ASSEMBLY</b>						1	304974		
49					Tropical roof panel	1	304297		
					Screw (2 B.A. x $\frac{1}{2}$ " long)	10	77869		
					Plain washer } Fixing panel	20	3852		
50					Rubber washer to roof at end	10	302371		
					Shakeproof washer of stiffener	10	71082		
					Nut (2 B.A.)	10	3823		
					Screw ( $\frac{1}{4}$ " x 2" long)	10	78102		
					Plain washer	20	3900		
51					Distance piece } Fixing roof	10	302372		
52					Rubber washer to panel	10	302373		
					Spring washer at sides	10	3074		
					Nut ( $\frac{1}{4}$ )	10	3819		
					Drive screw } Fixing panel to	51	77704	Alternative.	
					Pop rivet } roof stiffener	51	300919	Check before ordering	

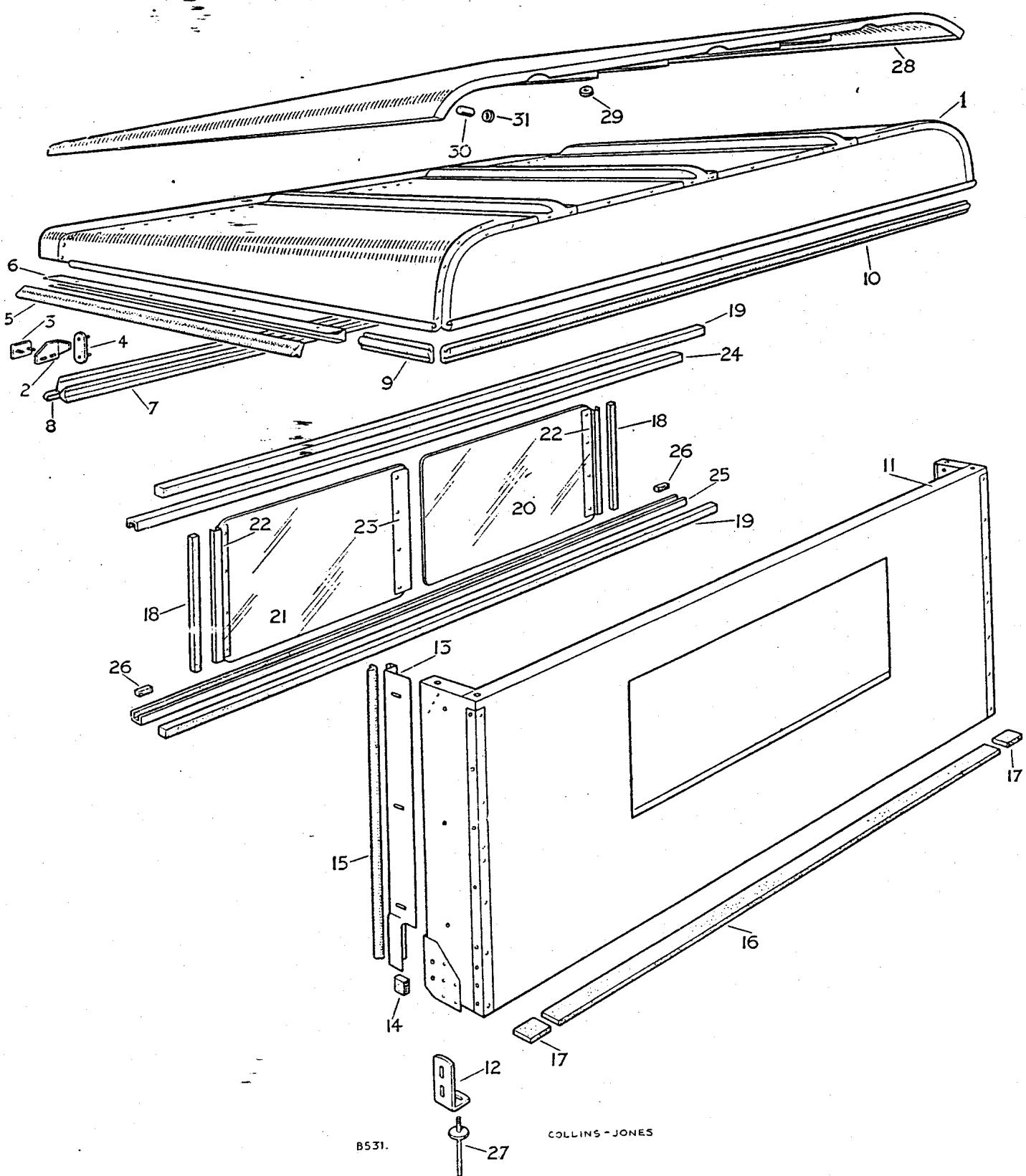
# CAB AND TROPICAL ROOF



# CAB AND TROPICAL ROOF

LATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
	CAB COMPLETE ASSEMBLY					1	304976	
1	CAB ROOF ASSEMBLY					1	304269	
	Adjustment bracket, R.H.	Adjustment bracket, L.H.			Canopy to screen	1	302068	
2						1	302069	
3	Stud plate					2	302070	
	Plain washer				Fixing	4	3830	
	Spring washer				adjustment brackets	4	3075	
	Nut ( $\frac{1}{16}$ "")					4	2828	
4	Adjustable link					2	302072	
	Bolt ( $\frac{1}{16}$ " x $\frac{3}{4}$ " long)				Fixing	2	237159	
	Plain washer				link to	2	3830	
	Spring washer				adjustment	2	3075	
	Nut ( $\frac{1}{16}$ "")				bracket	2	2828	
	Plain washer				On link for	2	3830	
	Spring washer				fixing canopy	2	3075	
	Nut ( $\frac{1}{16}$ "")				to screen	2	2828	
5	Rubber seal for door					2	303972	
	Retaining strip, R.H.				For	2	304238	
6	Retaining strip, L.H.				door seal	2	304239	
	Rivet fixing seal to retainer					16	302818	
	Screw (2 B.A. x $\frac{1}{2}$ " long)					8	77869	
	Plain washer				Fixing retaining	16	3852	
	Spring washer				strips to door	8	3073	
	Nut (2 B.A.)					8	2247	
7	Rubber seal for canopy					1	304211	
8	Stiffening strip for canopy seal					1	304212	
	Drive screw fixing strip					4	77932	
9	Rubber seal, roof to side					2	304270	
10	Rubber seal, roof to back					1	302123	
	Bolt ( $\frac{1}{16}$ " x 1" long)					4	237160	
	Bolt ( $\frac{1}{16}$ " x $\frac{3}{4}$ " long)				Fixing	5	237159	
	Plain washer				roof at	18	3899	
	Spring washer				sides and	9	3075	
	Nut ( $\frac{1}{16}$ "")				rear	9	2828	
11	CAB REAR PANEL ASSEMBLY					1	304279	
12	Mounting bracket					2	302115	
	Bolt ( $\frac{1}{16}$ " x 1" long)					4	237160	
	Plain washer				Fixing mounting	4	3830	
	Spring washer				brackets	4	3075	
	Nut ( $\frac{1}{16}$ "")					4	2828	
	Capping for front door rear seal R.H.					1	304465	
13	Capping for front door rear seal L.H.					1	304466	
	Special bolt					6	301502	
	Plain washer				Fixing cappings to	6	3986	
	Spring washer				rear panel sides	6	3074	
	Nut ( $\frac{1}{4}$ ")					6	2823	
14	Draught strip for capping					4	305196	
15	Front door seal, rear upper					2	303973	
	Rivet fixing seal to capping					14	302818	
16	Sealing strip at rear, bottom					1	304159	
17	Rubber draught filler piece for corner					2	304283	
18	Rubber sealing strip, side				For	2	302454	
19	Rubber sealing strip, upper and lower				back-light	2	302453	
20	Sliding backlight, R.H. half					1	302451	

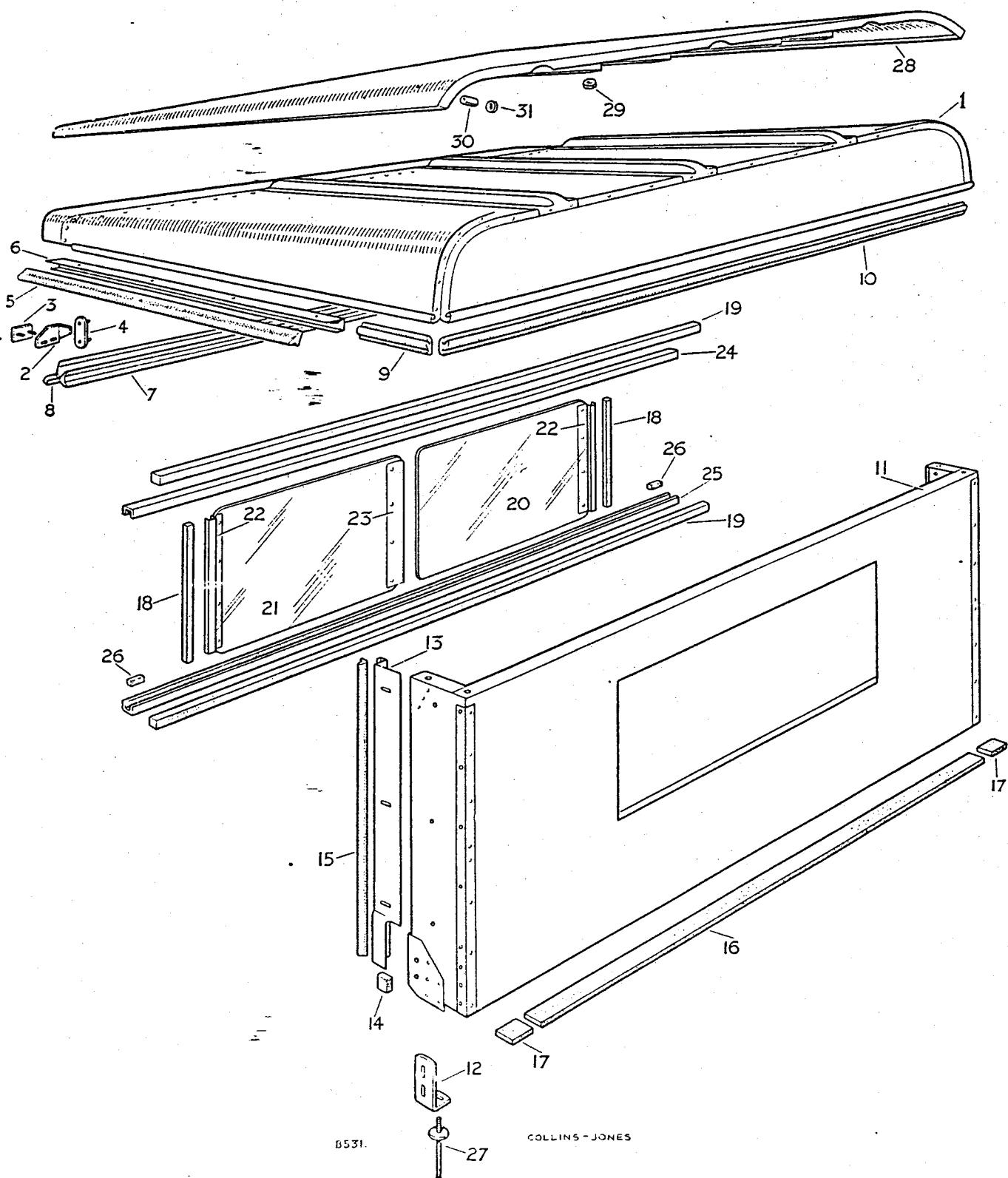
# CAB AND TROPICAL ROOF



# CAB AND TROPICAL ROOF

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
21					Sliding backlight, L.H. half	1	302452		
22					Finger pull for backlight	2	302448		
23					Draught strip for L.H. half	2	302249		
					Screw (2 B.A. x $\frac{3}{8}$ " long) Fixing	12	77941		
					Shakeproof washer } finger pull and	12	74236		
					Nut (2 B.A.) } draught strips	12	25996		
24					Channel, upper } For	1	302445		
25					Channel, lower } backlight	1	302447		
					Drive screw fixing channel	12	77707		
26					Stop for backlight	2	302450		
					Drive screw fixing stop	2	77927		
27					Mounting stud }	2	302148		
					Plain washer } Fixing cab	4	3898		
					Spring washer } at corners	4	3075		
					Nut ( $\frac{5}{16}$ ")	4	2828		
					Bolt ( $\frac{3}{8}$ " x $1\frac{1}{8}$ " long) }	2	237147		
					Plain washer } Fixing cab to	4	3900		
					Spring washer } body capping	2	3074		
					Nut	6	3819		
					TROPICAL ROOF ASSEMBLY FOR CAB	1	304977		
28					Tropical roof panel	1	304021		
					Screw (2 B.A. x $\frac{1}{2}$ " long)	10	77869		
					Plain washer	20	3852		
29					Rubber washer }	10	302371		
					Shakeproof washer }	10	71082		
					Nut (2 B.A.)	10	2247		
					Screw ( $\frac{3}{8}$ " x 2" long)	6	78102		
					Plain washer	12	3900		
30					Distance piece	6	302372		
31					Rubber washer }	6	302373		
					Spring washer }	6	3074		
					Nut ( $\frac{1}{4}$ ")	6	2823		
					Drive screw	21	77704	Alternative	
					Pop rivet	21	300919		fixing
					Lining for roof	1	305393		
					Moulding for roof	1	304821		
					Drive screw, short }	1	77704		
					Fixing moulding	1	77906		
					Drive screw, long } to roof panel	2	78160		
					Centre support for canopy moulding	1	305563		
					Drive screw fixing support to windscreens	2	305561		
					Canopy moulding, trimmed, R.H.	1	305562		
					Canopy moulding, trimmed, L.H.	1	305562		
					Drive screw fixing moulding to windscreens	2	77949		
					Fixing bracket for canopy moulding R.H.	1	305752		
					Fixing bracket for canopy moulding L.H.	1	305754		
					Drive screw fixing bracket to moulding	2	305754		
					Panel, rear top, trimmed, upper	1	305755		
					Panel rear top, trimmed, lower	1	305756		
					Support channel for top rear upper panel	2	305757		
					Quarter back panel casing trimmed R.H.	1	305758		
					Quarter back panel casing trimmed L.H.	1	305759		
					Drive screw fixing casing to cab	2	77944		

# CAB AND TROPICAL ROOF



# CAB AND TROPICAL ROOF

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
					Quarter side panel casing trimmed R.H.	1	305740		
					Quarter side panel casing trimmed L.H.	1	305741		
					Rivet } Fixing side casings	6	312529		
					Drive screw } to shut pillar	2	77949		
					Trim casing, rear corner R.H. lower	1	305337		
					Trim casing, rear corner L.H. lower	1	305338		
					Bracket for roof lamp, trimmed	1	305335		
					Drive screw fixing casings and brackets	15	77949		
					Roof lamp	1	243209		
					Drive screw fixing roof lamp	2	77906		
					Cable for roof lamp	1	234607		
					Grommet for roof lamp cable	1	233244		
					Fuse box	1	219078		
					Screw } Fixing fuse box to	2	3279		
					Nut } R.H. of dash	2	3280		
					Trim casing for steering column	1	304700		
					Drive screw fixing casing	3	78125		
					Trim casing for dash top panel, R.H.	1	305729		
					Trim casing for dash top panel, L.H.	1	305730		
					Trim casing for dash top panel, centre	1	305733		
					Drive screw fixing trim casings to dash	4	77949		
					Trim casing for glove box, R.H. inner	1	305747	R.H.D.	
					Trim casing for glove box, R.H. outer	1	305749		
					Trim casing for glove box, L.H. inner	1	305732	L.H.D.	
					Trim casing for glove box, L.H. outer	1	305734		
					Trim casing for glove box, large	1	305745		
					Button clip for glove box casing	2	305751		
					Trim casing for side screen R.H.	1	305361		
					Trim casing for side screen L.H.	1	305362		
					Drive screw fixing trim casing to side screen	4	78125		
					Side arm rest complete R.H.	1	305530		
					Side arm rest complete L.H.	1	305531		
					Topping for side arm rest	1	304705		
					Shakeproof washer } Fixing armrest to	4	74236		
					Nut (2 B.A.) } sidescreen frame	4	2247		
					Trim casing for doors R.H.	1	305369		
					Trim casing for doors L.H.	1	305370		
					Drive screw fixing trim casing to doors	20	69310		
					Floor covering at dash centre	1	305394		
					Floor covering at bell housing	1	305377		
					Floor covering at dash side, R.H.	1	305398		
					Floor covering at dash side, L.H.	1	305399		
					Retainer for floor covering at door	2	304715		
					Retainer for floor covering at dash "A" post	2	304716		
					Retainer for floor covering at dash R.H. side top	1	304717		
					Retainer for floor covering at dash L.H. side top	1	304718		
					Drive screw fixing retainers to dash	10	77949		
					Carpet clip for floor covering	4	77210		
					Drive screw fixing carpet clips	8	69310		

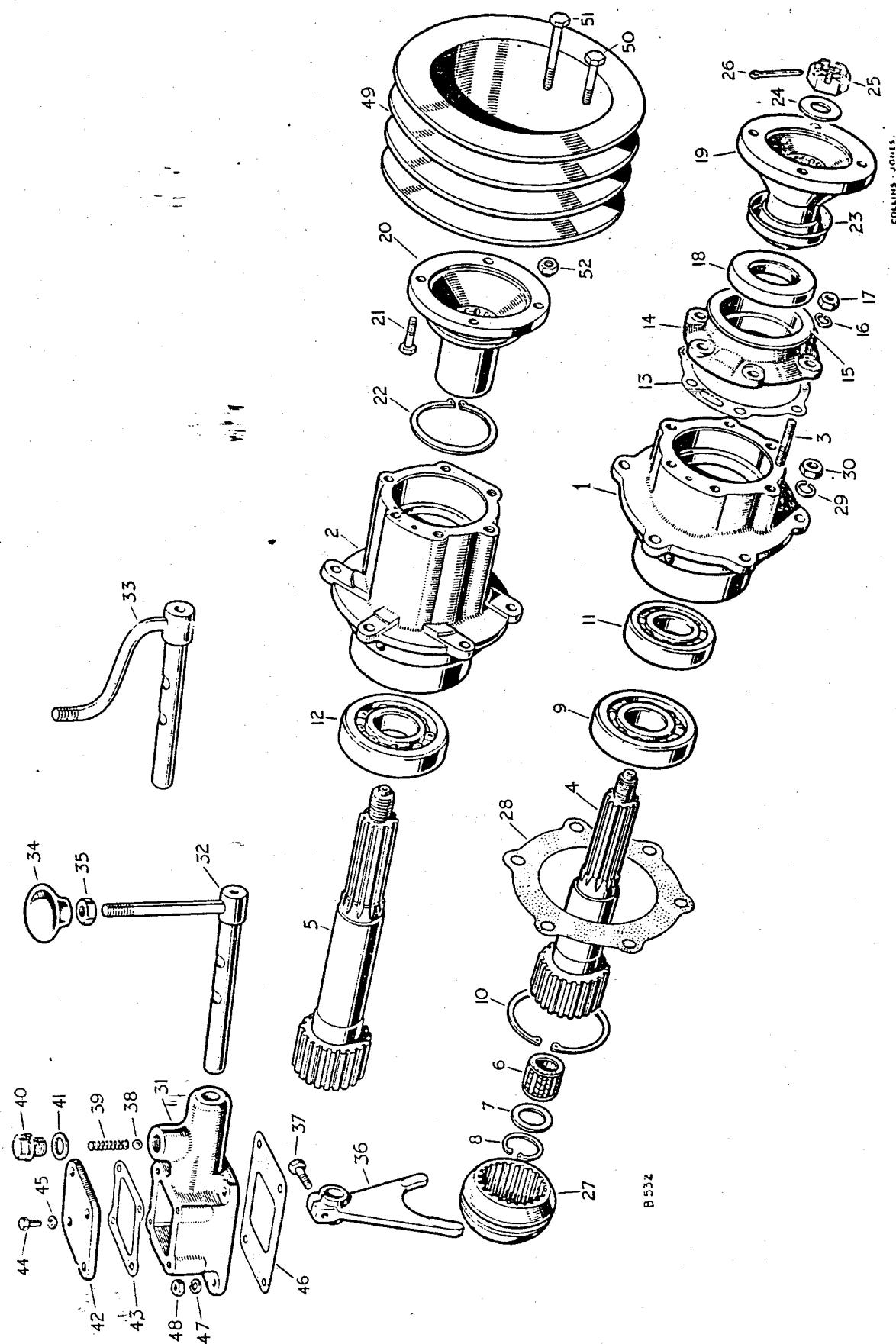
# CAB AND TROPICAL ROOF

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Rear squab complete	1	305385	
					Pad for squab	1	305227	
					Topping for squab	1	305224	
					Drive screw fixing squab to rear panel	6	78153	
					Seat cushion complete	3	305392	
					Rubber interior for seat	3	303809	
					Rubber buffer locating seat	6	304347	
					Woodscrew } Fixing	6	20142	
					Plain washer } buffer	6	3867	
					Retaining strap for cushion	3	303978	
					Sliding backlight complete R.H. half	1	304852	
					Sliding backlight complete L.H. half	1	304853	
					Knob for back light	2	302628	

## REAR POWER TAKE-OFF

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		Complete kits of parts of the various combinations of rear power take-off are supplied under the part numbers listed below:-			
		REAR POWER TAKE-OFF COMPLETE ASSEMBLY, WITHOUT PULLEY, 86	1	241706	Comprises all standard items on pages 169 to 175
		REAR POWER TAKE-OFF COMPLETE ASSEMBLY, WITH PULLEY, 86	1	241707	Comprises all standard items on pages 169 to 179
		CENTRE POWER TAKE-OFF COMPLETE ASSEMBLY, 86	1	241737	Comprises all standard items on pages 169 to 171
		CENTRE POWER TAKE-OFF, LESS PULLEY, 86	1	261835	Comprises 230855 and 230693

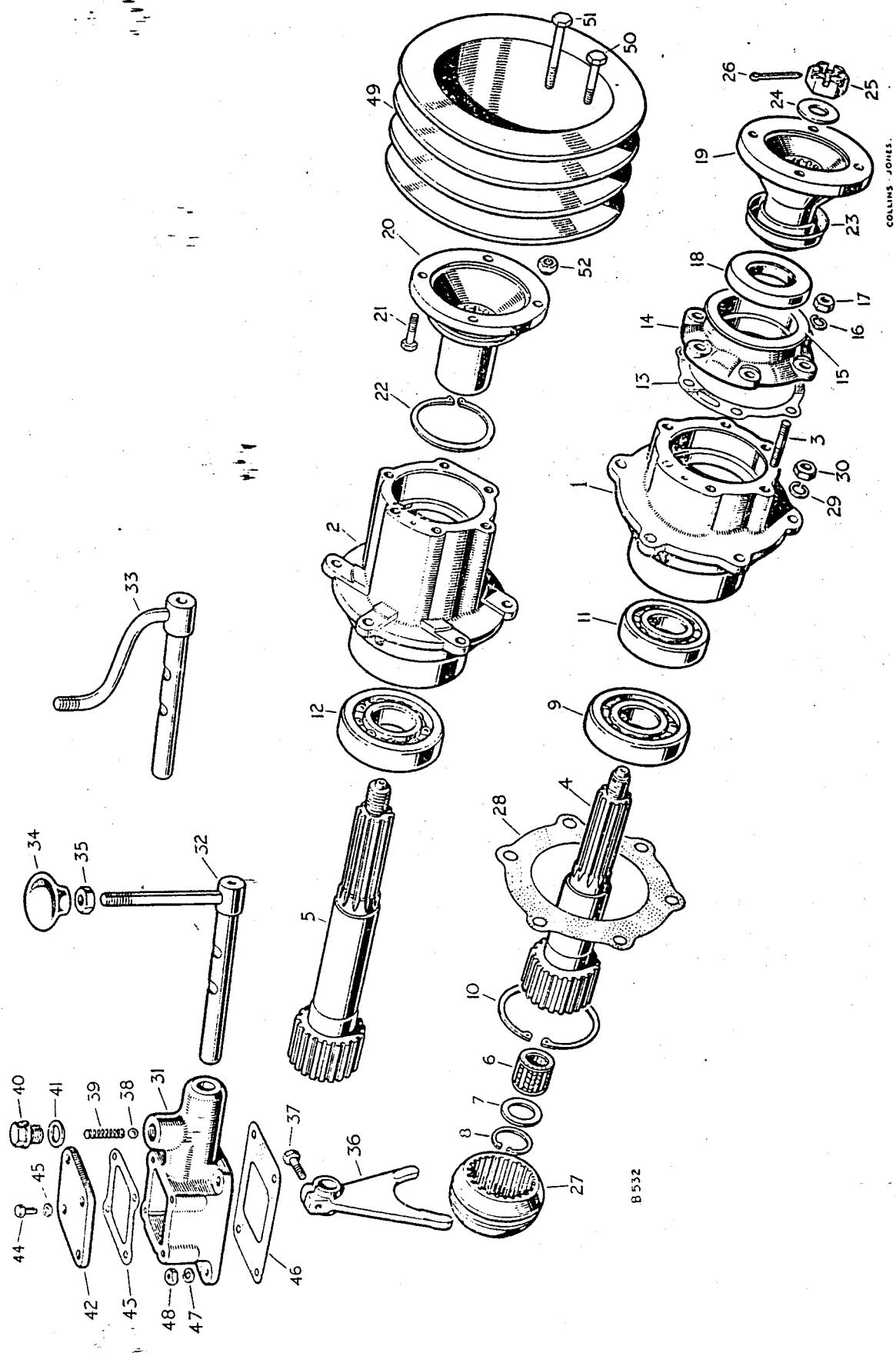
REAR & CENTRE POWER TAKE-OFF DRIVE SECTION.  
GEARBOX UNITS. 86



**REAR & CENTRE POWER TAKE-OFF DRIVE SECTION.**  
**GEARBOX UNITS. 86**

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					GEARBOX P.T.O. DRIVE ASSEMBLY	1	230855	
					GEARBOX P.T.O. DRIVE ASSEMBLY	1	235241	For use with Air Compressor
1					HOUSING ASSEMBLY FOR DRIVE BEARING	1	219860	
2					HOUSING ASSEMBLY FOR DRIVE BEARING	1	235239	For use with Air Compressor
3					Stud for oil seal housing	6	216986	
4					Shaft for P.T.O. drive	1	219744	
5					Shaft for P.T.O. drive	1	235237	For use with Air Compressor
6					Bearing for gearbox mainshaft	1	217478	
7					Retaining plate for bearing	1	217523	
8					Circlip fixing retaining plate	1	217525	
9					Bearing for drive shaft, front	1	55714	
10					Circlip, bearing to housing	1	217972	
11					Bearing for drive shaft, rear	1	217325	
12					Bearing for drive shaft, rear	1	235240	For use with Air Compressor
13					Shim for bearing, .003"	As required	41050	
14					Shim for bearing, .005"	As required	41131	
15					Housing for oil seal	1	236543	
16					Mudshield for housing	1	236548	
17					Mudshield for housing	6	3075	
18					Spring washer } Fixing oil seal housing to	6	2828	
19					Nut ( $\frac{1}{16}$ ") } bearing housing	1	236417	
20					Oil seal for drive shaft	1	237912	
21					Flange for P.T.O. drive shaft	1	235253	
22					Flange for P.T.O. drive shaft	4	215328	For use with Air Compressor
23					Bolt ( $\frac{5}{16}$ " x $1\frac{1}{16}$ " long) for flange	1	217546	
24					Circlip retaining bolts	1	236074	
25					Mudshield for flange	1	3300	
26					Plain washer }	1	3259	
27					Slotted nut } Fixing flange to shaft	1	2428	
28					Split pin	1	217522	
29					Dog clutch for P.T.O. shaft	1	217680	
30					Joint washer for housing	6	3076	
					Spring washer } Fixing housing to	6	2827	
					Nut ( $\frac{3}{8}$ ") } transfer case	1	230693	
					P.T.O. SELECTOR ASSEMBLY	1	231853	Welder and Air Compressor
					P.T.O. SELECTOR ASSEMBLY	1	217773	
31					Housing for P.T.O. selector	1	218171	
32					Selector shaft and rod for P.T.O.	1	231507	Welder and Air Compressor
33					Selector shaft and rod for P.T.O.	1	218050	
34					Knob for rod	1	3764	
35					Locknut ( $\frac{7}{16}$ ") for knob	1	217584	
36					Fork for selector shaft	1	250524	
37					Set bolt ( $\frac{5}{16}$ " x 1" long) fixing fork to shaft	1	1643	
38					Steel ball } For selector	1	214290	
39					Spring } shaft	1	217763	
40					Plug for spring	1		

# REAR & CENTRE POWER TAKE-OFF DRIVE SECTION. GEARBOX UNITS. 86



B532

# REAR & CENTRE POWER TAKE-OFF DRIVE SECTION.

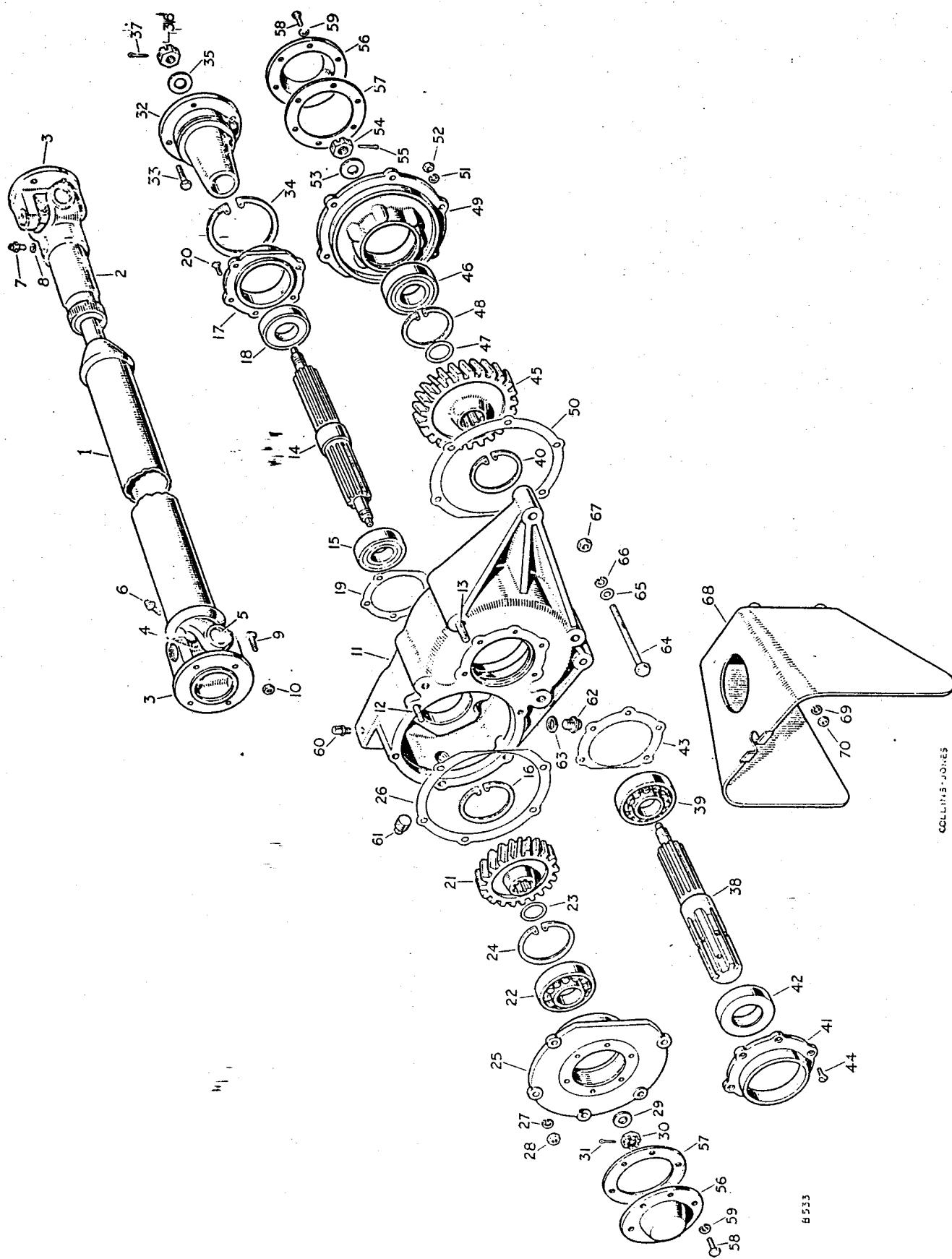
## GEARBOX UNITS. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
41	Joint washer for plug	....	....	....	....	1	213960	
42	Cover plate for housing	....	....	....	....	1	217774	
43	Joint washer for plate	....	....	....	....	1	219995	
44	Set bolt ( $\frac{1}{8}$ " Whit. x $\frac{3}{4}$ " long)	Fixing	plate	4	215594	4	3074	
45	Spring washer					1	217771	
46	Joint washer for housing	....	....	....	....	4	3075	
47	Spring washer	Fixing housing to	transfer box	4	2828	4	231636	
48	Nut ( $\frac{1}{8}$ ")					1	237343	When centre P.T.O. pulley only is fitted
49	Pulley for centre power take-off	....	....	....	....	4	237344	When rear P.T.O. is also fitted
50	Bolt ( $\frac{1}{8}$ " x $1\frac{1}{8}$ " long)	Fixing pulley	....	4	251322	4	303855	
51	Bolt ( $\frac{1}{8}$ " x $1\frac{1}{8}$ " long)					1	301957	
52	Self-locking nut ( $\frac{1}{8}$ ")	Fixing spring clip	....	1	301139	1	2869	
	Centre panel for seat base					1	300783	
	Cover for P.T.O. knob	....	....	....	....	1	217970	Rivet to centre panel

When centre power take-off is fitted, Part Nos. 230855, Gearbox power take-off drive assembly and 230693, Power take-off selector assembly are required ; the pulley and bolts are normally supplied by the makers of any special equipment fitted.

When Part Nos. 230855 Gearbox power take-off drive assembly and 230693 Power take-off selector assembly are fitted, the following parts, listed on page 41, are not required :—230696 Mainshaft bearing housing complete, 217970 Cover plate.

# REAR POWER TAKE-OFF DRIVE SECTION. 86



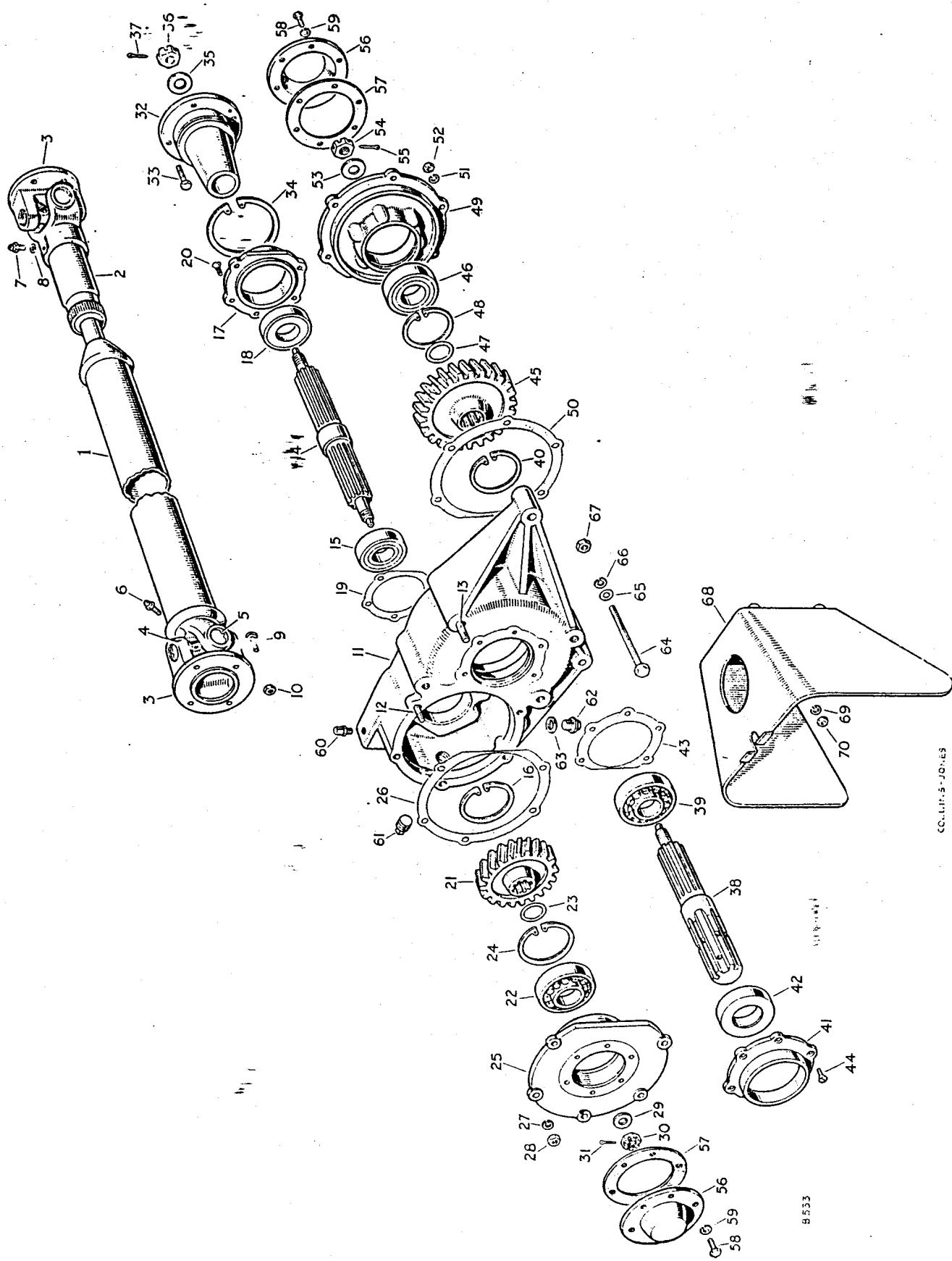
COLLINS - JONES

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# REAR POWER TAKE-OFF DRIVE SECTION. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
1	Propeller shaft, P.T.O. drive					1	236941		
2	Spined end } For					1	262468		
3	Flange } propeller shaft					2	262469		
4	Journal complete for propeller shaft....					2	43023		
5	Circlip for journal					8	242522		
6	Grease nipple for journal					2	232557		
7	Grease nipple for propeller shaft .250" dia.					1	234532		
8	Washer for nipple					1	261428		
9	Special bolt } Fixing propeller shaft					4	237341		
10	Self-locking nut (8") } to drive flanges					8	50526		
	<b>REAR POWER TAKE-OFF DRIVE</b>								
	<b>ASSEMBLY 6 SPLINE</b>						1	230176	
11	<b>HOUSING ASSEMBLY FOR P.T.O.</b>						1	230288	
12	Stud for bearing housing					10	214054		
13	Stud (2 $\frac{1}{8}$ " long) for pulley housing or guard					4	231432		
14	Input shaft for P.T.O.					1	217562		
15	Bearing for input shaft, front					1	217504		
16	Circlip, bearing to housing....					1	217566		
17	Retainer for oil seal } For input					1	217663		
18	Oil seal } shaft					1	217508		
19	Joint washer for retainer					1	217664		
20	Screw ( $\frac{1}{4}$ " Whit. x $\frac{1}{16}$ " long) fixing retainer					5	55779		
21	Gear wheel, 20 teeth					1	236301	Only supplied in pairs	
22	Bearing for input shaft, rear					1	217504		
	Shim .005"					As required	217553		
23	Shim .010" } For rear input shaft bearing					As required	217554		
	Shim .020"					As required	217555		
24	Circlip, bearing to housing					1	217566		
25	Housing for rear input shaft bearing					1	217661		
26	Joint washer for rear bearing housing					1	217662		
27	Spring washer } Fixing bearing housing					5	3075		
28	Nut ( $\frac{5}{16}$ ") } to casing					5	2828		
29	Plain washer } Fixing rear bearing to					1	3300		
30	Slotted nut } input shaft					1	3259		
31	Split pin					1	2428		
32	Flange for P.T.O. input shaft					1	217667		
33	Special bolts for propeller shaft					4	217565		
34	Circlip retaining bolts to flange					1	217546		
35	Plain washer } Fixing flange to					1	3300		
36	Slotted nut } input shaft					1	3259		
37	Split pin					1	2428		
38	Output shaft for P.T.O. 6-spline					1	230098		
39	Bearing for output shaft, rear					1	217504		
40	Circlip for bearing					1	217566		
41	Retainer for oil seal } For output					1	217663		
42	Oil seal } shaft					1	217508		
43	Joint washer for retainer					1	217664		
44	Screw ( $\frac{1}{4}$ " Whit. x $\frac{1}{16}$ " long) fixing retainer					5	55779		

# REAR POWER TAKE-OFF DRIVE SECTION. 86



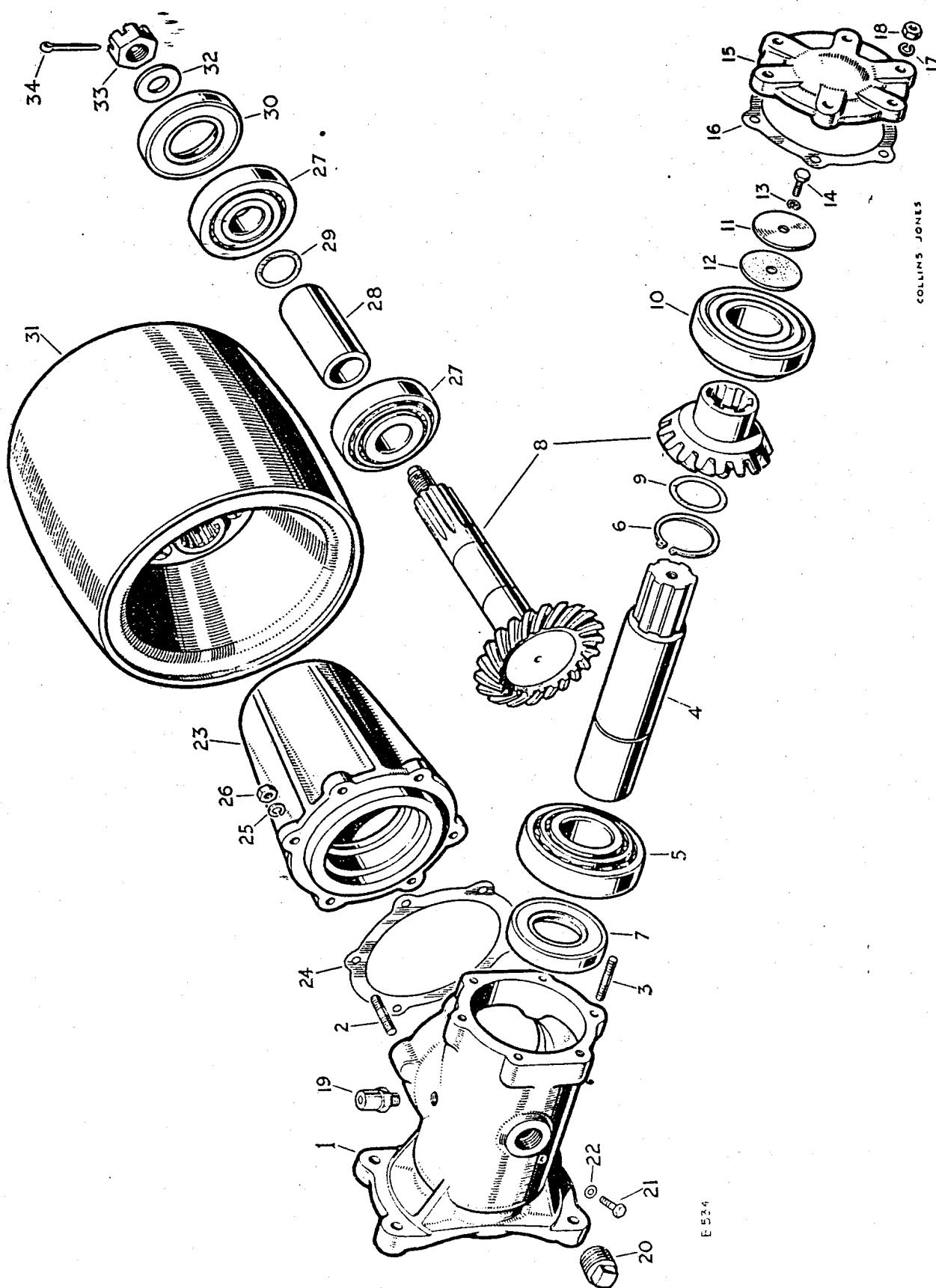
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# REAR POWER TAKE-OFF DRIVE SECTION. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
45					Gear wheel, 24 teeth	1	236301	Only supplied in pairs
46					Bearing for output shaft, front	1	217504	
47					Shim .005" } For front output shaft	As required	217553	
					Shim .010" }	As required	217554	
					Shim .020" }	As required	217555	
48					Circlip, bearing to housing	1	217566	
49					Housing for output shaft front bearing	1	217661	
50					Joint washer for bearing housing	1	217662	
51					Spring washer } Fixing bearing housing	5	3075	
52					Nut ( $\frac{1}{16}$ " ) } to casing	5	2828	
53					Plain washer }	1	3300	
54					Slotted nut } Fixing front bearing to	1	3259	
					output shaft	1	2428	
55					Split pin }	1		
56					Cover plate for bearings	2	217659	
57					Joint washer for cover plate	2	217660	
58					Set bolt ( $\frac{1}{4}$ " Whit. x $\frac{1}{2}$ " long) } Fixing cover	12	215758	
					plates to bearing housings	12	3074	
59					Spring washer	1	42431	
60					Breather for casing	1		
61					Filler plug	1	3292	
62					Drain plug for casing	1	3088	
63					Fibre washer for plug	1	213960	
64					Bolt ( $\frac{3}{8}$ " x $5\frac{1}{2}$ " long)	2	237349	
					Bolt ( $\frac{3}{8}$ " x $2\frac{3}{4}$ " long) }	1	237346	
65					Plain washer } Fixing P.T.O. assembly	2	2219	
					to chassis	3	3076	
66					Spring washer }	3	2827	
67					Nut ( $\frac{3}{8}$ ") }	1	230122	
68					Guard for P.T.O. spline	1		
69					Spring washer } Fixing	4	3076	
70					Nut ( $\frac{3}{8}$ ") } guard	4	2827	
					Anchor for pintle hook	1	231498	

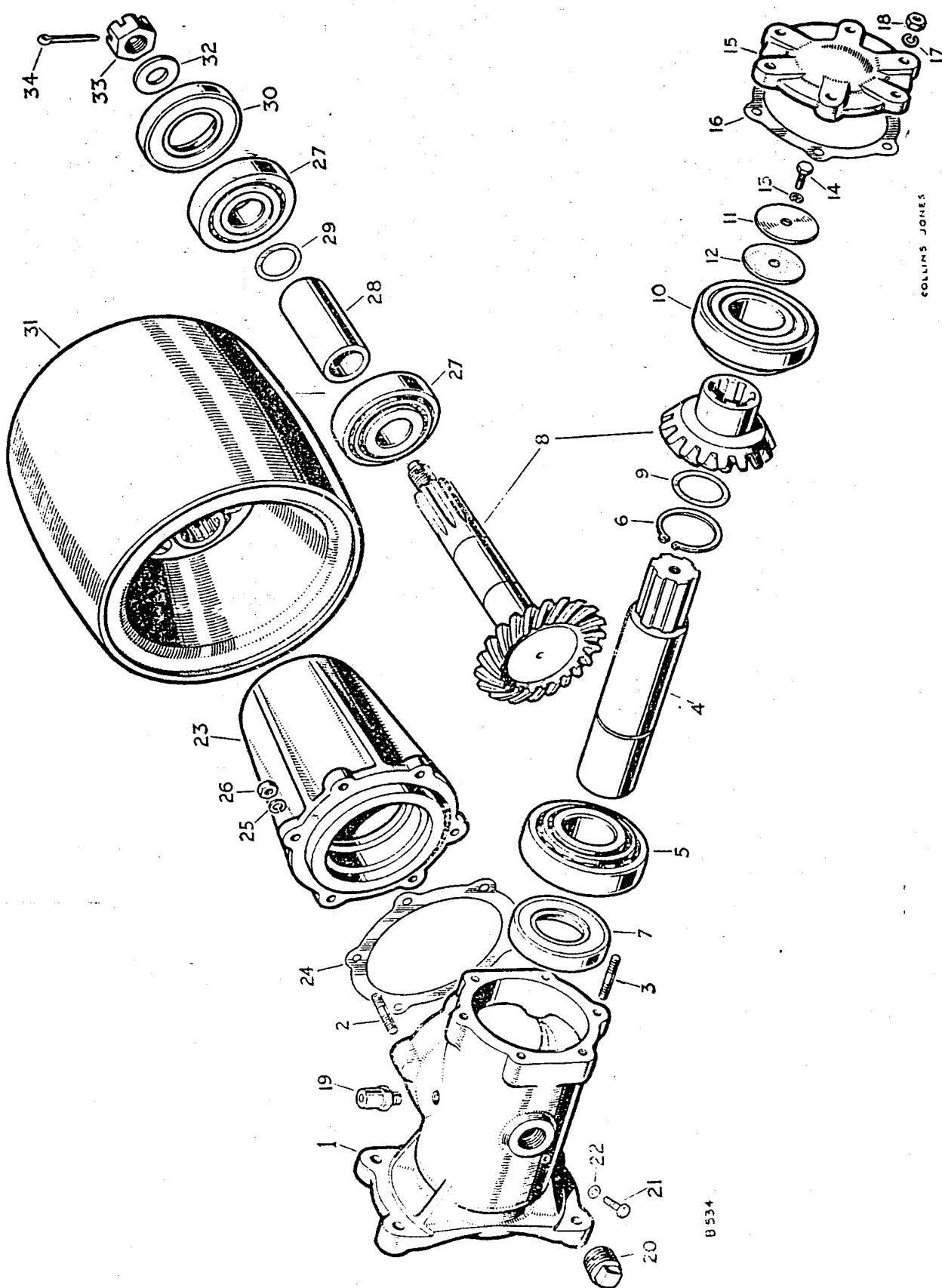
# REAR POWER TAKE-OFF PULLEY SECTION. 86



# REAR POWER TAKE-OFF PULLEY SECTION. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					POWER TAKE-OFF ASSEMBLY, PULLEY	1	230177	
					SECTION 6-SPLINE			
1					HOUSING ASSEMBLY FOR P.T.O.			
1					PINION	1	218846	
2					Stud for pulley drive housing	6	214054	
3					Stud for end plate	6	212103	
4					Pinion driving sleeve, 6-spline	1	232960	
5					Bearing for sleeve	1	217505	
6					Circlip, bearing to sleeve	1	217507	
7					Oil seal for driving sleeve	1	233377	
8					Spiral bevel wheel and pinion			
					Shim .005"			As required 231308
9					Shim .010" } For spiral bevel wheel			As required 231309
					Shim .020" }			As required 231310
10					Bearing for bevel wheel	1	217505	
11					Retaining plate for bevel wheel	1	217657	
12					Cork washer for retaining plate	1	217658	
13					Spring washer } Fixing plate to	1	3074	
14					Set bolt ( $\frac{1}{4}$ " Whit. x $\frac{1}{2}$ " long) } driving sleeve	1	250692	
15					End plate for bevel wheel bearing	1	218841	
					Shim .005"			As required 218842
16					Shim .010" } For bevel wheel end plate			As required 218843
					Shim .020" }			As required 218844
17					Spring washer } Fixing bearing end plate	6	3074	
18					Nut ( $\frac{1}{4}$ ") } to pinion housing	6	2823	
19					Breather for housing	1	42431	
20					Filler plug for housing	1	3292	
21					Plug for oil level	1	215769	
22					Washer for plug	1	232037	
23					Housing for pulley drive pinion	1	217650	
					Shim .005" }			As required 217651
24					Shim .010" } For pulley drive pinion			As required 217652
					Shim .020" } housing			As required 217653
25					Spring washer } Fixing pulley drive	6	3075	
26					Nut ( $\frac{5}{16}$ ") } housing to pinion housing	6	2828	
27					Bearing for pinion	2	217506	

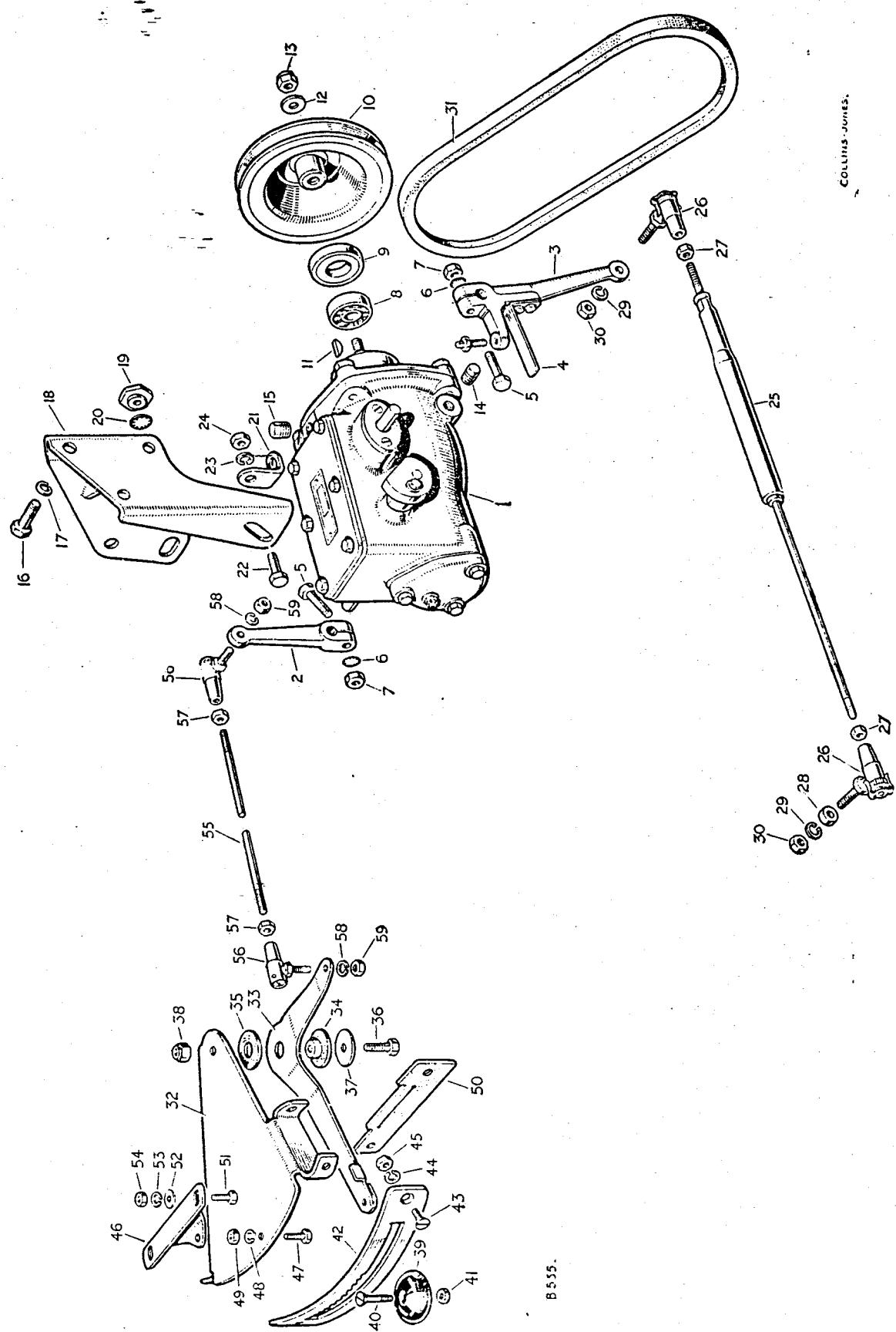
# REAR POWER TAKE-OFF PULLEY SECTION. 86



# REAR POWER TAKE-OFF PULLEY SECTION. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
28	Distance tube for bearings					1	217560	
	Shim .005"						As required	217553
29	Shim .010"				For bevel pinion bearings		As required	217554
	Shim .020"						As required	217555
30	Oil seal for bevel pinion bearings					1	217507	
31	Pulley					1	217647	
32	Plain washer					1	3300	
33	Slotted nut				Fixing pulley to bevel pinion	1	3259	
34	Split pin					1	2428	

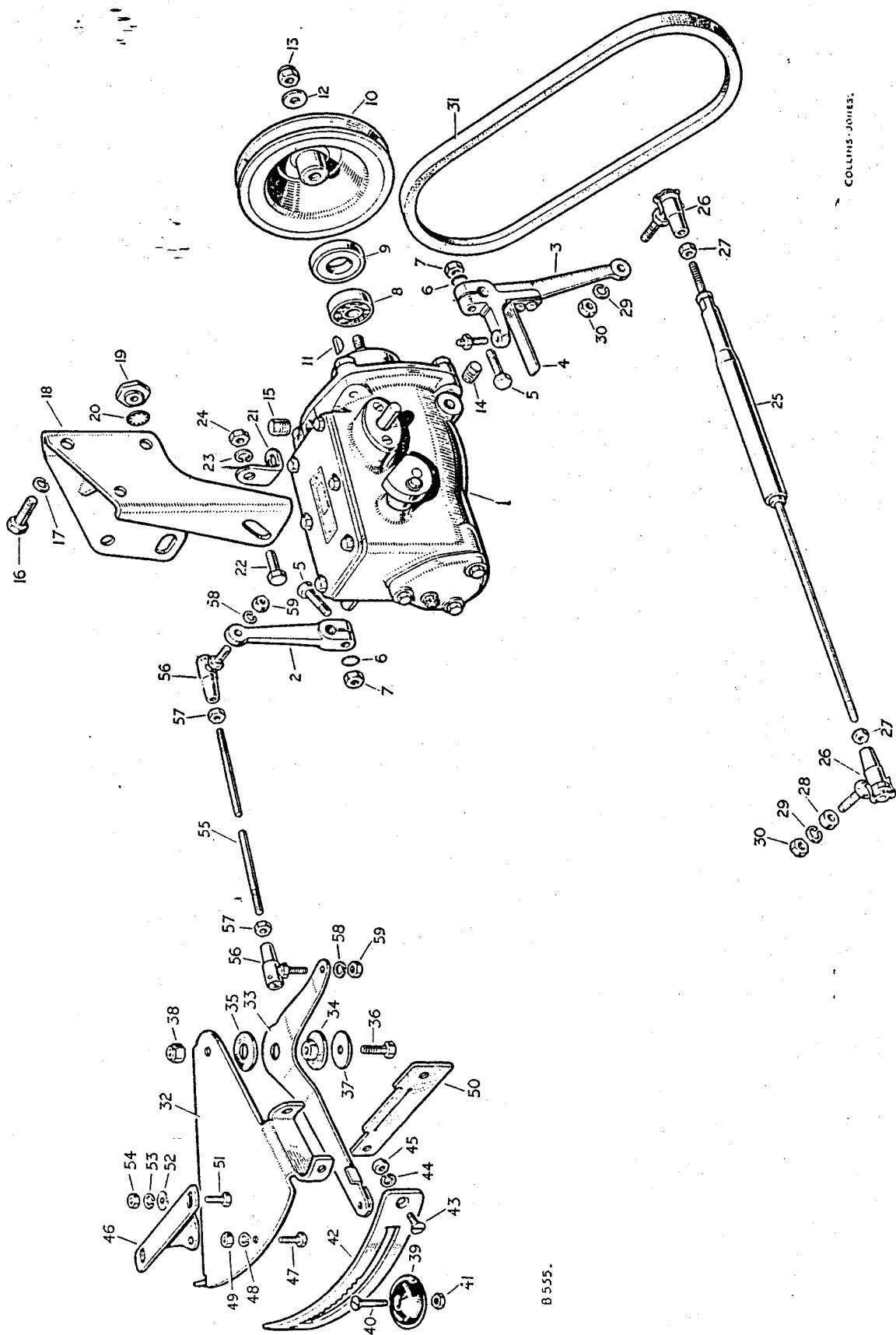
# ENGINE GOVERNOR. 86



# ENGINE GOVERNOR. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
<b>ENGINE GOVERNOR COMPLETE</b>								
ASSEMBLY						1	241708	
1	Engine governor complete					1	240628	
2	Lever, governor to quadrant					1	261515	
3	Lever, governor to bell crank					1	244339	
4	Spring blade for bell crank					1	263059	
5	Bolt (4" x 1" long)				Fixing levers	2	250513	
6	Shakeproof washer				to governor	2	70884	
7	Nut (4")					2	2823	
8	Bearing, large				For engine	1	262729	
	Bearing, small				governor	1	262728	
9	Oil seal for pulley end					1	261573	
10	Pulley for governor					1	261517	
11	Woodruff key for pulley					1	261561	
12	Plain washer				Fixing pulley	1	3665	
13	Special self locking nut					1	261518	
14	Level plug for governor					1	261574	
15	Filler plug for governor					1	261575	
16	Set bolt (5/16" x 3/4" long)				Fixing governor	3	250703	
17	Spring washer				to bracket	3	3075	
18	Bracket for governor					1	219511	
19	Special nut				Fixing bracket	3	219508	
20	Shakeproof washer				to thermostat housing	3	73353	
21	Support for bracket					1	232610	
22	Bolt (5/16" x 3/4" long)				Fixing support	1	250703	
23	Spring washer				to bracket	1	3075	
24	Nut (5/16")					1	2828	
25	Control rod, governor to bell crank					1	240490	
26	Ball joint complete for rod					2	231261	
27	Locknut (4") for ball joint					2	2823	
28	Distance piece, bell crank lever end					1	231356	
29	Spring washer				Fixing rod to	2	3074	
30	Nut (4")				levers	2	2823	
31	Belt for governor drive					1	219560	
<b>GOVERNOR CONTROL QUADRANT</b>								
ASSEMBLY						1	240066	
32	Housing for governor control quadrant					1	219644	
33	Lever for control					1	235097	
34	Bush for lever					1	235098	
35	Washer for lever					1	219659	
36	Bolt (5/16" x 1" long)				Fixing control lever	1	250524	
37	Plain washer				to housing	1	3662	
38	Self-locking nut (5/16")					1	234821	
39	Knob for lever					1	219512	

# ENGINE GOVERNOR. 86

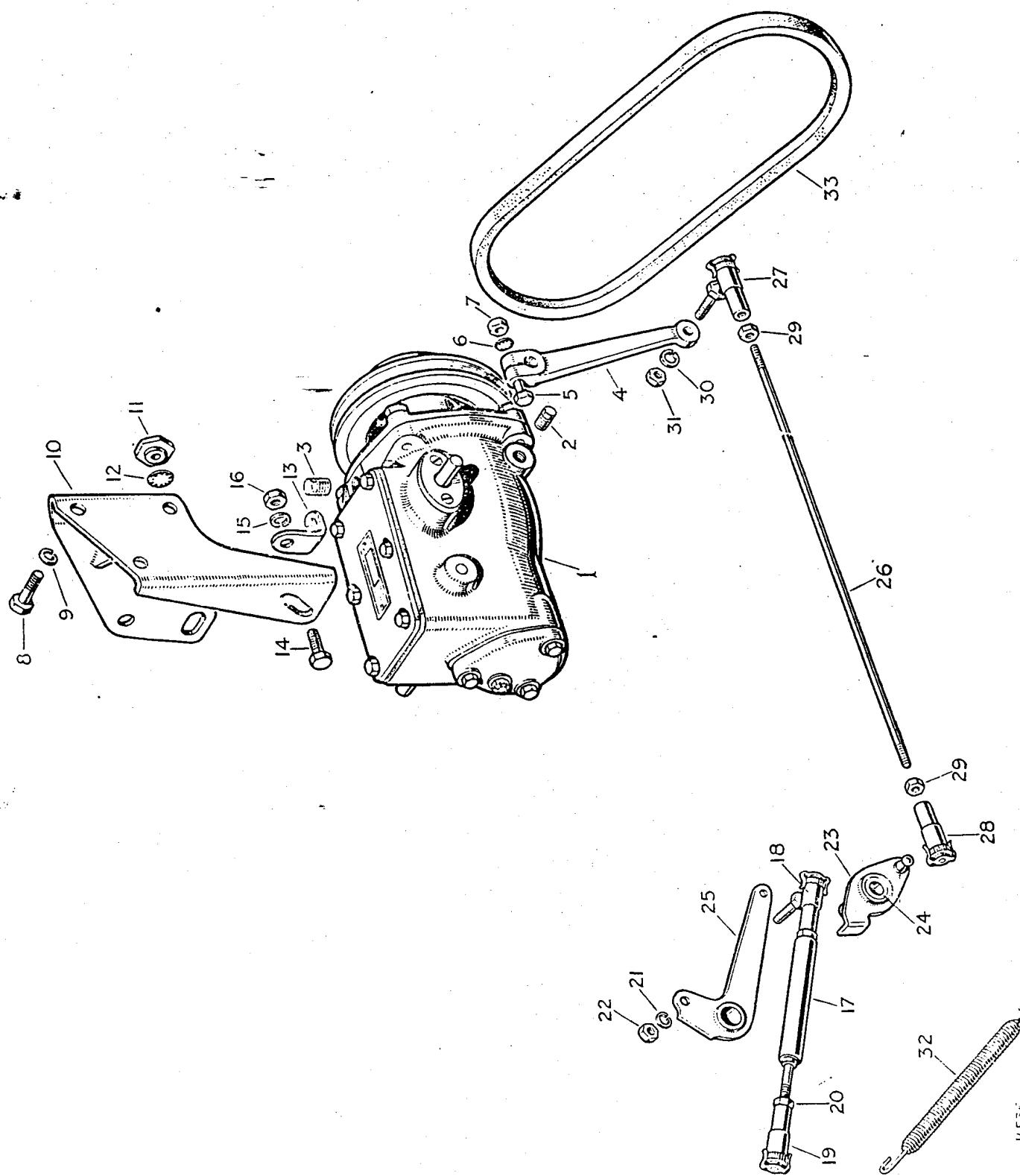


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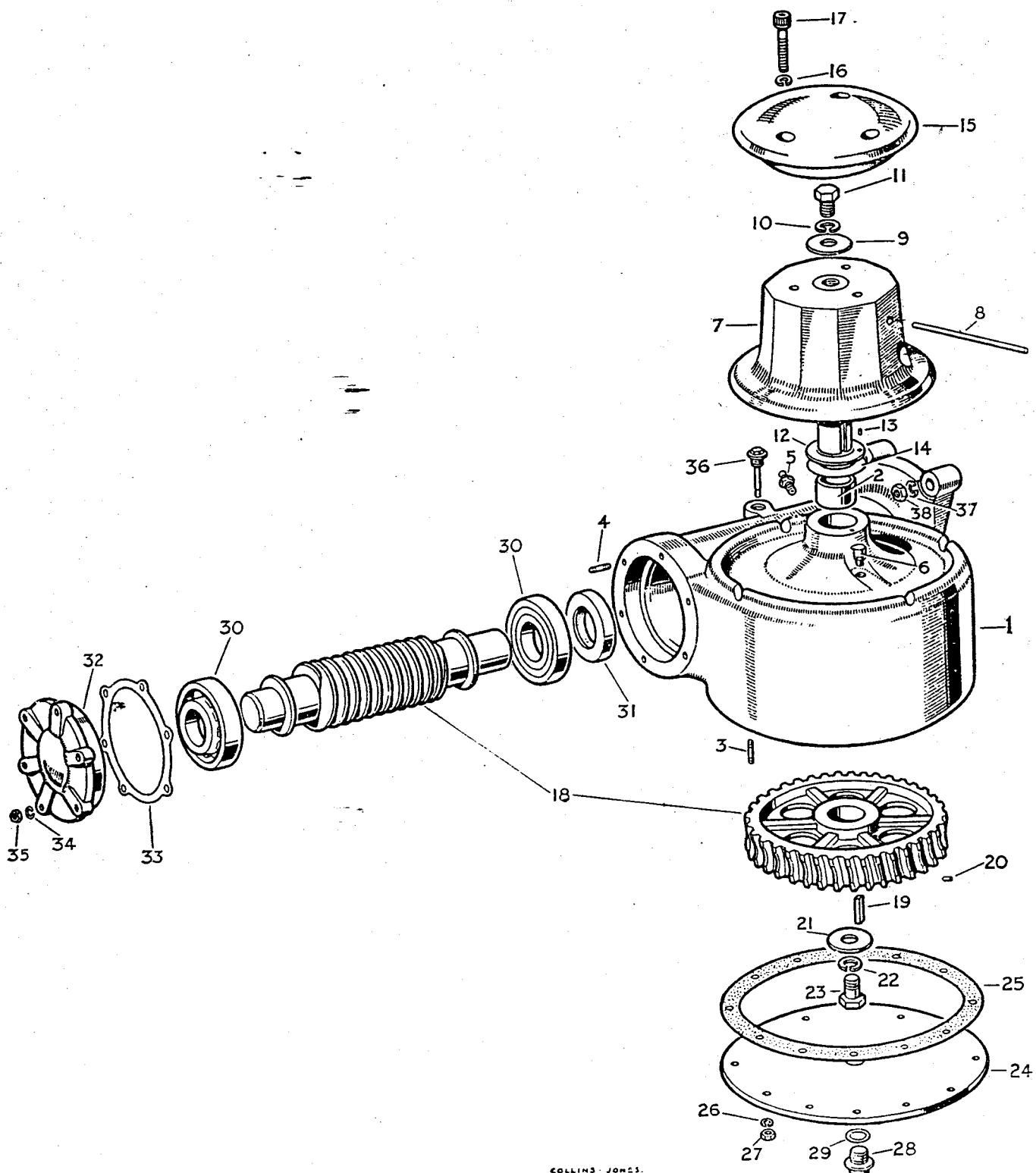
# ENGINE GOVERNOR. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
40	Special screw				Fixing knob to lever	1	219673	
41	Nut (2 B.A.)					1	2247	
42	Quadrant plate					1	219463	
43	Special screw				Fixing quadrant plate to housing	2	219675	
44	Spring washer					2	3074	
45	Nut ( $\frac{1}{2}$ )					2	2823	
46	Support for governor control					1	240065	
47	Bolt (2 B.A. x $\frac{1}{2}$ " long)				Fixing support to housing	1	250959	
48	Spring washer					1	3073	
49	Nut (2 B.A.)					1	2247	
50	Rubber draught excluder					1	231625	
51	Bolt (2 B.A. x $\frac{1}{2}$ " long)					2	250959	
52	Plain washer				Fixing control to dash	2	3685	
53	Spring washer					2	3073	
54	Nut (2 B.A.)					2	2247	
55	Operating rod, quadrant to governor					1	240410	
56	Ball joint for rod					2	219065	
57	Locknut ( $\frac{1}{2}$ ) for ball joint on rod					2	2823	
58	Spring washer				Fixing operating rod to governor and control lever	2	3074	
59	Nut ( $\frac{1}{2}$ )					2	2823	
	Special stud for governor bracket					3	232955	
	Fan pulley and governor drive					1	218563	
	Distance washer for fan pulley					1	233803	
	Spring for carburettor pump rod					1	237774	

# ENGINE GOVERNOR. 35 M.P.H. SPEED LIMITER



# REAR CAPSTAN WINCH. 86



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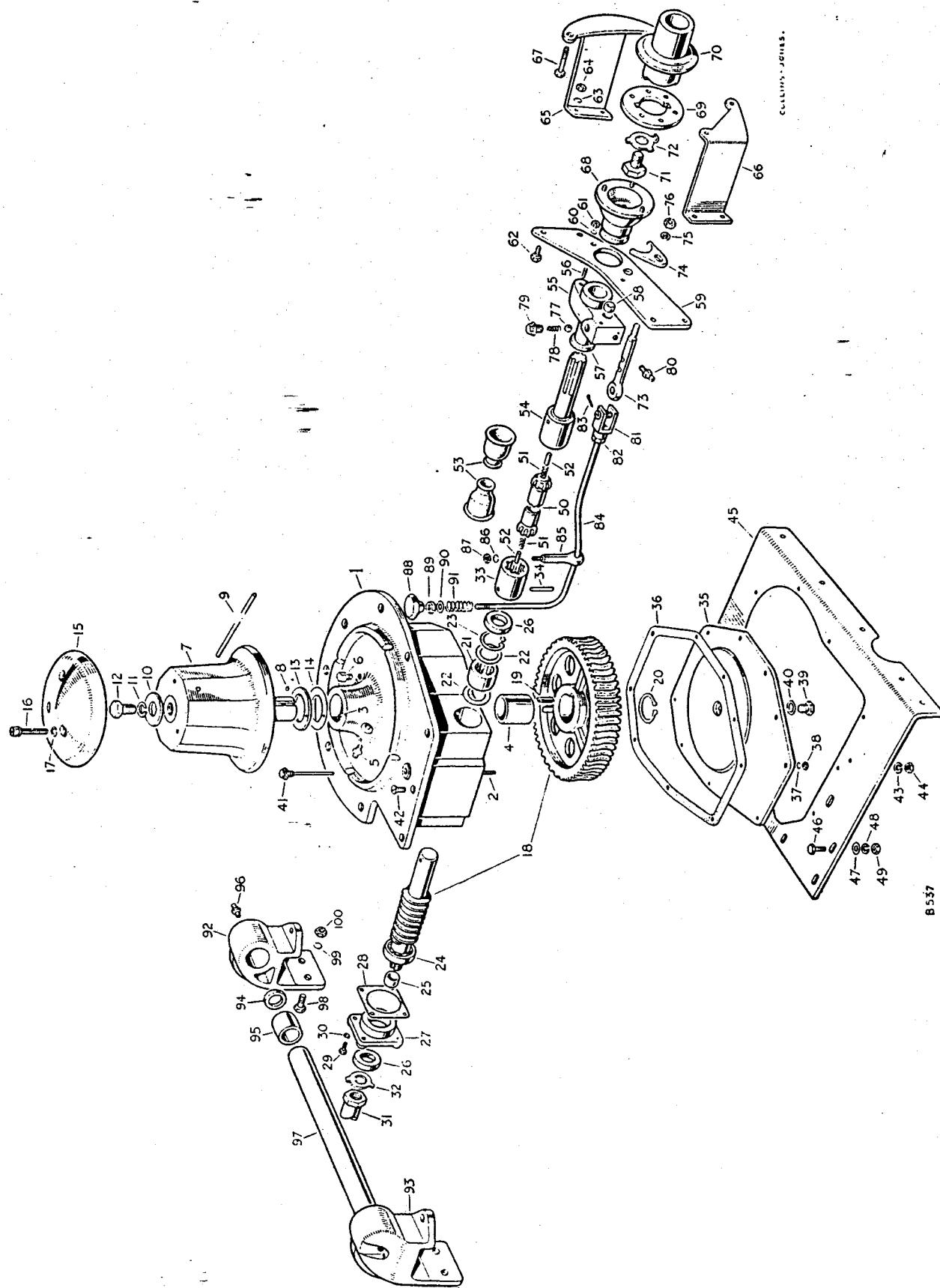
# ENGINE GOVERNOR. 35 M.P.H. SPEED LIMITER

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					ENGINE GOVERNOR COMPLETE			
					ASSEMBLY			
1	Engine governor complete	....	....	1	241709	35 M.P.H. Speed Limiter		
2	Level plug	....	....	1	236623			
3	Filler plug	....	....	1	261574			
4	Lever, governor to relay	....	....	1	261575			
5	Bolt ( $\frac{1}{4}$ " x 1" long)	Fixing level to governor	1	244440				
6	Shakeproof washer			250513				
7	Nut ( $\frac{1}{4}$ ")			70884				
8	Bolt ( $\frac{5}{16}$ " x $\frac{3}{8}$ " long)	Fixing governor to bracket	3	2823				
9	Spring washer			250703				
10	Bracket for governor			3075				
11	Special nut	Fixing bracket to thermostat housing	3	219511				
12	Shakeproof washer			219508				
13	Support for bracket			73353				
14	Bolt ( $\frac{5}{16}$ " x $\frac{3}{8}$ " long)	Fixing support	1	232610				
15	Spring washer			250703				
16	Nut ( $\frac{1}{4}$ ")			3075				
17	Control rod complete, accelerator cross shaft to engine	....	....	2828				
18	Ball joint complete	....	....	1	236514			
19	Ball joint body	....	....	1	231261			
20	Locknut for ball joints	....	....	2	236519			
21	Spring washer	Fixing control rod to carburettor relay	1	2823				
22	Nut ( $\frac{1}{4}$ ")			1	240682			
23	Relay lever for governor	....	....	1	1481			
24	Ball end	....	....	1	240303			
25	Bush for lever	....	....	1	240683			
26	Bell crank lever for carburettor	....	....	1	236520			
27	Control rod, relay lever to governor	....	....	1	231261			
28	Ball joint complete	....	....	1	236519			
29	Ball joint body	....	....	2	2823			
30	Lock nut for ball joint	....	....	1	3074			
31	Spring washer	Fixing control rod to governor lever	1	2823				
32	Nut (2 B.A.)			1	243225			
33	Return spring for throttle	....	....	1	236624			
	Belt for governor drive	....	....	1	218563			
	Fan pulley and governor drive	....	....	3	232955			
	Special stud for governor	....	....	1	233803			
	Distance washer for fan pulley	....	....					

# REAR CAPSTAN WINCH. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					CAPSTAN WINCH ASSEMBLY	1	231709	
1					HOUSING ASSEMBLY FOR CAPSTAN WINCH	1	231710	
2					Bush for housing	2	219161	
3					Stud for bottom cover	8	212104	
4					Stud for end cover	6	212103	
5					Grease nipple for shaft	1	219696	
6					Breather cup for housing	1	219564	
7					BOLLARD AND SHAFT ASSEMBLY	1	232125	
8					Pin for bollard	1	237006	
9					Plain washer } Fixing	1	8060	
10					Spring washer } bollard	1	3078	
11					Set bolt ( $\frac{1}{2}$ " x $\frac{13}{16}$ " long) } to shaft	1	215767	
12					Thrust washer for bollard	1	219089	
13					Peg for thrust washer	1	09561	
14					Shim for bollard	As required	233324	
15					Cap for bollard	1	219115	
16					Spring washer } Fixing cap to	3	3076	
17					Special screw } bollard	3	219742	
18					Worm wheel and worm	1	232230	
19					Special key for worm wheel	1	219125	
20					Peg for special key	1	09561	
21					Plain washer } Fixing worm	1	8060	
22					Spring washer } wheel to	1	3078	
23					Set bolt ( $\frac{1}{2}$ " x $\frac{13}{16}$ " long) } shaft	1	215767	
24					Bottom cover for rear winch housing	1	231701	
25					Joint washer for bottom cover	1	231702	
26					Spring washer } Fixing bottom cover	8	3074	
27					Nut ( $\frac{1}{4}$ ") } to housing	8	2823	
28					Drain plug for rear winch	1	3088	
29					Joint washer for drain plug	1	230507	
30					Roller bearing for worm	2	217505	
31					Oil seal for worm	1	217507	
32					End cover for rear winch housing	1	218841	
33					Shim .005"	As required	218842	
					Shim .010"	As required	218843	
					Shim .020"	As required	218844	
34					Spring washer } Fixing end cover	6	3074	
35					Nut ( $\frac{1}{4}$ ") } to housing	6	2823	
36					Filler plug and dipstick	1	231706	
37					Spring washer } Fixing rear winch to	4	3076	
38					Nut ( $\frac{3}{8}$ ") } rear power take-off	4	2827	

# FRONT CAPSTAN WINCH

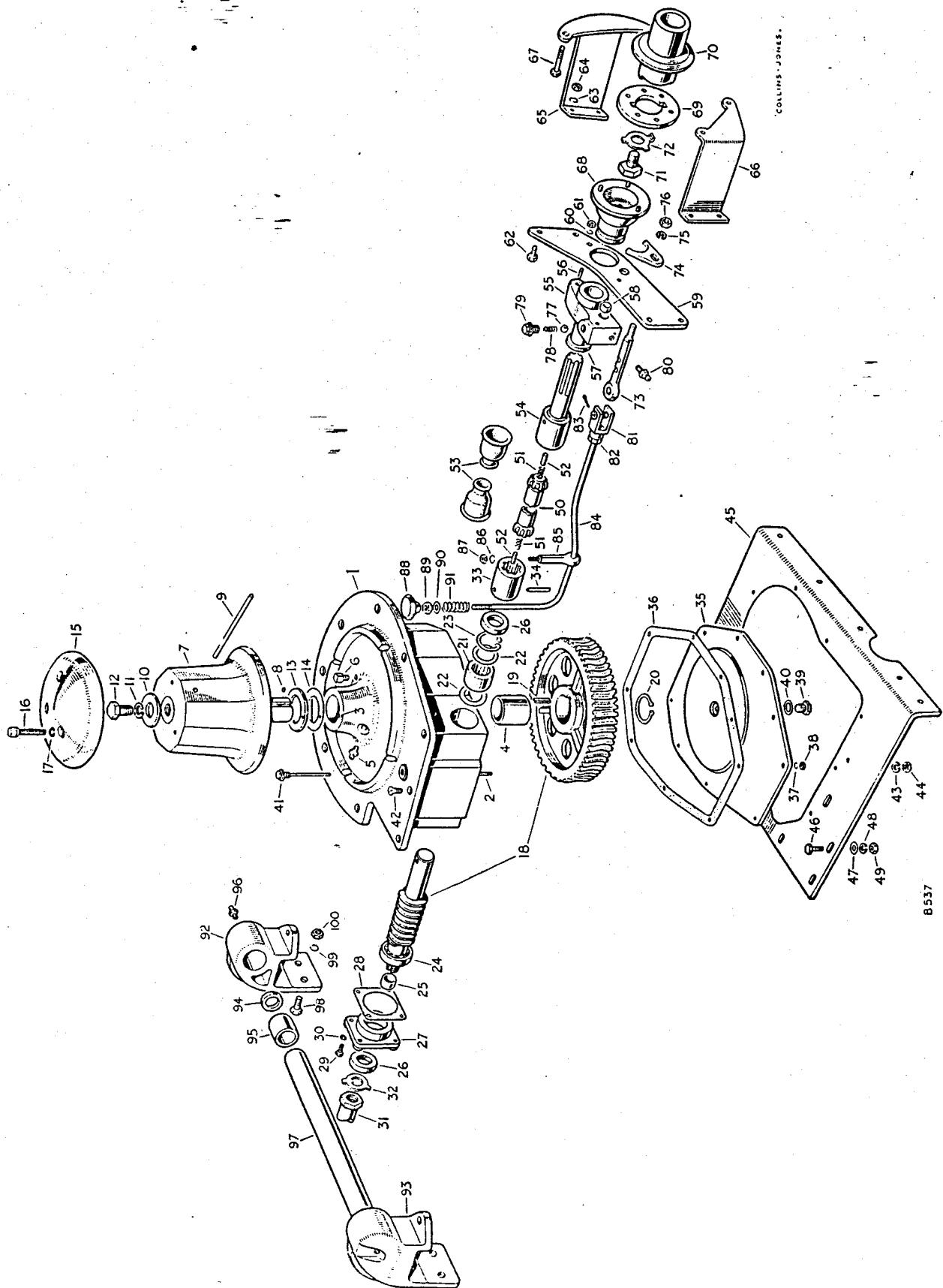


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# FRONT CAPSTAN WINCH

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					FRONT WINCH COMPLETE ASSEMBLY	1	234809	
					FRONT WINCH ASSEMBLY	1	235650	
1					CASING ASSEMBLY FOR FRONT WINCH	1	235652	
2					Stud for bottom cover	10	212104	
3					Dowel for thrust washer	1	09561	
4					Bush for bollard shaft	2	219161	
5					Grease nipple for shaft	1	219696	
6					Breather cup for housing	1	219564	
7					BOLLARD AND SHAFT ASSEMBLY	1	234570	
8					Dowel for shaft	1	09561	
9					Pin for bollard	1	237006	
10					Plain washer } Fixing	1	8060	
11					Spring washer } bollard	1	3078	
12					Set bolt ( $\frac{1}{2}$ " x $\frac{13}{16}$ " long) } to shaft	1	215767	
13					Thrust washer } For	1	219089	
14					Shim } bollard	As required	233324	
15					Cap for bollard	1	219115	
16					Special screw } Fixing cap	3	219742	
17					Spring washer } to bollard	3	3076	
18					Worm wheel and worm complete	1	234807	
19					Special key for worm wheel	1	219125	
20					Circlip fixing worm wheel	1	219691	
21					Roller bearing for worm	1	235646	
22					Washer for bearing	2	235648	
23					Circlip fixing bearing to casing	1	235647	
24					Ball bearing for worm shaft	1	219088	
25					Distance piece for worm shaft	1	219113	
26					Oil seal for worm shaft	2	219624	
27					Retainer for oil seal	1	219062	
28					Joint washer for oil seal retainer	1	219119	
29					Set bolt (2 B.A. x $\frac{1}{2}$ " long) } Fixing oil seal re-	4	250960	
30					Spring washer } tainer to housing	4	3073	
31					Starting dog	1	219087	
32					Lock washer for starting dog	1	219118	
33					Universal joint sleeve	1	219083	
34					Special pin fixing sleeve to worm	1	50473	
35					Bottom cover for winch casing	1	219117	
36					Joint washer for bottom cover	1	219116	
37					Spring washer } Fixing bottom cover	10	3074	
38					Nut ( $\frac{1}{4}$ ") } to casing	10	2823	
39					Drain plug for front winch	1	3088	
40					Joint washer for drain plug	1	230507	
41					Filler plug and dipstick	1	219179	

# FRONT CAPSTAN WINCH

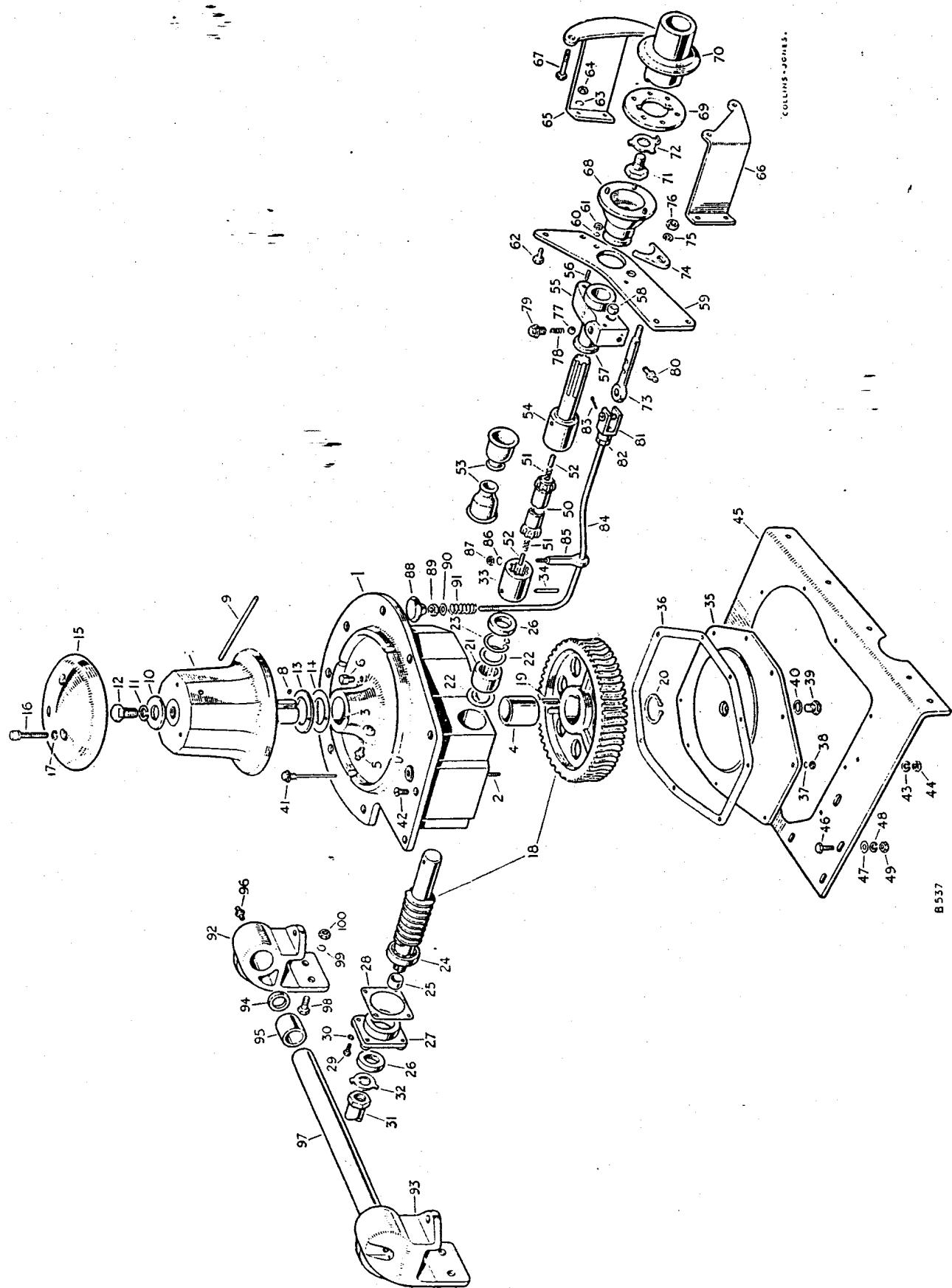


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# FRONT CAPSTAN WINCH

REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
42	Special bolt				Fixing	9	219601	
43	Spring washer				front winch to	9	3075	
44	Nut ( $\frac{5}{16}$ "")				support plate	9	2828	
45	Support plate for front winch					1	219120	
	Bolt ( $\frac{1}{8}$ " x $5\frac{5}{16}$ " long)					5	215207	
46	Bolt ( $\frac{1}{8}$ " x $\frac{3}{4}$ " long)				Fixing support plate	5	250703	
47	Plain washer				to cross member	5	2550	
48	Spring washer				and front bumper	10	3075	
49	Nut ( $\frac{5}{16}$ "")					10	2828	
50	Propeller shaft for front winch					1	219108	
51	Plunger spring					2	55742	
52	Plunger				For propeller shaft	2	219093	
53	Dust cover					2	219080	
54	Driving shaft for front winch					1	219109	
55	WINCH SHAFT HOUSING ASSEMBLY					1	219793	
56	Stud for support plate					2	212104	
57	Bush for winch driving shaft					1	219104	
58	Bush for control shaft					2	219103	
59	Support plate for winch shaft					1	236511	
60	Spring washer				Fixing housing to	2	3074	
61	Nut ( $\frac{1}{4}$ "")				support plate	2	2823	
62	Bolt ( $\frac{1}{16}$ " x $\frac{3}{4}$ " long)				Fixing support	4	250703	
63	Spring washer				plate to bracket	4	3075	
64	Nut ( $\frac{1}{16}$ "")				on front cover	4	2828	
65	Bracket for winch shaft support plate R.H.					1	219074	
66	Bracket for winch shaft support plate, L.H.					1	236510	
67	Set bolt ( $\frac{1}{16}$ " x 2" long) fixing brackets to							
	front cover					4	250530	
68	Driving flange for front winch					1	219084	
69	Winch driving plate					1	218549	
70	Driving flange for tan pulley					1	218653	
71	Special plug				Fixing driving flange	1	218584	
72	Lock washer				and plate	1	218605	
73	Control shaft for driving flange					1	219561	
74	Selector fork for control shaft					1	219562	
75	Spring washer				Fixing fork	1	3074	
76	Nut ( $\frac{1}{4}$ "")				to shaft	1	2823	
77	Steel ball					1	3050	
78	Spring				For control shaft	1	211382	
79	Plug for spring					1	219101	
80	Grease nipple for control shaft					1	219696	
81	Clevis complete				Fixing	1	215809	
82	Locknut ( $\frac{5}{16}$ "")				control rod	1	2828	
83	Split pin				to shaft	1	2392	
84	Control rod for winch					1	219557	
85	Eyebolt for winch control rod					1	219559	
86	Spring washer				Fixing eyebolt to	1	3074	
87	Nut ( $\frac{1}{4}$ "")				winch support plate	1	2823	

# FRONT CAPSTAN WINCH



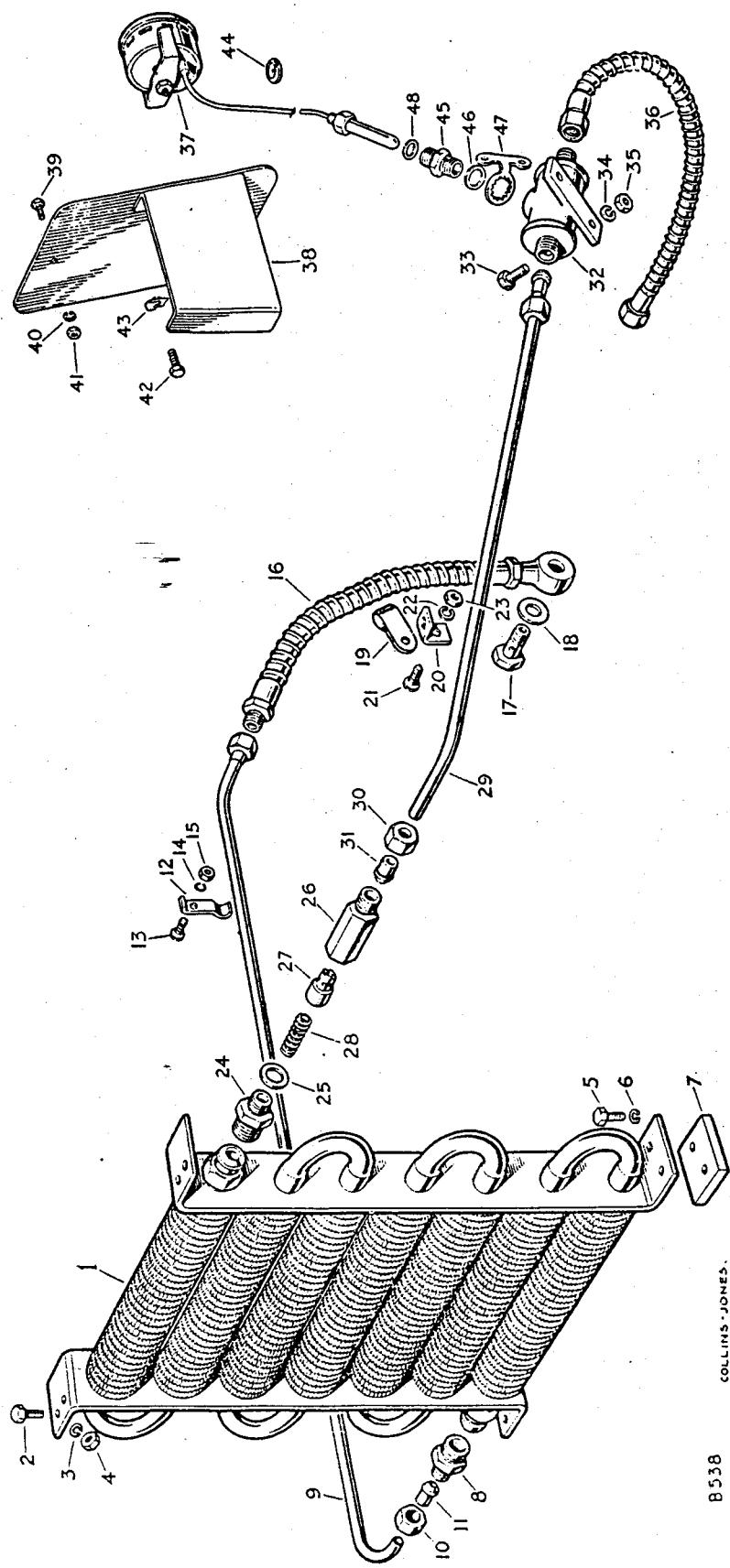
# FRONT CAPSTAN WINCH

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
88					Knob for control rod	1	219558	
89					Locknut ( $\frac{3}{8}$ ") for knob	1	2827	
90					Plain washer for spring	2	2251	
91					Spring for control rod	1	212943	
92					ROPE GUIDE BRACKET ASSEMBLY			
				R.H.		1	219577	
93				L.H.		1	219576	
94					Thrust washer	2	219241	
95					Bush for guide bar	2	219237	
96					Grease nipple for bush	2	219696	
97					Guide bar for winch rope	1	219214	
					Bolt ( $\frac{3}{8}$ " x 1" long)	2	250539	
98					Bolt ( $\frac{3}{8}$ " x $1\frac{1}{8}$ " long)	4	250540	
99					Spring washer	6	3076	
100					Nut ( $\frac{3}{8}$ ")	6	2827	
					Starting handle	1	234402	
					CHASSIS FRAME ASSEMBLY	1	239861	R.H.D.*
					CHASSIS FRAME ASSEMBLY	1	239862	L.H.D.*
					Tube for cross member No. 2	5	219743	
					Front bumper complete	1	219796	**

\* Standard chassis frames (check vehicle number for type required)  
 converted by adding distance tubes Part No. 219743 to Cross member  
 No. 2.

\*\* Standard front bumper converted by drilling additional holes.

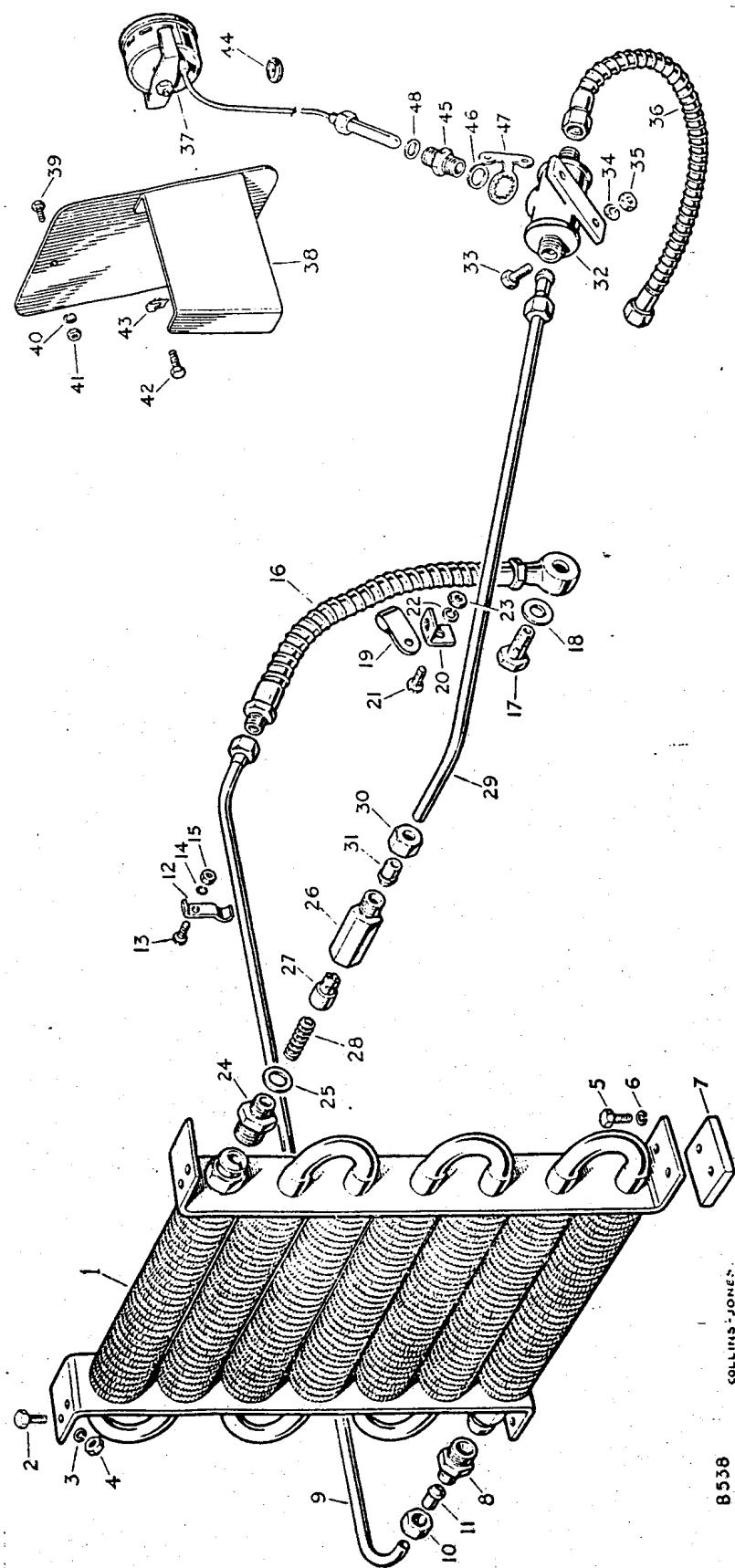
# OIL COOLER



# OIL COOLER

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					OIL COOLER COMPLETE ASSEMBLY	1	241711	
1					Oil cooler complete	1	232212	
2					Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long)	4	237140	
3					Spring washer } Fixing oil cooler	4	3074	
4					Nut ( $\frac{1}{4}$ ") } to radiator	4	2823	
5					Set bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	4	250692	
6					Spring washer } Fixing oil cooler	4	3074	
7					Tapping plate for oil cooler	2	232231	
8					Union for oil return pipe	1	232141	
9					Oil return pipe complete	1	232346	
10					Union nut } For oil return	2	2338	
11					Nipple } pipe	2	2337	
12					Clip for oil return pipe	1	216708	
13					Screw (2 B.A. x $\frac{1}{2}$ " long)	1	71164	
14					Spring washer } Fixing clip	1	3073	
15					Nut (2 B.A.) }	1	2247	
					Bolt ( $\frac{1}{4}$ " x $\frac{5}{8}$ " long) } For earthing clip on	1	237140	
					Spring washer } radiator	1	3074	
					Nut ( $\frac{1}{4}$ ") }	1	3819	
16					Flexible oil pipe, return to sump	1	232180	
17					Banjo centre } Fixing flexible pipe	1	232349	
18					Joint washer } to sump	2	232042	
19					Clip for flexible pipe	1	50690	
20					Bracket for clip	1	232351	
21					Screw (2 B.A. x $\frac{1}{2}$ " long)	1	71164	
22					Spring washer } Fixing clip	1	3073	
23					Nut (2 B.A.) }	1	2247	
					OIL RELIEF VALVE ASSEMBLY	1	232145	
24					Oil union	1	232141	
25					Joint washer for union	1	231577	
26					Body } For oil relief valve	1	232143	
27					Plunger }	1	232144	
28					Spring for plunger }	1	232142	
29					Oil pipe complete to relief valve	1	232344	
30					Union nut } For oil	2	2338	
31					Nipple } pipe	2	2337	
32					Thermometer pocket complete	1	232339	
33					Bolt (2 B.A. x $\frac{1}{2}$ " long)	2	250959	
34					Spring washer } Fixing pocket to	2	3073	
35					Nut (2 B.A.) } wing valance	2	2247	
36					Flexible oil pipe, pump to pocket	1	232181	
37					Oil temperature gauge	1	240733	
38					Mounting bracket for gauge	1	240732	
39					Bolt (2 B.A. x $\frac{1}{2}$ " long)	2	250959	
40					Spring washer }	2	3073	
41					Nut (2 B.A.) } Fixing mounting	2	2247	
42					Special bolt } bracket to dash	1	302533	
43					Special nut }	1	302532	
44					Grommet for pipe in dash	1	311200	
45					Union for gauge bulb	1	218512	
46					Joint washer for union	1	3055	
47					Locker for union	1	217321	
48					Joint washer for gauge bulb	1	218751	

# OIL COOLER



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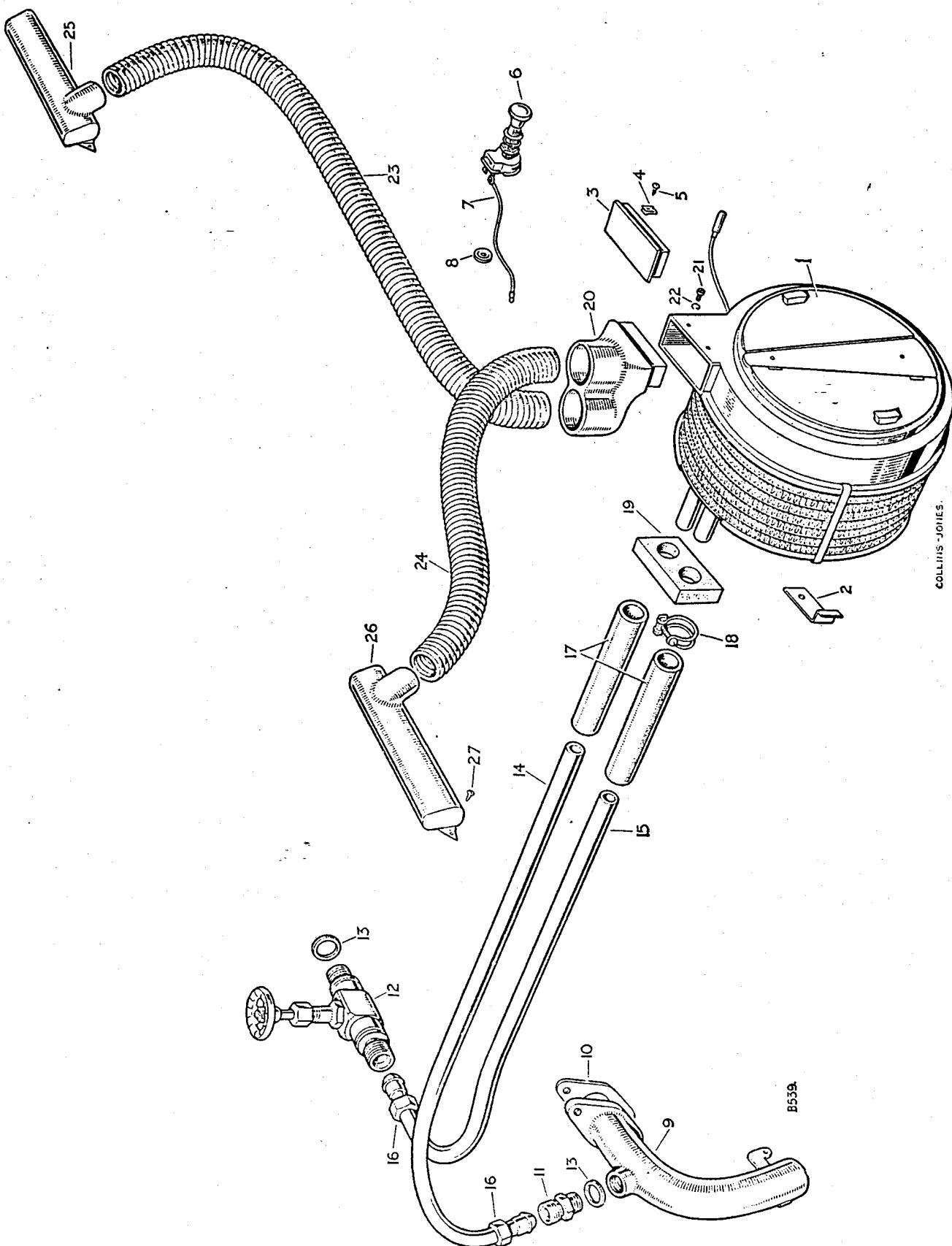
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# OIL COOLER

PLATE REF	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Oil pump gear, driver	1	21496	
					OIL PUMP COVER ASSEMBLY	1	234297	
					Dowel locating body	2	52710	
					Spindle for idler wheel	1	234307	
					Castle nut ( $\frac{1}{8}$ ") fixing spindle	1	251602	
					Split pin for nut	1	2556	
					OIL PUMP IDLER GEAR ASSEMBLY	1	214994	
					Bush for idler wheel	1	214995	
					Special bolt	4	234838	
					Castle nut ( $\frac{5}{16}$ ") } Fixing oil pump cover	4	251601	
					Split pin	4	2555	
					Split pin fixing strainer	1	2422	
					Crankcase sump	1	241156	
					Special set screw locating pump	1	232182	
					Adjusting screw } For oil pump	1	232245	
					Spring } relief valve	1	232244	
					Fan complete	1	232178	
					Radiator block complete	1	242398	
					Cowl for radiator block	1	261881	
					Filler cap for radiator, 10 lbs.	1	242399	

These items replace similar parts in the standard Spare Parts List. They must be fitted when the Oil Cooler is used.

# VEHICLE HEATER



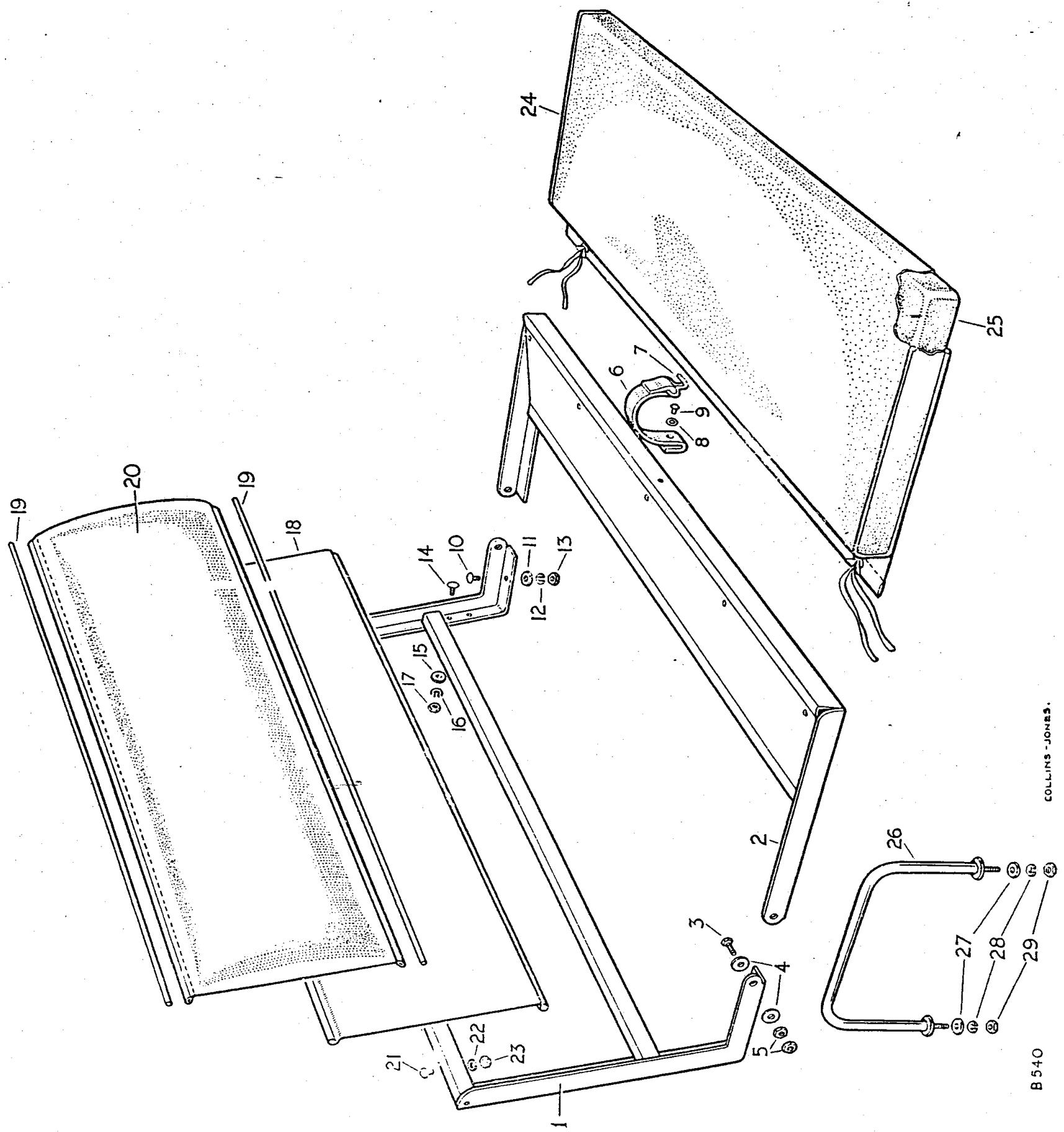
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# VEHICLE HEATER

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HEATER UNIT COMPLETE WITH			
					DE-MISTER	1	304984	
					HEATER UNIT COMPLETE	1	304983	
1					Heater only	1	304326	
2					Bracket for heater unit	3	304331	
3					Blanking cap	1	302672	
4					Special nut } Fixing blanking-off	2	304098	Not required when dc-mister is fitted.
5					Drive screw } cap	2	304099	
6					Switch for heater	1	75298	
7					Feed wire for heater	1	240649	
8					Grommet for heater leads	1	70742	
9					Inlet pipe for water pump	1	231832	
10					Joint washer for inlet pipe	1	213724	
11					Reducing union for heater outlet pipe	1	213276	
12					Valve for heater water supply	1	214264	
13					Joint washer for union and valve	2	213961	
14					Water outlet pipe complete	1	240636	
15					Water inlet pipe complete	1	240638	
16					Union nut fixing pipes	2	213275	
17					Hose for water pipes	2	240639	
18					Clip for hose	4	50306	
19					Rubber seal for pipes	1	304327	
					Thermostat housing assembly	1	212379	
					Plug } Blanking thermostat	1	3088	
					Fibre washer } housing	1	3055	
					DE-MISTER KIT ASSEMBLY	1	305199	
20					Junction box for de-mister tubes	1	304348	
21					Set screw (4 B.A. x $\frac{1}{4}$ " long) } Fixing junction	2	78149	
22					Spring washer } box to heater	2	3072	
23					Tube for de-mister R.H.	1	304345	
24					Tube for de-mister L.H.	1	304346	
25					Nozzle for de-mister R.H.	1	304338	
26					Nozzle for de-mister L.H.	1	304339	
27					Drive screw fixing nozzle	4	77789	

# REAR SEATS. 86



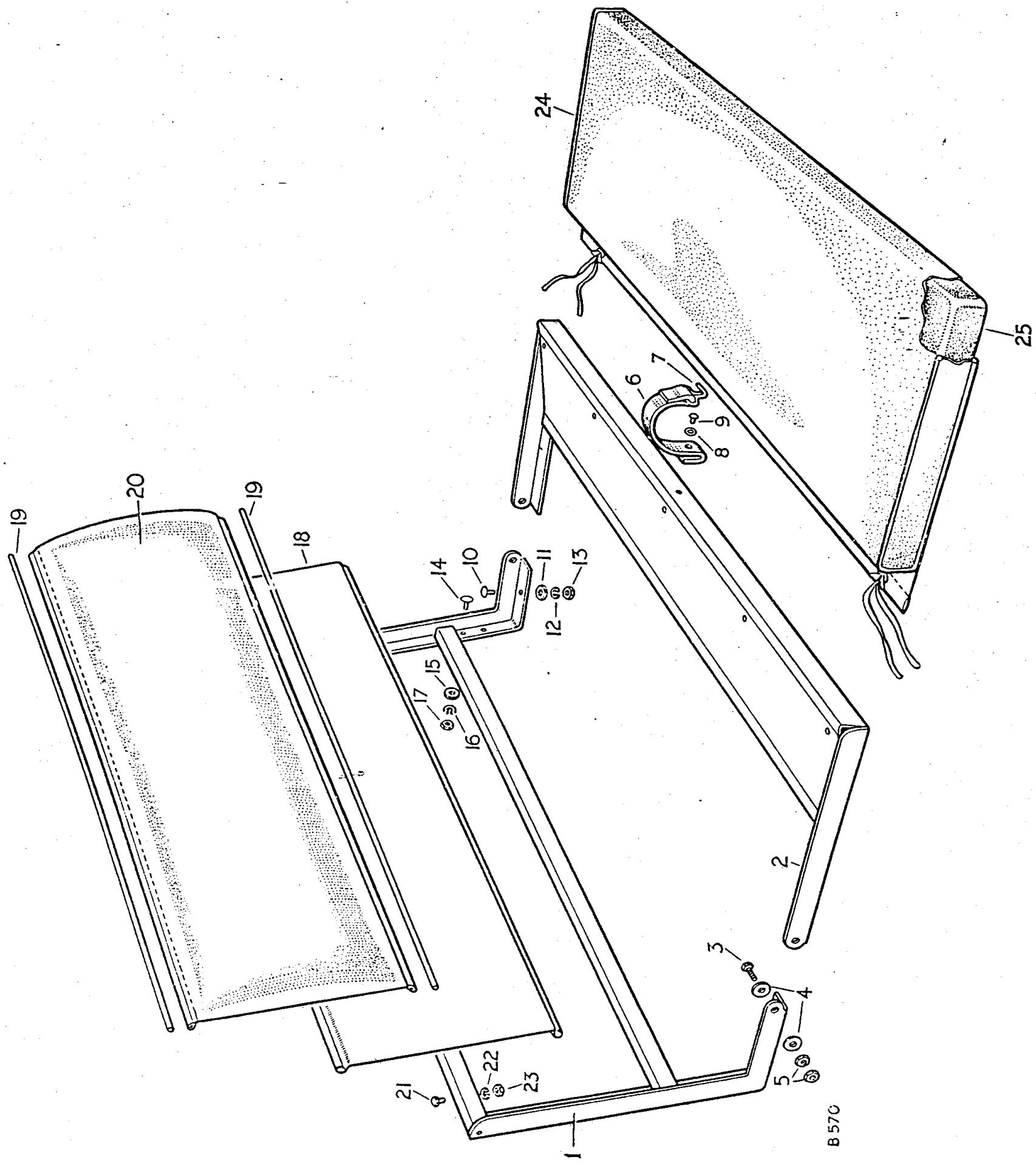
B 540

COLLINS - JONES.

# REAR SEATS. 86

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR SEAT COMPLETE ASSEMBLY	2	304981	
					REAR SEAT FRAME COMPLETE			
					ASSEMBLY	2	303980	
1	Rear seat back frame	....	....	....		2	303981	
2	Hinged base for rear seat	....	....	....		2	301489	
3	Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)	Fixing base to back frame				4	237141	
4	Plain washer					12	3821	
5	Nut ( $\frac{1}{4}$ ")					4	2823	
6	Seat strap complete, $9\frac{1}{2}$ " strap	....	....	....		2	302648	
7	Hook for strap	....	....	....		2	301005	
8	Plain washer	Fixing strap to hinged base				4	3816	
9	Pop rivet					2	300782	
10	Special bolt	Fixing seat frame to wheel arch box				4	301502	
11	Plain washer					4	3821	
12	Spring washer					4	3074	
13	Nut ( $\frac{1}{4}$ ")					4	2823	
14	Special bolt	Fixing seat frame to body side cappings				4	301502	
15	Plain washer					4	3900	
16	Spring washer					4	3074	
17	Nut ( $\frac{1}{4}$ )					4	2823	
					REAR SEAT BACK REST TRIMMED			
					ASSEMBLY	2	304196	
18	Back rest panel	....	....	....		2	304162	
19	Retaining rod for pad	....	....	....		2	304159	
20	Pad for back rest	....	....	....		2	304157	
21	Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	Fixing back rest to frame				12	237139	
22	Spring washer					12	3074	
23	Nut ( $\frac{1}{4}$ ")					12	2823	
24	REAR SEAT CUSHION ASSEMBLY	....	....	....		2	304197	
25	Pad for rear cushion	....	....	....		2	304158	
26	Guard rail for rear seats	....	....	....		2	301500	
27	Plain washer	Fixing rail to corner bracket				4	2249	
28	Spring washer					4	3075	
29	Nut ( $\frac{5}{16}$ ")					4	2828	

## REAR SEATS. 107



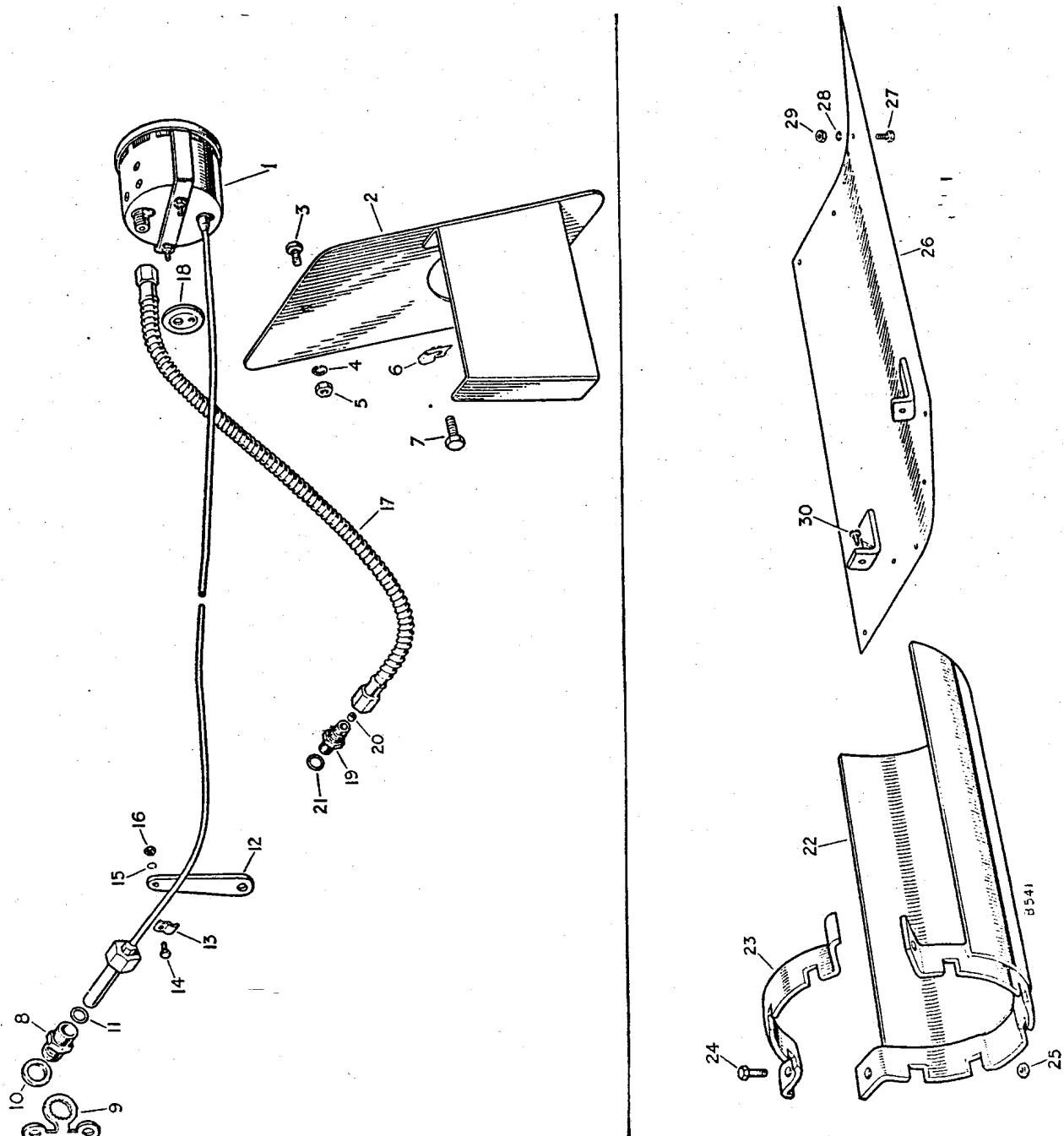
COLLINS - JONES

B 570

# REAR SEATS. 107

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR SEAT COMPLETE ASSEMBLY	2	305198	Up to four seats may be fitted in the body of the 107
					REAR SEAT FRAME COMPLETE			
					ASSEMBLY			
1					Rear seat back frame	2	304869	
2					Hinged base for rear seat	2	301488	
3					Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)	4	237141	
4					Plain washer } to	12	3821	
5					Nut ( $\frac{1}{4}$ ") } back frame	4	2823	
6					Seat strap complete	2	302648	
7					Hook for strap	2	301005	
8					Plain washer } Fixing strap to	4	3816	
9					Pop rivet } hinged base	2	300782	
10					Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)	4	237141	
11					Plain washer, thin }	4	3821	
12					Plain washer, thick }	As required	2228	
13					Fixing seat frame to			
14					wheelarch box	4	3074	
15					Nut ( $\frac{1}{4}$ ") }	4	2823	
16					Special bolt }	4	301502	
17					Plain washer }	4	3900	
					Spring washer }	4	3074	
					Nut ( $\frac{1}{4}$ ") }	4	2823	
					REAR SEAT BACK REST TRIMMED			
					ASSEMBLY	2	304352	
18					Back rest panel	2	301470	
19					Retaining rod for pad	2	301476	
20					Pad for back rest	2	302647	
21					Bolt ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	12	237139	
22					Spring washer }	12	3074	
23					Fixing back rest to frame	12	3074	
					Nut ( $\frac{1}{4}$ ") }	12	2823	
24					REAR SEAT CUSHION ASSEMBLY	2	304353	
25					Pad for rear cushion	2	302655	

# WATER TEMPERATURE AND OIL PRESSURE GAUGE AND UNIVERSAL JOINT COVER PLATES



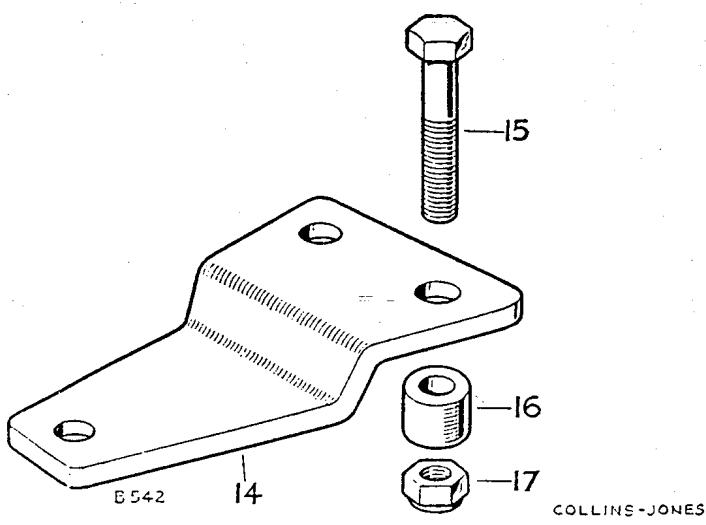
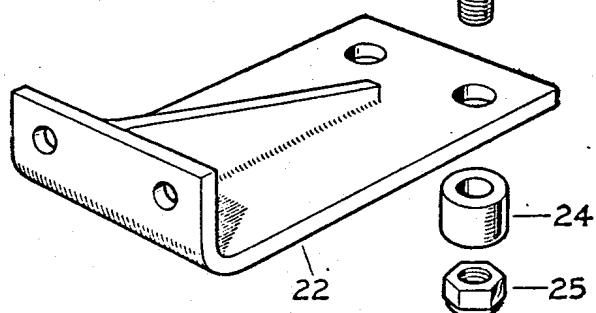
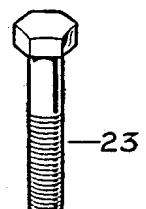
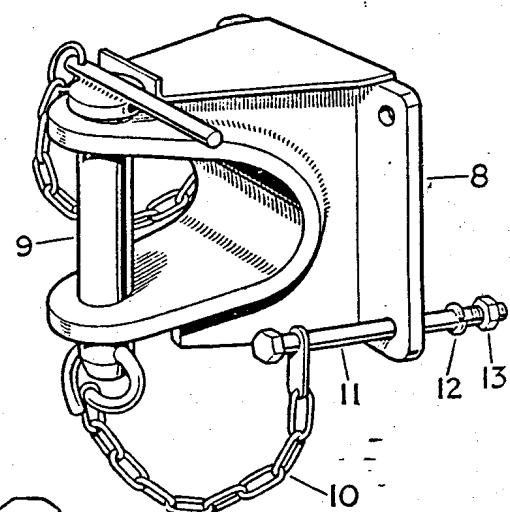
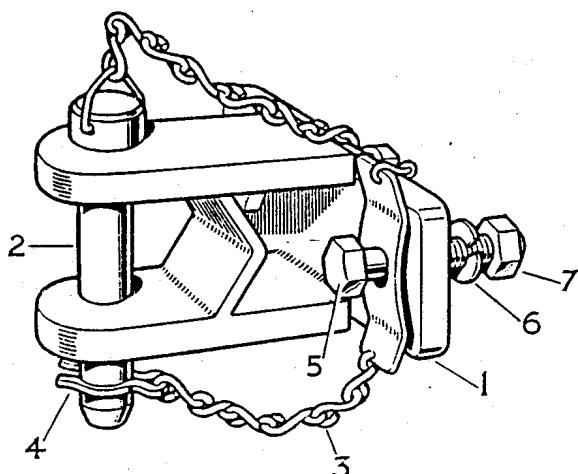
# WATER TEMPERATURE AND OIL PRESSURE GAUGE

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
WATER TEMPERATURE AND OIL PRESSURE GAUGE COMPLETE ASSEMBLY								
1	Water temperature and oil pressure gauge	....	....	....	....	1	241713	
2	Mounting bracket for gauge	....	....	....	....	1	233480	
3	Bolt (2 B.A. x $\frac{1}{2}$ " long)					2	240732	
4	Spring washer					2	250959	
5	Nut (2 B.A.)				Fixing mounting bracket to dash	2	3073	
6	Special nut					1	2247	
7	Special bolt					1	302533	
8	Union for thermometer bulb	....	....	....	....	1	218512	
9	Locker for union	....	....	....	....	1	217321	
10	Washer for union	....	....	....	....	1	3055	
11	Washer for thermometer bulb	....	....	....	....	1	218751	
12	Bracket supporting thermometer pipe	....	....	....	....	1	234059	
13	Clip for thermometer pipe	....	....	....	....	3	41379	
14	Screw (2 B.A. x $\frac{1}{2}$ " long)					3	71164	
15	Spring washer				Fixing clips	3	3073	
16	Nut (2 B.A.)					3	2247	
17	Oil pipe for gauge	....	....	....	....	1	240730	
18	Grommet for pipe in dash	....	....	....	....	1	311200	
19	Double ended union complete	....	....	....	....	1	234064	
20	Meter plug for adaptor	....	....	....	....	1	212023	
21	Washer for union	....	....	....	....	1	232039	
THERMOSTAT HOUSING ASSEMBLY								
	Plug, large				Blanking heater	1	212379	
	Fibre washer				tapping in housing	1	10713	
						1	213961	

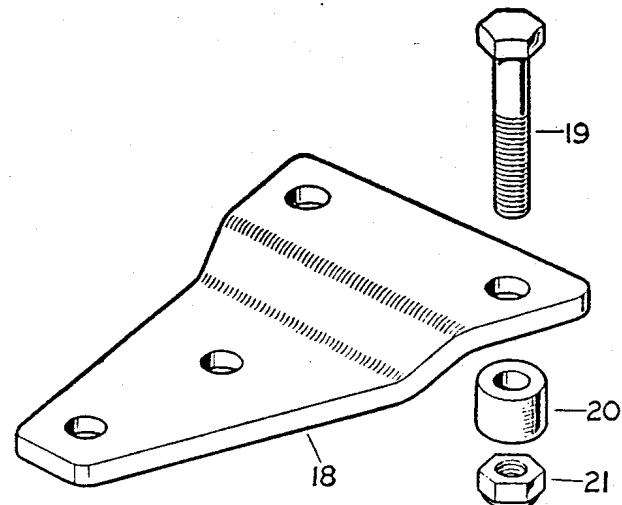
# UNIVERSAL JOINT COVER PLATES

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
UNIVERSAL JOINT COVER PLATE COMPLETE ASSEMBLY								
22	Cover plate for joint at differential housings	....	....	....	....	2	261829	
23	Top strap for cover plate	....	....	....	....	2	233071	
24	Bolt ( $\frac{1}{4}$ " x $\frac{7}{8}$ " long)				Fixing cover plates to differential housings	4	233068	
25	Nut ( $\frac{1}{4}$ ")					4	250512	
26	Shield for joint at transfer box	....	....	....	....	1	2823	
27	Bolt (2 B.A. x $\frac{1}{2}$ " long)					2	236007	
28	Spring washer					2	250959	
29	Nut (2 B.A.)					2	3073	
30	Drive screw					2	2247	
						2	77926	

# TOWING ATTACHMENTS



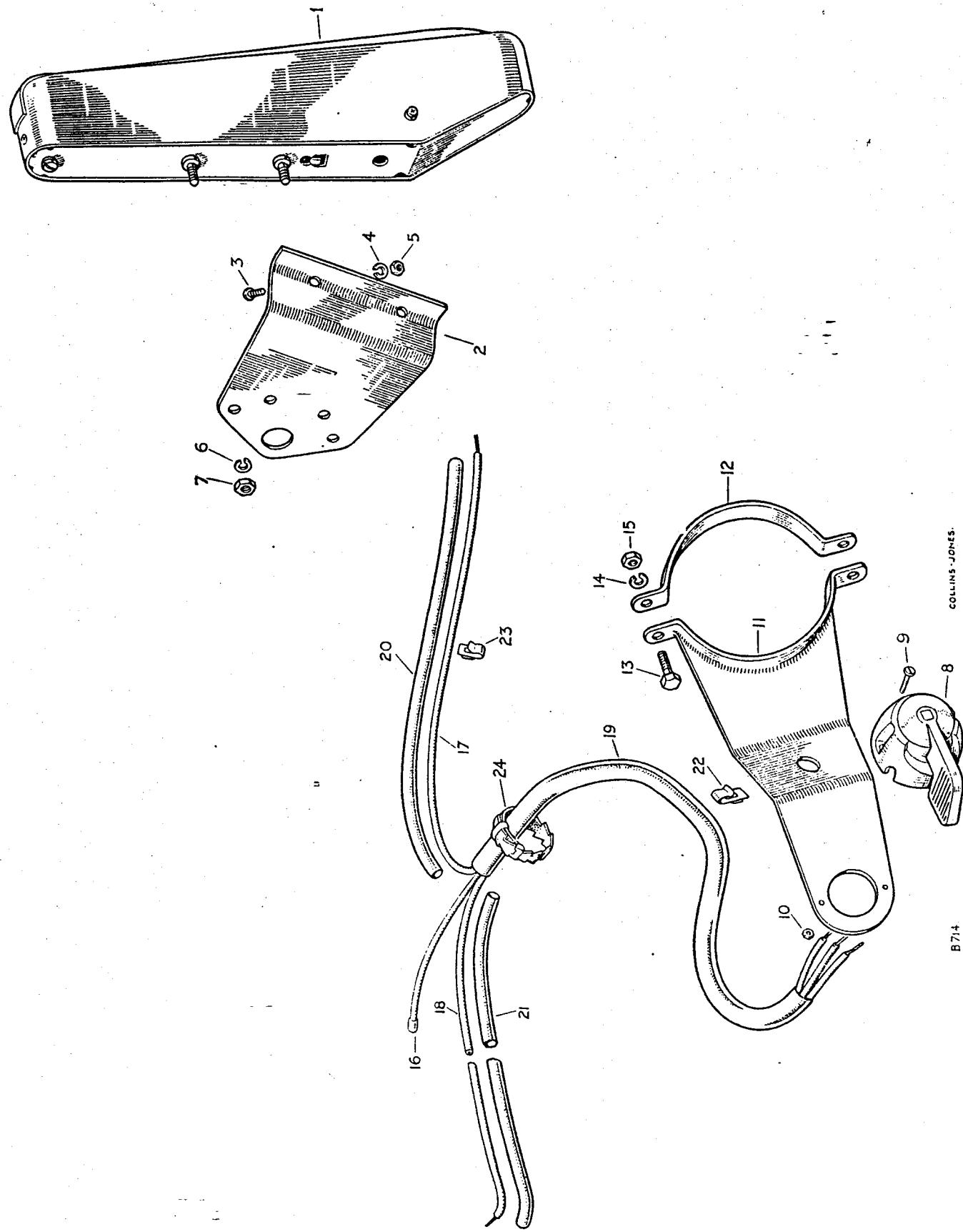
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# TOWING ATTACHMENTS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					TOWING JAW COMPLETE ASSEMBLY	1	234662	
1					TOWING JAW ASSEMBLY	1	233828	
2					Pintle pin for jaw	1	233988	
3					Retaining chain, complete for pin	1	233989	
4					Spring clip for chain	1	235268	
5					Bolt ( $\frac{5}{8}$ " x $1\frac{1}{2}$ " long)	2	240964	
6					Spring washer	2	3080	
7					Nut ( $\frac{5}{8}$ ")	2	219668	
					TOWING JAW COMPLETE ASSEMBLY	1	232493	
8					TOWING JAW ASSEMBLY	1	232474	
9					Pin for towing jaw	1	232484	
10					Chain for towing jaw pin	1	232512	
11					Bolt ( $\frac{3}{8}$ " x $4\frac{1}{2}$ " long)	4	215305	
12					Spring washer	4	3076	
13					Nut ( $\frac{3}{8}$ ")	4	2827	
					REAR TOW PLATE ASSEMBLY	1	231213	
14					Rear tow plate	1	219684	
15					Bolt ( $\frac{3}{8}$ " x $2\frac{3}{4}$ " long)	2	219686	
16					Distance piece	2	219685	
17					Self-locking nut ( $\frac{3}{4}$ ")	2	234828	
					REAR TOW PLATE ASSEMBLY	1	231214	
18					Rear tow plate	1	230123	
19					Bolt ( $\frac{3}{8}$ " x $2\frac{3}{4}$ " long)	2	219686	For use with combine harvester only
20					Distance piece	2	219685	
21					Self-locking nut ( $\frac{3}{4}$ ")	2	50531	
22					Anchor plate for towing jaw	1	231498	
23					Bolt ( $\frac{3}{8}$ " x $2\frac{3}{4}$ " long)	2	219686	Only required when Power take-off is fitted
24					Distance piece	2	219685	
25					Self-locking nut ( $\frac{3}{4}$ ")	2	50531	

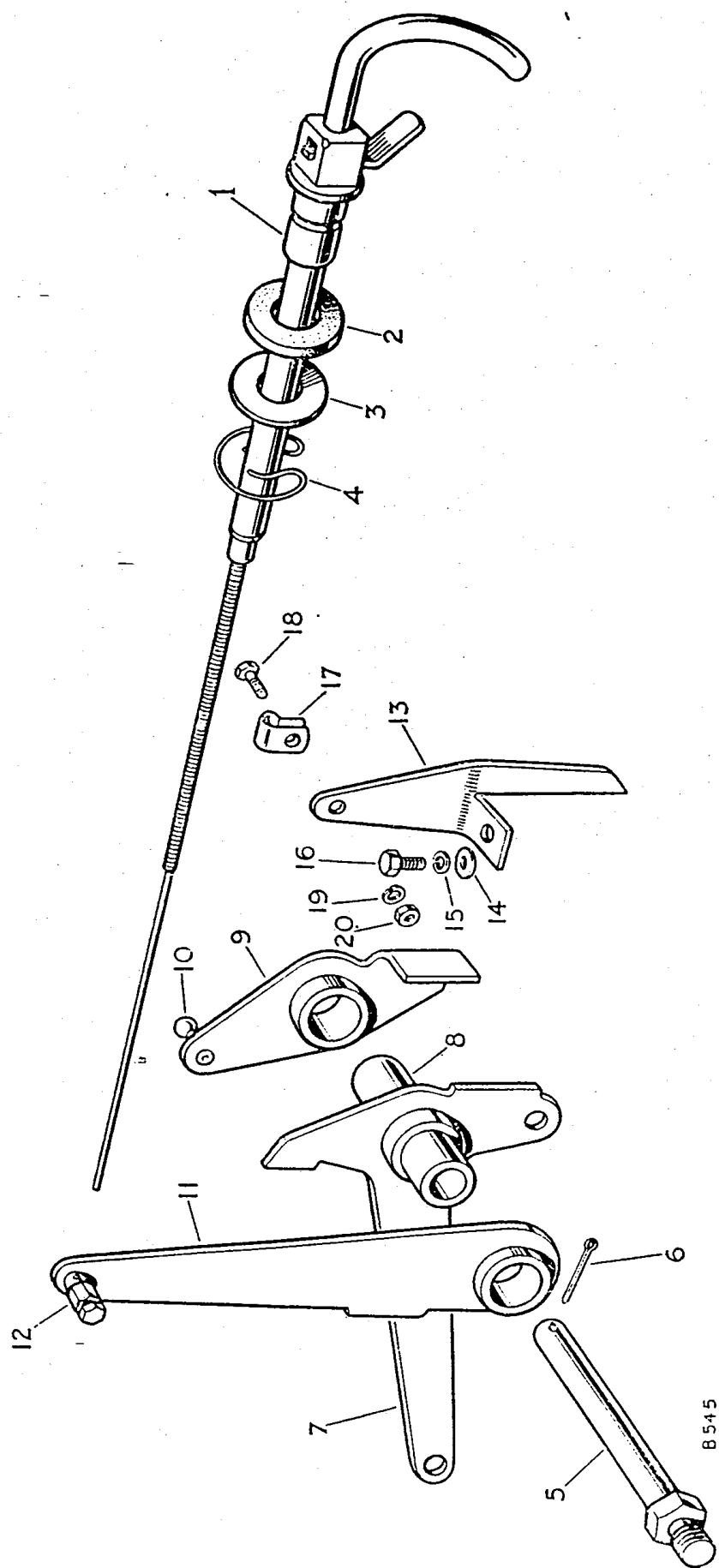
# TRAFFICATORS



# TRAFFICATORS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					TRAFFICATOR COMPLETE ASSEMBLY	1	241717	
1	Trafficator	....	....	....	Bulb for trafficator	2	240578	
						2	67762	
2	Bracket for trafficator	....	....	....		2	304500	
3	Set bolt (2 B.A. x $\frac{1}{2}$ " long)				Fixing	4	312712	
4	Spring washer				bracket to	4	3073	
5	Nut (2 B.A.)				windscreen	4	2247	
6	Spring washer				Fixing trafficator	4	3073	
7	Nut (2 B.A.)				to bracket	4	2247	
8	Switch for trafficator	....	....	....		1	230281	
9	Screw (5 B.A. x $\frac{1}{2}$ " long)				Fixing switch	2	76480	
10	Nut (5 B.A.)				to bracket	2	3280	
11	Bracket for trafficator switch	....	....	....		1	240470	
12	Clamp for bracket	....	....	....		1	240472	
13	Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)				Fixing bracket	2	250511	
14	Spring washer				and clamp to	2	3074	
15	Nut ( $\frac{1}{4}$ ")				steering column	2	2823	
16	Feed lead to switch	....	....	....		1	240579	
17	Short lead				Switch to	1	240580	
18	Long lead				trafficator	1	240581	
19	Sheath, trafficator leads to switch	....	....	....		1	240589	
20	Sheath, trafficator leads in hand rail	....	....	....		1	240590	
21	Sheath, trafficator leads in windscreen	....	....	....		1	240591	
22	Cable clip on switch bracket	....	....	....		1	236365	
23	Cable clip at glove box	....	....	....		2	240406	
24	Cable cleat at steering column	....	....	....		1	240431	

## HAND THROTTLE



# HAND THROTTLE

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HAND THROTTLE COMPLETE ASSEMBLY	1	241715	
1					Hand throttle control	1	239016	
2					Cork washer	1	232095	
3					Plain washer } For hand throttle	1	232096	
4					Circlip	1	232097	
5					Spindle for carburetter bell crank	1	219499	
6					Split pin for spindle	1	2392	
7					BELL CRANK LEVER ASSEMBLY	1	231289	
8					Bush for levers	1	231290	
9					RELAY LEVER ASSEMBLY	1	231291	
10					Ball end for lever	1	1481	
11					HAND THROTTLE LEVER ASSEMBLY	1	231292	
12					Swivel clamp for wire	1	219582	
13					Abutment bracket for hand throttle	1	239531	
14					Plain washer } Fixing abut-	1	2550	
15					Spring washer } ment bracket	1	3075	
16					Set bolt ( $\frac{5}{16}$ " Whit. x $\frac{11}{16}$ " long) } to manifold	1	215647	
17					Cable clip } Fixing hand	1	219501	
18					Screw ( $\frac{1}{2}$ " x 2 B.A.) } throttle cable	1	71164	
19					Spring washer } to —	1	3073	
20					Nut (2 B.A.) } abutment bracket	1	2247	

## MISCELLANEOUS EXTRAS

REF.	DATE	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS	
<b>SUPPORT ASSEMBLY FOR SPARE WHEEL,</b>							
			6" TYRES ....	.... 1	304978		
			Support for spare wheel on bonnet	.... 1	300748		
			Rivet fixing support	.... 9	300783		
			Clamp for spare wheel	.... 2	300752		
			Special bolt for spare wheel clamp	.... 2	301274		
			Split pin for bolt	.... 2	2392		
			Rubber support block for spare wheel	.... 4	304434		
			Special screw	.... 8	77869		
			Plain washer, small	.... 8	3816		
			Plain washer, large	.... 8	3008		
			Spring washer	.... 8	3073		
			Nut (2 B.A.)	.... 8	2247		
<b>SUPPORT ASSEMBLY FOR SPARE WHEEL,</b>							
			7" TYRES ....	.... 1	304979		
			Support for spare wheel on bonnet	.... 1	300748		
			Rivet fixing support	.... 9	300783		
			Clamp for spare wheel	.... 2	300752		
			Support block for clamp	.... 1	301275		
			Drive screw fixing block	.... 2	77892		
			Special bolt for spare wheel clamp	.... 2	301274		
			Split pin for bolt	.... 2	2392		
			Rubber support block for spare wheel	.... 4	304434		
			Special screw for support	.... 8	77869		
			Plain washer, small	.... 8	3816		
			Plain washer, large	.... 8	3008		
			Spring washer	.... 8	3073		
			Nut (2 B.A.)	.... 8	2247		
			Wedge block for re-boring	.... 1	261287		
			Rubber pad for brake and clutch pedals	.... 2	232126		
			Chaff guard for radiator	.... 1	302569		
			Filler cap for radiator, 10 lbs.	.... 1	242399		

# MISCELLANEOUS EXTRAS

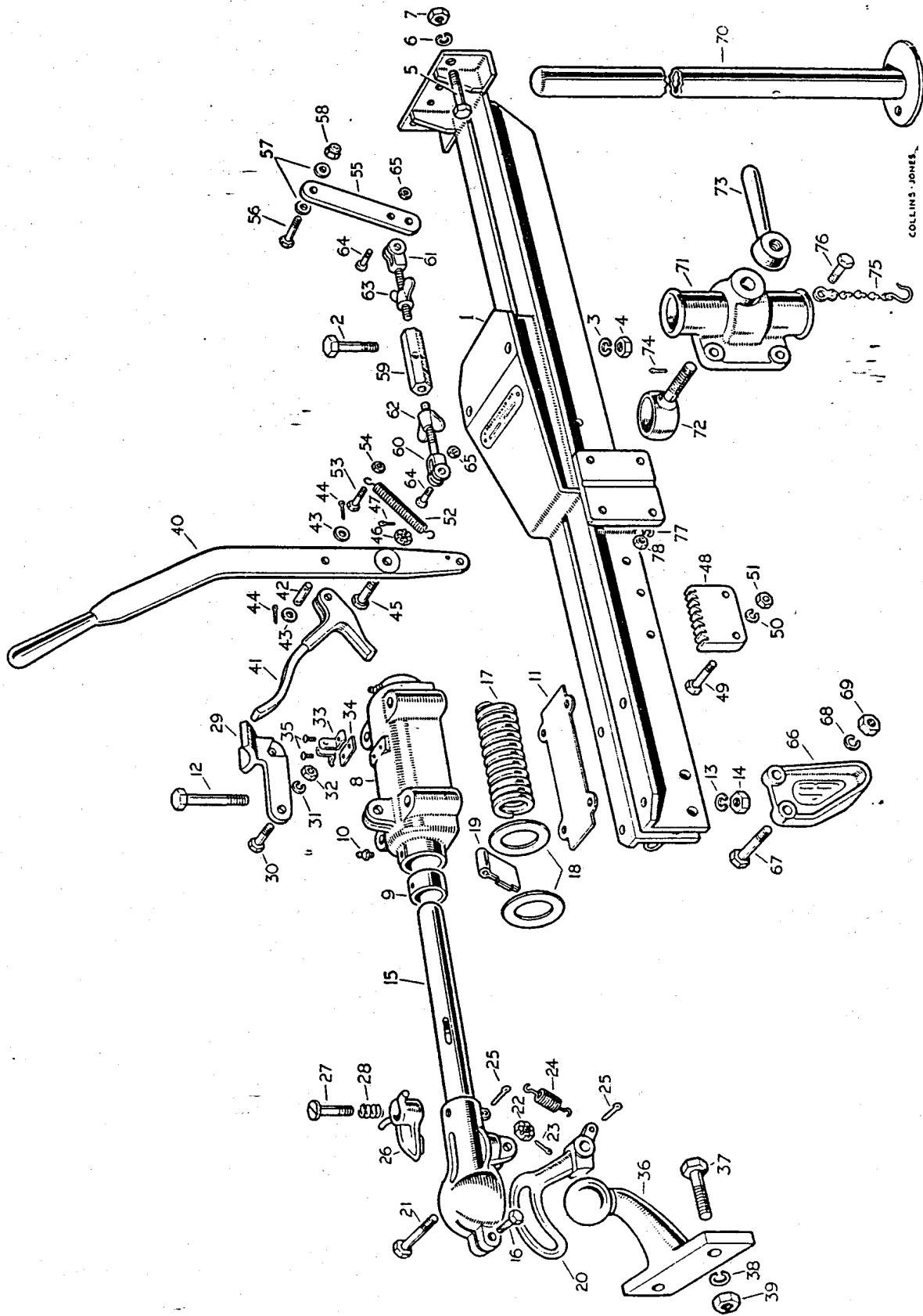
PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
	Skid chains, set	....	....	....	....	1	262247	6" tyres only
	Floor mat, driver's	....	....	....	....	1	306113	R.H.D.
	Floor mat, driver's	....	....	....	....	1	306114	L.H.D.
	Floor mat, passenger's	....	....	....	....	1	306115	R.H.D.
	Floor mat, passenger's	....	....	....	....	1	306116	L.H.D.
	Floor mat, rear body with spare wheel in back	....	....	....	1	306117	86	
	Floor mat, rear body with spare wheel on bonnet	....	....	....	1	306118	86	
	Floor mat, rear body	....	....	....	....	1	306119	107
	Rubber tube for bleeding brakes	....	....	....	....	1	261844	
	Condensor, coil, dynamo, pump and wiper motor	....	....	....	4	50693		
	Resistor for distributor lead	....	....	....	1	213646	Radio interference suppressors	
	Terminal for fuel pump and coil	....	....	....	2	232990		
	Terminal for dynamo	....	....	....	1	232991		
	"Cool-ride" pad for seats	....	....	....	1	302526		
	Gasket set, decarbonising	....	....	....	1	262102		
	Wrench for winch bollard screw	....	....	....	1	237255	Front and rear winch only	
	Wheel brace, divided rim wheels	....	....	....	1	237421		
	Cylinder liner, shaped	....	....	....	4	239420		
	Trailer plug and lead	....	....	....	1	240697		
	Trailer socket and lead	....	....	....	1	240696		
	<b>WINDSCREEN WIPER ASSEMBLY</b>					....	1	241719
	Windscreen wiper	....	....	....	....	1	239571	
	Arm	....	....	....	....	1	241721	
	Blade	....	....	....	....	1	261504	
	Plug socket for wiper feed	....	....	....	....	1	233531	
	Cap for wiper feed socket	....	....	....	....	1	240408	
	Grommet for feed cable	....	....	....	2	233244		
	Feed lead and plug	....	....	....	....	1	239687	
	Earth lead	....	....	....	....	1	239688	
	Feed lead, gauge to socket	....	....	....	....	1	240497	
	Plug for redundant hole	....	....	....	....	1	73198	
	Cable clip for wiper feed	....	....	....	....	1	240406	

## MISCELLANEOUS EXTRAS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty:	Part No.	REMARKS
					RADIO SET COMPLETE ASSEMBLY	1	304986	
					Radio set complete	1	304308	
					Radio only	1	302385	
					Vibrator	1	262671	
					Fixing bracket, top	2	304315	
					Fixing bracket, rear	1	304316	
					Screw (2 B.A. x $\frac{3}{8}$ " long)	3	77846	
					Spring washer } to	3	3073	
					Nut (2 B.A.) } glove box	3	2247	
					Set screw (2 B.A. x $\frac{3}{8}$ " long)	3	77846	
					Fixing radio } to brackets	3	74234	
					Shakeproof washer			
					Box for speaker	1	304309	
					Speaker complete	1	304312	
					Grille for speaker	1	304313	
					Packing washer for speaker	1	304314	
					Screw (4 B.A. x $\frac{3}{8}$ " long)	4	78146	
					Spring washer } grille, packing and	4	3072	
					Nut (4 B.A.) } box together	4	77963	
					Spring washer } Fixing speaker and	4	3073	
					Nut (2 B.A.) } box to dash	4	2247	
					AERIAL ASSEMBLY	1	304551	
					Aerial complete	1	302387	
					Bracket for aerial	1	304501	
					Bush for aerial	1	304553	
					Lead for aerial	1	304552	
					Support bracket	1	304500	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	2	312712	
					Fixing support bracket	2	3851	Only required when Trafficators are not fitted.
					Packing washer } to	2	3073	
					Spring washer } windscreen	2	2247	
					Shock absorber, front	2	242999	86 only. Heavy duty shock absorbers. Must be fitted
					Shock absorber, rear	2	243000	in sets when replacing light duty shock absorbers.
					Front spring, passenger's side	1	242863	
					Front spring, driver's side	1	242864	
					Rear spring, passenger's side	1	241285	86 only. Must be fitted in complete sets when replacing
					Rear spring, driver's side	1	241284	standard equipment.
					Shock absorber, front	2	243001	
					Shock absorber, rear	2	243002	
					Cover for spare wheel	1	305493	107. Can be used on 86 if Spare wheel is fitted to bonnet.
					Undershield for petrol tank	1	243517	
					Bolt ( $\frac{5}{16}$ " x $\frac{7}{8}$ " long) fixing undershield	6	250523	



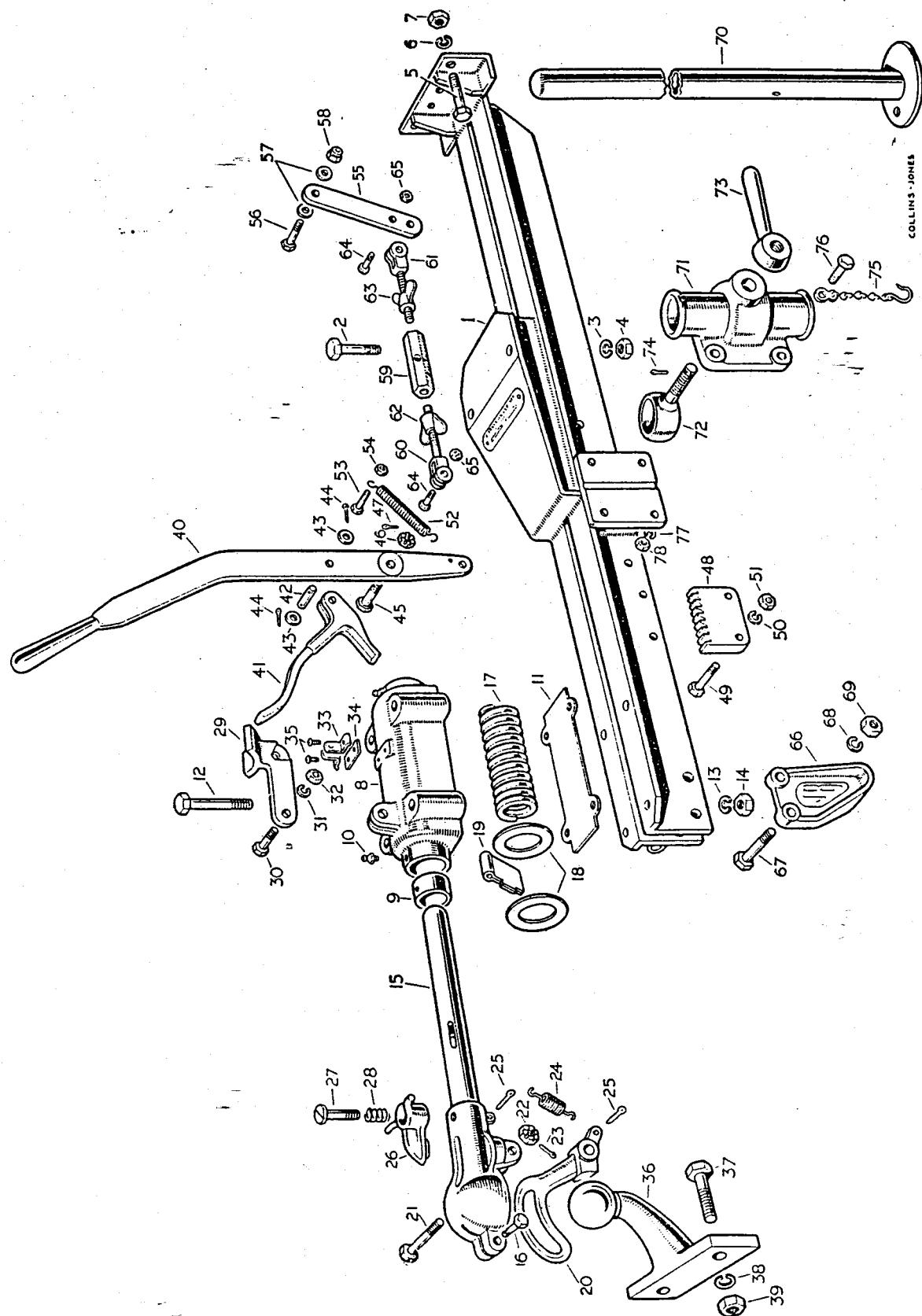
# TRAILER, DRAWBAR AND HAND BRAKE



# TRAILER, DRAWBAR AND HAND BRAKE

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					TRAILER COMPLETE ASSEMBLY	...	1	232036
1	Drawbar frame	....	....	....		1	232248	
2	Bolt ( $\frac{1}{2}$ " x $1\frac{1}{2}$ " long)				Fixing drawbar to body at front	2	250571	
3	Spring washer					2	3078	
4	Nut ( $\frac{1}{2}$ ")					2	2269	
5	Bolt ( $\frac{1}{2}$ " x $1\frac{1}{2}$ " long)				Fixing drawbar to body at rear	2	250571	
6	Spring washer					2	3078	
7	Nut ( $\frac{1}{2}$ ")					2	2269	
8	HOUSING ASSEMBLY FOR PULL PIN	1				1	232249	
9	Bush for housing	....	....	....		2	232250	
10	Grease nipple	....	....	....		2	219696	
11	Bottom plate for housing	....	....	....		1	232251	
12	Bolt ( $\frac{1}{2}$ " x $3\frac{3}{8}$ " long)				Fixing housing and plate to drawbar frame	4	250579	
13	Spring washer					4	3078	
14	Nut ( $\frac{1}{2}$ ")					4	2269	
15	Pull pin	....	....	....		1	232252	
16	Pinch bolt ( $\frac{3}{8}$ " x 1" long) for pull pin cup	....	....	....		1	250539	
17	Over-run spring	....	....	....		1	232253	
18	Thrust washer for spring	....	....	....		2	232254	
19	Special split cotter, pull pin to housing	....	....	....		1	232255	
20	Locking handle for tow ball	....	....	....		1	232256	
21	Bolt ( $\frac{1}{2}$ " x $2\frac{5}{8}$ " long)				Fixing locking handle	1	2451	
22	Castle nut ( $\frac{1}{2}$ ")				to pull pin	1	2425	
23	Split pin	....	....	....		1	232257	
24	Spring, locking handle	....	....	....		2	3179	
25	Split pin fixing spring	....	....	....		1	232258	
26	Safety catch for locking handle	....	....	....		1	232259	
27	Special screw				Fixing safety catch	1	232260	
28	Spring				to pull pin	1	232261	
29	Reversing catch	....	....	....		1	250541	
30	Bolt ( $\frac{3}{8}$ " x $1\frac{1}{4}$ " long)				Fixing reversing catch	1	3076	
31	Spring washer				catch to pull pin	1	2827	
32	Nut ( $\frac{3}{8}$ ")				housing	1	232262	
33	Spring clip for reversing catch	....	....	....		2	232263	
34	Bottom plate for spring clips	....	....	....		1	75209	
35	Screw ( $\frac{1}{16}$ " x $\frac{3}{8}$ " long) fixing spring clips	....	....	....		2	232264	
36	Towing ball	....	....	....		1	250599	
37	Bolt ( $\frac{3}{8}$ " x 2" long)				Fixing towing ball to chassis frame	2	3080	
38	Spring washer					2	219668	
39	Nut ( $\frac{3}{8}$ ")					1	232266	
40	Hand brake lever	....	....	....		1	232267	
41	Pawl for hand brake	....	....	....		1	232268	
42	Pin for hand brake pawl	....	....	....		2	2210	
43	Plain washer				Fixing pin to hand brake lever	2	2393	
44	Split pin					2		

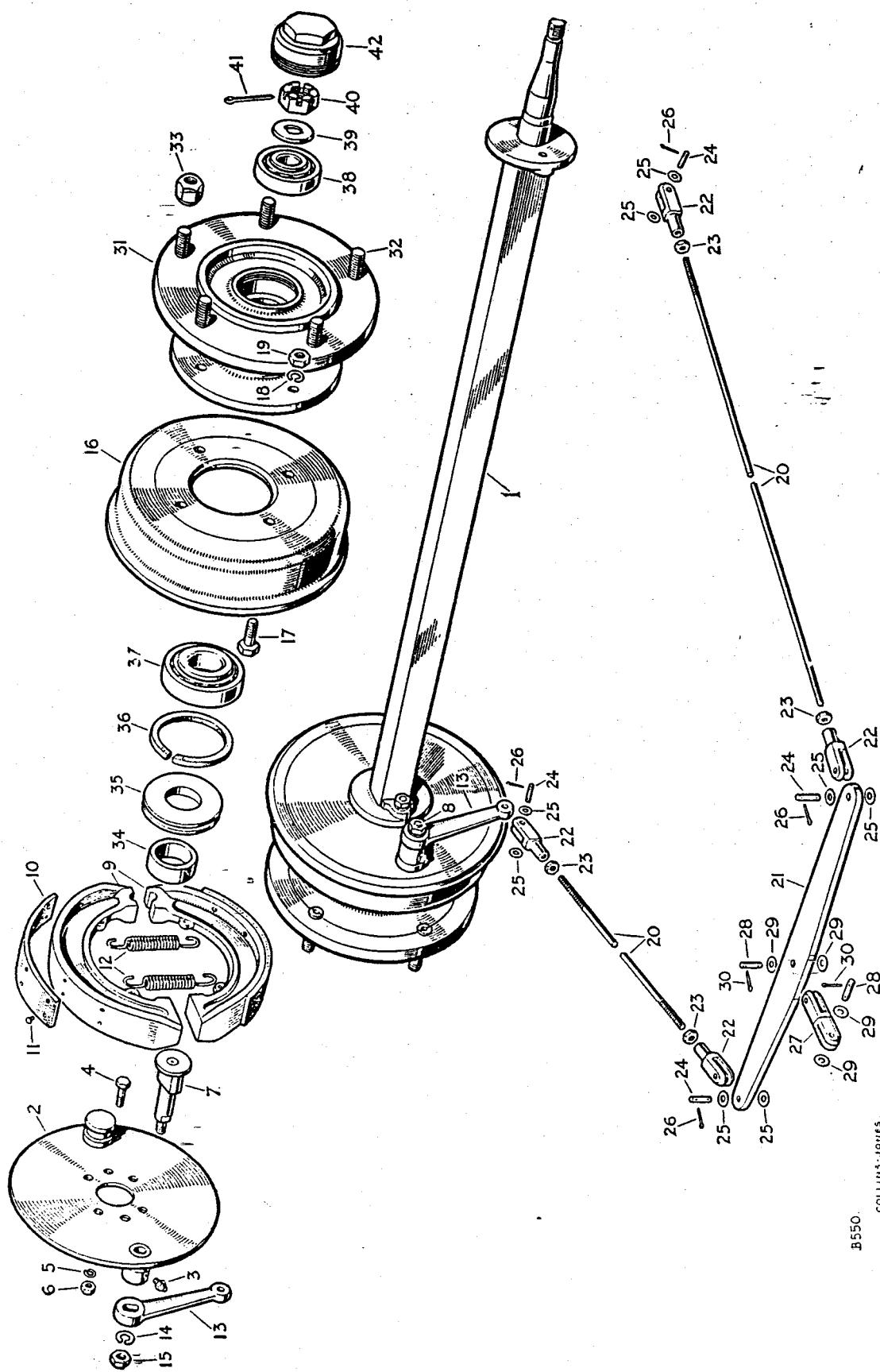
## **TRAILER, DRAWBAR AND HAND BRAKE**



# TRAILER, DRAWBAR AND HAND BRAKE

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
45	Bolt ( $\frac{7}{16}$ " x $1\frac{3}{4}$ " long)				Fixing hand	1	250559	
46	Castle nut ( $\frac{7}{16}$ ")				brake lever	1	2454	
47	Split pin				to drawbar	1	2393	
48	Ratchet for hand brake					1	232269	
49	Bolt ( $\frac{3}{8}$ " x $1\frac{3}{4}$ " long)				Fixing	2	250544	
50	Spring washer				ratchet to	2	3076	
51	Nut ( $\frac{3}{8}$ ")				drawbar	2	2827	
52	Pull off spring for hand brake					1	232270	
53	Bolt ( $\frac{3}{8}$ " x $1\frac{1}{2}$ " long)				Fixing spring	1	250517	
54	Nut ( $\frac{3}{8}$ ")				to drawbar	1	2823	
55	Swinging link for hand brake					1	232271	
56	Bolt ( $\frac{3}{8}$ " x $1\frac{3}{4}$ " long)					2	250544	
57	Packing washer				Fixing link to drawbar	2	232272	
58	Self locking nut ( $\frac{3}{8}$ ")					2	50526	
59	Brake adjuster					1	232273	
60	Jaw, R.H. thread					1	232274	
61	Jaw, L.H. thread				For brake	1	232275	
62	Wing nut R.H. thread				adjuster	1	232276	
63	Wing nut L.H. thread					1	232277	
64	Special screw				Fixing jaws to hand brake	2	232278	
65	Nut ( $\frac{1}{16}$ ")				lever and swinging link	2	2828	
66	Front protecting foot					1	232279	
67	Bolt ( $\frac{1}{8}$ " x 2" long)					2	250573	
68	Spring washer				Fixing foot to drawbar	2	3078	
69	Nut ( $\frac{1}{8}$ ")					2	2269	
70	Supporting leg					1	232280	
71	Bracket for leg					1	232281	
72	Locking ring for leg					1	232282	
73	Handle, locking leg in bracket					1	232283	
74	Split pin, retaining handle					1	2397	
75	Retaining chain for leg					1	232284	
76	Bolt ( $\frac{3}{8}$ " x $1\frac{1}{4}$ " long)				Fixing bracket and	4	250541	
77	Spring washer				retaining chain	4	3076	
78	Nut ( $\frac{3}{8}$ ")				to drawbar	4	2827	

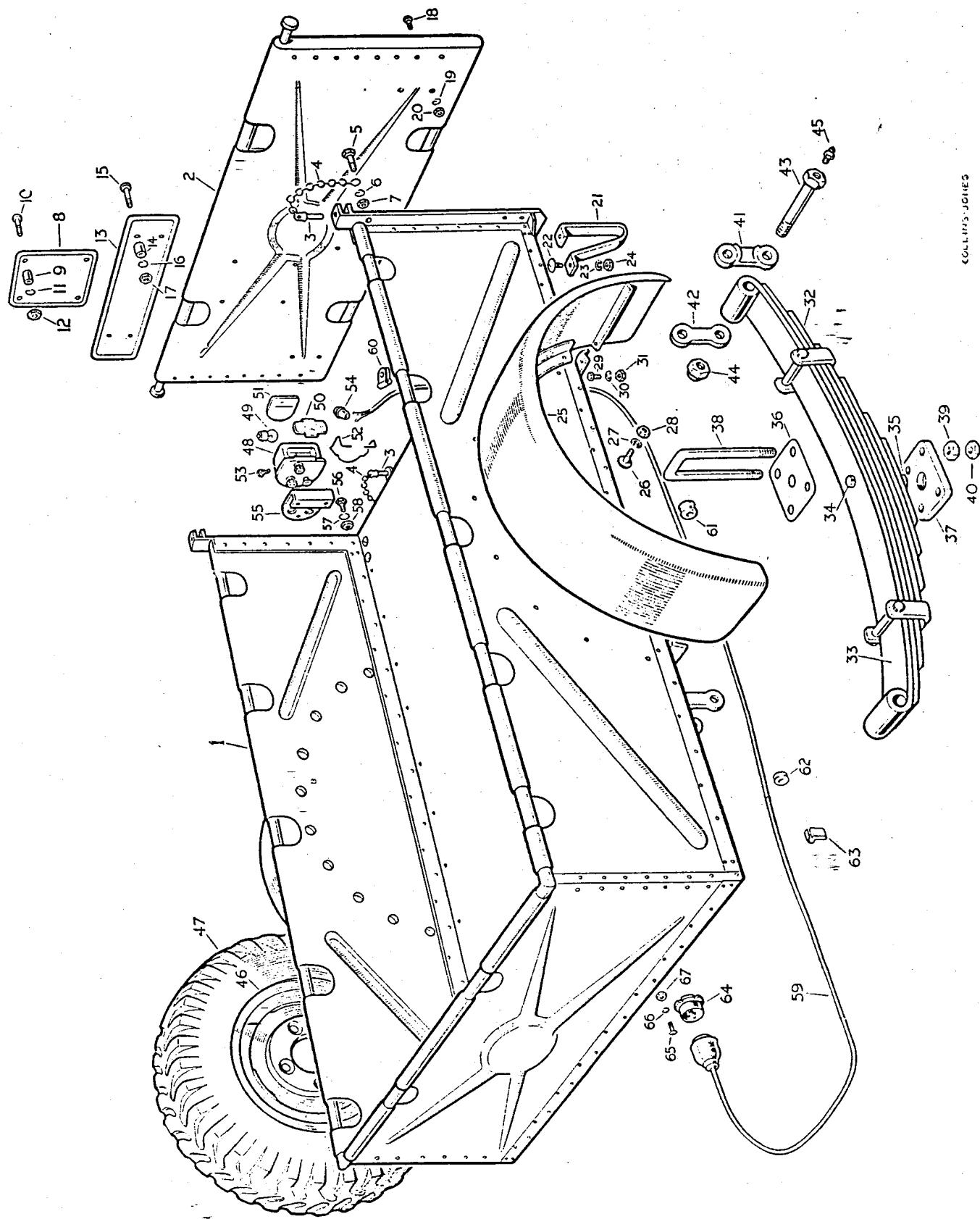
# TRAILER, AXLE, BRAKES AND HUBS



# TRAILER, AXLE, BRAKES AND HUBS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1	Axle complete	....	....	....	....	1	232285	
2	Anchor plate complete	....	....	....	....	2	262973	
3	Grease nipple for brake cam	....	....	....	....	2	232287	
4	Bolt ( $\frac{3}{8}$ " x $1\frac{1}{8}$ " long)	Fixing anchor plate to axle	4	4	....	250540	3076	
5	Spring washer							
6	Nut ( $\frac{3}{8}$ ") flange							
7	Operating cam for brake shoe L.H.	....	....	....	....	1	262974	
8	Operating cam for brake shoe R.H.	....	....	....	....	1	262975	
9	BRAKE SHOE ASSEMBLY	....	....	....	....	4	262976	
10	Lining for brake shoe	....	....	....	....	4	232291	
11	Rivet for lining	....	....	....	....	32	232292	
12	Pull off spring for brake shoe	....	....	....	....	4	262977	
13	Operating lever for brake shoe	....	....	....	....	2	262978	
14	Spring washer	Fixing lever to cam	2	2	....	2299	3076	
15	Special lock nut							
16	Brake drum	....	....	....	....	2	232296	
17	Bolt ( $\frac{3}{8}$ " x $1\frac{1}{8}$ " long)	Fixing brake drum to hub	8	8	....	250540	2827	
18	Spring washer							
19	Nut ( $\frac{3}{8}$ ")							
20	Brake rod	....	....	....	....	2	232297	
21	Compensating bar for brake linkage	....	....	....	....	1	232298	
22	Jaw for brake rod	....	....	....	....	4	232299	
23	Lock nut ( $\frac{1}{8}$ ") for jaw	Fixing brake rods to operating levers and compensating bar	4	4	....	2828	232300	
24	Pin							
25	Plain washer							
26	Split pin							
27	Double ended jaw	....	....	....	....	1	232301	
28	Pin	Fixing double ended jaw to compensating bar	2	4	....	232300	2550	
29	Plain washer							
30	Split pin							
31	HUB ASSEMBLY FOR ROAD WHEEL	....	....	....	....	2	232303	
32	Stud for road wheel	....	....	....	....	10	217360	
33	Nut for road wheel	....	....	....	....	10	217361	
34	Distance piece for hub	....	....	....	....	2	232304	
35	Retainer for oil seal	....	....	....	....	2	232305	
36	Oil seal for hub	....	....	....	....	2	232306	
37	Roller bearing, inner	....	....	....	....	2	03573	
38	Roller bearing, outer	....	....	....	....	2	03572	
39	Special washer for hub	....	....	....	....	2	232307	
40	Castle nut ( $\frac{3}{8}$ ")	Fixing hub to axle	2	2	....	3259	2426	
41	Split pin							
42	Hub cap	....	....	....	....	2	232308	

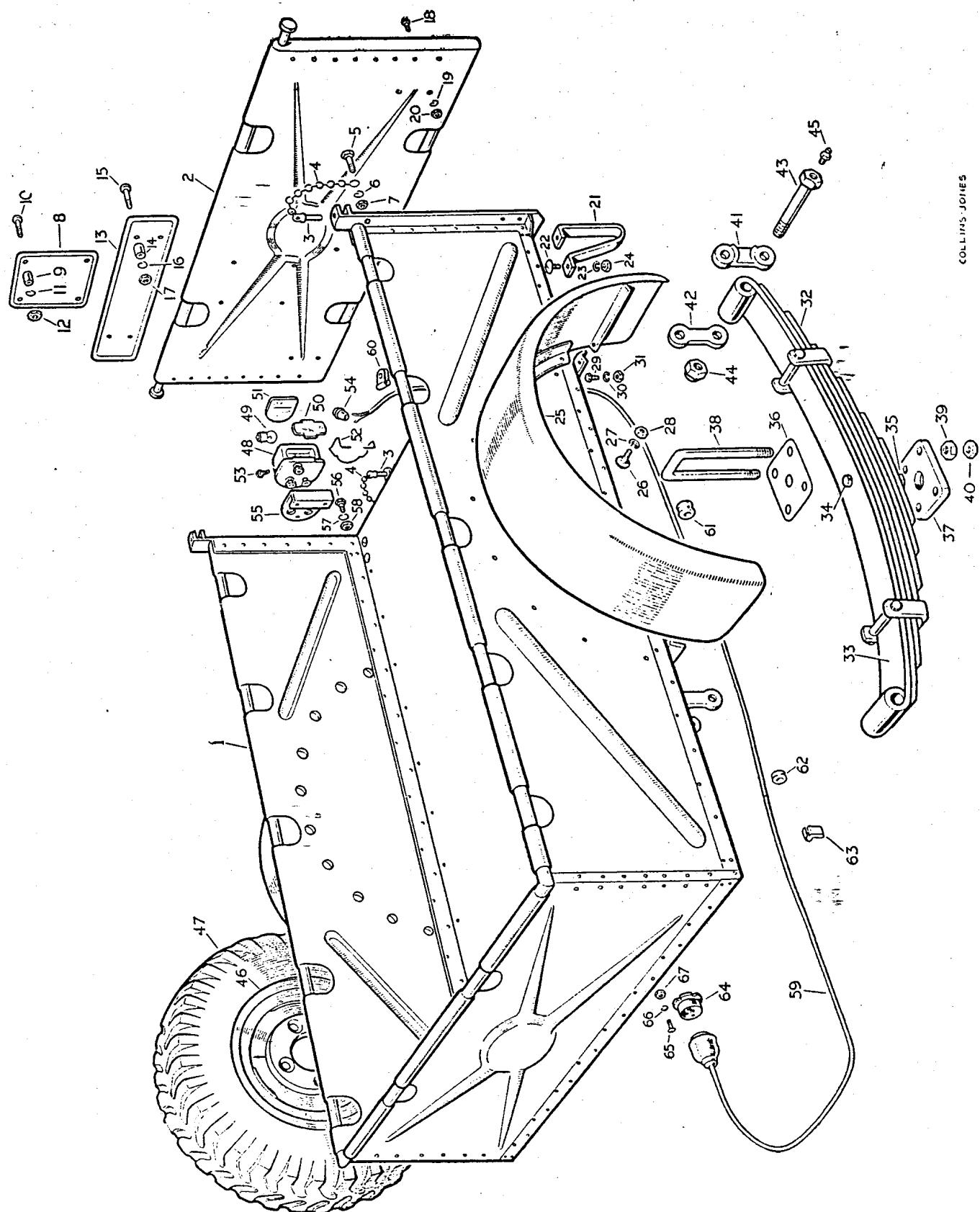
# TRAILER, BODY, SPRINGS AND ROAD WHEELS



# TRAILER, BODY, SPRINGS AND ROAD WHEELS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					BODY ASSEMBLY	....	....	
1					Body complete	....	1	232309
2					Tailboard complete	....	1	232310
3					Pin securing tailboard	....	4	232311
4					Chain for hinge pin	....	4	232312
5					Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)	....	4	250511
6					Spring washer	Fixing chains to body	4	3074
7					Nut ( $\frac{1}{4}$ ")		4	2823
8					Trailer plate	....	1	232314
9					Distance piece for plate	....	4	232315
10					Screw ( $\frac{1}{4}$ " x 1" long)	....	4	69215
11					Spring washer	Fixing plate to tailboard	4	3074
12					Nut ( $\frac{1}{4}$ ")		4	2823
13					Registration plate	....	1	232316
14					Distance piece for plate	....	4	232315
15					Screw ( $\frac{1}{4}$ " x 1" long)	....	4	69215
16					Spring washer	Fixing registration plate to tailboard	4	3074
17					Nut ( $\frac{1}{4}$ ")		4	2823
18					Screw ( $\frac{1}{4}$ " x $\frac{1}{2}$ " long)	For redundant holes in tailboard	2	69214
19					Spring washer		2	3074
20					Nut ( $\frac{1}{4}$ ")		2	2823
21					Rear stand	....	2	232317
22					Special bolt	....	4	232318
23					Spring washer	Fixing stand to body	4	3076
24					Nut ( $\frac{3}{8}$ " Whit.)		4	232319
25					Wing complete	....	2	232320
26					Special bolt	....	20	232321
27					Spring washer	Fixing wing to body panel	20	3074
28					Nut ( $\frac{3}{8}$ " Whit.)		20	2267
29					Bolt ( $\frac{1}{4}$ " x $\frac{3}{4}$ " long)	....	4	250511
30					Spring washer	Fixing wing to angle piece	4	3074
31					Nut ( $\frac{1}{4}$ ")		4	2823
32					Road spring complete	....	2	232322
33					Main leaf for spring	....	2	232323
34					Centre bolt for spring	....	2	232324
35					Nut ( $\frac{3}{8}$ ") for centre bolt	....	2	2827
36					Top plate for spring	....	2	232325
37					Bottom plate for spring	....	2	232326
38					"U" bolt for spring	....	4	232327
39					Nut ( $\frac{1}{2}$ ") for "U" bolt	....	8	2269
40					Locknut ( $\frac{1}{2}$ ") for "U" bolt	....	8	3237
41					Spring shackle, shouldered	....	2	232328
42					Spring shackle, plain	....	2	232329
43					Shackle pin	....	6	232330
44					Self locking nut ( $\frac{1}{2}$ ") for shackle pin	....	6	50528
45					Grease nipple for shackle pin	....	6	219696

# TRAILER, BODY, SPRINGS AND ROAD WHEELS



# TRAILER, BODY, SPRINGS AND ROAD WHEELS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
46	Road wheel	...	...	...	...	2	231601	
47	Tyre, 6.00 x 16"	...	...	...	...	2	239742	
	Inner tube, 6.00 x 16"	...	...	...	...	2	232122	
48	Stop, tail lamp	...	...	...	...	2	217618	
49	Bulb (12v 6w) for stop, tail lamp	...	...	...	...	4	10211	
50	Glass for number plate illumination, white	...	...	...	2	261500		
51	Glass for stop and tail lamp, red	...	...	...	2	260039		
52	Spring retaining glasses	...	...	...	2	261499		
53	Special screw fixing body	...	...	...	2	261501		
54	Rubber grommet for tail lamp wire	...	...	...	2	232331		
55	Bracket for stop, tail lamp	...	...	...	2	232332		
56	Bolt (1/4" x 3/4" long)	Fixing bracket to body	...	...	4	250511		
57	Spring washer		...	...	4	3074		
58	Nut (1/4")		...	...	4	2823		
59	Socket and cable for tail lamp	...	...	...	1	230441		
60	Cable clip for tail lamp cable	...	...	...	1	232333		
61	Rubber grommet, large, for cable	...	...	...	1	232334		
62	Rubber grommet, small, for cable	...	...	...	1	232335		
63	Spring cable clips for cable	...	...	...	2	232336		
64	Dummy plug for cable	...	...	...	1	261511		
65	Screw (4 B.A. x 1/2" long)	Fixing dummy plug to drawbar	...	...	4	77899		
66	Spring washer		...	...	4	3072		
67	Nut (4 B.A.)		...	...	4	61640		
	Cover complete for trailer	...	...	...	1	261827		

# TRIMMING RAW MATERIALS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
Cotton duck 72" wide	...	...	...	As required	91810			
Sheet wadding	...	...	...	As required	91341			
Cotton webbing $\frac{1}{2}$ " x 1"	...	...	...	As required	91878			
Cotton wadding $\frac{1}{8}$ " x 1"	...	...	...	As required	91880			
Cotton wadding $\frac{1}{4}$ " x $\frac{1}{2}$ "	...	...	...	As required	91879			
Seaming cord	...	...	...	As required	91171			
Thin plain cloth 36" wide	...	...	...	As required	91783			
Black canvas 54" wide	...	...	...	As required	91291			
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Wooden handle for extension	...	...	...	...	...	1	261513	
Tyre pump	...	...	...	...	...	1	233283	
Grease gun	...	...	...	...	...	1	233284	
Starting handle	...	...	...	...	...	1	218508	
Tool roll	...	...	...	...	...	1	219704	
Combination pliers	...	...	...	...	...	1	2703	
Screwdriver	...	...	...	...	...	1	234619	
Spanner $\frac{1}{16}'' \times \frac{1}{4}''$	...	...	...	...	...	1	2705	
Spanner $\frac{1}{16}'' \times \frac{7}{16}''$	...	...	...	...	...	1	230736	
Spanner, single end $\frac{3}{8}''$	...	...	...	...	...	1	235635	
Adjustable spanner	...	...	...	...	...	1	2707	
Distributor screwdriver	...	...	...	...	...	1	240836	
Spark plug spanner	...	...	...	...	...	1	212735	
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